A review of wastewater treatment technologies for the 2 degradation of pharmaceutically active compounds: 3 carbamazepine as a case study 4 Sara Feijoo¹, Mohammadreza Kamali¹, and Raf Dewil^{1,2,*} 5 ¹ KU Leuven, Department of Chemical Engineering, Process and Environmental Technology Lab, Sint-6 Katelijne-Waver, Belgium 7 ² University of Oxford, Department of Engineering Science, Parks Road, Oxford, OX1 3PJ, United 8 Kingdom 9 *Corresponding author: Raf Dewil, raf.dewil@kuleuven.be 10 11 12 13 Keywords - Carbamazepine, advanced oxidation processes (AOPs), advanced reduction 14 processes (ARPs), biological treatments, physical treatments, wastewater 15 16 17 Abstract 18 19 The potential toxicological effects of pharmaceutically active compounds (PhACs) in natural water 20 bodies have received considerable critical attention over the past years, encouraging numerous 21 researchers to develop novel technologies to address the limitations of current wastewater 22 treatment methods. Among the wide range of reported PhACs, carbamazepine is a well-known

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reported successful degradation results.

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anticonvulsant that has often been used as a target compound in various studies because of its

prevalence and resistance against degradation. The aim of this article is to summarize the research

progress attained to date regarding the removal of this pharmaceutical as well as to evaluate and

compare the performance of biological, physical, chemical and hybrid treatments. The review

conducted on the available literature revealed that novel advanced oxidation processes (AOPs) and

advanced reduction processes (ARPs) are a comprehensive set of promising techniques with an

outstanding effectiveness, as most treatments allow for degradation rate constants in the order of 4

to 12 h⁻¹, meaning that 99% carbamazepine removal can be attained in less than 70 min under

optimal conditions. In particular, electrochemical and photocatalytic AOPs have consistently

³⁴ 35 Abbreviations: AC: Activated carbon, AOP(s): Advanced oxidation process(es), API: Active pharmaceutical ingredient, 36 37 ARP(s): Advanced reduction process(es), BDD: Boron-doped diamond, CAS: Conventional activated sludge, CBZ: 38 Carbamazepine, CEC(s): Contaminant(s) of emerging concern, COD: Chemical oxygen demand, DOC: Dissolved organic 39 carbon, DOM: Dissolved organic matter, EO: Electrochemical oxidation, GAC: Granular activated carbon, IW: Industrial wastewater, MBR: Membrane bioreactor, MOF(s): Metal-organic framework(s), MWCO: Molecular weight cut-off, 40 41 MWWTP: Municipal wastewater treatment plant, NF: Nanofiltration, nZVI: Nano zero valent iron, PAC: Powdered activated carbon, PFAS: Per- and polyfluoroalkyl substances, PhACs: Pharmaceutically active compounds, PMS: Peroxymonosulfate, 42 43 PPCPs: Pharmaceuticals and personal care products, PS: Persulfate, PNECs: Predicted no-effect-concentrations, RO: Reverse osmosis, TOC: Total organic carbon, US: Ultrasound, UV: Ultraviolet, WW: Wastewater, WWTP: Wastewater treatment 44 plant. 45

- 46 **1** Introduction
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The latest advances in high-accuracy analytical techniques have shed light on the presence of 48 numerous contaminants of emerging concern (CECs) in wastewater streams at concentrations 49 ranging from ng L⁻¹ to μ g L⁻¹ [1–3]. The CEC category refers not only to compounds recently detected 50 in water bodies and whose effects are unknown but also to contaminants that have already been 51 identified and whose persistence is becoming a problematic threat [4-6]. Compounds such as 52 pharmaceutically active compounds (PhACs), pharmaceuticals and personal care products (PPCPs), 53 endocrine disruptors, pesticides, flame retardants, perfluorinated compounds and household 54 chemicals are common CECs found in wastewater that originate from diverse sources (e.g., 55 industries, households, hospitals, landfills, agriculture, irrigation activities, etc.) [1, 7–10]. Numerous 56 studies have highlighted the adverse ecotoxicological and human health effects that CECs may cause 57 both in the short and long term [1, 8, 11-15]. Therefore, considerable research effort has been 58 devoted to the development of novel technologies to solve this ever-rising issue in an effective, cost-59 efficient and sustainable manner [16-23]. 60

Carbamazepine (CBZ) is a common anticonvulsant primarily used to treat epilepsy and nerve pain 62 by reducing the spread of seizure activity in the brain [24]. It is currently consumed in large 63 quantities worldwide, with an estimated consumption growth from 742 tons in 1995 to 1214 tons in 64 2015 [25]. After its oral administration, only 72% is absorbed by the human body and metabolized 65 up to a 99% level, while the rest is discharged into the sewage system [26]. Its likelihood for 66 biodegradation, photodegradation and volatilization is negligible, making it a suitable candidate for 67 CEC degradation studies, especially regarding PhACs [26, 27]. In addition, it has been used as a 68 contamination indicator in water and wastewater effluents [28]. In fact, it has been reported as the 69 most frequently detected active pharmaceutical ingredient (API) in river catchments, being found in 70 62% of the 1,052 sampling sites analyzed along 258 rivers worldwide [29]. The concentration of 71 carbamazepine in water streams has been reported to reach 23 ng L⁻¹ in drinking water, 83 ng L⁻¹ in 72 groundwater, 23 μ g L⁻¹ in surface water, 200 μ g kg⁻¹ dry weight in sewage sludge and 259 μ g L⁻¹ in 73 municipal and urban wastewater [11, 30]. These values exceed predicted no-effect concentrations 74 75 (PNECs) for ecological toxicity (i.e., 25 ng L^{-1}), becoming a potential threat to aquatic ecosystems [1, 31, 32]. Specifics on the potential toxicological effects of carbamazepine exposure on aquatic species 76 and human health have been reviewed by Hai et al. (2018), where the limited number of studies in 77 the field as well as their diverse results call for additional risk assessments and thorough monitoring 78 79 [33]. Due to its persistence and increasing presence, carbamazepine has therefore been internationally recognized as a concerning pollutant, included in the NORMAN List of Emerging 80 Substances [30] and classified as an Endocrine Disrupting Chemical by the US Environmental 81 Protection Agency [34]. 82

The issue with the uncontrolled release of PhACs such as carbamazepine lies in the fact that they 84 can eventually terminate into natural systems such as surface water, groundwater and soils, given 85 that conventional (physico)chemical and biological treatments are not designed to achieve their 86 complete elimination [2-4, 10]. Nevertheless, these conventional methods can be used as 87 complementary steps in wastewater treatment since they offer unique advantages, such as being 88 89 simple and efficient when removing biodegradable compounds as well as economic, environmentally friendly and safe [35, 36]. Among novel treatment methods, advanced oxidation processes (AOPs) 90 have received particular attention over the past years. They are a wide set of technologies that rely 91 on the generation of powerful species, mainly oxidative radicals, to degrade CECs [2, 6, 37, 38]. 92 Similarly, advanced reduction processes (ARPs) operate based on the generation of reductive 93 radicals [39, 40]. In both cases, radicals are species characterized by having an unpaired electron, 94

and thus showing a strong tendency to interact with other compounds to attain an even number of 95 electrons, either by donating the unpaired one (i.e., acting as a reducing agent) or by accepting 96 another electron (i.e., acting as an oxidizing agent) [41]. Radical generation methods can be 97 categorized based on their dependence on energy sources (i.e., electro, sono, thermo or 98 photochemical processes), an opposed lack of energy requirements (i.e., chemical and catalytic 99 systems) as well as in case they show a hybrid design. There is a substantial body of literature 100 regarding AOPs, as they have been shown to be suitable for both the pre- and posttreatment of 101 contaminated wastewater. The pretreatment operation is preferred for highly toxic water influents 102 to increase their biodegradability, while posttreatment applications are advised as a polishing step to 103 increase degradation and mineralization efficiencies [42-44]. In particular, AOPs based on the 104 generation of hydroxyl radicals ('OH) show the largest contribution, as reflected by previous 105 scientometric analyses [45, 46]. In parallel, attention has also been dedicated to sulfate radical 106 (SO₄^{•-})-based AOPs, which despite appearing later, have quickly gained importance in the field (Fig. 107 1). As further discussed in this review, carbamazepine degradation has accordingly been more 108 extensively investigated through both types of AOPs than with other treatments. 109

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The present article draws on the literature on the removal of carbamazepine from wastewater streams, including both real and synthetic effluents, to illustrate and compare the performances of multiple physical, biological and chemical technologies, with a special emphasis on the latter in the form of AOPs. Further experimental details of the different literature studies under review can be found in Tables 1 and 2.

