

25 Key words

26 Differential scanning calorimetry, size exclusion, polymerization, ethanol pretreatment

27 Chemical compounds studied in this article

28 Water (PubChem CID: 962); Ethanol (PubChem CID: 702); Sodium dodecyl sulfate (PubChem CID:
29 342365); Dithiothreitol (PubChem CID: 19001); Cysteine (PubChem CID: 5862); 5,5'-dithiobis(2-
30 nitrobenzoic acid) (PubChem CID: 6254); Urea (PubChem CID: 1176); Tetrasodium
31 ethylenediaminetetraacetate (PubChem CID: 6144); Lanthionine (PubChem CID: 102950);
32 Lysinoalanine (PubChem CID: 29269)

33 1. Introduction

34 A key concept in protein science is that form and function are inseparable. Protein aggregation is
35 related to neurodegenerative diseases (Chiti & Dobson, 2006) and sickle cell anemia (De Llano &
36 Manning, 1994), but also to texture and structural properties of food products (Singh, 1991;
37 Totosaus, Montejano, Salazar, & Guerrero, 2002). For instance, polymerization of wheat gluten
38 proteins positively impacts on bread quality (Lagrain, Thewissen, Brijs, & Delcour, 2008). Similarly,
39 the formation of a strong gluten network, mainly through disulfide (SS) bond formation and
40 reshuffling, is crucial for the quality of pasta, some cookie and other cereal-based products (Delcour
41 et al., 2012). Heat-induced denaturation of globular proteins, *i.e.* the transformation of the native to
42 a disordered state, changes protein functionality and often induces gelling. Such aggregation involves
43 both non-covalent interactions and covalent cross-links, the latter mainly SS bonds (Foegeding &
44 Davis, 2011; Mine, 1995). In contrast to albumins and globulins, wheat gluten proteins are soluble
45 neither in water nor in aqueous salt solutions (Osborne, 1907). Also, they do not show endothermic
46 denaturation peaks when analyzed by differential scanning calorimetry (DSC) (Erdogdu,
47 Czuchajowska, & Pomeranz, 1995). In *inter alia* cake and egg noodles, wheat gluten and globular
48 proteins co-exist. Co-protein effects due to interactions and reactions between different protein
49 types can impact such food systems (Erickson, Campanella, & Hamaker, 2012; Rombouts, Lagrain, &
50 Delcour, 2012). The influence of different types of proteins on each other's behavior remains to be
51 further investigated.

52 Protein aggregation in aqueous salt solutions (*e.g.* physiological conditions) has received much
53 attention because of its importance and relevance in life science and food systems. Alcohols are used
54 in products ranging from food additives to preservatives in cosmetics (Nair, 2001) and can impact the
55 stability and folding of proteins (Thomas & Dill, 1993). In food and food system related applications,
56 aqueous ethanol is *e.g.* used for precipitating proteins from cheese whey, purifying protein from soy

57 flakes (Hua, Huang, Qiu, & Liu, 2005; Morr & Lin, 1970) and for marinating meat or fish with beer or
58 wine (Melo, Viegas, Petisca, Pinho, & Ferreira, 2008). Furthermore, some edible films based on soy
59 proteins or wheat gluten are prepared in the presence of aqueous ethanol (Ali, Ghorpade, & Hanna,
60 1997; Gontard, Guilbert, & Cuq, 1992). Instead of using water to produce vital wheat gluten in a
61 traditional Martin process (Van Der Borgh, Goesart, Veraverbeke, & Delcour, 2005), an energy and
62 water saving method uses (aqueous) ethanol as washout liquid at low temperature (Robertson &
63 Cao, 1998). It results in vital wheat gluten which has better dough mixing properties than the water-
64 equivalent (Robertson & Cao, 2002). Moreover, ethanol pretreatment changes the rheological
65 properties of wheat flour (Robertson et al., 2011). Even at low levels, similar to those in fermenting
66 bread dough, ethanol decreases dough extensibility and makes dough more stiff and tenacious
67 (Jayaram et al., 2014). Notwithstanding the above, the impact of aqueous alcohols on (heat-induced)
68 aggregation of wheat gluten proteins remains to be studied.

69 Interactions between amino acid side chains and their immediate environment affect protein
70 aggregation. Small changes in temperature, pH, ionic strength and polarity can impact the
71 conformation of globular proteins. While native and denatured proteins do not aggregate easily in
72 aqueous environments due to buried hydrophobic regions, partially unfolded proteins with notable
73 secondary structure are more prone to aggregate (Chi, Krishnan, Randolph, & Carpenter, 2003).
74 Alcohols are less polar than water and thus weaken hydrophobic interactions and enhance polar
75 interactions thereby facilitating protein denaturation (Thomas & Dill, 1993). Often, proteins denature
76 in aqueous-organic media but not in the corresponding pure organic solvent (Griebenow & Klibanov,
77 1996). Furthermore, especially the larger alkyl alcohols stabilize α -helical conformations of unfolded
78 proteins (Hirota, Mizuno, & Goto, 1997). Because aqueous alcohols partially unfold proteins, they can
79 induce protein aggregation (Singh, Cabello-Villegas, Hutchings, & Mallela, 2010). With increasing
80 ethanol concentration, bovine serum albumin (BSA), a protein of milk, whey and meat (Belitz,
81 Grosch, & Schieberle, 2009), tends to lose its secondary structure and form aggregates (Liu et al.,
82 2010). Similarly, with increasing alcohol concentrations, partial and progressive dehydration and
83 alcohol binding transforms gel-like sediments of milk and soy proteins into opaque flocks
84 (precipitates) (Boulet, Britten, & Lamarche, 2001). It is clear neither whether alcohol-induced
85 aggregation of albumins and globulins in the above examples is due to non-covalent interactions or
86 covalent cross-links, nor whether and how alcohols would influence heat-induced aggregation.

87 While food systems often contain more than one protein type, protein denaturation and
88 polymerization have mainly been studied in single protein systems. Due to differences in solubility,
89 proteins in complex food systems can be present in various phases. In this context, Polyakov *et al.*
90 (1997) used the term protein thermodynamic incompatibility. They even stated that differences in

91 hydrophilic character between various protein types trigger phase separation and thereby promote
92 interactions between proteins with similar conformation (Polyakov et al., 1997). Given the impact of
93 alcohols on protein conformation and solubility, it is of interest to compare heat-induced
94 polymerization of complex systems in water to that in aqueous ethanol.

95 Against this background, structural changes during heat treatment of various proteins in aqueous
96 ethanol were compared to those in water. BSA and glycinin, one of the two most abundant soy
97 proteins (Liu et al., 2007) were chosen as model globular proteins. Gliadin, the monomeric protein
98 fraction of wheat gluten consists of α -, γ - and ω -gliadin. It was selected as model prolamin (Wieser,
99 2007). First, the impact of water and aqueous ethanol on denaturation and covalent network
100 formation of isolated proteins was studied. In addition, sulfhydryl (SH) oxidation, SH-SS interchange
101 reactions and β -elimination reactions were investigated. The second aim was to evaluate the impact
102 of different protein types on each other's denaturation and polymerization during heating in water
103 and aqueous ethanol. Here, the importance of protein incompatibility during heat treatment of
104 complex systems containing different protein types was investigated. Furthermore, the impact of a
105 pretreatment or isolation with aqueous ethanol of proteins was studied on the polymerization
106 behavior of isolated proteins and mixtures thereof.

