

This document contains the **post-print pdf-version** of the refereed paper:

“A study of integrated experiment design for NMPC applied to the Droop model”

by *Dries Telen, Boris Houska, Mattia Vallerio, Filip Logist, Jan Van Impe*

which has been archived on the university repository Lirias (<https://lirias.kuleuven.be/>) of the KU Leuven.

The content is identical to the content of the published paper, but without the final typesetting by the publisher.

When referring to this work, please cite the full bibliographic info:

D. Telen, B. Houska, M. Vallerio, F. Logist, J. Van Impe (2017). A study of integrated experiment design for NMPC applied to the Droop model. Chemical Engineering Science, 160, 370–383.

The journal and the original published paper can be found at:
<http://www.journals.elsevier.com/chemical-engineering-science/>
<http://www.sciencedirect.com/science/article/pii/S0009250916305711>

The corresponding author can be contacted for additional info.

Conditions for open access are available at:
<http://www.sherpa.ac.uk/romeo/>

A study of integrated experiment design for NMPC applied to the Droop model

D. Telen^a, B. Houska^b, M. Vallerio^a, F. Logist^a, J. Van Impe^{a,*}

^a*KU Leuven, Chemical Engineering Department, BioTeC+ & OPTEC,
Gebroeders De Smetstraat, 9000 Ghent, Belgium*

^b*ShanghaiTech University, School of Information Science and Technology,
319 Yueyang Road, Shanghai 200031, China*

Abstract

Nonlinear model predictive control (NMPC) has become an important tool for optimization based control of many (bio)chemical systems. A requirement for a well-performing NMPC implementation is obtaining and maintaining an appropriate mathematical process model. To cope with model degradation in view of plant changes and/or system evolution, developments have been made for linear systems to incorporate the information content of future measurements in the closed loop objective. However, formulations for integrated experiment design in nonlinear systems (iED-NMPC) remain scarce. Two different formulations are studied in this paper and applied to a bioprocess, namely, algae growth as described by the Droop model. First, a formulation for the integration of experiment design in linear dynamic systems is extended to nonlinear dynamic systems resulting in an NMPC formulation with integrated experiment design. In a second approach, the notion of economic optimal experiment design is incorporated within the NMPC formulation. Here, an economic loss function related to inaccurate parameter estimates is minimized instead of a measure of the parameter variances, resulting in improved control performance. The advantage of the proposed techniques over a naive experiment design integration approach is illustrated with Monte Carlo simulations.

Keywords: Nonlinear model predictive control, Integrated experiment design, Economic optimal experiment design, Nonlinear matrix inequality, Droop model

*Corresponding author

Email address: jan.vanimpe@cit.kuleuven.be (J. Van Impe)

1. Introduction

Cultivation of micro algae has a wide application potential ranging from renewable energy to food and waste water treatment. To improve the exploitation of these micro algae on an industrial scale, advanced control techniques are indispensable for a flexible operation while accounting for operating constraints. This work considers the Droop model (Droop, 1968) for micro algae growth. It describes the ability of micro algae to store nutrients and the decoupling between substrate uptake and biomass growth. A specific challenge for bioprocess models is to remain valid over time as organisms adapt their behavior, and to ensure a continued profitable/desired operation. However, given the inherent variability of biological systems model updates are inevitable.

Model Predictive Control (MPC) has become an industry accepted technology applicable for a wide variety of (bio)chemical (Forbes et al., 2015) systems. The basic idea behind MPC is to repeatedly solve a model-based optimal control problem to control the future behavior of the system (Lee, 2011). The main difference from the more traditional control strategies is that in MPC, the optimal control input is computed iteratively online based on a process model.

Classic (linear) MPC consists of a linear system model, linear constraints and a quadratic (tracking) objective (Lee, 2011). Consequently, the global aim is a smooth tracking of an a priori determined target reference profile while continuously minimizing the effect of disturbances. In the last decades the MPC formulation has been extended to include nonlinear dynamic systems with nonlinear constraints (NMPC) and/or economic objectives (E(N)MPC). For a more detailed description the interested reader is referred to, e.g., Morari and Lee (1999); Rawlings (2000); Diehl et al. (2002); Würth et al. (2009); Diehl et al. (2011).

Before (N)MPC can be applied in practice, one of the main challenges is to obtain and to maintain an accurate process model for the system in consideration. In the literature it has been reported that one of the most expensive parts of MPC commissioning is the modeling effort (Larsson et al., 2013, 2015). However, in a

33 real-world operation, bioprocess systems tend to (gradually) change over time, so
34 a model-based controller might not be able guarantee their optimal operation after
35 certain time. The first critical step in the maintenance of model-based controllers is
36 to distinguish between control-relevant plant changes and variations in disturbance
37 characteristics. Following this strategy, Mesbah et al. (2015) recently developed an
38 approach for linear systems.

39

40 When it has been determined that the cause is a control-relevant plant change,
41 a dedicated model (re)calibration is required to (re)adjust the model parameters
42 to the observed system's behavior (Larsson et al., 2015; Mesbah et al., 2015). To
43 this extent, the data has to be such that the model parameters can be estimated
44 accurately. To reduce the experimental burden and limit the cost, informative
45 experiments need to be designed. The field of off-line model-based optimal experi-
46 ment design (OED) for *nonlinear dynamic systems* started with Espie and Macchi-
47 etto (1989) although many statisticians have addressed the issue earlier for static
48 models (e.g., Fisher (1935); Kiefer and Wolfowitz (1959)) in the previous century.
49 A recent overview of the state-of-the-art for nonlinear dynamic systems is given
50 in Franceschini and Macchietto (2008). More recently, approaches have been devel-
51 oped to design informative experiments where the only parameters considered are
52 the ones relevant for the economic goal of the model (*economic OED*) (Recker et al.,
53 2012; Houska et al., 2015). For linear dynamic systems the first study to address
54 the intended model application in system identification has been Gevers and Ljung
55 (1986). Online experiment design and re-identification approaches in which control
56 is not considered can be found in Zhu and Huang (2011); Galvanin et al. (2012);
57 Barz et al. (2013).

58

59 In Espie and Macchietto (1989); Franceschini and Macchietto (2008); Yunfei Chu
60 and Hahn (2013); Houska et al. (2015) experiments are designed and performed in
61 an off-line framework in which systems are excited in contrast with the usual aim of
62 (model predictive) control, i.e., reference tracking objectives and ensuring a smooth
63 operation. Incorporating identification in the control loop results in the so-called
64 *dual control problem* (e.g., Gevers (1993); Hasmeth and Michael (1996); Bombois

65 et al. (2006); Gevers et al. (2011); Larsson et al. (2013); Forgione et al. (2015);
66 Larsson et al. (2015). This dual control problem has been studied thoroughly for
67 linear dynamic systems and is still an active field of research (e.g., (Forgione et al.,
68 2015; Larsson et al., 2015; Mesbah et al., 2015; Heirung et al., 2015)), while it
69 remains an open field for nonlinear dynamic systems (Gevers, 2006). One impor-
70 tant reason is that the frequency domain identification approaches cannot directly
71 be extended to nonlinear systems. In addition, operating constraints are hard to
72 consider directly in classic frequency domain approaches (Larsson et al., 2013, 2015).

73

74 In the current paper, the first contribution is the adaptation of a formulation for
75 linear dynamic systems of Larsson et al. (2013, 2015) to nonlinear MPC, resulting
76 in *NMPC with integrated experiment design* (iED-NMPC). The main challenge in
77 the proposed formulation is that a nonlinear matrix inequality has to be added.
78 However, the nonlinear matrix inequality is reformulated such that these problems
79 can be implemented in standard NMPC packages (Houska et al., 2011; Lucia et al.,
80 2014; Bhonsale et al., 2016) without the need for solving the nonlinear matrix in-
81 equality explicitly. A second contribution of this paper is a formulation for joint
82 identification and control based on economic optimal experiment design (Houska
83 et al., 2015). This formulation requires the addition of one scalar constraint. Fur-
84 thermore, this constraint has, in contrast to the alphabetic OED criteria in optimal
85 experiment design, a straightforward economic interpretation. A third contribution
86 is an extensive case study, for which the proposed techniques are compared with a
87 naive integrated experiment design formulation.

88

89 The paper is structured as follows: Section 2 reviews optimal experiment design and
90 how the information content can be quantified with future applications in mind. In
91 Section 3, the integrated experiment design formulations are presented. In Section 4
92 the employed case study based on the Droop model, is described. The numerical
93 simulation results are discussed in Section 5. Finally, Section 6 summarizes the
94 main conclusions.

95 2. Optimal experiment design

96 This section reviews existing methods for optimal experiment design problem
97 formulations for nonlinear dynamic systems. Throughout this paper, the notation

$$\frac{dx}{d\tau}(\tau) = f(x(\tau), u(\tau), p) \quad \forall \tau \in [t, t + t_p], \quad (1)$$

98 is used to denote a set of parametric ordinary differential equations. Here, τ de-
99 notes time, x the state vector, u input functions that we can choose to control the
100 system, and p a parameter vector, whose exact value is unknown and needs to be
101 (re)estimated. The dynamic system equations are represented by the right-hand
102 side function f . In addition, the function $h(x(t))$ denotes a potentially nonlinear
103 measurement function. The measurements itself, given by

$$\eta(t) = h(x(t)) + v(t),$$

104 are affected by a zero mean Gaussian measurement noise with variance-covariance
105 matrix $\mathbb{E}\{v(\tau)v(\tau')^\top\} = Q(\tau)\delta(\tau - \tau')$. The functions f and h are assumed to be
106 twice continuously differentiable. Furthermore, in this section, the initial value of
107 the system is considered known, i.e., $x(t) = x_0$.

108

109 The focus of Section 2.1 is on how the information content of the measurements η
110 can be quantified. Subsequent sections review both the traditional alphabetic opti-
111 mal experiment design criteria, as well as modern formulations based on application
112 oriented optimal experiment design and economic optimal experiment design.

113 2.1. Quantifying information

114 One way to quantify the information content of the measurements η collected
115 over the time horizon $[t, t + t_p]$ is by computing the Fisher information matrix (Wal-
116 ter and Pronzato, 1997; Franceschini and Macchietto, 2008), which is given by

$$F(t + t_p) = F(t) + \int_t^{t+t_p} \frac{\partial x}{\partial p}(\tau)^\top \frac{\partial h(x(\tau))}{\partial x} Q(\tau)^{-1} \frac{\partial h(x(\tau))}{\partial x} \frac{\partial x}{\partial p}(\tau) d\tau. \quad (2)$$

117 Here, $F(t)$ denotes the Fisher information with respect to the parameters till the
118 time t . As the true values p_0 for the system parameters p are unknown, the Fisher

119 information matrix is evaluated at the current best guess \hat{p} , i.e., $F_{\hat{p}}$. For the case that
120 the measurements are only available at discrete time point rather than in continuous
121 time, the Fisher information matrix can be computed similarly by replacing the
122 integral in Equation (2) with a summation (Walter and Pronzato, 1997). Under
123 the assumption of unbiased estimators and uncorrelated Gaussian noise, the inverse
124 of $F(t + t_p)$ approximates the lower bound of the parameter estimation variance-
125 covariance matrix, i.e., the Cramér-Rao bound (Ljung, 1999; Walter and Pronzato,
126 1997). The sensitivities which are needed for the Fisher information matrix, are
127 computed as the solution of the following ordinary differential equations:

$$\frac{d}{d\tau} \frac{\partial x}{\partial p}(\tau) = \frac{\partial f}{\partial x}(\hat{x}(\tau), u(\tau), \hat{p}) \frac{\partial x}{\partial p}(\tau) + \frac{\partial f}{\partial p}(\hat{x}(\tau), u(\tau), \hat{p}). \quad (3)$$

128 Here, $\hat{x}(\tau)$ is the solution of the set of ordinary differential equations:

$$\dot{\hat{x}}(\tau) = f(\hat{x}(\tau), u(\tau), \hat{p}), \quad (4)$$

129 in which it is assumed that $u(\tau)$ is given. In an experiment design formulation both
130 the Fisher information matrix Equation (2) and the sensitivity Equations (3) have
131 to be added to the dynamic optimization formulation. Thus, the cost of computing
132 the Fisher information matrix is determined by the cost of solving the variational
133 differential equation (Equation (3)) comprising $n_x \cdot n_p$ states, as well as the integral in
134 Equation (2), which can alternatively be computed by solving a (trivial) differential
135 equation with $\frac{n_p \cdot (n_p + 1)}{2}$ differential states. An alternative approach for computing
136 the $F(t)$ is based on solving Riccati differential equation, as discussed in Telen et al.
137 (2013).