Top 50 Keywords in Advanced Oxidation Processes

Evolution of recurrence for the most common keywords found in AOPs literature





N times

Figure 1: Evolution of the Top 50 keywords in the field of AOPs. This ranking is based on the number of times that a specific keyword has appeared in either the title, abstract or author keywords of a certain scientific publication related to the field of AOPs. To this end, the keyword combination [wastewater OR waste water OR effluent OR water OR aqueous solution] with ["advanced oxidation"] has been applied to all documents indexed in Scopus. Accordingly, 8712 documents were screened, and their corresponding keywords were identified and ranked across time periods of 5 years. The total frequency of each keyword measured until the end of 2020 is shown in the last column. In particular, the keywords radical, hydroxyl and sulfate have been highlighted in the visualization to emphasize their relevance and recurrence.

2 Advanced oxidation processes

A vast literature exists on the application of advanced oxidation processes (AOPs) for carbamazepine degradation, comprising multiple types of radicals and activation methods. In this review, they have been grouped as (i) chemical and catalytic oxidation, (ii) electrochemical oxidation, and (iii) photo(catalytic)oxidation, depending on the primary activation method for oxidative radicals. For additional information on the underlying mechanisms and operating conditions of each AOP treatment, the reader is referred to the reviews by Cuerda-Correa et al. (2020) [6] and Wang and Zhuan (2020) [47] for 'OH-based AOPs, and to the reviews by Guerra-Rodríguez et al. (2018) [48] and Giannakis et al. (2021) [49] for SO₄^{•-}-based AOPs.

2.1 Chemical and catalytic oxidation

Among the chemical-based activation methods, the most relevant AOPs are those degradation systems based on ozonation, Fenton reaction and SO4^{•-} radicals. Ozonation applied to different effluents containing less than 1 mg L⁻¹ carbamazepine has shown consistent degradation results with efficiencies close to 100% among different studies, with an estimated ozone dosage in the order of 0.6 g O₃/g dissolved organic carbon (DOC) [3, 50, 51]. This is because carbamazepine is characterized by electron-rich moieties that easily react with ozone as well as by the cogeneration of powerful 'OH and secondary radicals (Eqs. 1-8) [3]. On the downside, ozonation is heavily influenced by the presence of suspended solids, nitrite ions (NO₂⁻), and effluent organic matter, which is also likely to present numerous ozone reactive moieties, leading to competition reactions that may hamper carbamazepine removal [3, 52].

$O_3 + CBZ \rightarrow CBZ_{oxid} \tag{1}$

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$$O_3 + HO_2^- \rightarrow HO_2^{\bullet} + O_3^{\bullet-} \tag{3}$$

$$HO_2^{\bullet} \leftrightarrow H^+ + O_2^{\bullet-} \tag{4}$$

$$O_3 + O_2^{\bullet-} \rightarrow O_3^{\bullet-} + O_2 \tag{5}$$

$$O_3^{\bullet-} + H^+ \rightarrow HO_3^{\bullet}$$
 (6)

$HO_2^{\bullet} \rightarrow OH + O_2$	(7)
	(7)

$$^{\bullet}OH + O_3 \rightarrow HO_2^{\bullet} + O_2 \tag{8}$$

Regarding other 'OH-based chemical activation methods, the classical Fenton reaction (Eq. 9) has 176 been extensively investigated, which is based on the use of hydrogen peroxide (H_2O_2) and an iron 177 catalyst to release 'OH radicals that yield pollutant degradation [53]. For carbamazepine removal, 178 there is quite some variability in the results for Fenton-related treatments, ranging from ca. 7% up to 179 100% degradation [54–56]. The key factors affecting the treatment performance are the initial iron 180 concentration since higher values yield higher degradation efficiencies, and the complexity of the 181 water matrix since chloride (Cl⁻), carbonate (CO₃^{2–}) and bicarbonate (HCO₃[–]) ions are the main cause 182 for 'OH scavenging, and thus decrease degradation rates [54, 56]. In terms of reported degradation 183 rate constants, Matta et al. (2011) attained a value of 11.34 h^{-1} , with both Fe(II) and H₂O₂ 184 concentrations up to 0.25 mM [54]. In recent years, Fenton processes have also been combined with 185 $SO_4^{\bullet-}$ -based systems, such as in the two-staged nanoscale zero valent iron (nZVI)-activated persulfate 186 (PS) and Fenton process investigated by Wu et al. (2020), which yielded 77% carbamazepine 187 degradation [57]. The main advantage of this system is the partial substitution of PS by H₂O₂, which 188 reduces both operational costs and the release of sulfate (SO_4^{2-}) ions in the effluent [57]. 189

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$$Fe^{2+} + H_2O_2 \rightarrow Fe^{3+} + {}^{\bullet}OH + OH^-$$
(9)

Finally, peroxymonosulfate (HSO₅⁻, PMS) and persulfate ($S_2O_8^{2-}$, PS) are two common precursors 193 for the generation of SO₄^{•-} radicals in conventional SO₄^{•-}-based AOPs [58]. Matta et al. (2011) tested 194 the activation of PMS for carbamazepine degradation through several cobalt-based catalysts (Eq. 195 10). Their results showed that the presence of Cl-substitutes in the catalyst could reduce the 196 reaction rate constant by almost 40%, meaning that after 35 min of treatment, the degradation 197 percentage could oscillate between 88% and 100% depending on the catalyst used. Additionally, the 198 complexity of the water matrix had an inhibitory effect on the degradation, as the final 199 carbamazepine removal was 50% after 1 h of treatment in a real wastewater effluent. The maximum 200 degradation rate constant obtained in such a system was approximately 14.87 h^{-1} [54]. In the case of 201 Fe(II)-activated PS (Eq. 11), opposite results were attained by Rao et al. (2014), as the presence of Cl⁻ 202 ions accelerated the carbamazepine degradation rate, in contrast to the scavenging caused by 203 nitrate (NO₃⁻), sulfate (SO₄²⁻) and dihydrogen phosphate (H₂PO₄⁻) ions. In fact, 10 mM Cl⁻ enabled 204 99% degradation in 1 min, whereas a chloride-free system eliminated 60% of carbamazepine in 10 205 min, arguing that this could be caused by the cogeneration of additional chlorine-derived radicals 206 [59]. Recently, researchers have also explored the use of novel catalysts based on both iron and 207 cobalt for the activation of PMS. Wu et al. (2019) developed cobalt ferrite nanoparticles (nCoFe₂O₄) 208 under several supports, of which organo-montmorillonite was found to be particularly promising as 209 an inexpensive and effective support material [60]. It exhibited high carbamazepine removal 210 efficiencies during three successive cycles (i.e., 73 - 93% degradation and up to 2.34 h⁻¹ rate 211 constant) due to the superior performance of Co²⁺ to generate SO₄⁻⁻ radicals, while ensuring less 212 than 0.03% toxic cobalt leaching into the effluent [60]. A stable layered double oxide (LDO)-213 supported Co-Fe bimetal catalyst (Co₂FeAl-LDO) was investigated by Sun et al. (2020), leading to 214 complete carbamazepine removal and faster degradation kinetics (i.e., up to 13.22 h^{-1}) due to not 215 only the specific catalyst structure but also the synergistic effect of cobalt, iron and aluminium [61]. 216 Their catalyst was effective up to the fifth cycle (i.e., 88% degradation) with an optimal catalyst dose 217 of 60 mg L^{-1} and an initial PMS concentration of 0.2 mM, leading to 0.4 mg L^{-1} cobalt leaching [61]. 218

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 $Co^{2+} + HSO_5^- \rightarrow Co^{3+} + SO_4^{-} + OH^-$ 6 (10)

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 $Fe^{2+} + S_2O_8^{2-} \rightarrow Fe^{3+} + SO_4^{*-} + SO_4^{2-}$ (11)

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2.2 Electrochemical oxidation

Electrochemical oxidation is a popular approach for carbamazepine degradation, although 227 comparison among experimental conditions is a complex matter since they are characterized by 228 multivariate designs, where the material, size and shape of the electrodes, current density, pH, 229 temperature and anolyte composition have all been reported to play a relevant role in the final 230 removal efficiency. Across most studies under review, higher current densities, anolyte and 231 precursor concentrations generally led to higher degradation rates, except for the electro-Fenton 232 treatment because of the iron-related competition reactions [62]. First, the type of electrodes used 233 is a distinguishable feature of electrochemical treatments since their nature directly influences their 234 selectivity and surface reactivity [63]. 235