107 2. Materials and methods

108 2.1 Materials

109 Gluten [83.2% protein, on dry matter (dm) basis] from wheat (cultivar Paragon, RAGT, Ickleton,
110 United Kingdom) and soy glycinin (98.1% dm protein) from soy flour (L.I. Frank, Twello, The
111 Netherlands) were isolated as in Lambrecht *et al.* (2015). Gliadin was extracted from gluten (20.0 g)
112 with 70% (v/v) ethanol (250 ml). After centrifugation (10 000 *g*, 10 min), ethanol was evaporated
113 (Rotavapor R3000, Büchi, Flawil, Switzerland) from the supernatant. Gliadin (87.7% dm protein) was
114 freeze dried, ground in a laboratory mill (IKA, Staufen, Germany), and passed through a 250 μ m
115 sieve. BSA (fraction V for biochemistry, 98.2% dm protein) was from Acros Organics (Geel, Belgium).
116 All chemicals were at least of analytical grade and from Sigma-Aldrich (Steinheim, Germany) unless
117 specified otherwise. Dithiothreitol (DTT), disodium hydrogen phosphate and sodium dihydrogen
118 phosphate were from VWR International (Leuven, Belgium).

119 2.2 Protein content

120 Protein content was determined in triplicate, using an adaptation of AOAC Official Method 990.03
121 (AOAC, 1995), with an automated Dumas protein analysis system (EAS Variomax N/CN, Elt, Gouda,

122 The Netherlands). Conversion factors (5.7 for gluten and gliadin; 6.25 for soy glycinin and BSA) were
123 used to calculate protein from nitrogen contents.

124 2.3 Aqueous ethanol pretreatment

125 BSA, soy glycinin and gluten (500.0 mg dm protein) were shaken for 60 min with 5.0 ml 50% (v/v)
126 ethanol. Gluten (500.0 mg dm protein) was also pretreated with 70% (v/v) ethanol (5.0 ml) in a
127 similar way to simulate conditions during gliadin isolation. Ethanol was evaporated from samples
128 using a Rotational Vacuum Concentrator (Q-lab, Vilvoorde, Belgium, 35 °C, 1.0 mbar). Aqueous
129 ethanol pretreated (EtPT) samples were freeze-dried and ground using a mortar and pestle.

130 2.4 Heat treatment

131 Deionized water, 10% or 50% (v/v) ethanol (5.0 ml) were added to BSA, soy glycinin or gliadin (500.0
132 mg or 166.7 mg dm protein). Furthermore, blends of either gluten or gliadin with BSA or soy glycinin
133 [500.0 mg or 166.7 mg protein in total, ratio (2:1)] were mixed with 5.0 ml deionized water or 50%
134 (v/v) ethanol. EtPT proteins and mixtures thereof were suspended in water. The reaction tubes
135 (glass, inner diameter = 27 mm, outer diameter = 34 mm, height = 100 mm) were hermetically sealed
136 and horizontally shaken at 100 °C for 6, 60 or 120 min. Heat-treated samples were immediately
137 cooled in water. Unheated samples were shaken for 60 min at room temperature. Samples were
138 considered colloidally stable if their proteins in a stirred reaction mixture did not precipitate after
139 three days of standing at room temperature. Ethanol was evaporated from samples using a
140 Rotational Vacuum Concentrator (35 °C, 1.0 mbar). All samples were freeze-dried and ground using a
141 mortar and pestle.

142 2.5 Determination of protein extractability and molecular weight distribution

143 SE-HPLC was conducted as in Lambrecht *et al.* (2015) using a LC-2010 system (Shimadzu, Kyoto,
144 Japan) with automated injection. To extract proteins under non-reducing conditions, samples (1.0 mg
145 protein) were shaken (60 min, room temperature) with 1.0 ml 0.050 M sodium phosphate buffer (pH
146 6.8) containing 2.0% (w/v) SDS. Proteins were also extracted under reducing conditions, *i.e.* under
147 nitrogen atmosphere using the same buffer containing 1.0% (w/v) DTT. All extractions were in
148 triplicate. After centrifugation (10 000 *g*, 10 min) and filtration (Millex-HP, 0.45 µm,
149 polyethersulfone; Millipore, Carrigtwohill, Ireland) extracts (20 µl) were loaded on a Biosep-SEC-
150 S4000 column (Phenomenex, Torrance, CA, USA). The eluent was 0.050 M sodium phosphate buffer
151 (pH 6.8) containing 2.0% (w/v) SDS (flow rate 1.0 ml/min, 30 °C). Protein elution was monitored at
152 214 nm. The level of protein extractable in SDS-containing media (SDS-EP) under non-reducing
153 conditions was calculated from the corresponding peak area and expressed as a percentage of the

154 assumed total area. The assumed total area of a sample was that of the corresponding unheated
155 sample extracted under reducing conditions. SDS-extractable polymeric compounds were collected,
156 reduced with DTT (room temperature, 60 min) and again separated using SE-HPLC.

157 2.6 Differential scanning calorimetry

158 Protein denaturation properties were determined at least in triplicate with a Q2000 DSC (TA
159 instruments, New Castle, DE, USA) as described by Dries *et al.* (2014). Samples were accurately
160 weighed (2.20-4.00 mg) in an aluminum pan (Perkin-Elmer, Waltham, MA, USA) and high pressure
161 steel pans (Mettler-Toledo, Zaventem, Belgium) when analyzed in deionized water on the one hand
162 and in aqueous ethanol [10% or 50% (v/v) ethanol] on the other. Pans [1/3 (w/w) protein/solvent]
163 were hermetically sealed and heated from 0 °C to 120 °C at 4 °C/min. Empty pans were used as
164 reference. Calibration was with indium. The denaturation onset, peak, conclusion temperatures,
165 temperature ranges and enthalpies were determined using Universal Analysis 2000 software (TA
166 Instruments).

167 2.7 Determination of free sulfhydryl content

168 Free SH groups were determined colorimetrically with 5,5'-dithiobis(2-nitrobenzoic acid) (DTNB).
169 Samples (1.0-1.5 mg protein) were shaken (10 min, room temperature) with 200 µl water or 50%
170 (v/v) ethanol. Afterwards, 800 µl sample buffer [0.050 M sodium phosphate buffer (pH 6.5)
171 containing 2.0% (w/v) SDS, 3.0 M urea and 1.0 mM tetrasodium ethylenediaminetetraacetate] and
172 100 µl DTNB reagent [0.1% (w/v) in sample buffer] were added and the samples were shaken. The
173 absorbance at 412 nm was read exactly 10 min after adding DTNB reagent. Absorbance values were
174 converted to concentrations of free SH using a calibration curve with reduced glutathione. Controls
175 without DTNB or sample were used to correct for background absorbance of DTNB and sample. All
176 analyses were performed in triplicate.

177 2.8 Determination of oxidation reaction rate

178 DTT (0.05 mg/ml) was dissolved in water, 10% or 50% (v/v) ethanol and heated for several hours at
179 100 °C. After cooling on ice (5 min), sample (200 µl) was added to 800 µl sample buffer (as described
180 in section 2.7) and 100 µl DTNB [0.1% (w/v) in sample buffer] reagent. After exactly 10 min, the
181 absorbance at 412 nm was read. All analyses were performed in triplicate.