138 2.2. Alphanumeric experiment design criteria

139 In a classic optimal experiment design approach a scalar measure of the Fisher
140 information matrix ($\Phi(\cdot)$) is usually optimized, which is often described by the
141 so-called alphanumeric design criteria. Some widely used scalar functions are listed
142 below (Pukelsheim, 1993; Walter and Pronzato, 1997; Franceschini and Macchietto,
143 2008):

144

- 145 • **A-criterion:** $\min[\text{trace}(F^{-1})]$. An A-optimal design minimizes the average
146 of the parameter estimation errors. Geometrically this is the minimization of
147 the enclosing frame of the joint confidence region. A computationally efficient
148 formulation using sequential semidefinite programming can be found in Te-
149 len et al. (2014a). This criterion is sometimes heuristically reformulated as
150 maximizing the trace of F .
- 151 • **D-criterion:** $\max[\det(F)]$. A D-optimal design minimizes the geometric
152 mean. Geometrically, this is minimizing the volume of the joint confidence
153 region. A distinct advantage of this criterion is that it is scaling invariant.
- 154 • **E-criterion:** $\max[\lambda_{\min}(F)]$. E-optimal designs aim at minimizing the largest
155 parameter error, which corresponds to minimizing the length of the largest
156 uncertainty axis of the joint confidence region.
- 157 • **Modified E-criterion:** $\min[\frac{\lambda_{\max}(F)}{\lambda_{\min}(F)}]$. The modified E-criterion (ME-criterion)
158 minimizes the condition number of the Fisher information matrix. A priori the
159 theoretical lowest possible value of one is known (though not always achiev-
160 able). This corresponds to circular joint confidence regions. However, an
161 absolute decrease of the joint confidence region is not guaranteed with this
162 criterion.

163 A severe drawback of the aforementioned criteria is that there is no direct connection
164 with how efficient the experiment is with respect to the later use of the model. It
165 is entirely possible that too much effort is spent for estimating the parameters
166 which hardly influence the considered operating objectives. In the following two
167 subsections, approaches which consider the model application are discussed.

168 *2.3. Application oriented OED*

169 The technique which is discussed in this section has originally been developed
170 for linear dynamic systems. As discussed previously, it is assumed that there ex-
171 ists a vector p_0 which contains the true system parameters (which have slowly
172 evolved/changed over time after the NMPC development). The Fisher information
173 matrix can subsequently be used to compute an approximation of the parameter

174 confidence ellipsoid:

$$P(\alpha) = \{p : (p - p_0)^\top F_{p_0} (p - p_0) \leq \chi_\alpha^2(n_p)\}, \quad (5)$$

175 here $\chi_\alpha^2(n_p)$ is the α -percentile of the χ^2 -distribution with n_p degrees of free-
176 dom (Walter and Pronzato, 1997) and F_{p_0} denotes the Fisher information matrix
177 evaluated with the true system parameters. In Larsson et al. (2013, 2015) this el-
178 lipsoid which approximates the set of estimates for a specified confidence level, is
179 called the *identification ellipsoid*.

180

181 In system identification the notion of an *application cost* has been introduced (Hjal-
182 marsson, 2009; Larsson et al., 2013, 2015). It is a measure of the performance
183 degradation due to model and plant mismatch. The application cost is denoted by
184 C_{app} in the current paper. The following assumptions are made with respect to the
185 application cost: $C_{\text{app}}(p) \geq 0$ and $C_{\text{app}}(p_0) = 0$. A model is considered acceptable
186 if the degradation is small. A set of acceptable models is described by:

$$\mathcal{S}(\gamma) = \{p : C_{\text{app}}(p) \leq \gamma^{-1}\}, \quad (6)$$

187 here γ represents an application specific constant governing the model accuracy
188 (note that γ has the inverse units of the application cost). The larger gamma, the
189 more accurate the model and the smaller the performance degradation. A discussion
190 on how to choose γ can be found in Larsson (2011). A convex approximation
191 of the set of acceptable models is obtained by requiring that $C_{\text{app}}(p_0) = 0$ and
192 $\frac{\partial C_{\text{app}}(p_0)}{\partial p} = 0$, so the set of acceptable model parameters is approximated by a
193 second-order Taylor expansion (Larsson et al., 2013, 2015):

$$E(\gamma) = \{p : (p - p_0)^\top C''_{\text{app}}(p_0)(p - p_0) \leq 2\gamma^{-1}\}. \quad (7)$$

194 Here, C''_{app} denotes the Hessian of the application cost with respect to p .

195

196 In Larsson et al. (2013, 2015), this ellipsoid is called the *application ellipsoid*. The
197 goal of application oriented experiment design is to find an input with a high prob-

198 ability to result in acceptable parameters while minimizing the cost of the identifi-
199 cation experiment. In Hjalmarsson (2009) it is suggested to formulate this aim as
200 $P(\alpha) \subset E(\gamma)$ which means that the identification ellipsoid should be a subset of the
201 application ellipsoid. Mathematically this is equivalent to:

$$F_{p_0} \succ \frac{\gamma \chi_{\alpha}^2(n_p)}{2} C''_{\text{app}}(p_0). \quad (8)$$

202 Here, \succ denotes the matrix inequality. So, this approach leads to a lower bound for
203 the Fisher information matrix based on the considered application.

204

205 **Remark 1.** A first important issue of this formulation is that both the com-
206 putation of the Fisher information matrix as well as $C''_{\text{app}}(p_0)$ depend on p_0 , the
207 true system parameters for the theoretical derivation. However, the goal is to design
208 an experiment that yields the estimate p_0 . This means that in the formulations the
209 current best guess for the parameters, i.e., \hat{p} has to be used instead of the unknown
210 p_0 . As the values \hat{p} are not the true parameter values, the obtained profile has to
211 be *robust* with respect to the information content and with respect to constraint
212 satisfaction. This relates to the field of *robust optimal experiment design/NMPC*.
213 The approaches presented in the literature, i.e., a worst case approach (Körkel
214 et al., 2004) or an expected value approach (Ostrovsky et al., 2013; Li et al., 2008;
215 Galvanin et al., 2010; Telen et al., 2014b; Mesbah and Streif, 2015; Rasoulilian and
216 Ricardez-Sandoval, 2016), (possibly with chance constraints), can be used to extend
217 and to make the presented approaches more robust.

218

219 **Remark 2.** In Larsson (2011); Ebadat et al. (2014) several application costs have
220 been discussed. In this paper a least squares type of function is employed:

$$C_{\text{app}}(p) = \int_0^{t_f} (x(\tau)_p - x(\tau)_{p_0})^\top S (x(\tau)_p - x(\tau)_{p_0}) d\tau, \quad (9)$$

221 here, S is an user defined weighting matrix while $x(\tau)_{p_0}$ are the state profiles based
222 on parameter p_0 . The symbol $x(\tau)_p$ denotes the state profiles based on parameter
223 p . The goal is to minimize the model and plant difference over, e.g., the NMPC
224 tracking profile. An advantage of such a least squares objective function is that the

225 Hessian can be consequently computed using a Gauss-Newton approximation. This
226 results in the following:

$$C''_{\text{app}}(p_0) = \int_0^{t_f} \left. \frac{\partial x}{\partial p}(\tau) \right|_{p_0}^\top S \left. \frac{\partial x}{\partial p}(\tau) \right|_{p_0} d\tau. \quad (10)$$

227 The above formulation which resembles quite closely the Fisher information matrix
228 is subsequently used as lower bound for the Fisher information matrix. In Larsson
229 et al. (2015) a relation between the different types of performance measures and the
230 application cost is discussed.

231 2.4. Economic experiment design

232 In this section, the main idea of *economic optimal experiment design* is reviewed.
233 Here, the main assumption is that the ultimate goal is to solve a parametric optimal
234 control problem of the form:

$$\begin{aligned} \min_{x(\cdot), u(\cdot)} \int_t^{t+t_p} J(x(\tau), u(\tau)) d\tau \quad \text{with} \\ J(x(\tau), u(\tau)) = (x(\tau) - x_{\text{ref}}(\tau))^\top W (x(\tau) - x_{\text{ref}}(\tau)) + \\ (u(\tau) - u_{\text{ref}}(\tau))^\top R (u(\tau) - u_{\text{ref}}(\tau)) \end{aligned} \quad (11)$$

235 subject to:

$$\frac{dx}{d\tau}(\tau) = f(x(\tau), u(\tau), p) \quad \forall \tau \in [t, t + t_p], \quad (12)$$

$$u(\tau) \in U, \quad x(\tau) \in X, \quad x(t + t_p) \in X_f, \quad (13)$$

$$x(t) = \bar{x}_t. \quad (14)$$

236 The vectors x_{ref} and u_{ref} denote the state and control reference profiles while the
237 matrices R and W are positive semidefinite weighting matrices. Recall that the
238 vector x contains the state variables while X is the set of the state bounds and X_f
239 the terminal set. The set U is the set of admissible control values for the controls
240 u . When, an optimal control problem is solved based on the current parameter
241 estimate \hat{p} , instead of the true system parameter p_0 an optimality gap is obtained

242 which is mathematically defined in Houska et al. (2015) as:

$$\Delta(p) := J(\xi^*(\hat{p}, p_0), u^*(\hat{p})) - J(\xi^*(p_0, p_0), u^*(p_0)) ,$$

243 where the function $\xi^*(\hat{p}, p_0)$ denotes the solution of the dynamic equations:

$$\dot{\xi}(t) = f(\xi(t), u^*(\hat{p})(t), p_0)$$

244 in dependence on \hat{p} and p_0 . The vector $u^*(p)$ denotes an optimal solution for the
245 control input profile u in dependence on p of the problem (11)-(14). In many
246 experiment design approaches the parameter variance is minimized by optimizing
247 some scalar measure of the Fisher information matrix. Instead, it is proposed
248 in Houska et al. (2015) to determine the parameter p in such a way that this
249 expected loss of optimality, i.e., $\mathbb{E}_p \{ \Delta(p) \}$ is minimized. Unfortunately, the exact
250 expectation value $\mathbb{E}_p \{ \Delta(p) \}$ is rather difficult to compute, since the evaluation
251 of the function Δ requires to solve a parametric nonlinear programming problem.
252 However, under mild assumptions on the objective function and the constraints,
253 the function Δ can be approximated by a second-order Taylor expansion of the
254 Lagrangian based on the state and control profiles which have been obtained by
255 solving the underlying optimal control problem on the current parameter estimate,
256 see Houska et al. (2015) for more details:

$$\begin{aligned} \mathbb{E}_p \Delta(p) &\approx \frac{1}{2} \mathbb{E}_p \left((p - p_0)^\top V(p_0) (p - p_0) \right) \\ &= \frac{1}{2} \text{Tr} \left(V(p_0) \mathbb{E}_p \left\{ (p - p_0)(p - p_0)^\top \right\} \right) . \end{aligned}$$

257 The expression for the second-order expansion of the expected loss of optimality
258 leads to the introduction of a weighted A-criterion of the form:

$$\Phi_{\text{Economic}}(F_{\hat{p}}^{-1}) := \frac{1}{2} \text{Tr}(V(\hat{p})F_{\hat{p}}^{-1}) .$$

259 Here, matrix V and the Fisher information matrix has to be evaluated at the cur-
260 rently best available estimate \hat{p} , since the exact parameter p_0 is unknown. A formula
261 to compute the function $V(\hat{p})$ can be found in Houska et al. (2015). Based on this

262 definition, the economic optimal experiment design proceeds in exactly the same
263 way as traditional optimal experiment design formulations with the only difference
264 that a very particular choice for the scalar design criterion, namely the function
265 Φ_{Economic} , is used for solving the optimal experiment design problem. A particu-
266 lar feature of the economic experiment design criterion is that each parameter is
267 directly weighted with the relative importance to the economic objective function.