Boron-doped diamond (BDD) electrodes have been reported to be powerful anode materials to 237 generate multiple types of oxidative radicals on their surface, including 'OH and SO4'-. One of their 238 main advantages is that radicals can be formed without the need for chemical precursors since 239 electron transfer mechanisms directly generate 'OH from water electrolysis and SO4⁻⁻ from SO4²⁻ 240 ions (Eqs. 12 and 13). Farhat et al. (2015) compared the effects of sulfate- and nitrate-containing 241 anolytes with a BDD anode, showing that the sulfate-based medium yielded reaction rate constants 242 up to 10-15 times higher for multiple contaminants, even at low initial SO_4^{2-} concentrations (i.e., 1.6 243 mM). In the case of carbamazepine, the reaction rate constant obtained was approximately 29.40 244 h^{-1} , whereas under the same experimental conditions, the rate decreased to approximately 2.40 h^{-1} 245 when $NaNO_3$ replaced Na_2SO_4 as the analyte [64]. Song et al. (2018) studied the contribution of BDD 246 electrochemical treatment on PS- and PMS-based AOPs, and in both cases, it was observed that 247 carbamazepine degradation could significantly increase from 0.16 h^{-1} and 0.21 h^{-1} with PS and PMS 248 alone, up to 6.81 h^{-1} and 18.77 h^{-1} with the added electrochemical oxidation, respectively [65]. Fast 249 carbamazepine degradation using BDD (i.e., $11.34 h^{-1}$) was also observed by García-Espinoza et al. 250 (2018) in a spiked wastewater effluent when NaCl anolyte was used [27]. García-Espinoza and 251 Nacheva (2019) further investigated the role of the anolyte species by testing BDD performance in 252 the presence of Na₂SO₄, NaCl and NaBr as well as if no additional anolyte is added. Assays revealed 253 that electrochemical oxidation was considerably faster in NaBr and NaCl (i.e., up to 22.81 h⁻¹ and 254 7.08 h^{-1} , respectively) than in Na₂SO₄ synthetic solutions (i.e., up to 1.23 h^{-1}), both with and without 255 oxygen addition [66]. Nonetheless, when applied to a spiked secondary effluent, carbamazepine 256 degradation showed faster kinetics than in the synthetic solution with Na₂SO₄ anolyte (i.e., up to 257 $2.75 h^{-1}$). The rationale behind these results is that the increased matrix complexity enabled the 258 generation of additional oxidants at the anode surface, such as HClO and $H_2S_2O_8$ [66]. 259

$$BDD + H_2O \rightarrow BDD(^{\bullet}OH) + H^+ + e^-$$
(12)

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$$BDD + SO_4^{2-} \rightarrow BDD(SO_4^{\bullet-}) + e^-$$
(13)

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265 Another commonly used electrode material is Ti/PbO₂, although it has shown slower degradation kinetics than BDD. García-Espinoza et al. (2016) investigated the performance of Ti/PbO₂ anodes in a 266 cylindrical mesh shape to promote the production of reactive oxygen species, such as O₃, H₂O₂ and 267 *OH radicals, obtaining a rate of approximately 0.77 h^{-1} [67]. Tran et al. (2017) tested rectangular 268 Ti/PbO₂ anodes and attained a maximum degradation rate constant of 0.81 h^{-1} [68]. Circular Ti/PbO₂ 269 and BDD anodes were compared by García-Gómez et al. (2014), and in this case, Ti/PbO₂ led to a 270 slightly higher degradation (i.e., approximately 8% higher), although the attained kinetics were still 271 similar to other Ti/PbO₂ studies (i.e., 1.26 h⁻¹) [63]. Other researchers have also investigated the 272 performance of alternative electrode materials, such as $Ti/Ta_2O_5-SnO_2$ by Gurung et al. (2018). In 273 comparison to conventional Ti/PbO₂, their newly developed anode showed a slightly lower 274 carbamazepine degradation efficiency (i.e., 71.7% in contrast to 77.9% after 8 h). However, this 275 material turned out to be more energy-efficient and effective during the treatment of a spiked 276 membrane bioreactor effluent, while neither leaching heavy metals nor being affected by the pH 277 [69]. A novel blue-colored TiO_2 nanotube array membrane filter anode was studied by Xu et al. 278 (2021), which, due to the generation of multiple radical species (i.e., $SO_4^{\bullet-}$, $^{\bullet}OH$, $O_2^{\bullet-}$), showed fast 279 degradation kinetics up to 24.18 h^{-1} . Their study also showed that the presence of Cl⁻ enhanced 280 carbamazepine degradation since additional Cl[•] radicals were formed, whereas NO₃⁻ inhibited the 281 degradation rate because of a set of proposed competition reactions with 'OH radicals [70]. Finally, a 282 mediated electrochemical oxidation process based on Co(III) was reported by Liu et al. (2019), where 283 284 no radical species were detected and the main oxidizing substance was Co(III) ions, allowing for complete carbamazepine degradation in 50 min [4, 71]. 285 286

Komtchou et al. (2015) compared electrochemical oxidation with the electro-Fenton process and 287 288 electroperoxidation process. In their electro-Fenton study, different types of anode materials were investigated, where BDD allowed for up to 75% higher carbamazepine degradation and 4-fold higher 289 TOC removal than Ti/Pt and Ti/SnO₂ [62]. However, it was revealed that the anode selection 290 significantly affected the underlying degradation mechanisms, as BDD showed a predominant 291 contribution of direct oxidation of carbamazepine (i.e., corresponding to 36% degradation) in 292 contrast to electro-Fenton and electroperoxidation (i.e., attributed to 23% and 14% degradation, 293 respectively). On the other hand, Ti/Pt promoted the electro-Fenton reaction (i.e., 36% 294 carbamazepine degradation) over electroperoxidation (i.e., 21%) and direct oxidation (i.e., 8.6%) 295 [62]. In comparison to other studies, the lower degradation percentages attained in the direct 296 oxidation scenario may be attributed to the considerably lower current density applied. 297

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2.3 Photo(catalytic)oxidation

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Carbamazepine degradation by direct photolysis, both in natural and simulated sunlight, has not been found to be a successful treatment since considerably low degradation rate constants have been reported (i.e., lower than $0.01 h^{-1}$) [72–74]. Photolysis in real wastewater effluents has shown slightly higher degradation rates (i.e., up to $0.022 h^{-1}$) when additional matrix constituents enabled indirect photolysis pathways. For instance, the presence of NO₃⁻ ions promoted photodegradation given that it is a photosensitizer, and in contrast, humic acid hindered it since it absorbed part of the available irradiation energy and reformed the parent compound [72]. As a result, photodegradation treatment has often been studied in combination with oxidant species, such as chlorine, ozone or hydrogen peroxide, as well as with the Fenton treatment, SO_4^{--} precursors and metal catalysts.

Deng et al. (2013) performed a comparative study on the performance of different common 311 oxidants with UV irradiation, namely, UV/H₂O₂, UV/PMS and UV/PS. Based on energy requirements, 312 oxidant costs and operating conditions, the UV/PS system was proposed as the most efficient and 313 economic method with a degradation rate constant up to 10.83 h^{-1} . In contrast, UV/H₂O₂ and 314 UV/PMS yielded maximum degradation rate constants of approximately 7.45 h^{-1} and 1.55 h^{-1} , 315 respectively. Experimental results also revealed that increasing the oxidant dose had a positive 316 influence on the kinetics and that optimal pH conditions were acidic for UV/H₂O₂ and UV/PS (i.e., pH 317 3 and 5, respectively) and basic for UV/PMS (i.e., pH 11). Both UV/H₂O₂ and UV/PS were inhibited in 318 the presence of Cl^{-} and CO_{3}^{2-} , whereas the UV/PMS system showed a degradation increase under 319 certain conditions [75]. Other studies have also reported high carbamazepine degradation 320 efficiencies (i.e., over 79% removal) within short reaction times (i.e., from 9 s to 3 min) under the 321 combined treatment of UV with these oxidants [3, 51, 76]. Additionally, it was found that the 322 presence of Fe(II) as a catalyst in the UV/PMS and UV/PS systems enhanced the removal efficiency, 323 reaching almost complete degradation [76]. In another study, the carbamazepine degradation rate 324 constant under UV/PMS/Fe(II) treatment was reported to reach 11.21 h^{-1} [74]. Few studies have also 325 reported UV/O₃ as an effective treatment for the removal of carbamazepine [51, 77]. 326