182 2.9 Determination of sulfhydryl-disulfide exchange reaction rate

183 Rates of SH (DTT)-SS (DTNB) exchange reactions were monitored in triplicate under nitrogen
184 atmosphere. To 900 µl DTT [0.25% (w/v) DTT in 1.0% (w/v) SDS with 0.83 M urea], 100 µl DTNB [0.1%

185 (w/v) in 1.0% SDS (w/v) with 0.83 M urea] and 1000 µl solvent [1.0% (w/v) SDS in water and/or 1.0%
186 SDS (w/v) in ethanol] were added to a final concentration of 0%, 10% and 50% (v/v) ethanol. The
187 absorbance readings at 412 nm were monitored for 10 min at room temperature. The absorbance of
188 the first measurements were used to correct for background absorbance. Results were corrected for
189 the difference in extinction coefficient of DTNB in aqueous ethanol compared with water.

190 2.10 Analysis of lysinoalanine and lanthionine cross-links

191 The dehydroalanine-derived cross-links lanthionine and lysinoalanine were quantified in gliadin after
192 heating (100.0 mg dm protein/ml solvent) in water or 50% (v/v) ethanol for 15 hours at 130 °C. After
193 ethanol evaporation (Rotational Vacuum Concentrator, 35 °C, 1.0 mbar), samples were freeze-dried
194 and ground. (Iso)peptide bonds were hydrolyzed by heating at 110 °C for 24 h in 6.0 M HCl and
195 (cross-linked) amino acids were separated and quantified using high-performance anion-exchange
196 chromatography with pulsed amperometric detection as in Rombouts *et al.* (2009).

197 2.11 Lab-on-a-Chip capillary electrophoresis

198 Soy glycinin in 50% (v/v) ethanol (20.0 mg protein/ml) was heated for 5 min at 70 °C. After
199 centrifugation (10 000 *g*, 10 min) supernatant and precipitate were separated and freeze-dried. To
200 these samples and isolated glycinin (7.0 mg protein), 1.0 ml sodium phosphate buffer (0.050 M; pH
201 6.8) containing 2.0% (w/v) SDS was added and samples were shaken (30 min, room temperature).
202 After centrifugation (13 000 *g*, 10 min), supernatant (8 µl) was mixed with Agilent sample buffer (4
203 µl, Agilent Technologies, Santa Clara, CA, USA) and heated at 100 °C for 5 min. After cooling, 168 µl
204 deionized water was added. The mixture (6 µl) and molecular weight markers were applied on an
205 Agilent LabChip of a protein 230 kit and analyzed with an Agilent 2100 Bioanalyzer system.

206 2.12 Circular dichroism

207 Circular dichroism (CD) spectra of (EtPT) BSA in water and 50% (v/v) ethanol were recorded in the
208 far-UV range (190 to 250 nm) at room temperature with a Jasco J-810 Spectropolarimeter (Jasco
209 Benelux, Maarsse, The Netherlands) using a quartz cell with 1.0 mm path length and a protein
210 concentration of 0.1 mg/ml. Data were expressed as molar residual ellipticity $[\theta]$, defined as

$$211 \quad \theta = \frac{100 [\theta]_{obs}}{l c}$$

212 were $[\theta]_{obs}$ is the observed molar ellipticity in degrees, *l* the length of the cell light path in
213 centimeters and *c* the protein concentration in mol/l.

214 2.13 Statistics

215 Significant differences ($\alpha < 0.05$), based on at least three individual measurements, were determined
216 with the one-way ANOVA procedure using JMP[®] Pro 11.2.0 (SAS Institute, Cary, NC, USA).
217 Corresponding Tukey grouping coefficients are given.

218 3. Results and discussion

219 3.1 Impact of water and aqueous ethanol on protein network formation

220 After shaking for 60 min at room temperature in water or 10% (v/v) ethanol, freeze-drying and
221 subsequently extracting with SDS-containing media, both monomeric and dimeric BSA were found
222 (Figure 1.1). In comparison, BSA in 50% (v/v) ethanol yielded, beside monomers and dimers, both
223 extractable and non-extractable higher molecular weight compounds. Water and 10% (v/v) ethanol
224 had no impact on the SDS-EP content of unheated BSA ($100\% \pm 7\%$) while 50% (v/v) ethanol reduced
225 it to $68\% \pm 6\%$. Under reducing conditions, all BSA samples were fully extractable in SDS-containing
226 buffer and only consisted of monomers and dimers (results not shown). The above demonstrate that
227 SS cross-links were formed between BSA molecules at 50% (v/v) ethanol already at room
228 temperature. Liu *et al.* (2010) reported the formation of larger (100 nm) BSA aggregates in 50% (v/v)
229 ethanol. Our results demonstrate that not only non-covalent interactions but also covalent cross-
230 links contribute to such aggregates. Liu *et al.* (2010) reported that the helicity of BSA decreased when
231 the ethanol concentration increased from 10% (v/v) until complete unfolding was observed at 50%
232 (v/v) ethanol. In agreement, DSC analyses of BSA (Figure 2.A) showed that the denaturation
233 temperatures and enthalpies decreased with increasing ethanol concentration until complete
234 denaturation at 50% (v/v) ethanol. It is reasonable to assume that the unfolding induced by aqueous
235 ethanol facilitates SS cross-linking. At room temperature, SH-SS exchange reactions occurred faster
236 with decreasing ethanol concentration (Figure 3). In addition, more free SH groups of BSA were
237 accessible in 10% ($5.1 \pm 0.9 \mu\text{mol SH/g protein}$) and 50% (v/v) ethanol ($4.5 \pm 0.4 \mu\text{mol SH/g protein}$)
238 than in water ($2.5 \pm 0.3 \mu\text{mol SH/g protein}$). Furthermore, to polymerize, proteins have to overcome
239 an energy barrier mainly formed by electrostatic and van der Waals interactions. The immediate
240 environment of protein impacts its colloidal stability and thus its tendency to precipitate (Chi et al.,
241 2003). At room temperature, BSA (100.0 mg protein/ml) was colloiddally stable in water and 10% (v/v)
242 ethanol but not in 50% (v/v) ethanol in which it also polymerized. Heating BSA (100.0 mg protein/ml)
243 in either water, 10% or 50% (v/v) ethanol rapidly reduced its SDS-EP content to $3\% \pm 1\%$ (Figure 1.1).
244 At a lower concentration (33.3 mg protein/ml), BSA was colloiddally stable and fully extractable in SDS
245 containing medium at room temperature in both water and 50% (v/v) ethanol. However, more SDS-
246 extractable polymers were formed in 50% (v/v) ethanol than in water (Figure 4).

247 Gliadin, shaken for 60 min at room temperature in water or 10% (v/v) ethanol and subsequently
248 extracted in SDS-containing medium, eluted over a wide range in SE-HPLC. The largest gliadins (ω -
249 gliadins) eluted between 8 min 20 s and 8 min 55 s, while most α - and γ - gliadins eluted between 8
250 min 42 s and 9 min and 36 s. While 10% (v/v) ethanol had significant impact neither on the molecular
251 weight nor on the extractability of gliadin in SDS-containing media at room temperature (Figure 1.2),
252 it substantially reduced heat-induced polymerization compared to water as solvent. In 50% (v/v)
253 ethanol, unheated gliadin was colloiddally stable and the extractability of gliadin even remained
254 constant during heating at 100 °C (Figure 1.2). SH oxidation occurs faster with decreasing ethanol
255 concentration during heating at 100 °C (Figure 5). Gliadin lacks free SH groups. Its polymerization in
256 water is initiated by β -elimination reactions from intramolecular SS bonds in α - and γ -gliadins which
257 form dehydroalanine and free SH groups (Rombouts, Lagrain, Brijs, & Delcour, 2010). The lack of
258 polymerization of gliadin in 50% (v/v) ethanol indicate that the extent of β -elimination reactions is
259 limited. However, lanthionine, the product from Michael addition of the SH group from cysteine to
260 dehydroalanine, was detected after severe and prolonged heating (15 hours, in water or 50% (v/v)
261 ethanol at 130 °C) of gliadin. This indicates that severe heating in 50% (v/v) ethanol was still able to
262 induce β -elimination reactions. ω -Gliadins, which lack SS bonds, remained extractable during heating
263 in SDS-containing medium in either solvent. The slight heat-induced reduction of this peak is due to
264 the polymerization of some α - and γ -gliadins co-eluting with ω -gliadins.