268 **3. Integrated experiment design model predictive control**

269 The goal of this section is to discuss variants of nonlinear model predictive con-
270 trol (NMPC) Rawlings (2000); Diehl et al. (2002) in order to control the system (1).
271 However, instead of using a standard NMPC formulation, the focus of this paper
272 is on integrated optimal experiment design criteria for NMPC. Such iED-NMPC
273 formulations are needed if the model parameters, which have been obtained in a
274 past NMPC commissioning, are not necessarily able to describe the future system
275 behavior properly. In this situation, the MPC controller has to be used in com-
276 bination with an estimator, e.g., an extended Kalman filter, or a moving horizon
277 estimator (Robertson et al. (1996); Bagterp Jorgensen et al. (2007); Särkkä (2007)),
278 in order to update the parameter estimates based on the incoming measurements.
279 Now, the actual challenge is that not only the nominal control performance of the
280 NMPC controller, but also the accuracy of future parameter estimates is influenced
281 by the choice of the control input u . Consequently, iED-NMPC objectives intend
282 to find a trade-off between optimizing the economic control performance and the
283 information on future parameter estimates.

284

285 Throughout this paper, it is assumed that the model structure itself remains valid
286 (but the parameter estimate may be inaccurate). An approach to distinguish
287 control-relevant system changes from variations in disturbance characteristics for
288 linear systems can be found in Mesbah et al. (2015). In the remainder of the pa-
289 per it is assumed that the controller has already been diagnosed with a significant
290 control-relevant system change. Consequently, the model output and the actual
291 systems behavior can be attributed to a slow degradation/evolution of nature's pa-
292 rameters, as conceptually illustrated in Figure 1.

293

294 In this section, the specifics of an NMPC formulation are discussed first. Sub-
295 sequently, a naive integration of OED in NMPC is introduced. In the third sub-
296 section, the first integrated experiment design formulation is presented while the
297 section concludes with the second integrated experiment design formulation.

298 3.1. NMPC formulation

299 The optimal control problem (11)-(14) is solved at every step in the NMPC
300 formulation employed in this paper (Vallerio et al., 2014). It is assumed that $\tau \in$
301 $[0, t_f]$ denotes the time and t_f denotes the total length of the simulation/operation
302 window. Note that in this paper a fixed final time for the NMPC is considered
303 which is similar to NMPC formulations for batch processes. This is also motivated
304 by the fact that also in continuous processes a limited experimental window can be
305 allowed. The variable t_p is the prediction horizon in the NMPC algorithm. The
306 vector \bar{x}_t denotes the state measurements or estimates at time instance t .

307 3.2. Naive integration of OED in NMPC

308 A straightforward but naive formulation for integrating experiment design in
309 NMPC is the following:

$$\min_{x(\cdot), u(\cdot)} \int_t^{t+t_p} J(x(\tau), u(\tau)) d\tau \quad \text{with} \quad (15)$$
$$J(x(\tau), u(\tau)) = (x(\tau) - x_{\text{ref}}(\tau))^T W (x(\tau) - x_{\text{ref}}(\tau)) +$$
$$(u(\tau) - u_{\text{ref}}(\tau))^T R (u(\tau) - u_{\text{ref}}(\tau))$$

310 subject to:

311

312 Equations (2)-(3) and (12)-(14) and

$$\Phi(F(t+t_p)) \geq \frac{t+t_p}{t_f} \Phi_{\text{LB}}, \quad \text{if } t_f \notin [t, t+t_p],$$
$$\Phi(F(t_f)) \geq \Phi_{\text{LB}}, \quad \text{if } t_f \in [t, t+t_p]. \quad (16)$$

313 Equation (16) guarantees the excitation of the system because the above formula-
314 tion enforces a specific minimum value (Φ_{LB}) of one of the scalar measures of the

315 Fisher information matrix at the end of experimental window t_f of the NMPC run.

316

317 A potential way to choose Φ_{LB} could be by first performing an open loop multi-
318 objective optimization for the total simulation time t_f by considering both the max-
319 imization of the information content and the objective of the NMPC. Based on the
320 user preferences a compromise can be chosen as, e.g., suggested in Telen et al.
321 (2012). A challenge which remains, is how the information content is related to the
322 future system behavior. The following two formulations tackle the issue of relating
323 information content to the expected system behavior in an integrated experiment
324 design setting.

325

326 **Note.** Besides an estimation or measurement of the actual states, the values of
327 the sensitivity and Fisher information matrix elements need to be acquired. In
328 this paper the exact values of the predictions are employed. In practice, how-
329 ever, an estimation algorithm is required, e.g., an extended/unscented Kalman fil-
330 ter (Särkkä, 2007; Bagterp Jorgensen et al., 2007) to estimate the actual sensitivity
331 equations/Fisher information matrix elements from the noisy measurements of the
332 actual state. For the illustrative purposes of the presented iED-NMPC approaches
333 this aspect is considered out of the scope of the presented paper.

334 *3.3. iED-NMPC Formulation 1: A matrix inequality based integrated experiment*
335 *design formulation*

336 By using the consideration from Section 2.3, an iED-NMPC formulation based
337 on application oriented OED is obtained:

$$\min_{x(\cdot), u(\cdot)} \int_t^{t+t_p} J(x(\tau), u(\tau)) d\tau \quad (17)$$
$$J(x(\tau), u(\tau)) = (x(\tau) - x_{\text{ref}}(\tau))^T W (x(\tau) - x_{\text{ref}}(\tau)) +$$
$$(u(\tau) - u_{\text{ref}}(\tau))^T R (u(\tau) - u_{\text{ref}}(\tau))$$

338 subject to:

339

340 Equations (2)-(3) and (12)-(14) and

$$\begin{aligned} F(t+t_p)_{p_0} &> \frac{t+t_p}{t_f} \frac{\gamma \chi_\alpha^2(n_p)}{2} C''_{\text{app}}(p_0), \quad \text{if } t_f \notin [t, t+t_p], \\ F(t_f)_{p_0} &> \frac{\gamma \chi_\alpha^2(n_p)}{2} C''_{\text{app}}(p_0), \quad \text{if } t_f \in [t, t+t_p]. \end{aligned} \quad (18)$$

341 In the above formulation there is a hard, time-dependent constraint that at t_f the
342 Fisher information matrix should satisfy the information constraint (18). This in-
343 creases linearly as long as the final experimental time is not part of the prediction
344 horizon and is fixed at the minimum required information content value when the
345 final experimental time is part of the prediction horizon. These time-dependent
346 constraints are necessary to ensure that the controller does not postpone the con-
347 trol actions indefinitely required to sufficiently excite the system.

348

349 **Remark 1.** An important issue in the presented approach is whether the lower
350 bound based on the application cost leads to a feasible or infeasible nonlinear ma-
351 trix inequality in the NMPC formulation. It is possible that for a given case study
352 (with the chosen values for γ and the confidence level α) no Fisher information
353 matrix exists that satisfies the given bound in the given experimental window. The
354 idea is to increase the number of experiments (or the number of independent mea-
355 surements in a single experiment which is mathematically equivalent but due to,
356 e.g., lack of sensors can be harder to perform in practice) when a single experiment
357 is expected not to be informative enough based on the a priori calculations. The
358 following approach is suggested:

- 359 1. Compute $\frac{\gamma \chi_\alpha^2(n_p)}{2} C''_{\text{app}}(\hat{p})$ based on the tracking NMPC profile of past opera-
360 tions, check whether $F(t_f)_{\hat{p}, \text{NMPCrun}} > \frac{\gamma \chi_\alpha^2(n_p)}{2} C''_{\text{app}}(\hat{p})$, if satisfied the NMPC
361 run is already sufficiently informative, re-estimate parameters based on the
362 NMPC data, if not, go to 2.
- 363 2. Solve an off-line optimal experiment design optimization problem that opti-
364 mizes one of alphabetic criteria, set $n_{\text{ex}} = 1$, check whether the $F(t_f)_{\hat{p}, \text{OED}} >$
365 $\frac{\gamma \chi_\alpha^2(n_p)}{2 n_{\text{ex}}} C''_{\text{app}}(\hat{p})$, if this is satisfied go to next step, otherwise $n_{\text{ex}} = n_{\text{ex}} + 1$
366 and iterate till satisfied considering all n_{ex} experiments.
- 367 3. Perform n_{ex} times the NMPC run (or measure each point n_{ex} times) with the
368 information bound $\frac{\gamma \chi_\alpha^2(n_p)}{2 n_{\text{ex}}} C''_{\text{app}}(\hat{p})$, collect all measurements and re-estimate

369 the parameters.

370 There is always a trade-off between the information content in the experiment and
371 the economic objective. If the user is interested in a thorough numerical trade-off
372 investigation, the following papers are suggested (Telen et al., 2012) on optimal
373 experiment design and (Vallerio et al., 2014) on NMPC and multi-objective opti-
374 mization under uncertainty (Vallerio et al. (2015)).

375

376 NMPC is in general a nonconvex optimization problem. In addition Equation (18)
377 denotes a nonlinear matrix inequality. In a practical setting this nonlinear matrix
378 inequality has to be addressed. A first approach to solve this can be a linearization
379 such that a sequential semidefinite programming approach can be followed (Telen
380 et al., 2014a). A drawback of this approach is that dedicated semidefinite pro-
381 gramming solvers are required, which are not always available in standard NMPC
382 packages. Furthermore, due to the linearization, convergence can be slow, especially
383 important in the context of online identification and control. A second approach is
384 to employ Sylvester's criterion (Wicaksono and Marquardt, 2013; Telen et al., 2015).

385

386 **Sylvester's criterion:** a real-symmetric matrix $A \in \mathbb{R}^{n \times n}$ is positive-definite
387 if and only if all of the leading principal minors have a positive determinant.

$$A \succ 0 \iff \det(A_{[1:i \times 1:i]}) > 0, \forall i = 1, \dots, n. \quad (19)$$

388 When this criterion is applied the following integrated experiment design NMPC
389 (iED-NMPC) formulation for Equation (18) is obtained:

$$\begin{aligned} \det \left(\left(F(t + t_p) - \frac{\tau}{t_f} \frac{\gamma \chi_\alpha^2(n_p)}{2} C''_{\text{app}}(p_0) \right)_{[1:i \times 1:i]} \right) &> 0 \\ \text{with } i = 1, \dots, n_p, \quad &\text{if } t_f \notin [t, t + t_p] \\ \det \left(\left(F(t_f) - \frac{\min(\tau, t_f)}{t_f} \frac{\gamma \chi_\alpha^2(n_p)}{2} C''_{\text{app}}(p_0) \right)_{[1:i \times 1:i]} \right) &> 0 \\ \text{with } i = 1, \dots, n_p, \quad &\text{if } t_f \in [t, t + t_p]. \end{aligned} \quad (20)$$

390 The reformulation of the nonlinear matrix inequality into Equation (20) results in
391 a problem formulation with n_p additional nonlinear constraints. The motivation of
392 the presented approach is that *iED-NMPC formulation 1* based on the above formu-

393 lation can subsequently be implemented in existing NMPC software (Houska et al.,
394 2011; Lucia et al., 2014; Bhonsale et al., 2016) without the need for adaptations of
395 the optimization routines.