Regarding chlorine-based UV methods, Wang et al. (2016) observed that neither UV irradiation 328 nor chlorination could effectively degrade carbamazepine when applied individually. However, the 329 combination of both under acidic conditions showed a synergistic effect resulting from the combined 330 generation of 'OH and Cl' radicals, which allowed for a degradation rate constant of up to 85.2 h^{-1} . In 331 simulated wastewater, the same treatment showed an inhibition of approximately 30% since 332 333 dissolved organic matter (DOM) acted as an oxidation consumer and light filter as well as bicarbonate ions (HCO₃⁻) reacted with both [•]OH and Cl[•] to generate carbonate radicals (CO₃⁻), which 334 are milder oxidant species towards organic compounds [78]. Sichel et al. (2011) also previously 335 reported the potential of UV/chlorine systems from an energy point of view. Their research showed 336 that 90% carbamazepine degradation could be attained in simulated wastewater at the technical 337 scale (i.e., 250 L h^{-1} continuous flow reactor), while showing approximately 75% energy reduction 338 compared to UV/H₂O₂ [79]. 339

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Improving the degradation efficiency in a UV system is possible via the addition of a 341 photocatalyst such as a semiconductor oxide. In particular, TiO₂ has been widely investigated 342 because of its low cost, high stability and activity, abundance, and feasibility for immobilization on 343 different supports [80]. Franz et al. (2020) compared a heterogeneous TiO₂ mesh and conventional 344 TiO_2 powders (i.e., Degussa P25) and reported that carbamazepine degradation rate constants were 345 1.08 h⁻¹ and 10.44 h⁻¹, respectively. This difference originates from the various active surface areas 346 of the catalysts, which also led to different UV dosage efficiencies. Nonetheless, even if the 347 dispersed TiO_2 powders are more effective, the supported mesh is more easily recovered and 348 regenerated [80]. Similar degradation kinetics have been observed on other heterogeneous [3, 74, 349 81, 82] and homogeneous TiO₂ systems [83], as summarized in Table 1. Other photocatalysts have 350 also been explored for carbamazepine degradation, such as bismuth-, zinc- and tungsten-derived 351 oxides. Given that the morphology and optical abilities of these catalysts directly influence 352 adsorption and reaction mechanisms taking place, the results on carbamazepine removal are 353 diverse. Under specific conditions, monoclinic-BiPO₄ and triclinic-WO₃ photocatalysts have reported 354 degradation rate constants up to 7.86 h⁻¹ and 7.64 h⁻¹, respectively [84, 85]. The highest degradation 355 rate constant has been reported in acidic synthetic wastewater when using BiOCl_{0.875}Br_{0.125}, achieving 356

a value of 25.80 h⁻¹ [83]. In the case of ZnO nanoparticles, photodegradation of carbamazepine has 357 shown slower kinetics (i.e., $0.84 h^{-1}$), coupled with reduced photocatalytic activity due to the 358 photocorrosion of ZnO in aqueous solutions [81]. Finally, photo-Fenton treatment has also been 359 explored for the degradation of carbamazepine in wastewater treatment [3, 56]. In the work by 360 Klamerth et al. (2010), the solar photo-Fenton treatment displayed a degradation rate constant up 361 to 0.84 h^{-1} even at low iron and H_2O_2 concentrations, although its performance was affected by the 362 presence of 'OH radical scavengers such as CO_3^{2-} . A main limiting factor for the application of this 363 photo-Fenton system in real wastewater was that tests with Vibrio fischeri showed that the 364 generated degradation products led to a toxicity increase [56]. 365

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3 Advanced reduction processes

Advanced reduction processes (ARPs) operate in an opposite manner to AOPs, as they rely on the 370 formation of highly reactive reducing radicals, such as hydrated electrons (e_{aq}), hydrogen atoms 371 (H[•]), sulfite radicals (SO₃^{•–}) and sulfur dioxide radicals (SO₂^{•–}), to degrade oxidized compounds [41, 372 86]. In particular, ARPs have been applied to the degradation of persistent per- and polyfluoroalkyl 373 substances (PFAS), as already shown in the state-of-the-art review by Cui et al. (2020), where the 374 chemical mechanisms behind several types of ARPs are discussed [86]. Regarding the degradation of 375 carbamazepine, Yu et al. (2021) investigated for the first time its removal in a UV/sulfite ARP. 376 Experimental results showed synergistic effects, where 99.6% carbamazepine degradation was 377 attained after 30 min (i.e., with a degradation rate constant of 20.4 h^{-1}), in contrast to the 378 nonsignificant degradation efficiencies observed when sulfite and UV were used independently [40]. 379 The degradation rate constant was found to increase with increasing sulfite concentration, UV 380 irradiance and pH, attaining optimal values under alkaline conditions since e_{aq}⁻ was the dominant 381 reductive species [40]. 382

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4 Biological treatments

Biological wastewater treatments rely on the degradation of contaminants by the metabolism of 387 microbial cultures. For the degradation of carbamazepine, conventional activated sludge (CAS) 388 processes alone or in combination with membrane bioreactors (MBR) have been investigated, where 389 the former entail a settling tank to separate the formed sludge and the latter are based on sludge 390 separation via microfiltration or ultrafiltration membranes [33]. In both treatments, almost 391 negligible carbamazepine degradation efficiencies have been observed (i.e., typically below 10%) 392 [26]. These poor results are attributed to carbamazepine's moderate hydrophilicity (i.e., logP = 2.45), 393 low water-sludge distribution coefficient (i.e., 1.2 L kg_{ss}⁻¹), and the presence of an electron 394 withdrawing functional group (i.e., amide group) in its structure, which increases the biodegradation 395 resistance [33]. Higher degradation efficiencies have been attained by Tahir et al. (2021) by 396 selectively enriching wastewater with sulfate-reducing and fermentative acidogenic bacteria. After 397 144 h, their anaerobic bioreactor yielded 46% carbamazepine degradation, coupled with 36% total 398 organic carbon (TOC) removal, 98% sulfate (SO_4^{2-}) reduction and the production of several volatile 399 fatty acids (i.e., acetic acid, propionic acid and butyric acid) [87]. In addition, under these conditions, 400 401 the degradation of carbamazepine was higher than that in a mixed microbial community (i.e., 36%), and the enriched microbial community was more resistant to the toxicity resulting from increased 402 carbamazepine concentrations [87]. In a different study, carbamazepine degradation was enhanced 403

by the combination of activated sludge and gamma irradiation in a two-step treatment, leading up to
 99.8% carbamazepine removal and 79.3% mineralization when 800 Gy irradiation was applied [88].

As an alternative to bacterial-dominated activated sludge processes, white-rot fungi have been 407 found to be more effective in degrading recalcitrant compounds due to the generation of 408 extracellular and intracellular enzymes, the latter being more suitable to target the amide group in 409 410 the carbamazepine structure [33]. Nonetheless, attained efficiencies have been observed to be dependent on the fungal species and subsequent enzymes as well as on the need for operation 411 under sterile conditions to avoid bacterial contamination [33]. In the treatment investigated by Hata 412 et al. (2010), carbamazepine was treated with ligninolytic enzymes (i.e., laccase and manganese 413 peroxidase). In their work, they showed that there was no significant carbamazepine degradation if 414 laccase alone was used, whereas manganese peroxidase allowed for 14% elimination after one cycle 415 of 24 h. In the presence of laccase with a redox mediator (i.e., 1-hydroxybenzotriazole), a single 416 417 treatment cycle led to 22% removal in 24 h, and repeated 8-h cycles for a period of 48 h showed 60% elimination [89]. In the presence of crude lignin peroxidase, other studies reported less than 15% 418 elimination after 2 h [90]. The highest removal efficiencies have been observed through specific 419 whole-cell white-rot fungi under sterile conditions, where multiple enzymes are generated [33]. For 420 instance, species such as Bjerkandera sp. R1, Bjerkandera adusta and Pleurotus ostreatus (PC9) 421 allowed for 99% removal in a span of 14 to 32 incubation days [91, 92]. Nevertheless, lower 422 efficiencies have also been observed (i.e., less than 60% elimination) for several white-rot fungal 423 cultures under different operating conditions [33, 93]. 424