265 With increasing ethanol concentration, the level of SDS-extractable soy glycinin polymers (before 7
266 min 48 s) at room temperature increased (Figure 1.3), which was ascribed to increasing SH-SS
267 exchange reaction rates (Figure 3). Glycinin contains *ca.* 20 SS bonds which are mostly buried in the
268 interior of the protein, and no free SH groups (Draper & Catsimpoolas, 1978). Sodium bisulfite
269 reduced some of these SS bonds into free SH groups during the isolation protocol. However, no
270 significant differences between the levels of accessible SH groups in water ($1.7 \pm 0.3 \mu\text{mol Cys/g}$
271 protein) and in 50% (v/v) ethanol ($1.8 \pm 0.2 \mu\text{mol Cys/g}$ protein) were noted. With increasing ethanol
272 concentrations, the extractability loss during prolonged (> 6 min) heating decreased (Figure 1.3).
273 Heating glycinin at 100 °C in 50%, 10% (v/v) ethanol or water reduced the SDS-EP content to 73% (\pm
274 2%), 43% (\pm 3%) or 37% (\pm 2%) after 60 min and to 65% (\pm 5%), 40% (\pm 2%) or 33% (\pm 1%) after 120
275 min, respectively. Also, SH oxidation, SH-SS exchange reactions and β -elimination reactions occurred
276 faster with decreasing ethanol concentration (Figures 3, 5 and 1.2). Furthermore, soy glycinin
277 proteins precipitated in water and 10% (v/v) ethanol while they were stable in 50% (v/v) ethanol.
278 Ethanol impacted not only the covalent cross-linking, but also the denaturation of soy glycinin.
279 Glycinin denatured in water with a peak temperature of $96.8 \text{ }^\circ\text{C} \pm 0.1 \text{ }^\circ\text{C}$ and in 10% (v/v) ethanol
280 with a peak temperature of $81.4 \text{ }^\circ\text{C} \pm 0.1 \text{ }^\circ\text{C}$ (Figure 2.A). In 50% (v/v) ethanol, glycinin showed two

281 endothermic DSC peaks and the total denaturation enthalpy was lower than that in water or 10%
282 (v/v) ethanol (Figure 2.A). It was investigated whether those two peaks correspond to basic (*ca.* 20
283 kDa) and acidic (*ca.* 38 kDa) polypeptides. In water, glycinin consists of subunits, each containing a
284 basic and an acidic polypeptide connected by an SS bond (except for the acidic polypeptide A₄)
285 (Staswick, Hermodson, & Nielsen, 1984) which is cleaved upon heating (Hashizume & Watanabe,
286 1979). However, heating glycinin to 70 °C in 50% (v/v) ethanol produced supernatants and
287 precipitates which both contained acidic and basic polypeptides, but also glycinin subunits (results
288 not shown). As discussed for gliadin, β-elimination reactions only occur to a limited extent in 50%
289 (v/v) ethanol. So, it is very unlikely that the two distinct denaturation peaks are due to cleavage of
290 the SS bonds between acidic and basic polypeptides. Instead, it is hypothesized that in 50% (v/v)
291 ethanol both hexameric and trimeric glycinin complexes exist. The latter denature at a lower
292 temperature than the former (Lakemond, de Jongh, Hessing, Gruppen, & Voragen, 2000). No trimeric
293 nor hexameric complexes were present in the unheated glycinin extract due to the presence of SDS.
294 Soy glycinin monomers eluted between 7 min 48 s and 9 min (Figure 1.3). Acidic and basic
295 polypeptides were detected after 9 min. Protein compounds eluting before 7 min 48 s were
296 attributed to polymerization during shaking in the selected solvent.

297 3.2 Network formation between different proteins in water and aqueous ethanol

298 In water, unheated BSA was soluble while unheated gliadin precipitated. The SDS-EP values of all
299 BSA-gliadin mixtures (ratio 1:2) heated in water at 100 °C were lower than expected based on the
300 extractability losses of the isolated proteins (Figure 6.1A). Thus, BSA and gliadin impacted each
301 other's polymerization. SE-HPLC showed that after 6 min of heating, a small peak containing SDS-
302 extractable polymers eluted between 5 and 6 min which did not appear in the profiles of the
303 (heated) isolated proteins (results not shown). These polymeric compounds consisted of both BSA
304 and gliadin. That, in contrast, 6 min heating of isolated BSA already resulted in complete
305 extractability loss, allowed concluding that gliadin slows down BSA polymerization. In support,
306 addition of gliadin increased the denaturation temperature of BSA in water from 62.0 °C ± 0.4 °C
307 (Figure 2.A) to 83.1 °C ± 0.2 °C (Figure 2.B). Rombouts *et al.* (2012) already described that, under the
308 conditions they used, gluten increases the denaturation temperature of BSA at pH 8.0 to *ca.* 83.7 °C.
309 Apparently, gliadin can also stabilize BSA. As expected, after 60 min of heating, BSA was mostly
310 incorporated in the protein network. Here, the difference between measured and expected SDS-EP
311 levels was due to substantial gliadin polymerization (Figure 6.1A, peak II). BSA facilitated the
312 incorporation of gliadin in the protein network through SH-SS interchange reactions. A small peak of
313 protein eluting at *ca.* 8 min 40 sec remained after 120 min of heating, and corresponds to ω-gliadin.

314 In 50% (v/v) ethanol, both BSA and gliadin were colloiddally stable at room temperature. The total
315 SDS-EP values of BSA-gliadin mixtures during prolonged (> 6 min) heating in 50% (v/v) ethanol were
316 as expected based on the SDS-EP values of the isolated proteins (Figure 6.1B). At room temperature,
317 BSA consisted of monomers, dimers and a wide range of (SDS-extractable) polymers in 50% (v/v)
318 ethanol (Figure 1.1C). After 60 min of heating, little if any BSA monomer remained (peak overlap at
319 *ca.* 8 min 40 sec with ω -gliadin) and gliadin ceased polymerizing (Figure 6.1B). The SDS-EP content of
320 the BSA-gliadin mixture reached a plateau at *ca.* 66%.

321 In water, both soy glycinin and gliadin precipitated at room temperature. After heating in water, less
322 protein was extracted in SDS-containing medium from a glycinin-gliadin mixture than from the
323 isolated proteins (Figure 6.2A). Especially gliadin polymerized faster and to a larger extent with
324 glycinin than alone. Addition of gliadin to glycinin (weight ratio 2:1) slightly decreased the
325 denaturation temperature of glycinin in water, but it did not change the associated enthalpy (Figure
326 2.B). Thus, when heated in water, glycinin impacted gliadin more than vice versa.