396 3.4. *iED-NMPC Formulation 2: Economic integrated experiment design in (N)MPC*

397 Similar to the integrated experiment design approach of the previous paragraph,
398 the following formulation is proposed which includes the economic optimal experi-
399 ment design notation.

$$\min_{x(\cdot), u(\cdot)} \int_t^{t+t_p} J(x(\tau), u(\tau)) d\tau \quad (21)$$
$$J(x(\tau), u(\tau)) = (x(\tau) - x_{\text{ref}}(\tau))^T W (x(\tau) - x_{\text{ref}}(\tau)) +$$
$$(u(\tau) - u_{\text{ref}}(\tau))^T R (u(\tau) - u_{\text{ref}}(\tau))$$

400 subject to:

401

402 Equations (2)-(3) and (12)-(14) and

$$\frac{1}{2} \text{Tr}(V(\hat{p})F_{\hat{p}}^{-1}(t+t_p)) \leq \frac{t_f}{t+t_p} E_{\text{UB}} \quad \text{if } t_f \notin [t, t+t_p], \quad (22)$$

$$\frac{1}{2} \text{Tr}(V(\hat{p})F_{\hat{p}}^{-1}(t_f)) \leq E_{\text{UB}} \quad \text{if } t_f \in [t, t+t_p]. \quad (23)$$

403 The main difference between the proposed formulation of the current section and
404 that of the previous section is the addition of a single scalar information constraint.
405 This leads to a straightforward implementation in standard NMPC tools. A remain-
406 ing issue is the choice of the upper bound E_{UB} for the allowed economic optimality
407 gap. The following strategy is proposed:

- 408 1. Compute $V(\hat{p})$ and $E_{\text{NMPC}} := \frac{1}{2} \text{Tr}(V(\hat{p})F_{\hat{p}}^{-1})$ based on the computed NMPC
409 profile, assess with the NMPC objective function value if the predicted eco-
410 nomic loss is acceptable; if satisfied, perform experiment and re-estimate pa-
411 rameters, else, go to 2.
- 412 2. Solve an optimal experiment design optimization problem that minimizes,
413 $E_{\text{OED}} := \min \frac{1}{2} \text{Tr}(V(\hat{p})F_{\hat{p}}^{-1})$, for which $E_{\text{OED}} \leq E_{\text{NMPC}}$ holds. This provides
414 the minimum achievable optimality loss for the given objective function.

- 415 3. Choose $E_{UB} \in [E_{OED}, E_{NMPC}]$, based on preference.
416 4. Perform the NMPC with the given information bound, collect measurements
417 and re-estimate the parameters.

418 As in this formulation \hat{p} is used as well, the information content has to be robust in
419 the neighborhood of \hat{p} . Potential approaches have been referred to in Remark 2 in
420 Section 3.3. These approaches can be extended to include the formulation of this
421 section.

422 3.5. A discussion on the two approaches

423 Both of the presented approaches try to reconcile the control of the system with
424 a sufficient excitation of the system such that the parameters can be estimated
425 accurately. Furthermore, both methods require a previously available function with
426 corresponding state profiles. In iED-NMPC formulation 1, this is the *application*
427 *cost* while in formulation 2 this is the so-called *economic objective function*. In
428 addition, both methods perform a second-order Taylor approximation with respect
429 to the considered parameters. The first main difference is in how subsequently these
430 matrices are employed. In formulation 1, a matrix inequality is obtained to ensure
431 that the predicted parameter ellipsoid is contained in a lower bound determined by
432 the Taylor expansion. In the second approach this expansion serves as a weighting
433 function with respect to the parameter variance-covariance matrix. When the trace
434 of this matrix is computed, an approximation of the expected economic loss function
435 is obtained. The second main difference is in the way the required information
436 content is added to the optimization formulation. In formulation 1, this is through a
437 nonlinear matrix inequality for which a dedicated treatment is required. In contrast,
438 for the second formulation a single scalar constraint is sufficient which is easier to
439 integrate in existing dynamic optimization software packages.

440 **Remark 3.1.** Notice that even if the nominal objective is a strictly convex (least-
441 squares) tracking term, the proposed iED-NMPC problem formulations lead to eco-
442 nomic performance criteria that are in general neither convex nor in a least-squares
443 tracking form anymore. In particular, the additional learning terms in the iED-
444 NMPC formulation might destabilize the controller, if the iED-NMPC excites the
445 system too extremely in order to be able to estimate the parameters. Unfortunately,

446 a mathematical stability analysis tailored for existing persistently exciting and *iED*-
447 NMPC controllers is at the current status of research not available. However, the
448 stability of general economic (N)MPC controllers has been analyzed by many au-
449 thors (Amrit et al. (2011); Angeli et al. (2012); Diehl et al. (2011); Grune (2011);
450 Houska (2015)). In the sense that the proposed *iED*-NMPC controllers can be inter-
451 preted as economic NMPC controllers, the corresponding stability results can also be
452 applied to analyze (and enforce) the stability of the proposed *iED*-NMPC controller.

453 4. Case study

454 The case study employed in this paper is the Droop model (Droop, 1968; Bernard,
455 2011). It describes the growth of micro algae in a photobioreactor under constant
456 temperature and illumination conditions. The model equations are given by:

$$\dot{C}_S = -\rho(C_S)C_X - D(C_S - S_{in}), \quad (24)$$

$$\dot{C}_Q = \rho(C_S) - \mu(C_Q)C_Q, \quad (25)$$

$$\dot{C}_X = \mu(C_Q)C_X - DC_X. \quad (26)$$

457 Here, the states, C_S , C_Q , and C_X denote the substrate concentration (mg N/L),
458 the intracellular quota (mg N/ mg C), and the biomass concentration (mg C/L).
459 All states are assumed to be measurable with the following measurement variances,
460 $\sigma_{C_S}^2 = 1.0$ (mg N/L)², $\sigma_{C_Q}^2 = 1.0 \cdot 10^{-5}$ (mg N/ mg C)², and $\sigma_{C_X}^2 = 1.0$ (mg C/L)²,
461 the nondiagonal elements are assumed to be zero. The total simulation time or
462 operation window is $t_f = 14$ days, while the prediction time is $t_p = 7$ days in the
463 dynamic optimization problem. The control action is the dilution rate D , while
464 S_{in} is the fixed, pre-set substrate concentration in the feed. For all optimizations,
465 a single shooting approach is employed, where the control action is discretized in
466 7 steps (each corresponding to a single day) so $u = (D(0), \dots, D(t_p - 1))^T$. All
467 simulations are performed using the ACADO toolkit (Houska et al., 2011). The
468 uptake rate is given by the following equation:

$$\rho(C_S) = \rho_m \frac{C_S}{C_S + K_s}, \quad (27)$$

469 while the growth rate is described by:

$$\mu(C_Q) = \mu_m \left(1 - \frac{Q_0}{C_Q} \right). \quad (28)$$

470 For this case study the tracking of the biomass concentration at 100 mg C/L is
471 considered as the objective function:

$$J = \int_0^{t+t_p} (C_X(t) - 100)^2 dt. \quad (29)$$

472 In the model the following three parameters are of interest for the optimal experi-
473 ment design procedure, i.e., $p = (\mu_m, K_s, \rho_m)^\top$. Initially, the parameters have been
474 estimated to be $\hat{p} = (1.6 \text{ day}^{-1}, 7.5 \text{ mg N/L}, 0.10 \text{ mg N/ (mg C . day)})^\top$. The sys-
475 tem, however, has evolved as is quite common in biochemical systems and the true
476 system parameters for the simulations are given by:

477 $p_0 = (1.2 \text{ day}^{-1}, 6.75 \text{ mg N/L}, 0.125 \text{ mg N/ (mg C . day)})^\top$. Bounds on the oper-
478 ating conditions and numerical values for the remaining constants are described in
479 Table 1.

480

481 The application cost employed for the given case study is:

$$C_{\text{app}}(p) = \int_0^{t_f} (C_X(\tau)_p - C_X(\tau)_{\text{track},\hat{p}})^\top (C_X(\tau)_p - C_X(\tau)_{\text{track},\hat{p}}) d\tau, \quad (30)$$

482 while $\gamma = 0.1 \text{ (mg C/L)}^{-2}$ and a 95% confidence level is targeted: Here, $C_X(\tau)_{\text{track},\hat{p}}$
483 denotes the obtained biomass state profile after a tracking NMPC run using the
484 parameters \hat{p} in the controller and p_0 in the bioprocess plant. To compute the lower
485 bound for the Fisher information matrix, also the parameter sensitivity equations
486 need to be computed from the NMPC run.

487 5. Simulation results

488 In this section the obtained numerical results are discussed. The simulation
489 results of the NMPC controller are described in Subsection 5.1. Subsection 5.2
490 discusses the naive integration approach. In Subsection 5.3, the results for the
491 integrated experiment design formulation 1 are presented while in Subsection 5.4 the

492 results obtained with the integrated experiment design formulation 2 are described.

493 5.1. NMPC simulations

494 First, two linearized MPC implementations and a NMPC formulation are per-
495 formed where the goal for all three is to track the biomass at 100 mg C/L. The
496 corresponding biomass, substrate, internal quota and control profiles are displayed
497 in Figure 2. A distinct difference is observed between the two linearized approaches.
498 Linearized MPC-1 which has the same sampling period and prediction horizon as
499 the NMPC controller has a poor tracking performance and even seems to fail to con-
500 verge to the desired target of 100 mg C/L. This failure is considered to be caused
501 by the long prediction horizon for which the linearized model results in poor predic-
502 tions and the lack of timely feedback. For the linearized MPC-2 approach, a higher
503 sampling rate (20 d^{-1}) and a shorter prediction horizon (1 d) is chosen. Note that
504 all control parameters are summarized in Table 2. A significant better control per-
505 formance is observed for the latter linearized MPC approach with some overshoot
506 and a slight offset in the remainder of the simulation horizon. Furthermore, a signif-
507 icantly more oscillating control reaction with a switching type behavior is observed.
508 Notice that all simulations are performed with the aforementioned model-plant mis-
509 match. Thus, our numerical comparison of linearized MPC and NMPC illustrates
510 that a more accurate nonlinear model can cope with slower sampling rates and a
511 larger prediction horizon. In contrast, linearized MPC approaches for an inherent
512 nonlinear process can possibly lead to an acceptable control performance. The price
513 to pay is however an increased sampling rate. In essence a reduction of the mod-
514 eling effort is moved to the hardware/sensors. This illustrates the arising dilemma
515 for every practical (N)MPC implementation between on the one hand the model-
516 ing/computational effort and the hardware/sampling rate requirement at the other
517 hand.

518

519 In addition, both the resulting states of the actual system based on p_0 are depicted
520 as well as the corresponding controller predictions based on \hat{p} for the NMPC con-
521 troller. It can be observed from Figure 2 that the biomass concentration is slower in
522 reaching the targeted value of 100 mg C/L. Predicted by the controller to reach the
523 target after 2 days while it only arrives in the neighborhood after 6-7 days. If the

524 actual biomass concentration of the plant is investigated in detail, it is noted that
525 the targeted of 100 mg C/L value is never actually reached and an offset is present
526 throughout the simulation. This difference in predicted versus actual behavior is
527 partially managed by the feedback principle but the large difference to reach the
528 targeted value is the motivation the perform an identification experiment.

529 5.2. A naive integration

530 A first step in this naive approach is the investigation of the trade-off between
531 the tracking objective J_1 and the maximization of the information content, i.e.,
532 $J_2 = \min -\lambda_{\min}(F(t_f))$. So, an E-optimal design has been chosen. The resulting
533 trade-off between these objectives is computed in open loop, i.e., without an NMPC
534 formulation using a multi-objective optimization approach. These simulations are
535 carried out based on \hat{p} as the *true* parameter values are not known. To illustrate the
536 trade-off, a Pareto front of mathematically speaking equivalent points is depicted in
537 Figure 3. These 11 points are computed based on a scalarization technique, i.e., the
538 *enhanced normalized normal constraint* (Sanchis et al., 2008; Logist et al., 2010).
539 Nevertheless, the weights of a classic weighted sum trade-off can be computed using
540 the relations observed in Logist et al. (2012).