5 Physical treatments

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Activated carbon (AC) is a well-established material used in adsorption processes because of its high 429 430 porosity, surface area and affinity to interact with a wide range of compounds, eventually retaining them on its surface [3, 94]. It is typically used in either powered or granular form, referred to as PAC 431 and GAC, respectively [95, 96]. Given that carbamazepine is considered an adsorbable compound 432 433 that stays in neutral form regardless of the operating pH, it has been found to be suitable for AC separation [33, 97]. Under PAC, over 90% removal effectiveness has been reported, even if low 434 carbon doses were used [3]. In the same study, a GAC bed reactor enabled the removal of 72% 435 carbamazepine in 23,400 bed volumes [3]. The difference between both methods lies in the fact that 436 PAC has a larger specific surface area for removal [33]. More recently, metal-organic framework 437 (MOF)-derived nanoporous carbons have attracted growing interest as adsorbents because of their 438 high porosity, specific surface area and chemical stability [98, 99]. In the study by Yu et al. (2022), 439 MOF-5 showed a higher adsorption capacity and faster uptake rate than ZIF-8-derived nanoporous 440 carbon and commercial PAC for the removal of carbamazepine, with the graphitic defects being the 441 key feature to improve the adsorption [99]. Their MOF-5 could be reused for 5 cycles, attaining 442 removal efficiencies higher than 87% [99]. Other recently developed adsorbents with a maximum 443 capacity for carbamazepine adsorption ranging from approximately 208 to 286 mg g⁻¹ are activated 444 palm kernel shell [100], zirconia/porous carbon nanocomposites [101], hierarchically structured 445 carbon composites [102] and biomass activated carbon [103], which are comparable to the 446 adsorption capacity of commercial PAC (i.e., $225 - 274 \text{ mg g}^{-1}$) [100, 104]. 447

Regarding membrane filtration in wastewater treatment, pollutant removal relies on the effectiveness of a pressure-driven physical barrier to impede the passage of target compounds and hence separating contaminants from the influent. In wastewater treatment facilities at a large scale, nanofiltration (NF) and reverse osmosis (RO) are the most commonly used types [3]. In terms of
carbamazepine separation, Radjenovic et al. (2008) reported carbamazepine rejection percentages
higher than 97% and 99% when NF and RO membranes were used, respectively [105]. Hai et al.
(2018) also reviewed available studies on carbamazepine removal via NF and RO, showing that the
final efficiency was strongly dependent on the molecular weight cut-off (MWCO) of the membranes
and their fouling [33].

Both adsorption and filtration systems are essentially separation methods that do not entail degradation mechanisms, and consequently, they need to be coupled with an additional unit to carry out pollutant elimination, typically through advanced oxidation processes. Nonetheless, both are useful techniques to reduce the wastewater volume to be further treated and hence minimize the need for large-scale operations.

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6 Hybrid treatments

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The purpose of hybrid processes is to combine multiple wastewater treatment methods to promote a synergistic effect that can enhance pollutant degradation. To this end, carbamazepine degradation has been explored under sonoelectrooxidation [68], sono-Fenton [106], radiolysis/H₂O₂ [31], photoelectrocatalysis [80, 107] and UV/PS/Fe(II)/US/H₂O₂ treatments [108].

Tran et al. (2017) investigated the performance of an electrochemical cell in combination with 472 ultrasound, where Na₂SO₄ was used as the anolyte and Ti/PbO₂ and Ti were used as the anode and 473 cathode, respectively. Their results revealed that the degree of synergy increased with decreasing 474 current intensity and increasing ultrasound power. After 30 days of treatment, the observed 475 carbamazepine degradation percentage (i.e., 99.5%) was higher than that with electrolysis alone 476 (i.e., 91%). In this setup, the maximum reported degradation rate constant corresponded to ca. 0.76 477 h^{-1} [68]. Ultrasound technology has also been investigated in combination with the Fenton process 478 by Ghauch et al. (2011), where low frequency ultrasound irradiation was dedicated to cleaning the 479 iron catalyst due to corrosion. Recycling experiments showed that reused iron catalysts could 480 promote the satisfactory degradation of carbamazepine (i.e., up to 85% per cycle) after 4 successive 481 cycles [106]. Similar to the conventional Fenton reaction, the degradation efficiency of the 482 $US/Fe(0)/H_2O_2$ system is strongly dependent on the acidic nature of the solution [106]. Liu et al. 483 (2016) demonstrated that electron beam radiolytic treatment combined with H_2O_2 addition could 484 further promote carbamazepine degradation and mineralization since both oxidative and reductive 485 species could be generated simultaneously. It was also reported that the addition of H_2O_2 486 contributed to the decomposition of some mutagenic and carcinogenic transformation products 487 [31]. 488

Regarding photoelectrocatalytic treatments, Daghrir et al. (2013) carried out a comparative 490 study on carbamazepine degradation utilizing Ti/TiO₂ nanostructured electrodes in combination with 491 cathodes of different natures. Optimal degradation was observed with a vitreous carbon cathode, 492 reaching up to 73.5% degradation (i.e., 0.24 h⁻¹ reaction rate constant) and 21.2% mineralization 493 after 120 min [107]. Faster degradation kinetics were reported by Franz et al. (2020) when using TiO_2 494 meshes in photoelectrocatalysis (i.e., $4.56 h^{-1}$). In fact, when combining photocatalysis with 495 electrochemical treatment, an increase by a factor of 4.2 was observed with respect to 496 heterogeneous photocatalysis on a supported TiO₂ mesh [80]. As previously discussed in section 2.3, 497 conventional photocatalysis with commercial Degussa P25 TiO₂ powders was in this study more 498

effective (i.e., 10.44 h^{-1}) than the photoelectrocatalytic treatment, although powdered catalyst presents the drawback of a more complex recovery at the industrial scale [80].

Finally, a more extensive hybrid system was proposed by Monteagudo et al. (2015), which was 502 dedicated to the simultaneous activation of PS by Fe²⁺ ions, thermal energy, ultrasound and UV 503 irradiation, in addition to the catalytic activity of Fe^{2+} on H_2O_2 decomposition under acidic conditions. 504 In contrast to the mineralization efficiencies observed in isolated or binary combinations of these 505 methods (i.e., less than 26.4% TOC removal), the hybrid setup could reach 99% mineralization [108]. 506 This study revealed that the presence of sulfate electrolytes inhibited the coalescence of cavitation 507 bubbles and increased the concentration of $SO_4^{\bullet-}$ radicals. In addition, the iron catalyst could be 508 regenerated through UV irradiation [108]. 509

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7 Opportunities and limitations

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Conventional physical and biological treatments are not considered stand-alone solutions to degrade 514 carbamazepine. The former is a separation process that requires further treatment, and the latter 515 typically entails considerably slow kinetics (i.e., less than 0.004 h⁻¹) to eventually attain minor or 516 negligible carbamazepine degradation efficiencies (Table 2). Nonetheless, both can help increase the 517 efficiency of other treatments, such as AOPs. Physical treatments preconcentrate wastewater and 518 hence reduce the reactor volume needed and its derived operational costs, while biological 519 treatments enhance mineralization efficiencies by targeting biodegradable compounds in the 520 effluent. Likewise, and despite the successful kinetics observed in the UV/sulfite system (i.e., 521 between 5.2 and 20.4 h^{-1}), ARPs for carbamazepine degradation have not been extensively 522 investigated, as shown by the limited number of available research articles (Table 2). Consequently, 523 additional studies are needed to evaluate their strengths and pitfalls as well as their suitability for 524 industrial applications. 525

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As reflected in Table 1 and Figure 2, the possibilities for further implementation of AOPs are more 527 extensive. Most treatments can be found within a window of 4 to 12 h^{-1} degradation rate constant 528 (Fig. 3), meaning that 99% carbamazepine removal can be attained in a time span between 20 to 70 529 min. The largest body of literature is dedicated to UV-based treatments, which range from the low 530 kinetics attained via photolysis alone (i.e., less than 0.03 h^{-1}) up to the notably higher degradation 531 rates observed in UV/chlorine systems (i.e., up to 85.2 h^{-1}). However, before taking the leap towards 532 the industrial implementation of UV-based treatments, not only the degradation effectiveness of a 533 single study is the key parameter to take into consideration. In the case of UV/chlorine treatment, it 534 is essential to optimize chlorine dosages and mitigate scavenging effects in complex wastewater 535 matrices, such as those caused by DOM and HCO_3^- ions. In addition, it is imperative to quantify the 536 risks of increased effluent toxicity since the presence of Cl⁻ ions in wastewater can further lead to 537 the production of species such as chlorate (ClO_3^{-}) and perchlorate (ClO_4^{-}). Other combinations of UV 538 and chemical precursors, such as PS, PMS and the Fenton reaction, have reported either similar or 539 lower rates in comparison to their chemical-based counterparts. This evidence indicates that the 540 541 development of hybrid treatments should also be closely evaluated. It is commonly assumed that synergistic effects are intrinsic to hybrid setups, although as seen in the case of carbamazepine 542 degradation (Fig. 2), considerably slower degradation kinetics can also be triggered. 543

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Treatment ARPs Biological Chemical ARPs UV-based

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Figure 3: Average carbamazepine degradation rates (h^{-1}) for several wastewater treatments.