327 In 50% (v/v) ethanol, both unheated soy glycinin and gliadin were colloiddally stable. After heating in
328 50% (v/v) ethanol, the glycinin-gliadin mixture had higher extractability than expected based on the
329 extractability losses of the isolated proteins (Figure 6.2B). Both with or without glycinin, gliadin
330 (Figure 6.2B, Peak II) remained fully extractable during heating in 50% (v/v) ethanol. In contrast, the
331 extractability of glycinin (Figure 6.2B, Peak III) decreased less in the presence than in the absence of
332 gliadin, in line with the impact of gliadin on the denaturation of glycinin in 50% (v/v) ethanol. In
333 absence of gliadin, trimeric and hexameric glycinin complexes denatured at 54.5 °C and 92.5 °C,
334 respectively, as stated in section 3.1 (Figure 2.A). In the presence of gliadin, all glycinin denatured at
335 54.5 °C, probably as trimeric complexes (Figure 2.B). It is hypothesized that the hexameric
336 complexes, present in water with and without gliadin and to a small extent in 50% (v/v) ethanol
337 without gliadin, but absent in 50% (v/v) ethanol with gliadin, contribute significantly to protein
338 network formation. Thus, when heated in 50% (v/v) ethanol gliadin impacted glycinin more than vice
339 versa.

340 Polyakov *et al.* (1997) described protein solubility as a key factor determining protein compatibility.
341 Applying their theory to the present case, protein interactions between BSA and gliadin would be
342 favored in 50% (v/v) ethanol, where both protein types are soluble, but not in water, where BSA and
343 gliadin phase-separate. However, this work showed that both protein mixtures polymerize to a larger
344 extent in water than in 50% (v/v) ethanol. The limited β -elimination, decreased SH oxidation and SH-
345 SS exchange reaction rate, conformational changes in 50% (v/v) ethanol and the colloiddal stability of
346 proteins in the same medium, reduced covalent cross-linking. Moreover, in water, the proteins in

347 both mixtures polymerized to a larger extent than expected based on the extractability losses of the
348 isolated proteins, while in 50% (v/v) ethanol they polymerized equally or less than expected. Thus, a
349 co-protein effect occurs in water and not in 50% (v/v) ethanol where both protein types are soluble.

350 3.3 Impact of aqueous ethanol pretreatment on protein network formation

351 We here evaluated the impact of the use of aqueous ethanol to isolate proteins, on their subsequent
352 network formation and denaturation in water. At room temperature, EtPT did not affect the SDS-EP
353 content of BSA in water (Table 1). Thus, while SS cross-links reduced the SDS-EP of BSA in 50% (v/v)
354 ethanol to 68% ($\pm 6\%$) at room temperature (Section 3.1), subsequent drying and suspension of the
355 sample in water restored the SDS-EP content, due to SH-SS exchange reactions which released BSA
356 monomers from the protein network. Much as in 50% (v/v) ethanol, polymers, dimers and
357 monomers extractable in SDS containing medium were present in the unheated sample (profile not
358 shown). However, EtPT slightly slowed down the extractability loss during heating, demonstrated by
359 a higher SDS-EP content of BSA with than without EtPT after 6 min of heating (Table 1). Similar
360 extents of polymerization were obtained with or without EtPT upon prolonged heating at 100 °C.
361 EtPT also affected BSA denaturation (Figure 2.C). After denaturation in 50% (v/v) ethanol, suspension
362 in water partly reversed denaturation. It yielded BSA which denatured at higher temperatures but
363 with lower enthalpy. CD analyses also showed clear differences between the conformation of BSA in
364 water and in 50% (v/v) ethanol, while that after EtPT was intermediate between both (Figure 7).

365 At room temperature, EtPT of soy glycinin increased the level of SDS-extractable high molecular
366 weight compounds (SE-profile not shown). After 6 min of heating, polymerization of soy glycinin was
367 slightly slowed down after EtPT. Prolonged (> 6 min) heating in water did not impact the overall SDS-
368 EP content (Table 1). While soy glycinin unfolded into trimeric and hexameric complexes in 50% (v/v)
369 ethanol (section 3.2), DSC analyses of EtPT soy glycinin in water showed only one single peak
370 temperature ($95.8\text{ °C} \pm 0.4\text{ °C}$) suggesting that the more thermostable hexameric conformation was
371 again favored in water. However, EtPT of glycinin reduced the enthalpy and slightly decreased the
372 denaturation temperature (Figure 2.C).

373 Moreover, EtPT impacted neither the molecular weight distribution nor the SDS-EP content of gluten
374 before or after prolonged (> 6 min) heating at 100 °C in water (Table 1). After 6 min of heating,
375 polymerization of gluten was slightly increased as a result of EtPt. In conclusion, EtPT altered the
376 conformation, denaturation and heat-induced polymerization at short times (≤ 6 min) of BSA and soy
377 glycinin, but did not significantly impact the polymerization of proteins during prolonged heating in
378 water at 100 °C.

379 Furthermore, it was investigated whether pretreatment of one protein type with aqueous ethanol
380 affected its co-polymerization with other protein types. Gluten addition increased the denaturation
381 temperature and enthalpy of BSA after EtPT (Figure 2.C). However, the stabilizing effect during heat-
382 induced denaturation of gluten on BSA after EtPT was less than gliadin had on BSA without EtPT
383 (Figure 2.B). However, EtPT of BSA did not impact the overall extractability loss of a BSA-gluten
384 mixture during heating in water (Table 2).

385 In contrast, pretreatment of gluten with 50% (v/v) ethanol increased the extractability loss of a BSA-
386 gluten mixture during heating in water (Table 2). EtPT of gluten increased gliadin incorporation in the
387 protein network (SE-profiles not shown). While the presence of BSA increased the extent of
388 polymerization of gluten, gluten slowed down the extent of polymerization of BSA, especially after
389 EtPT of gluten. After short heating times (2 min), SDS-extractable polymers eluting at 5 min 40 sec
390 contained both BSA and gluten protein and pretreatment of gluten with 70% (v/v) ethanol increased
391 their relative levels (Figure 8). Possible explanations for the increased extractability loss of a BSA-
392 gluten mixture after EtPT of gluten include (i) conformational changes of gluten proteins, (ii)
393 redistribution of lipids and (iii) release of gliadin from the glutenin network. Changes in glutenin
394 secondary structure due to heating have been related to changes in gluten physicochemical
395 properties (hydrophobicity, SH- and SS content) (Weegels, de Groot, Verhoek, & Hamer, 1994).
396 Glycolipids are preferentially associated with glutenin while phospholipids tend to interact with
397 gliadin and lipid binding proteins in gluten (McCann, Small, Batey, Wrigley, & Day, 2009). The
398 extraction of bound lipids with aqueous ethanol may redistribute lipids and thereby change the
399 interactions between proteins. The EtPT of gluten also releases gliadin from the glutenin network,
400 thereby increasing its opportunity to react with BSA.