541

542 A sharp trade-off is observed in the maximization of the information content and
543 the minimization of the tracking error in Figure 3. The corresponding state and
544 control profiles are illustrated in Figure 4. Three profiles are presented, each of the
545 two anchor points, i.e., the optimization of each of the two single objectives and a
546 single compromise/trade-off point (in Figure 3 denoted by the green square). Note
547 the slight difference in the obtained control action between the NMPC and the open
548 loop optimization for the tracking objective (Figure 2 and 5). The difference can
549 be explained by the presence of feedback in the NMPC. The different aims of the
550 different objectives and control actions is clearly visible in Figure 4. The dilution
551 rate starts for the maximization of the information content only at the 5th day
552 leading to a much slower growth of biomass. Furthermore, it reaches a maximum
553 of 140 mg C/L at the 6th day to decrease to 60 mg C/L at the 12th day at which
554 the feed stops. It thus depicts a strong oscillatory reaction to the feeding profile. In
555 contrast, the initial biomass concentration for the tracking objective starts already

556 much higher. The feeding starts much earlier and subsequently decreases as it is
557 targeted at maintaining the concentration at 100 mg C/L. The compromise exper-
558 iment depicts properties of both extreme aims. It goes much faster to 100 mg C/L
559 than the maximization of the information content profile. Its overshoot is lower and
560 earlier and also its undershoot is not as high.

561

562 To illustrate the naive integration, an NMPC run is envisioned in which the mini-
563 mum eigenvalue (i.e., the E-criterion) has to be greater than 4.0 at the end of the
564 simulation horizon. Mathematically, this is expressed this as $\lambda_{\min}(F(t_f)) \geq 4.0$. For
565 the practical implementation the Sylvester's criterion is employed to enforce this
566 minimum eigenvalue (Telen et al., 2015). The obtained state and control profiles
567 are displayed in Figure 5. In Figure 5, e.g., the biomass starts at almost the same
568 concentration as in the NMPC tracking case where in Figure 4 this is notably lower.
569 The biomass increases at the same pace as in the tracking case but overshoots up to
570 120 mg C/L. Towards 7 days, the biomass concentration decreases to 100 mg C/L
571 after which it increases again to 120 mg C/L at day 9. Subsequently it starts to
572 decrease to 90 mg C/L in day 12 to rise slowly to 100 mg C/L at the final time point.

573

574 A difference is observed when comparing Figure 4 and Figure 5 in the expected
575 state evolutions. Two reasons can be envisioned. In NMPC a shorter prediction
576 horizon is used than the open loop dynamic optimization (7 intervals versus 14.).
577 Furthermore, in NMPC there is the aspect of feedback which is totally absent in
578 the a priori open loop simulations. A first numerical simulation is performed by
579 sampling 200 noise realizations for each of the 2 profiles and subsequently perform-
580 ing a parameter estimation procedure. The results are given in Table 3. A decrease
581 in the standard deviation with respect to μ_{\max} is observed while for the remaining
582 parameter estimates this is more or less in accordance. The main noticeable dif-
583 ference is that the mean parameter estimates of the naive approach are closer to
584 the true system parameters p_0 than the parameter estimates of the tracking profile.
585 However, a significant problem with the naive approach is that an accurate assess-
586 ment of the future model performance is not directly possible. In the following 2
587 sections, the 2 presented integrated experiment design approaches are illustrated.

588 *5.3. iED-NMPC Formulation 1*

589 Based on the obtained profiles of Figure 2, the Hessian of the application cost
590 is computed. Note that as p_0 is not known, this is computed based on \hat{p} . The
591 lower bound for the Fisher information matrix is computed where the aim is a 95%
592 confidence region for the set of models which at most deviate 10 (mg C/L)^2 as mea-
593 sured in the application cost, this results in $\gamma = 0.1 \text{ (mg C/L)}^{-2}$. Next, the lower
594 bound of the Fisher information matrix is computed and compared with the Fisher
595 information matrix of the NMPC run. Also an off-line optimization is performed
596 where the minimal eigenvalue of the Fisher information matrix is maximized. Based
597 on these computations a minimum number of 3 experiments is required to estimate
598 the parameters sufficiently accurate, i.e., do 3 NMPC runs with information content
599 constraint/measure 3 times during a single NMPC run. For a relative small process
600 model with 3 states and 3 considered parameters, the computational burden in the
601 NMPC formulation increases already significantly. Besides the 3 states of the pro-
602 cess model, 9 sensitivity equations are required in addition to 6 Fisher information
603 matrix elements. So, for a relative small system a total of 18 ordinary differential
604 equations are needed. Given the employed sampling rate, computational time is
605 not a concern for the considered system in this paper, however, for larger systems
606 this may be a point of concern.

607

608 The obtained state profiles are displayed in Figure 6. The first two days of the
609 iED-NMPC run, coincide with the NMPC run. After the biomass concentration
610 reaches 90 mg C/L , the feeding rate is kept a 0.5 day^{-1} resulting in a sharp de-
611 crease in biomass concentration but resulting in a slight increase in both the internal
612 quota as well as the substrate concentration. It is assumed that this action is per-
613 formed to increase the information content and to satisfy the information constraint.
614 After seven days the period of feeding stops and the biomass concentration starts
615 to increase again which is in the neighborhood of 100 mg C/L after 9 days. In the
616 remaining part of the experiment the concentration of 100 mg C/L is maintained.

617

618 A Monte Carlo simulation is performed to assess both the parameter accuracy as
619 well as the performance with respect to the employed application cost. For each

620 case, the normal NMPC run and the iED-NMPC run, 200 realizations with 3 mea-
621 surements for each time point are sampled. The resulting mean parameter estimates
622 and the corresponding variances can be found in Table 4. It is observed that both
623 profiles are able to recover the *true* system parameters p_0 . In addition, the tracking
624 profile leads to a similar standard deviation for all parameters, except for K_s which
625 is almost 25% larger compared with the iED-NMPC approach.

626

627 When the application cost and the number of violations (exceeding the target ap-
628 plication cost value) for each approach is computed, a value of 29.5% is obtained for
629 the iED-NMPC approach while the NMPC leads to 63% violations. The a priori de-
630 termined value of 5% is not reached. Consider that the Fisher information matrix
631 is always an approximation of the true parameter variance-covariance matrix, in
632 particular for nonlinear systems. As the experiment is designed with \hat{p} , the robust
633 experiment design approaches must/can be applied to guarantee the information
634 level. However, this is out of scope for the current paper.

635

636 The distribution of the application cost is also reported. The distribution is pre-
637 sented as a box plot in Figure 7 (note the logarithmic scale). Mind however that the
638 application cost is skewed, so the quartiles (Q_1 , Q_2 , and Q_3) are emphasized instead
639 of mean and variance. For Q_1 the iED-NMPC experiments lead to 2.96 while the
640 NMPC run leads to 6.1. For Q_2 this is 5.9 versus 15.6 and for the third quartile,
641 Q_3 this is 12.0 versus 37.2. So, the presented iED-NMPC formulation leads to more
642 informative NMPC runs compared with the tracking NMPC runs. Furthermore,
643 this increased parameter accuracy leads to an enhanced control action in future
644 runs, i.e., less deviations from the tracking biomass profile of p_0 .

645 5.4. iED-NMPC Formulation 2

646 The obtained biomass, substrate and internal quota profiles for the NMPC track-
647 ing objective are also depicted in Figure 8. Based on the obtained profiles and
648 control action the weighting matrix V is computed. The matrix V weighs the
649 variance-covariance matrix such that an approximation of the expected economic
650 loss can be computed. When the expected loss of the tracking profile is computed
651 a value of 100 mg C/L is obtained. Furthermore, an off-line optimal experiment

652 design procedure is performed to determine the lowest obtainable economic loss.
653 It is observed that the lowest possible value is 7.25 mg C/L for a single experi-
654 ment. Based on the value for the objective function, the target of the integrated
655 experiment design is set to 19 mg C/L. The obtained state profiles and control
656 action of the second integrated experiment design formulation are presented in Fig-
657 ure 8. In the integrated experiment design approach, a higher initial concentration
658 of substrate is obtained while the initial biomass concentration is lower than in the
659 NMPC run. The feeding profile results in a biomass increase to 140 mg C/L at day
660 5. Afterwards the biomass concentration is reduced to 100 mg C/L and maintained
661 at this level for the remainder of the simulation time.

662

663 A Monte Carlo simulation is performed to assess both the parameter accuracy as
664 well as the performance with respect to the predicted expected economic loss. So,
665 for each case, the normal NMPC run (note that the normal NMPC run is the same
666 as in Section 6.1) and the iED-NMPC run, 200 realizations of a single experiment
667 are sampled. The resulting mean parameter estimates and the corresponding vari-
668 ance can be found in Table 5. It can be observed that the iED-NMPC experiments
669 are able to recover on average the *true* system parameters p_0 with some uncertainty,
670 in particular when compared to the previous section. Note that as only a single
671 experiment/measurement is taken, the uncertainty is higher than in the previous
672 formulation. The tracking profile parameters deviate more from p_0 . Furthermore, it
673 leads to very large confidence regions. When these are compared with the obtained
674 confidence bounds of the previous section, the benefit of repeating measurements
675 multiple times/performing multiple experiments is clearly observed. In addition, it
676 seems that parameter μ_{\max} benefits the most from the multiple repetitions. Its cor-
677 responding confidence region increased by a factor 12 and 5 respectively compared
678 with the confidence region of the previous section. A point of interest while com-
679 paring the two formulations is that the smallest confidence regions are obtained for
680 ρ_m and μ_m . From a biochemical point of view this makes sense as these parameters
681 heavily influence the growth rate and the uptake rate, while it is known that the
682 Michaelis constant has a lesser impact.

683

684 Besides the parameter accuracy, the incurred economic loss is investigated. This
685 is done in the simulation because it is known what the *true* system parameters p_0
686 are. The box plot of both the NMPC and the integrated MPC design are presented
687 in Figure 9 (note again the logarithmic scale). As the economic loss is skewed,
688 the median (Q_2) is reported. For the tracking profile $Q_2 = 555$ whereas for the
689 iED-NMPC formulation $Q_2 = 38$ is obtained. With an objective function value
690 of 1977 this means that in 50% of the parameter estimates a deviation of 2% or
691 less from the objective function is reached. The first and third quartile are for the
692 tracking profile $Q_1 = 85$ and $Q_3 = 1911$ while the iED-NMPC leads to $Q_1 = 9.0$
693 and $Q_3 = 140$. These quartiles illustrate that the iED-NMPC estimates those pa-
694 rameters accurately which are relevant for the tracking objective and which leads
695 in turn to a model with minimal economic loss.

696

697 **Remark.** In both formulations there is a difference in the predicted economic
698 performance and the observed performance after the re-identification. The differ-
699 ence can be attributed to the following factors: firstly, the predictions are performed
700 using parameter values \hat{p} while the *true* system parameter values are p_0 . In an off
701 line setting this difference has been the field of robust optimal experiment design. It
702 is believed that the proposed formulations can benefit by formulating them in these
703 robust experiment design settings. Secondly, the information content is quantified
704 using the Fisher information matrix. This is a linear approximation of the pa-
705 rameter variance-covariance matrix which can sometimes underestimate the actual
706 parameter variance-covariance matrix (Heine et al., 2008).

707 6. Conclusion

708 In this paper two practical formulations for the integration of optimal experi-
709 ment design in NMPC have been proposed with application to the Droop model.
710 The first formulation is an adaptation of a formulation used in linear MPC. For
711 nonlinear system, however, it results in a nonlinear matrix inequality. A solution
712 strategy to reformulate the nonlinear matrix inequality has been presented based
713 on Sylvester's criterion. The second formulation is based on the notion of eco-
714 nomic optimal experiment design which aims at reducing the expected economic

715 loss. This results in a single inequality that has to be added to the NMPC formu-
716 lation. A distinct advantage of the suggested approaches is that they can be easily
717 formulated in existing NMPC software packages without the need of tailored opti-
718 mization tools. Furthermore, in contrast to a naive integration, an assessment of
719 the future model performance is possible. The Droop model has been successfully
720 recalibrated in closed loop by the two presented formulations. Both approaches
721 have been validated using Monte Carlo simulation which illustrates their potential
722 but also reveals the need to include more robust formulations in future work.