Chemically activated AOPs, such as ozonation, Fenton process and sulfate radical precursor-556 based oxidation, have been reported to be effective for carbamazepine degradation (Table 1), 557 although they also pose several advantages and limitations for future industrial applications. 558 Ozonation presents the advantages of operating under mild conditions while leading to high removal 559 percentages (i.e., close to 100%). However, the use of ozone is costly, yields low mass transfer 560 efficiencies and utilization rates during the AOP treatment, and is strongly influenced by suspended 561 solids and organic matter. The formation of bromate through ozonation also adds as a constraint 562 that the use of wastewater containing Br⁻ ions should be avoided or pretreated. Fenton treatments 563 are easy to operate and provide high degradation kinetics (i.e., 11.3 h^{-1}); although a low pH is 564 needed, iron catalyst consumption and the co-production of large amounts of iron sludge hinder its 565 application in continuous industrial setups. Sulfate radical-based AOPs that rely on PMS and PS 566 present high degradation efficiencies (i.e., up to 14.9 h⁻¹) and can be applied to a wide range of 567 wastewater since the advantages of both 'OH and SO₄.⁻⁻ radicals can be exploited depending on the 568 application at hand. The drawbacks of these treatments are not only the need for considerable 569 amounts of chemical precursors but also the associated potential increase in sulfate residuals and 570 acidity of the treated effluents. To overcome these limitations, subsequent posttreatment should be 571 implemented, which also increases the overall operational costs. These chemical-based AOPs also 572 have in common that they typically rely on the catalytic generation of oxidative radicals, where the 573 implications of applying homogeneous or heterogeneous catalysts are quite diverse. Homogeneous 574 catalysts are burdensome to recover, and hence it is complicated to prevent the leaching of metals 575 and catalyst components into effluents. On the other hand, heterogeneous catalysts mitigate these 576 leaching effects, but catalyst reuse remains a challenging matter. As a result, heterogeneous 577 catalysts are preferred and typically implemented in the form of magnetic nanoparticles, although it 578

is necessary to further improve their reusability while decreasing their production costs.

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Based on the reviewed literature (Table 1), electrochemical and photocatalytic AOPs have 581 consistently reported effective carbamazepine degradation results, more specifically, 582 electrochemical treatments driven by the use of boron-doped diamond (BDD) or Ti/PbO₂ anodes and 583 photocatalytic treatments involving TiO₂ or novel photocatalysts. The maximum degradation 584 efficiencies attained by BDD electrodes, Ti/PbO₂ electrodes and novel photocatalysts oscillate 585 between 24.2 and 29.4 h⁻¹ under optimal conditions, with the TiO₂ photocatalysts being slightly less 586 efficient (i.e., up to 12.3 h^{-1}). Nonetheless, degradation rate constants as low as 0.1 h^{-1} have also 587 been observed for these treatments when the presence of radical scavengers has played a major 588 hindering role. The added value of these technologies is that effective carbamazepine degradation 589 can be attained under mild operating conditions and with minimal or no addition of chemicals to 590 generate oxidative radicals. In addition, the use of renewable energies contributes to a reduction in 591 operational costs and environmental impacts. On the other hand, both electrochemical and 592 photocatalytic treatments showcase limited energy use efficiencies, either in the form of electricity 593 or light, respectively, which need to be further optimized. In light of a possible future 594 implementation, other main limitations to be overcome for these AOPs are the high costs that 595 advanced electrodes and photocatalysts entail, the need for reducing their performance variability 596 due to wastewater composition effects and the potential formation of toxic byproducts. 597

Treatment		Matrix	Initial CBZ (mg L ⁻¹)	Removal	Rate constant	Comments	Ref.
Chemical oxidation	Ozonation	Synthetic and Spiked WWTP effluent	1	60 – 99%	-	• O ₃ flow: 2.6 g h ⁻¹	[51]
		Spiked river effluent	5·10 ⁻⁴	100%	-	• pH: 7.3 • [O₃]: 0.006 mM	[50]
		WWTP effluent	-	97 – 100%	-	• [O ₃]: 0.61 ± 0.04 g/g DOC	[3]
	Fenton	Synthetic and WWTP effluent	11.81	7 – 83%	11.34 h ⁻¹	 pH: 3 [H₂O₂]: 0.15 – 0.25 mM [Fe(II)]: 0.15 – 0.25 mM 	[54]
		WWTP effluent	1·10 ⁻³	100%	-	 pH: 3 [H₂O₂]: 0.895 mM [Fe(II)]: 0.358 mM 	[55]
		WWTP effluent	0.1	6.6 - 18%	-	 pH: 3 [H₂O₂]: 0.147 – 1.470 mM [Fe]: 0.09 mM 	[56]
	Fenton/PS	Synthetic	50	77%	-	 pH: 6.8 [H₂O₂]: 0.5 mM [PS]: 1 mM [nZVI]: 2 mM 	[57]
	PMS/Co(II)	Synthetic and WWTP effluent	11.81	50 - 100%	3.40 − 14.87 h ⁻¹	 pH: 3 [PMS]: 0.15 – 0.25 mM [Co(II)]: 0.15 – 0.25 mM 	[54]
	PS/Fe(II)	Synthetic	5.91	3 – 99%	-	 pH: 2 - 7.87 [Fe(II)]: 0.05 - 0.75 mM [PS]: 0.125 - 1.5 mM [Cl⁻]: 0 - 10 mM 	[59]
	Other catalysts	Synthetic	5	93%	2.34 h ⁻¹	 pH: 6.8 Organo-montmorillonite supported nCoFe2O4 catalyst compared with other supports [nCoFe2O4/OMt]: 0.4 g L⁻¹ [PMS]: 0.5 mM 	[60]

Table 1: Summary of reported carbamazepine (CBZ) degradation in AOPs for wastewater treatment.

		Synthetic	5 – 20	29 – 100%	0.73 – 13.22 h ⁻¹	 pH: 4 – 10 Layered double oxide-supported Co-Fe bimetal catalysts [Co₂FeAl-LDO]: 20 – 80 mg L⁻¹ [PMS]: 0.05 – 0.4 mM 	[61]
Electrochemical oxidation	BDD anodes	Synthetic	0.47	100%	29.40 ± 2.10 h ⁻¹	 pH: 2 Current density: 200 A m⁻² Electrolyte: Na₂SO₄ (40 mM) 	[64]
		Synthetic	0.47	100%	2.40 ± 0.37 h ⁻¹	 pH: 2 Current density: 200 A m⁻² Electrolyte: NaNO₃ (60 mM) 	[64]
		Synthetic	12	8.6 - 36%	-	 pH: 3 Current density: 18 A m⁻² Electrolyte: Na₂SO₄ (7 mM) 	[62]
		Synthetic	10	82%	0.07 – 1.23 h ⁻¹	 pH: 4 Current density: 403.23 A m⁻² Electrolyte: Na2SO4 (7 mM) With and without O2 addition 	[4 <i>,</i> 66]
		Synthetic	10	-	4.07 – 7.08 h ^{−1}	 pH: 4 Current density: 403.23 A m⁻² Electrolyte: NaCl (7 mM) With and without O₂ addition 	[4 <i>,</i> 66]
		Synthetic	10	-	10.78 – 22.81 h ⁻¹	 pH: 4 Current density: 403.23 A m⁻² Electrolyte: NaBr (7 mM) With and without O₂ addition 	[4 <i>,</i> 66]
		Synthetic	1.18	-	0.16 – 6.81 h ⁻¹	 Current density: 0 – 100 A m⁻² Electrolyte: NaClO₄ (50 mM) [PS]: 0 – 5 mM 	[65]
		Synthetic	1.18	-	0.21 – 18.77 h ⁻¹	 Current density: 0 – 100 A m⁻² Electrolyte: NaClO₄ (50 mM) [PMS]: 0 – 5 mM 	[65]
		Spiked IW effluent	10	100%	2.06 – 2.75 h ⁻¹	 Current density: 403.23 A m⁻² No electrolyte addition With and without O₂ addition 	[66]
		Spiked WWTP effluent	10	88.7%	11.34 h ⁻¹	 pH: 2 Current density: 161.29 A m⁻² Electrolyte: NaCl (14 mM) 	[27]