401 4. Conclusion

402 Already at room temperature, contact with ethanol impacts the molecular weight distribution of
403 some proteins. For instance, BSA aggregated in 50% (v/v) ethanol, not merely due to non-covalent
404 interactions but also due to SS cross-linking. This paper also demonstrated, for the first time, the
405 impact of aqueous ethanol on heat-induced cross-linking of gliadin and glycinin. Increasing the
406 ethanol concentration reduced polymerization of soy glycinin and gliadin at 100 °C. Gliadin
407 polymerization was even blocked in 50% (v/v) ethanol. Aqueous ethanol decreased the rate of β -
408 elimination, SH oxidation and SH-SS exchange reactions. Furthermore, it altered the colloidal
409 stability, protein conformation and availability of reactive groups. In water but not in aqueous
410 ethanol, gliadin-BSA and gliadin-soy glycinin mixtures polymerize more than expected based on
411 polymerization of the isolated proteins under equal conditions. An important finding is that

412 thermodynamic compatibility is not the key parameter enhancing covalent network formation
413 between proteins. In complex aqueous food systems with or without ethanol, different protein types
414 influence each other's polymerization, even when they are phase-separated. Pretreatment with
415 aqueous ethanol altered protein conformations and denaturation properties but did not influence
416 network formation during prolonged heating of isolated proteins. In contrast, pretreatment of gluten
417 impacted heat-induced polymerization of BSA in gluten-BSA mixtures. Increased knowledge on
418 ethanol-induced protein modifications, both in terms of conformation and functionality, is not only
419 helpful to better understand existing food systems, it also opens perspectives for exploring new
420 processing steps towards enhanced protein functionalities.

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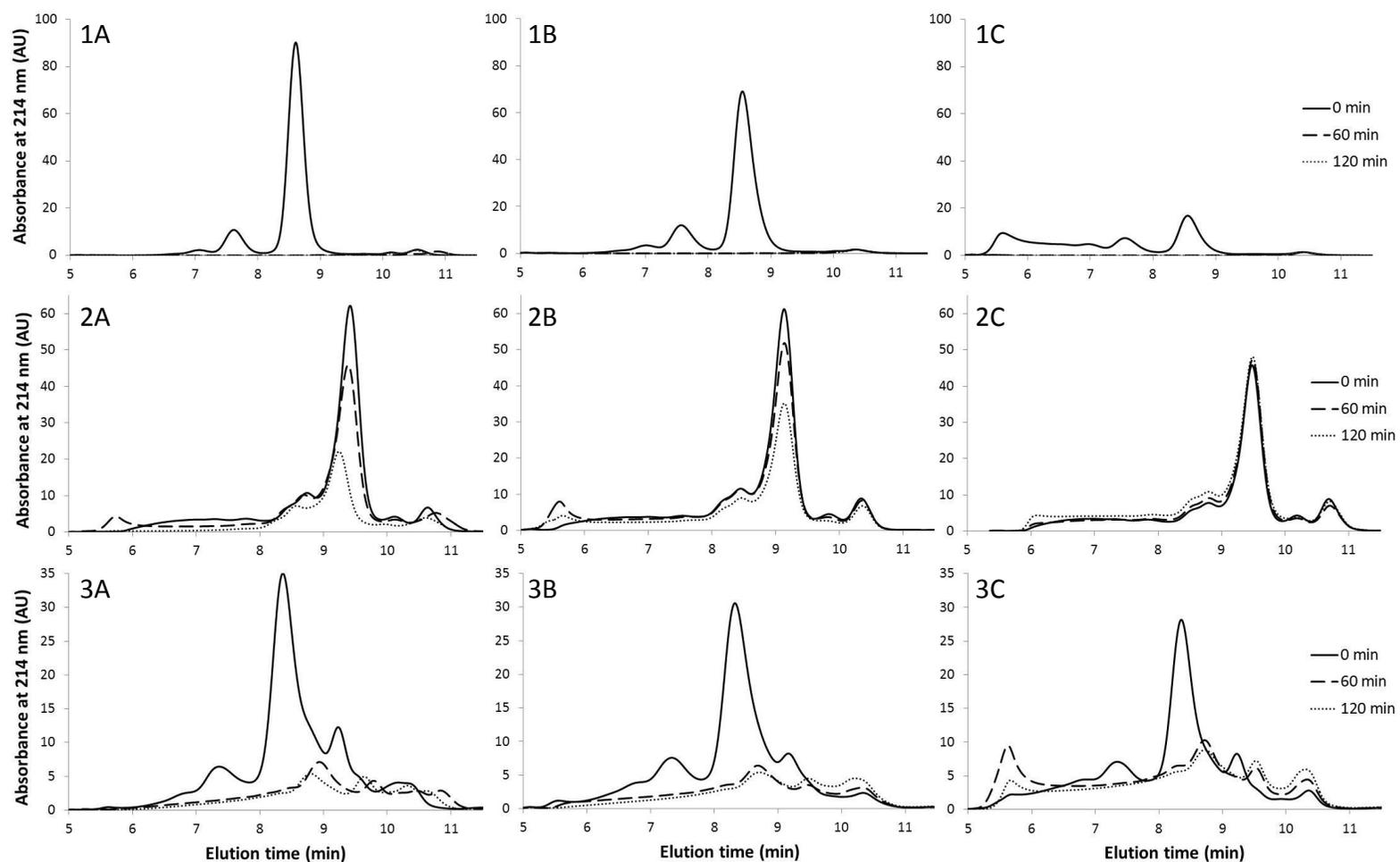
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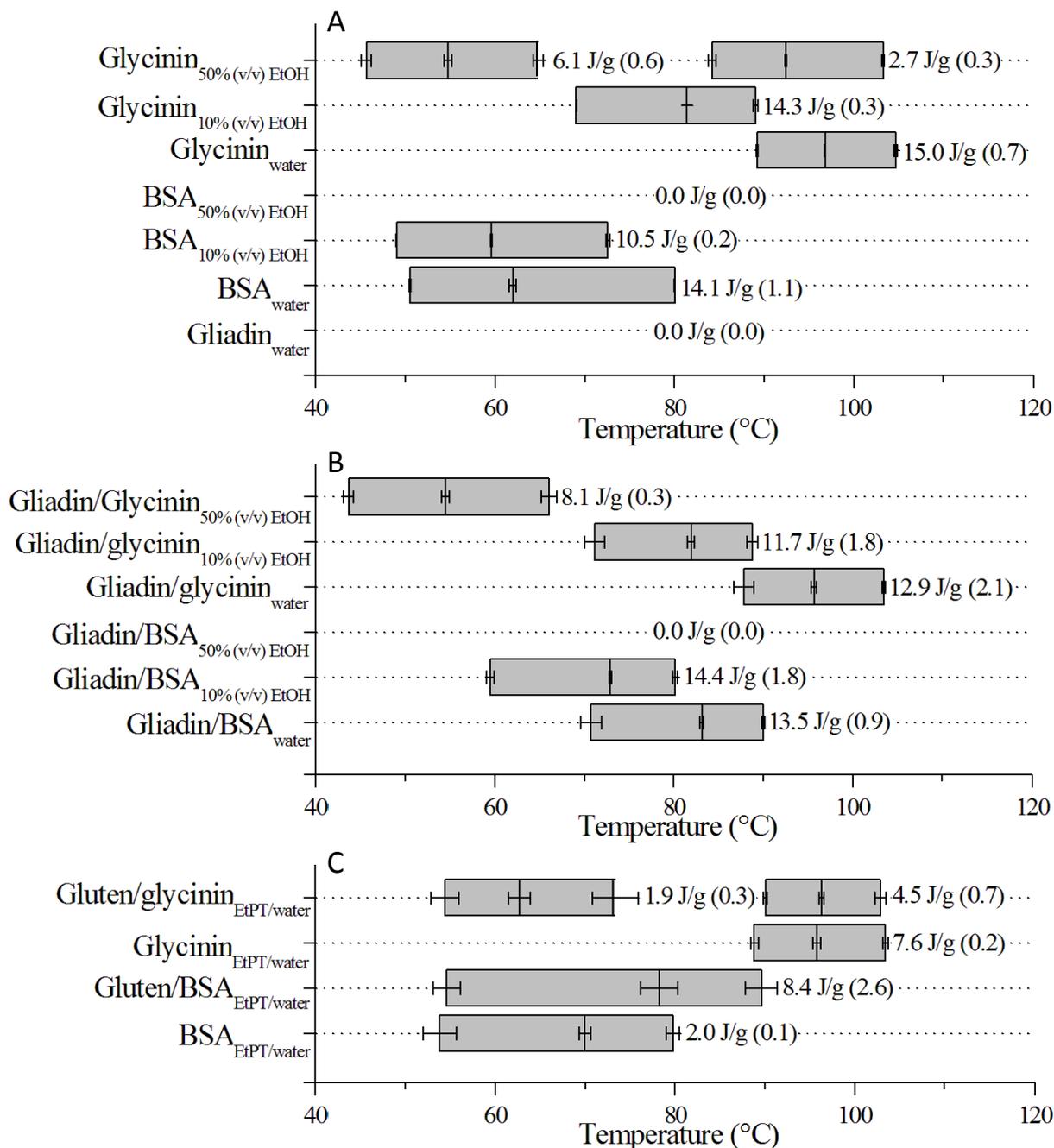
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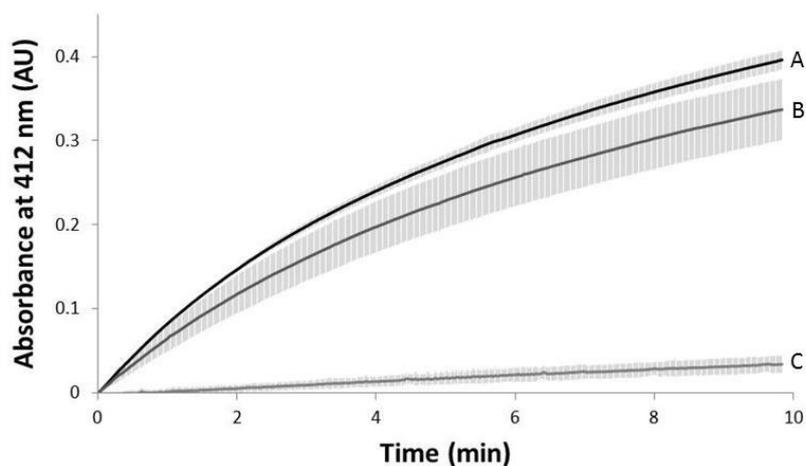
545 **Figure 1.** SE-HPLC profile of protein extracts in sodium dodecyl sulfate containing medium (SDS-EP) of bovine serum albumin (BSA, 1), gliadin (2) and soy
 546 glycinin (3) before and after heat treatment at 100 °C for 60 and 120 min in water (A), 10% (v/v) ethanol (B) and 50% (v/v) ethanol (C). During heating a
 547 concentration of 100.0 mg protein/ml solvent A, B or C was used. AU, arbitrary units.