723 ACKNOWLEDGMENTS

724 The research was supported by: PFV/10/002 (OPTEC), FWO KAN2013 1.5.189.13,
725 FWO-G.0930.13 and BelSPO: IAP VII/19 (DYSCO). DT holds PDM grant 2015/134
726 from KU Leuven.

727 References

- 728 Amrit, R., Rawlings, J., Angeli, D., 2011. Economic optimization using model pre-
729 dictive control with a terminal cost. *Annual Reviews in Control* 35 (2), 178 –
730 186.
- 731 Angeli, D., Amrit, R., Rawlings, J., 2012. On average performance and stability
732 of economic model predictive control. *IEEE Transactions on Automatic Control*
733 57 (7), 1615 – 1626.
- 734 Bagterp Jorgensen, J., Thomsen, P., Madsen, H., Kristensen, M., 2007. A computa-
735 tionally efficient and robust implementation of the continuous-discrete extended
736 kalman filter. In: *Proceedings of the American Control Conference*. pp. 3706–
737 3712.
- 738 Barz, T., Lopez C., D. C., Arellano-Garcia, H., Wozny, G., 2013. Experimental
739 evaluation of an approach to online redesign of experiments for parameter deter-
740 mination. *AIChE Journal* 59 (6), 1981–1995.
- 741 Bernard, O., 2011. Hurdles and challenges for modelling and control of microalgae
742 for CO₂ mitigation and biofuel production. *Journal of Process Control* 21, 1378–
743 1389.

- 744 Bhonsale, S.S. and, T. D., Vercammen, D., Vallerio, M., Hufkens, J., Nimmegeers,
745 P., Logist, F., Van Impe, J., 2016. Enforcing asymptotic orbital stability of eco-
746 nomic model predictive control. *Expert Systems with Applications* submitted.
- 747 Bombois, X., Scorletti, G., Gevers, M., Van den Hof, P., Hildebrand, R., 2006. Least
748 costly identification experiment for control. *Automatica* 42, 1651–1662.
- 749 Diehl, M., Amrit, R., Rawlings, J., 2011. A Lyapunov function for economic op-
750 timizing model predictive control. *IEEE Transactions on Automatic Control* 56,
751 703–707.
- 752 Diehl, M., Bock, H., Schlöder, J., Findeisen, R., Nagy, Z., Allgöwer, F., 2002. Real-
753 time optimization and nonlinear model predictive control of processes governed
754 by differential-algebraic equations. *Journal of Process Control* 12, 577–585.
- 755 Droop, M., 1968. Vitamin b12 and marine ecology. iv. the kinetics of uptake, growth
756 and inhibition in *monochrysis lutheri*. *Journal of the Marine Biological Associa-*
757 *tion of the United Kingdom* 48, 689–733.
- 758 Ebadat, A., Annergren, M., Larsson, C., Rojas, C., Wahlberg, B., Hjalmarsson,
759 H., Molander, M., Sjöberg, J., 2014. Application set approximation in optimal
760 input design for model predictive control. In: *Proceedings of the 13th European*
761 *Control Conference*.
- 762 Espie, D., Macchietto, S., 1989. The optimal design of dynamic experiments. *AIChE*
763 *Journal* 35, 223–229.
- 764 Fisher, R., 1935. *The design of experiments*. Oliver & Boyd.
- 765 Forbes, M., Patwardhan, R., Hamadah, H., Gopaluni, R., 2015. Model predictive
766 control in industry: Challenges and opportunities. In: *Proceedings of the 9th In-*
767 *ternational Symposium on Advanced Control of Chemical Processes (ADCHEM)*.
768 pp. 531–538.
- 769 Forgione, M., Bombois, X., den Hof, P., V., 2015. Data-driven model improvement
770 for model-based control. *Automatica* 52, 118 – 124.
- 771 Franceschini, G., Macchietto, S., 2008. Model-based design of experiments for pa-
772 rameter precision: State of the art. *Chemical Engineering Science* 63, 4846–4872.

- 773 Galvanin, F., Barolo, M., Bezzo, F., Macchietto, S., 2010. A backoff strategy for
774 model-based experiment design under parametric uncertainty. *AIChE Journal* 56,
775 2088–2102.
- 776 Galvanin, F., Barolo, M., Pannocchia, G., Bezzo, F., 2012. Online model-based
777 redesign of experiments with erratic models: a disturbance estimation approach.
778 *Computers and Chemical Engineering* 42, 138–151.
- 779 Gevers, M., 1993. Towards a joint design of identification and control? *Essays on*
780 *Control Progress in Systems and Control Theory* 14, 111–151.
- 781 Gevers, M., 2006. A personal view of the development of system identification: A
782 30-year journey through an exciting field. *IEEE Control Systems Magazine* 26,
783 93–105.
- 784 Gevers, M., Bombois, X., Hildebrand, R., Solari, G., 2011. Optimal experiment
785 design for open and closed-loop system identification. *Communications in Infor-*
786 *mation and Systems* 11, 197–224.
- 787 Gevers, M., Ljung, L., 1986. Optimal experiment designs with respect to the in-
788 tended model application. *Automatica* 22, 543 – 554.
- 789 Grune, L., 2011. Economic receding horizon control without terminal constraints.
790 *Automatica* 43, 725 – 734.
- 791 Hasmet, G., Michael, N., 1996. New approach to constrained predictive control with
792 simultaneous model identification. *AIChE Journal* 42 (10), 2857–2868.
- 793 Heine, T., Kawohl, M., King, R., 2008. Derivative-free optimal experimental design.
794 *Chemical Engineering Science* 63, 4873–4880.
- 795 Heirung, T., Foss, B., Ydstie, B., 2015. MPC-based dual control with online exper-
796 iment design. *Journal of Process Control* 32, 64–76.
- 797 Hjalmarsson, H., 2009. System identification of complex and structured systems.
798 *European Journal of Control* 15, 275 – 310.
- 799 Houska, B., 2015. Enforcing asymptotic orbital stability of economic model predic-
800 tive control. *Automatica* 142, 45 – 50.

- 801 Houska, B., Ferreau, H., Diehl, M., 2011. ACADO Toolkit - an open-source frame-
802 work for automatic control and dynamic optimization. *Optimal Control Applica-*
803 *tions and Methods* 32, 298–312.
- 804 Houska, B., Telen, D., Logist, F., Diehl, M., Van Impe, J., 2015. An economic objec-
805 tive for optimal experiment design of nonlinear dynamic processes. *Automatica*
806 51, 98–103.
- 807 Kiefer, J., Wolfowitz, J., 1959. Optimum designs in regression problems. *Annals of*
808 *Mathematical Statistics* 30, 271–294.
- 809 Körkel, S., Kostina, E., Bock, H., Schlöder, J., 2004. Numerical methods for optimal
810 control problems in design of robust optimal experiments for nonlinear dynamic
811 processes. *Optimization Methods and Software Journal* 19 (3-4), 327–338.
- 812 Larsson, C., 2011. Toward applications oriented optimal input design with focus on
813 Model Predictive Control. Licentiate Thesis. KTH School of Electrical Engineer-
814 ing.
- 815 Larsson, C., Annergren, M., Hjalmarsson, H., Rojas, C., Bombois, X., Mesbah, A.,
816 Moden, P., 2013. Model predictive control with integrated experiment design for
817 output error systems. In: *Proceedings of the 12th European Control Conference*.
818 pp. 3790–3795.
- 819 Larsson, C., Rojas, C., Bombois, X., Hjalmarsson, H., 2015. Experimental eval-
820 uation of model predictive control with excitation (MPC-X) on an industrial
821 depropanizer. *Journal of Process Control* 31, 1 – 16.
- 822 Lee, J., 2011. Model predictive control: Review of the three decades of development.
823 *International Journal of Control, Automation and Systems* 9, 415–424.
- 824 Li, P., Arellano-Garcia, H., Wozny, G., 2008. Chance constrained programming
825 approach to process optimization under uncertainty. *Computers and Chemical*
826 *Engineering* 32, 25 – 45.
- 827 Ljung, L., 1999. *System Identification: Theory for the User*. Prentice Hall.

- 828 Logist, F., Houska, B., Diehl, M., Van Impe, J., 2010. Fast pareto set generation
829 for nonlinear optimal control problems with multiple objectives. *Structural and*
830 *Multidisciplinary Optimization* 42, 591–603.
- 831 Logist, F., Vallerio, M., Houska, B., Diehl, M., Van Impe, J., 2012. Multi-objective
832 optimal control of chemical processes using ACADO toolkit. *Computers and*
833 *Chemical Engineering* 37, 191–199.
- 834 Lucia, S., Tatulea-Codrean, A., Schoppmeyer, C., Engell, S., 2014. An environment
835 for the efficient testing and implementation of robust nmPC. In: *Proceedings of*
836 *the 2014 IEEE Multi-conference on Systems and Control*. pp. 1843–1848.
- 837 Mesbah, A., Bombois, X., Forgone, M., Hjalmarsson, H., Van den Hof, P., 2015.
838 Least costly closed-loop performance diagnosis and plant re-identification. *Inter-*
839 *national Journal of Control* 88, 2264–2276.
- 840 Mesbah, A., Streif, S., 2015. A probabilistic approach to robust optimal experi-
841 ment design with chance constraints. In: *Proceedings of the 9th International*
842 *Symposium on Advanced Control of Chemical Processes (ADCHEM)*. IEEE, pp.
843 100–105.
- 844 Morari, M., Lee, J., 1999. Model predictive control: Past, present and future. *Com-*
845 *puters and Chemical Engineering* 23, 667–682.
- 846 Ostrovsky, G., Ziyatdinov, N., Lapteva, T., 2013. Optimal design of chemical pro-
847 cesses with chance constraints. *Computers and Chemical Engineering* 59, 74 –
848 88.
- 849 Pukelsheim, F., 1993. *Optimal design of Experiments*. John Wiley & Sons, Inc.,
850 New York.
- 851 Rasoulia, S., Ricardez-Sandoval, L., 2016. Stochastic nonlinear model predictive
852 control applied to a thin film deposition process under uncertainty. *Chemical*
853 *Engineering Science* 140, 90 – 103.
- 854 Rawlings, J., 2000. Tutorial overview of model predictive control. *IEEE Control*
855 *Systems Magazine* 20, 38–52.

- 856 Recker, S., Kühn, P., Diehl, M., Bock, H., 2012. Sigmappoint approach for robust
857 optimization of nonlinear dynamic systems. In: Proceeding of SIMULTECH 2012.
858 pp. 199–207.
- 859 Robertson, D., Lee, J., Rawlings, J., 1996. A moving horizon based approach for
860 least-squares estimation. *AIChE Journal* 42, 2209–2224.
- 861 Sanchis, J., Martinez, M., Blasco, X., Salcedo, J., 2008. A new perspective on
862 multiobjective optimization by enhanced normalized normal constraint method.
863 *Structural and Multidisciplinary Optimization* 36, 537–546.
- 864 Särkkä, S., 2007. On unscented kalman filtering for state estimation of continuous-
865 time nonlinear systems. *IEEE Transactions on automatic control* 52, 1631–1641.
- 866 Telen, D., Houska, B., Logist, F., Vanderlinden, E., Diehl, M., Van Impe, J., 2013.
867 Optimal experiment design under process noise using Riccati differential equa-
868 tions. *Journal of Process Control* 23, 613–629.
- 869 Telen, D., Logist, F., Quirynen, R., Houska, B., Diehl, M., Van Impe, J., 2014a.
870 Optimal experiment design for nonlinear dynamic (bio)chemical systems using
871 sequential semidefinite programming. *AIChE Journal* 60, 1728–1739.
- 872 Telen, D., Logist, F., Vanderlinden, E., T. I., Van Impe, J., 2012. Optimal ex-
873 periment design for dynamic bioprocesses: a multi-objective approach. *Chemical*
874 *Engineering Science* 78, 82–97.
- 875 Telen, D., Van Riet, N., Logist, F., Van Impe, J., 2015. A differentiable refor-
876 mulation for E-optimal design of experiments in nonlinear dynamic biosystems.
877 *Mathematical Biosciences* 264, 1– 7.
- 878 Telen, D., Vercammen, D., Logist, F., Van Impe, J., 2014b. Robustifying optimal
879 experiment design for nonlinear, dynamic (bio)chemical systems. *Computers and*
880 *Chemical Engineering* 71, 415–425.
- 881 Vallerio, M., Hufkens, J., Van Impe, J., L. F., 2015. An interactive decision-support
882 system for multi-objective optimization of nonlinear dynamic processes with un-
883 certainty. *Expert Systems with Applications* 142, 7710 – 7731.