Ti-based anodes	Synthetic	2 – 30	53 – 80.3%	0.47 – 1.57 M ⁻¹ s ⁻¹	 Ti/Ta2O5-SnO2 and Ti/PbO2 anodes pH: 2 – 10 Current density: 10 – 170 A m⁻² Electrolyte: Na2SO4 (100 mM) 	[69]
	Synthetic	10	45.4 – 83.9%	0.77 h ⁻¹	 Ti/PbO₂ cylindrical mesh anode pH: 7 Current density: 24.1 – 241.5 A m⁻² Electrolyte: Na₂SO₄ (7 mM) Pure O₂ addition at 0 – 3 L min⁻¹ 	[67]
	Synthetic	10	-	0.13 – 0.81 h ⁻¹	 Ti/PbO₂ anode pH: 6.9 – 7.4 Current density: 909 – 13,636 A m⁻² Electrolyte: Na₂SO₄ (10 mM) 	[68]
	Synthetic	10	53.5 – 89.9%	1.26 h ⁻¹	 Ti/PbO₂ and Ti/BDD anodes pH: 7 Current intensity: 1 – 2 A Electrolyte: Na₂SO₄ (2.82 mM) Energy: 11.300 – 80.379 kWh m⁻³ 	[63]
	Synthetic	10	99%	15.42 – 24.18 h ⁻¹	 Blue-colored TiO₂ nanotube arrays membrane filter anode Current density: 10 – 100 A m⁻² Electrolyte: Na₂SO₄ (10 mM) Energy: 0.0246 – 0.6489 kWh m⁻³ 	[70]
	Synthetic	5	98%	-	 Ti/Pt anode pH: 5.5 Current density: 140 A m⁻² Electrolyte: Na₂SO₄ (25 mM) 	[4 <i>,</i> 71]
	Spiked MBR effluent	0.01	100%	-	 Ti/Ta2O5-SnO2 anode pH: 6 Current density: 90 A m⁻² Electrolyte: Na2SO4 (0 – 100 mM) 	[69]
Electro-Fenton	Synthetic	12 ± 2	29 – 73%	0.64 – 1.17 h ⁻¹	 Nb/BDD, Ti/Pt and TiSn₂ anodes pH: 3 Current density: 18 – 177 A m⁻² [Fe⁺]: 0 – 0.75 mM Electrolyte: Na₂SO₄ (7 mM) 	[62]

	Electro- peroxidation	Synthetic	12	30 – 50%	-	 Nb/BDD and Ti/Pt anodes pH: 3 Current density: 18 A m⁻² Electrolyte: Na₂SO₄ (7 mM) 	[62]
Hybrid processes	Activated sludge/Gamma irradiation	WWTP effluent	17	91.8 - 99.8%	-	• 300 – 800 Gy irradiation	[88]
	Sonoelectro- oxidation	Synthetic	10	24.9 - 81.3%	0.14 – 0.76 h ⁻¹	 Ti/PbO₂ anode pH: 6.9 – 7.4 Current density: 909 – 1,3636 A m⁻² US Power: 20 – 40 W Electrolyte: Na₂SO₄ (10 mM) 	[68]
	Sono-Fenton	Synthetic	9.92	12 – 95%	-	 pH: 3 – 9 US frequency: 40 kHz [Fe(0)]: 0.44 – 3.57 mM [H₂O₂]: 12.5 – 100 mM 	[106]
	UV/PS/Fe(II)/ US/H2O2	Synthetic	15	87.7 – 99%	-	 pH: 2.8 UV irradiation: 7.81·10⁻⁶ E s⁻¹ US amplitude: 100% [PS]: 300 - 900 mg L⁻¹ [Fe(II)]: 5 - 15 mg L⁻¹ [H₂O₂]: 100 mg L⁻¹ 	[108]
	Radiolysis/H2O2	Synthetic	75	100%	0.77 – 2.63 kGy ⁻¹	 1.8 MeV and 0 – 10 mA electron beam Irradiation doses: 0.5 – 20 kGy [H₂O₂]: 0 – 200 mM 	[31]
	Photoelectro- catalysis	Synthetic	10 - 20	21.6 – 73.5%	0.24 h ⁻¹ 2.36 M ⁻¹ s ⁻¹	 Ti/TiO₂ anode, and SS, Gr, VC, a-C1 and a-C2 cathodes pH: 5.5 – 7.3 Current density: 2.7 – 33.6 A m⁻² UV irradiation: 69 W m⁻² Electrolyte: Na₂SO₄ (50 mM) 	[107]
		Synthetic	0.1	99%	4.56 ± 0.12 h ⁻¹	 TiO₂ mesh anode Potential: 122.1 V m⁻² UV irradiation: 916 W m⁻² Energy: 7.58 kWh m⁻³ 	[80]
Photodegradation	Photolysis	Synthetic	0.15	50%	0.009 ± 0.0007 h ⁻¹	 Natural sunlight pH: 8.0 ± 0.1 Solar irradiance: 7.7 – 9.2 kW m⁻² 	[72]

	Synthetic	9.5	15 – 100%	0.01 – 1.30 h ⁻¹	 Simulated sunlight 	[73]
	5,		_0 _00,0	2.02 2.00	• pH: 2.9 – 9.0	[]
					• Not sparged, sparged with O ₂ and	
					sparged with N ₂	
					• Solar irradiance: 55 W m ⁻²	
	WWTP effluent	11.81	8%	-	 Simulated sunlight 	[74]
					• pH: 7.8	
					• Photonic flux: 7.9·10 ⁶ E min ⁻¹	
	WWTP effluent	0.15	50%	0.022 ± 0.014 h ⁻¹	 Natural sunlight 	[72]
					• pH: 7.85 ± 0.21	
					 Solar irradiance: 7.7 – 9.2 kW m⁻² 	
UV/Chlorine	Synthetic	2	98%	8.4 – 85.2 h ⁻¹	• pH: 4.9 – 10	[78]
					 UV irradiation: 2.1 – 14.8 W m⁻² 	
					 [NaOCl]: 0.03 – 0.63 mM 	
	Simulated WW	1·10 ⁻³	50 – 90%	-	• pH: 7	[79]
					• UV: 40 – 200 W	
					• [HOCI]: 0.008 – 0.116 mM	
	Simulated WW	1·10 ⁻³	17 – 20%	-	• pH: 7	[79]
					• UV: 40 – 200 W	
					• [ClO ₂]: 0.003 – 0.092 mM	
UV/H2O2	Synthetic	2.5 – 10	63 – 100%	0.98 – 7.45 h ⁻¹	• pH: 3 – 11	[44,
					 UV irradiation: 1.53 W m⁻² 	75]
					• [H ₂ O ₂]: 0.5 – 5 mM	
	Synthetic and	1	73 – 96%	-	• [H2O2]: 0.5 mL L ⁻¹	[51]
	Spiked WWTP					
	effluent					
	WWTP effluent	3.33·10 ⁻⁴	82 – 99%	-	 UV irradiation: 70 W m⁻² 	[3]
					• [H ₂ O ₂]: 0.59 – 1.47 mM	
	WWTP effluent	0.043 ± 0.037	50 - 83%	-	Continuous operation	[76]
					 UV contact time: 9 – 28 s 	
					• pH: 7.17 ± 0.08	
					 UV irradiation: 95.5 W m⁻² 	
					• [H ₂ O ₂]: 0.5 – 5 mM	
UV/O₃	Synthetic and	1	81 - 99%	-	• O₃ flow: 2.6 g h ⁻¹	[51]
	Spiked WWTP				• UV lamp: 15 W	
	effluent					

	Spiked WWTP effluent	1.10-4	100%	-	 Steady state time: 180 min Hydraulic retention time: 41 min pH: 8.5 O₃: 50 g Nm⁻³ (gas phase) UV: 10 W (UVA-LEDs) 	[77]
UV/PMS	Synthetic	2.5 – 10	39 – 80%	0.50 – 1.55 h ⁻¹	 pH: 3 – 11 UV irradiation: 1.53 W m⁻² [PMS]: 0.5 – 5 mM 	[44 <i>,</i> 75]
	WWTP effluent	0.043 ± 0.037	73 – 100%	-	 Continuous operation UV contact time: 9 – 28 s pH: 7.17 ± 0.08 UV irradiation: 95.5 W m⁻² [PMS]: 0.5 – 5 mM 	[76]
UV/PMS/Fe(II)	WWTP effluent	11.81	100%	11.21 ± 0.02 h ⁻¹	 pH: 3 Photonic flux: 7.9·10⁶ E min⁻¹ [PMS]: 0.2 mM [Fe(II)]: 0.1 mM 	[74]
	WWTP effluent	0.043 ± 0.037	88 – 100%	-	 Continuous operation UV contact time: 9 – 28 s pH: 7.17 ± 0.08 UV irradiation: 95.5 W m⁻² [PMS]: 0.5 – 5 mM [Fe(II)]: 0.5 – 5 mM 	[76]
UV/PS	Synthetic	2.5 – 10	80 – 99%	1.69 – 10.83 h ⁻¹	 pH: 3 – 11 UV irradiation: 1.53 W m⁻² [PS]: 0.5 – 5 mM 	[44 <i>,</i> 75]
	WWTP effluent	0.043 ± 0.037	47 – 79%	-	 Continuous operation UV contact time: 9 – 28 s pH: 7.17 ± 0.08 UV irradiation: 95.5 W m⁻² [PS]: 0.5 – 5 mM 	[76]
UV/PS/Fe(II)	WWTP effluent	0.043 ± 0.037	96 – 100%	-	 Continuous operation UV contact time: 9 – 28 s pH: 7.17 ± 0.08 UV irradiation: 95.5 W m⁻² [PS]: 0.5 – 5 mM [Fe(II)]: 0.5 – 5 mM 	[76]