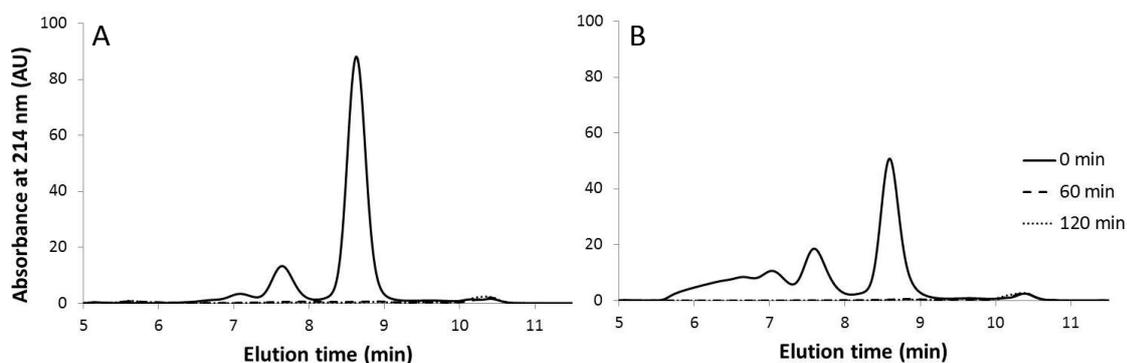
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549 **Figure 2.** Schematic overview of the denaturation temperature ranges and enthalpic transition data
 550 of bovine serum albumin (BSA), soy glycinin (A) and mixtures thereof with gliadin or gluten (ratio 1:2,
 551 B) in water, 50% and 10% (v/v) ethanol (EtOH) and in water after pretreatment with 50% (v/v)
 552 ethanol (EtPT, C). Start and end points of the bars represent the denaturation onset and conclusion
 553 temperatures. The vertical lines inside the bars are the denaturation peak temperatures. The
 554 enthalpy data are expressed on the amount of globular proteins in the sample. Standard deviations
 555 are given between brackets.

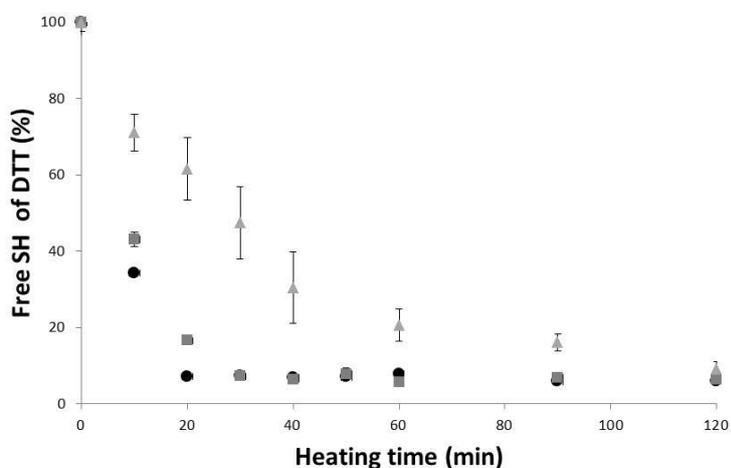
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 558 **Figure 3.** Absorbance measurement in time of the sulfhydryl-disulfide exchange reaction between
 559 dithiothreitol and 5,5'-dithiobis(2-nitrobenzoic acid) in water (A), 10% (v/v) ethanol (B) and 50% (v/v)
 560 ethanol (C). AU, arbitrary units. Standard deviations are given as error bars.