- 884 Vallerio, M., Van Impe, J., Logist, F., 2014. Tuning of NMPC controllers via multi-
885 objective optimisation. *Computers and Chemical Engineering* 61, 38–50.
- 886 Walter, E., Pronzato, L., 1997. *Identification of Parametric Models from Experi-*
887 *mental Data*. Springer, Paris.
- 888 Wicaksono, D., Marquardt, W., 2013. Reformulation strategies for eigenvalue opti-
889 mization using Sylvester’s criterion and Cholesky decomposition. In: *Proceedings*
890 *of the 23rd European Symposium on Computer Aided Process Engineering (ES-*
891 *CAPE23)*. pp. 487–492.
- 892 Würth, L., Hannemann, R., Marquardt, W., 2009. Neighboring-extremal updates
893 for nonlinear model-predictive control and dynamic real-time optimization. *Jour-*
894 *nal of Process Control* 19, 1277–1288.
- 895 Yunfei Chu, Y., Hahn, J., 2013. Necessary condition for applying experimental
896 design criteria to global sensitivity analysis results. *Computers and Chemical*
897 *Engineering* 48, 280 – 292.
- 898 Zhu, Y., Huang, B., 2011. Constrained receding-horizon experiment design and
899 parameter estimation in the presence of poor initial conditions. *AIChE Journal*
900 57 (10), 2808–2820.

Table 1: Overview of the operating conditions and the remaining constants.

| Operating conditions | Constants |
|-------------------------------------|---------------------------|
| $C_S(0) \in [0, 15]$ mg N/L | $Q_0 = 0.04$ mg N/ (mg C) |
| $C_Q(0) \in [0, 0.10]$ mg N/ (mg C) | $S_{in} = 4.0$ mg N/L |
| $C_X(0) \in [0, 40]$ mg C/L | |
| $D \in [0, 0.5]$ day ⁻¹ | |

901

Table 2: Overview of the simulation parameters for the different controllers of Figure 2.

| Controller type | Prediction horizon [d] | Sampling period [d] |
|------------------|------------------------|---------------------|
| Linearized MPC-1 | 7 | 1 |
| Linearized MPC-2 | 1 | 0.05 |
| NMPC | 7 | 1 |

902

Table 3: Overview of the true system parameters and the obtained parameter estimates and their corresponding standard deviation (between brackets) for the NMPC tracking profile and the naive approach.

| True system parameters | Tracking NMPC | Naive integration |
|------------------------|--------------------------------|--------------------------------|
| $\mu_{m,0} = 1.2$ | $\hat{\mu}_m = 1.59$ (0.52) | $\hat{\mu}_m = 1.24$ (0.055) |
| $K_{s,0} = 6.75$ | $\hat{K}_s = 3.58$ (2.50) | $\hat{K}_s = 6.20$ (2.57) |
| $\rho_{m,0} = 0.125$ | $\hat{\rho}_m = 0.085$ (0.043) | $\hat{\rho}_m = 0.113$ (0.045) |

903

904

905

Table 4: Overview of the obtained parameter estimates and their corresponding standard deviation (between brackets) for three tracking experiments and integrated experiment design formulation 1.

| <i>True</i> system parameters | Tracking NMPC | iED-NMPC 1 |
|-------------------------------|--------------------------------|--------------------------------|
| $\mu_{m,0} = 1.2$ | $\hat{\mu}_m = 1.22$ (0.042) | $\hat{\mu}_m = 1.22$ (0.045) |
| $K_{s,0} = 6.75$ | $\hat{K}_s = 6.86$ (2.15) | $\hat{K}_s = 6.65$ (1.76) |
| $\rho_{m,0} = 0.125$ | $\hat{\rho}_m = 0.126$ (0.032) | $\hat{\rho}_m = 0.122$ (0.032) |

Table 5: Overview of the obtained parameter estimates and their corresponding standard deviation (between brackets) for a tracking experiment and integrated experiment design formulation 2.

| <i>True</i> system parameters | Tracking NMPC | iED-NMPC 2 |
|-------------------------------|--------------------------------|--------------------------------|
| $\mu_{m,0} = 1.2$ | $\hat{\mu}_m = 1.59$ (0.52) | $\hat{\mu}_m = 1.30$ (0.19) |
| $K_{s,0} = 6.75$ | $\hat{K}_s = 3.58$ (2.50) | $\hat{K}_s = 6.07$ (1.04) |
| $\rho_{m,0} = 0.125$ | $\hat{\rho}_m = 0.085$ (0.043) | $\hat{\rho}_m = 0.114$ (0.025) |

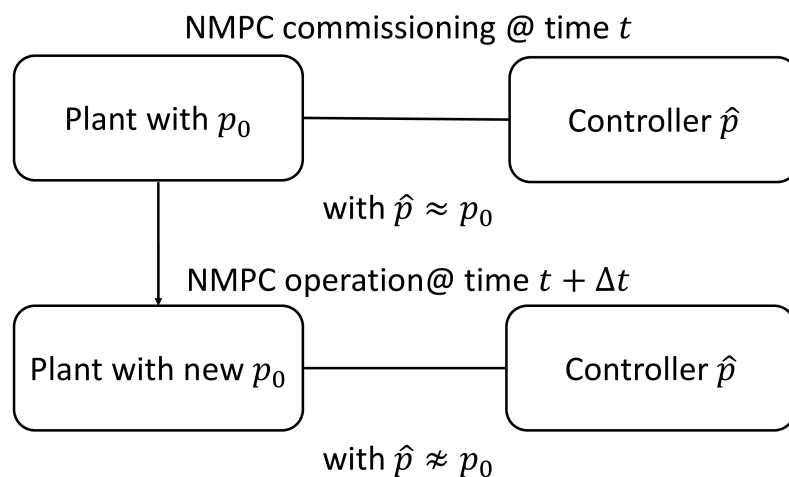


Figure 1: Illustration of the parameter evolution in the plant after a Δt which induces a controller update.

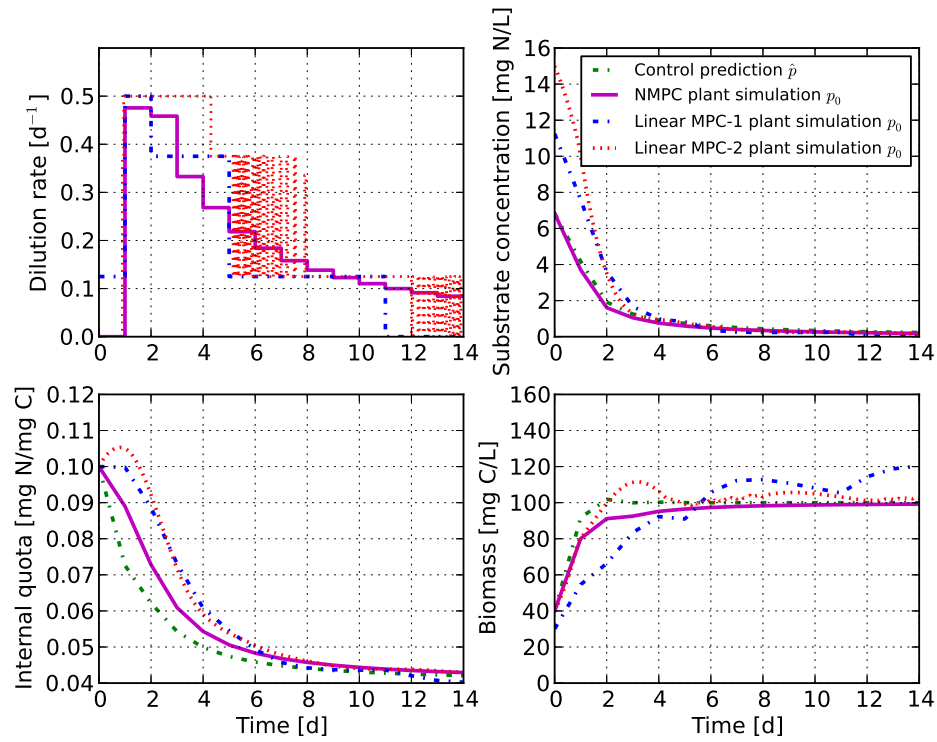


Figure 2: Obtained plant state profiles (by p_0) for two linearized MPC settings, the NMPC approach and the by the controller predicted state behavior (based on \hat{p} for the NMPC approach).

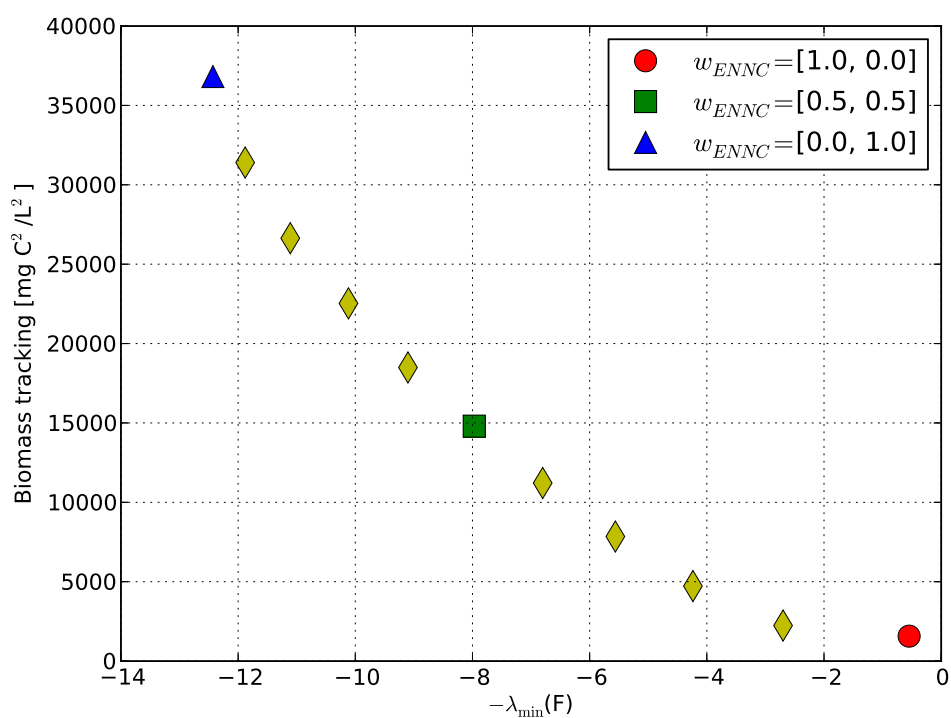


Figure 3: Pareto front illustrating the trade-off between the tracking objective $J_1 = [1.0, 0.0]$ and the maximization E-criterion $J_2 = [0.0, 1.0]$.