UV/TiO2	Synthetic	0.1	100%	10.44 h ⁻¹	 Degussa P25 powders Half-life time: 4.5 min UV irradiation: 916 W m⁻² Energy: 3.30 kWh m⁻³ 	[80]
	Synthetic	0.1	65%	1.08 ± 0.42 h ⁻¹	 TiO₂ mesh Half-life time: 36 min UV irradiation: 916 W m⁻² Energy: 31.98 kWh m⁻³ 	[80]
	Synthetic	1	60%	12.30 ± 0.66 h ⁻¹	 Degussa P25 pH: 5 UV irradiance: 710 W m⁻² [P25]: 0.5 g L⁻¹ 	[83]
	Spiked WWTP effluent	0.1	50 – 80%	-	 TiO₂ immobilized on glass spheres Natural sunlight 	[3]
	WWTP effluent	11.81	-	1.78 ± 0.01 h ⁻¹	 pH: 7.8 Photonic flux: 7.9·10⁶ E min⁻¹ [TiO₂]: 0.5 g L⁻¹ 	[74]
	WWTP effluent	2.95.10-4	46 - 100%	0.92 h ⁻¹	 TiO₂ nanoparticles UV irradiance: 69 W m⁻² 	[81]
	WWTP effluent	5 – 20	70 – 99%	1.02 – 4.50 h ⁻¹	 Commercial TiO2 pH: 3.4 – 10 UV irradiance: 15.08 ± 0.41 W m⁻² [TiO2]: 0.5 – 2 g L⁻¹ 	[82]
Photo-Fenton	WWTP effluent	3.33.10-4	66 – 94%	-	 pH: 6 – 7.5 UV irradiation: 70 W m⁻² [H₂O₂]: 0.59 – 1.47 mM [Fe]: 0.036 – 0.072 mM 	[3]
	WWTP effluent	0.1	100%	0.78 – 0.84 h ⁻¹	 pH: 3 UV irradiation: 30 W m⁻² [H₂O₂]: 0.147 – 1.470 mM [Fe]: 0.09 mM 	[56]
Other photocatalytic systems	Synthetic	1	99%	0.60 – 25.80 h ⁻¹	 BiOClo.875Bro.125 pH: 4 – 9 UV irradiance: 710 W m⁻² [BiOClo.875Bro.125]: 0.5 g L⁻¹ 	[83]

Synthetic	5.91	80 – 100%	0.49 – 7.64 h ⁻¹	 Triclinic-WO3 pH: 4.6 - 6 UV lamp: 420 nm UV intensity: 1.5·10⁻⁶ E L⁻¹ s⁻¹ [WO3]: 0.3 g L⁻¹ [PS]: 2 mM [CH3OH]: 0 - 100 mM 	[85
Synthetic and Simulated WW	5	20 - 100%	0.12 – 7.86 h ⁻¹	 BiPO₄ (hexagonal and monoclinic) UV lamp: 100 W [BiPO₄]: 1 g L⁻¹ 	[84
WWTP effluent	2.95·10 ⁻⁴	41 – 92%	0.84 h ⁻¹	 ZnO nanoparticles UV irradiance: 69 W m⁻² 	[81

Treatment		Matrix	Initial CBZ (mg L ⁻¹)	Removal	Rate constant	Comments	Ref.
Advanced reduction processes	UV/Sulfite	Synthetic	5	5 – 99.6%	5.16 – 20.40 h ⁻¹	 pH: 3 – 11 UV irradiation: 9 – 32 W m⁻² [Sulfite]: 0 – 1.6 mM 	[40]
Biological treatment	Laccase	Synthetic	4.73	22 – 60%	-	 pH: 4.5 [Laccase]: 10 nkat mL⁻¹ [1-hydroxybenzotriazole]: 0 – 0.2 mM Culture: <i>T. versicolor</i> 	[89]
	Lignin peroxidase	Synthetic	5	7 – 15%	-	 pH: 2.5 – 6 [H₂O₂]: 0.7 mM Culture: <i>P. chrysosporium</i> 	[90]
	Manganese peroxidase	Synthetic	4.73	14%	-	 pH: 4.5 [MnP]: 10 nkat mL⁻¹ [MnSO₄]: 0.1 mM [Glucose]: 25 mM [Glucose oxidase]: 3.33 nkat mL⁻¹ Culture: <i>P. chrysosporium</i> 	[89]
	Multiple enzymes	Synthetic	10	47 – 58%	-	• Cultures: T. versicolor, G. lucidum, I. lacteus, P. chrysosporium	[93]
		Synthetic	1	99%	-	• Cultures: Bjerkandera sp. R1, B. adusta, P. chrysosporium	[91]
		Synthetic	1·10 ⁻³	48 – 99%	-	• Cultures: P. ostreatus Florida N001, P. ostreatus PC9, P. ostreatus Florida F6.	[87]
	Enriched bacteria	WWTP effluent	10 - 40	10 - 46%	0.001 – 0.004 h ⁻¹	 Enriched sulfate-reducing and fermentative acidogenic bacteria compared to mixed microbial communities Influence of COD:SO42- and CBZ dose 	[92]
Physical treatment	PAC	WWTP effluent	2.21 - 4.62.10-4	90 – 92%	-	 [PAC]: 10 – 20 mg m⁻¹ 20 – 60 min contact time 	[3]
	GAC	MWWTP effluent	1.10.10-4	72%	-	 23,400 bed volumes treated 14 min empty bed contact time	[3]

 Table 2: Summary of reported carbamazepine (CBZ) degradation in other methods for wastewater treatment.

MOFs	Synthetic	10	87 – 100%	Q <i>m</i> : 663.70 mg g ^{−1}	 Comparison between MOF-5-derived nanoporous carbon, ZIF-8-derived nanoporous carbon and commercial PAC 	[99]
	Synthetic	1.10-3	-	K⊧: 57.56 – 73.79 (ng/mg)(L/ng) ^{1/n}	 Two GAC adsorbents Carbon dosage: 10 – 800 ng L⁻¹ Adsorption equilibria after 12 days (1/n) = 0.42 – 0.43 	[97]
NF	Groundwater	20	97 – 100%	-	 pH: 5.6 - 6.1 Feed flow rate: 360 m³ h⁻¹ Permeate flow rate: 234 m³ h⁻¹ Filtration in two stages, comprising 31 and 15 membrane modules with 6 NF membranes each 	[105]
RO	Groundwater	20	99 – 100%	-	 pH: 5.6 - 6.1 Feed flow rate: 486 m³ h⁻¹ Permeate flow rate: 356.4 m³ h⁻¹ Filtration in two stages, comprising 40 and 20 membrane modules with 6 RO membranes each 	[105]

612 8 Conclusions

613

There is an urgent need to tackle the ubiquitous presence of recalcitrant contaminants in natural 614 water bodies, which pose a potential threat to aquatic ecosystems and human health. As discussed 615 in this review, advanced oxidation processes (AOPs) have been effective in the degradation of 616 pharmaceutically active compounds such as carbamazepine, as opposed to biological and physical 617 treatments. In particular, high degradation efficiencies have been attained through electrochemical 618 and photocatalytic AOPs under multiple experimental conditions. However, future research should 619 be dedicated to enhancing the adaptability and practicability of AOPs, such as by reducing chemical, 620 energy and catalyst needs. In addition, their resilience against radical scavengers and wastewater 621 components needs to be improved to promote their implementation at a larger scale. Finally, along 622 with reporting degradation efficiencies of the targeted PhACs, studies should focus on elucidating 623 the underlying degradation mechanisms to ensure that toxic byproducts are not discharged. 624

625 626

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628

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633 634

635 **Competing interests**

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⁶³⁷ The authors declare no competing interests.

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640 **References**

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