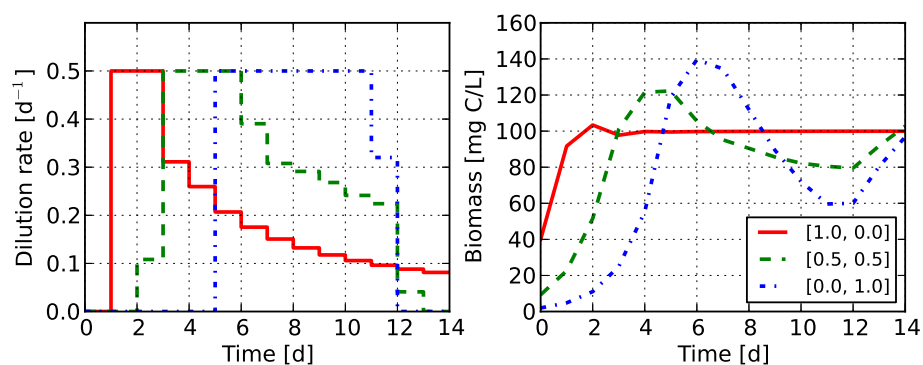


Figure 4: States and control actions for the tracking objective ($w_{ENNC} = [1.0, 0.0]$), the maximization of the E-criterion ($w_{ENNC} = [0.0, 1.0]$) and a compromise ($w_{ENNC} = [0.5, 0.5]$) as denoted in Figure 3.

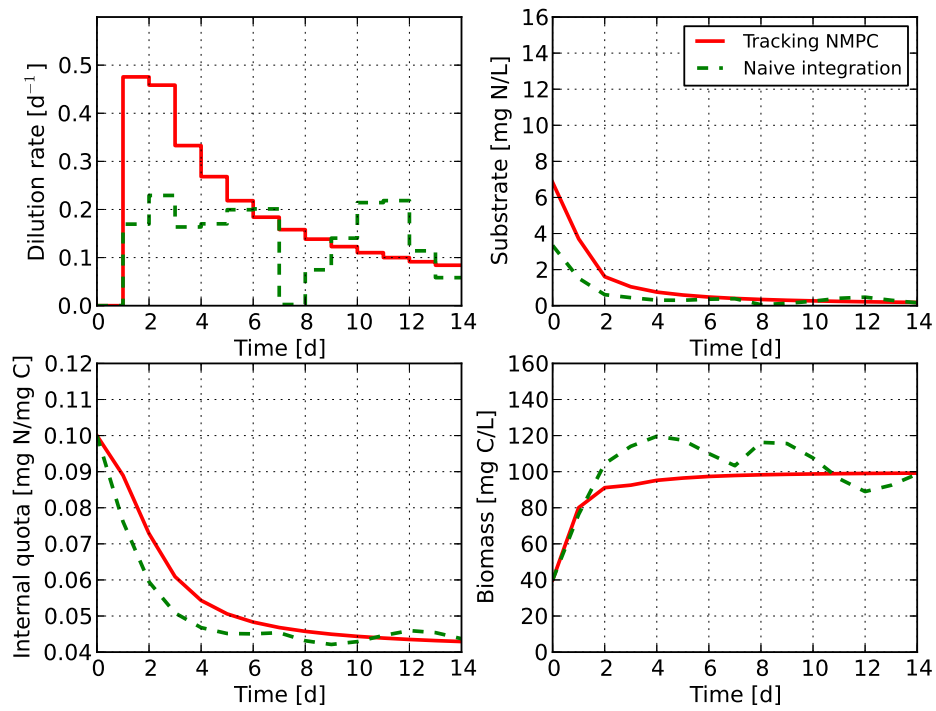


Figure 5: States and control actions for NMPC and a naive integration where $\lambda_{\min}(t_f) \geq 4.0$.

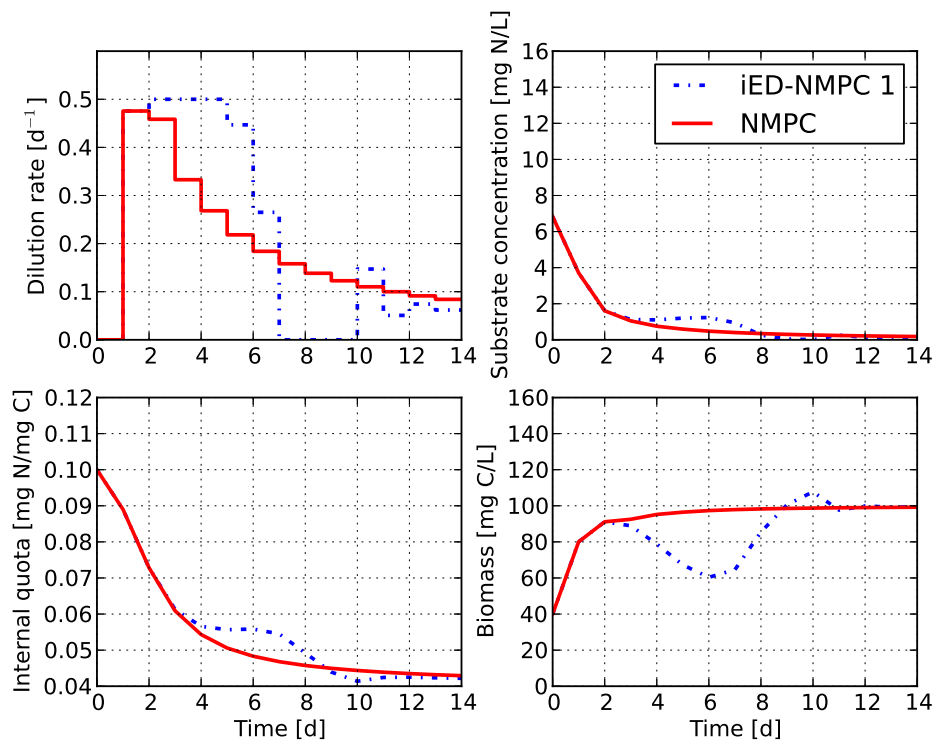


Figure 6: Obtained plant state profiles and applied control action for both the tracking and iED-NMPC formulation 1.

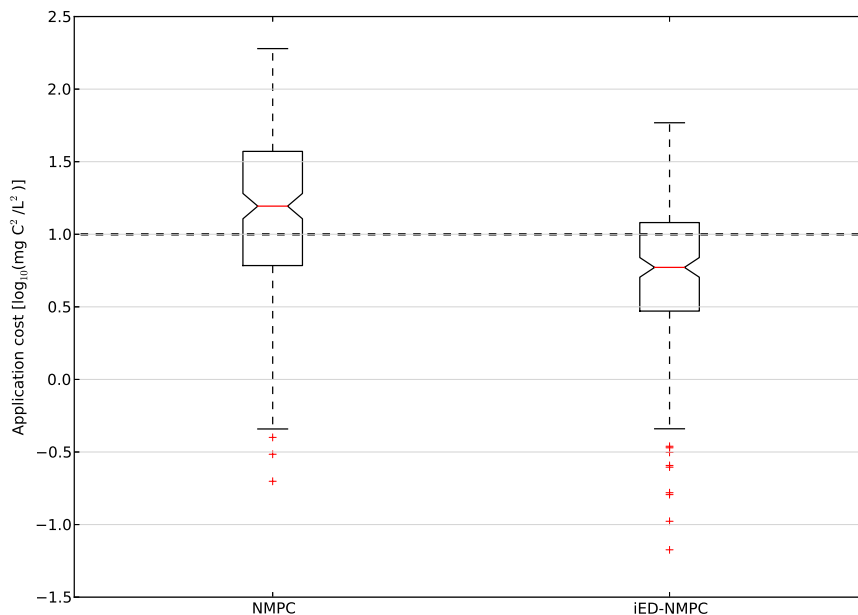


Figure 7: Box plot of the application cost in logarithmic scale for the NMPC and iED-NMPC approach (the targeted application cost value is the dashed line).

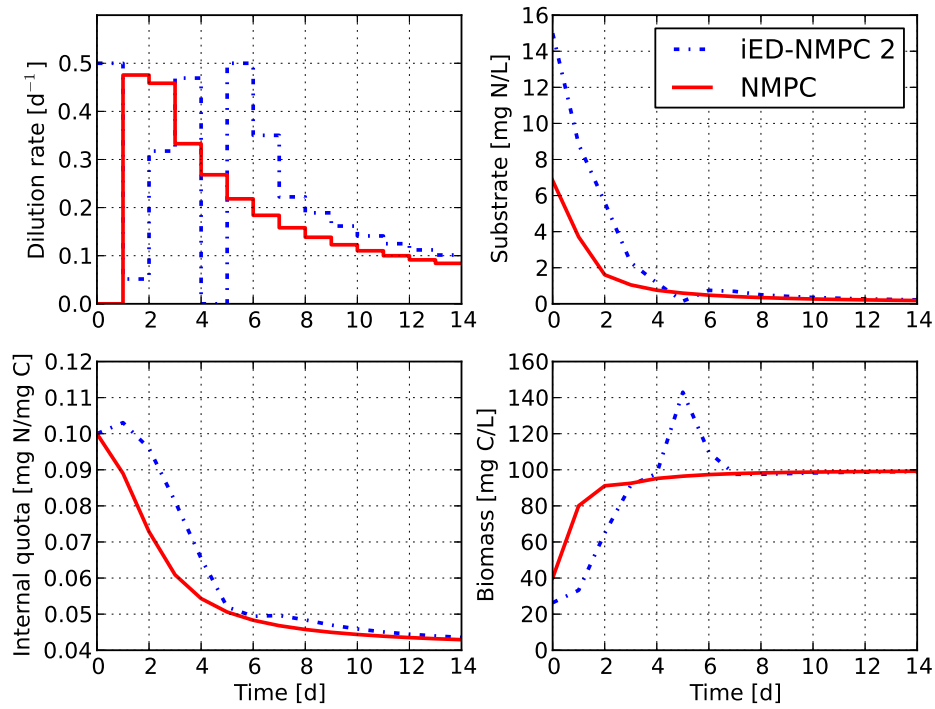


Figure 8: Obtained plant state profiles and applied control action for both the tracking and iED-NMPC formulation 2.

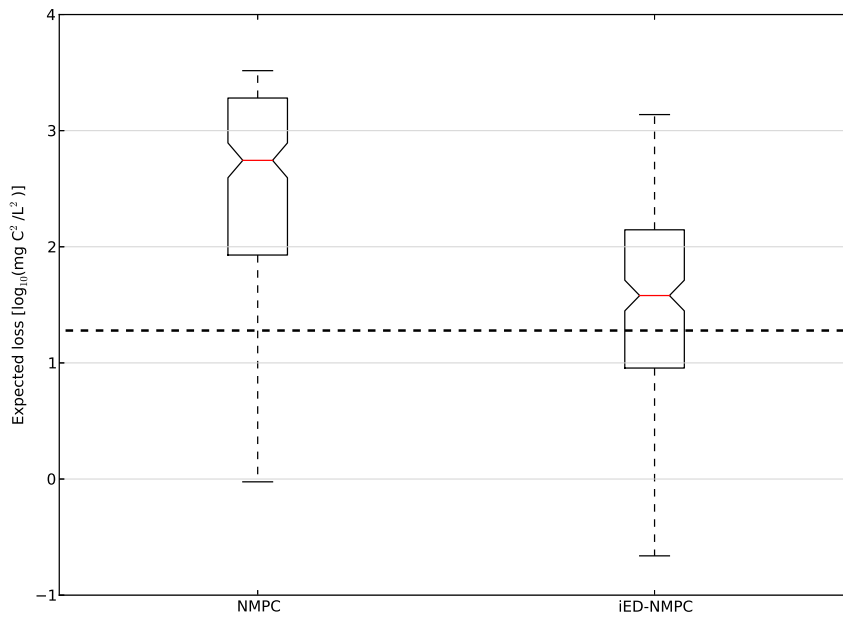


Figure 9: Box plot of the expected economic loss in logarithmic scale for the NMPC and iED-NMPC approach (the targeted expected economic loss is the dashed line).