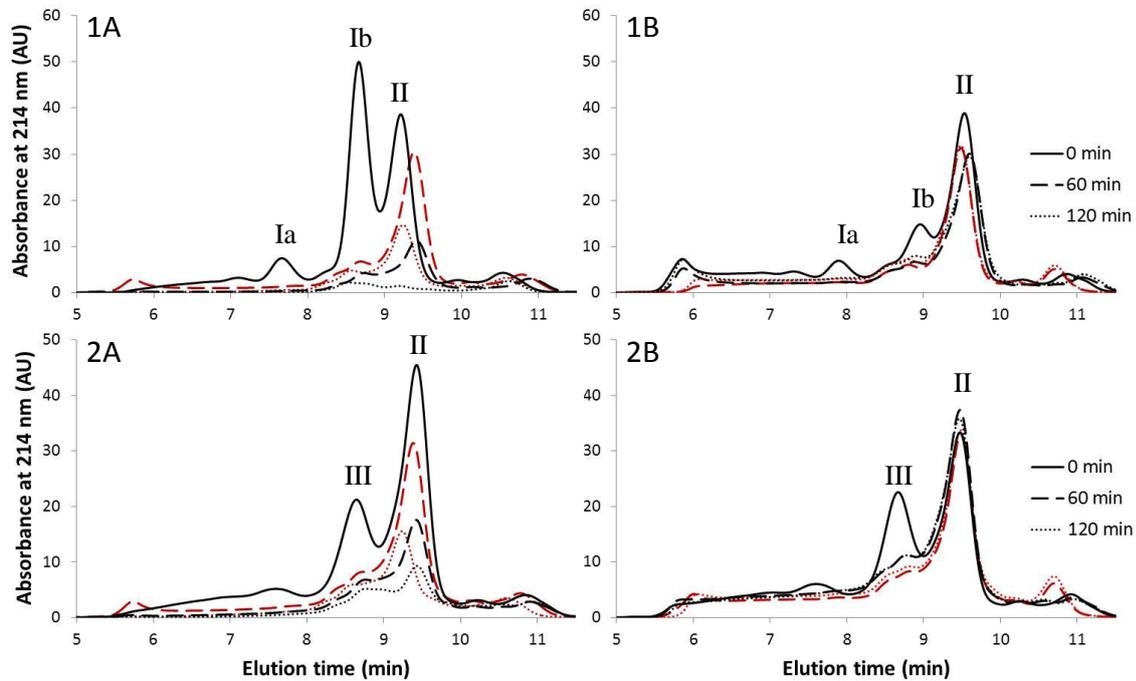
561
 562 **Figure 4.** SE-HPLC profile of protein extracts in sodium dodecyl sulfate containing medium (SDS-EP) of
 563 bovine serum albumin (BSA) heated in water (A) and 50% (v/v) ethanol (B) at a concentration of 33.3
 564 mg protein/ml solvent. AU, arbitrary units.



565

566 **Figure 5.** Decrease in free sulfhydryl (SH) content of dithiothreitol (DTT) heated at 100 °C in water (○),
 567 10% (v/v) ethanol (□) or 50% (v/v) ethanol (Δ). Standard deviations are given as error bars.

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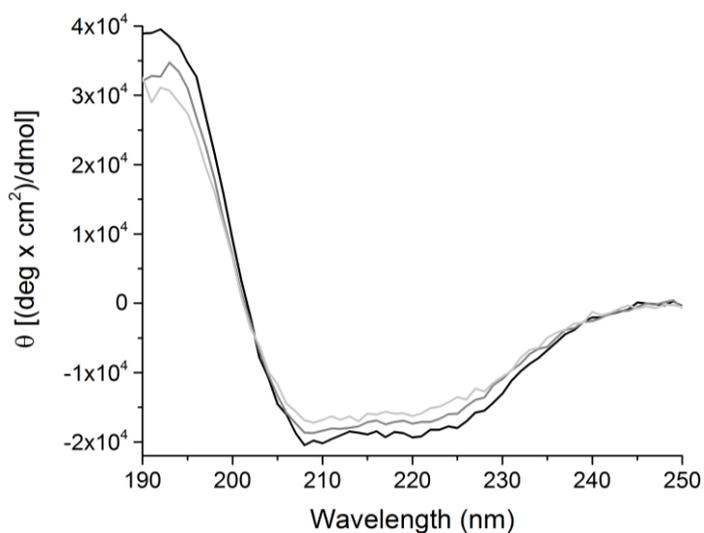
570 **Figure 6.** SE-HPLC profile of protein extracts in sodium dodecyl sulfate containing medium (SDS-EP) of
 571 mixtures (ratio 2:1) of gliadin and bovine serum albumin (BSA, 1) and gliadin and soy glycinin (2)
 572 heated at 100 °C for different times in water (A) and 50% (v/v) ethanol (B). Peaks Ia and Ib are
 573 attributed to BSA dimers and monomers respectively. The main peaks of gliadin (II) and soy glycinin
 574 (III) are shown. Calculated profiles based on data of the isolated proteins are shown in red. AU,
 575 arbitrary units.

576 **Table 1.** Proteins extractable in sodium dodecyl sulfate containing medium (SDS-EP, %, with standard
 577 deviations between brackets) of bovine serum albumin (BSA), soy glycinin and wheat gluten heated
 578 in water at 100 °C for various times with or without pretreatment with 50% (v/v) ethanol (EtPT).

	Heated in water				EtPT and heated in water			
	0 min	6 min	60 min	120 min	0 min	6 min	60 min	120 min
BSA	94 (3) ^a	5 (0) ^b	3 (0) ^a	3 (0) ^b	84 (9) ^a	8 (1) ^a	3 (0) ^a	4 (0) ^a
Soy glycinin	97 (4) ^a	92 (3) ^b	37 (2) ^a	33 (1) ^a	96 (3) ^a	97 (3) ^a	34 (2) ^a	35 (3) ^a
Wheat gluten	75 (2) ^a	52 (2) ^a	31 (1) ^a	25 (0) ^a	73 (5) ^a	45 (4) ^b	30 (2) ^a	24 (2) ^a

579 Results of the same protein and heating time indicated with the same letter are not significantly
 580 different ($P < 0.05$).

581



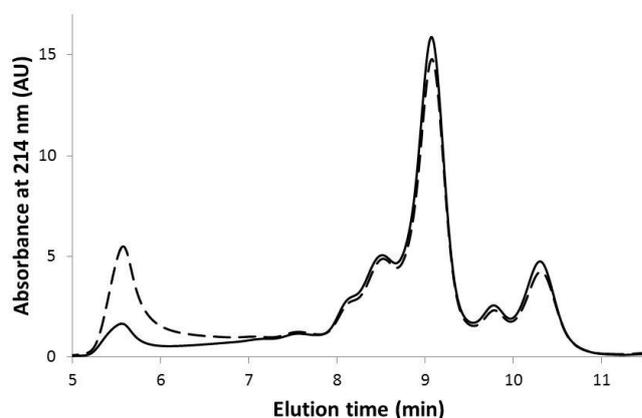
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583 **Figure 7.** CD spectra of bovine serum albumin (BSA) in water (-), ethanol-pretreated (EtPT) BSA in
 584 water (-) and BSA in 50% (v/v) ethanol (-).

585 **Table 2.** Proteins extractable in sodium dodecyl sulfate containing medium (SDS-EP, in %, with
 586 standard deviations between brackets) of a mixture of bovine serum albumin (BSA) with gluten (ratio
 587 1:2). Proteins with subscript EtPT have been pretreated with 50% (v/v) ethanol. The mixtures of the
 588 proteins have been heated for various times at 100 °C in water.

Sample ratio (1:2)	SDS-EP (%)			
	0 min	6 min	60 min	120 min
BSA/gluten	86 (6) ^a	28 (1) ^a	14 (1) ^a	14 (1) ^a
BSA _{EtPT} /gluten	83 (2) ^a	28 (1) ^a	16 (1) ^a	16 (1) ^a
BSA/gluten _{EtPT}	78 (4) ^a	22 (2) ^b	10 (1) ^b	10 (1) ^b

589 Results in the same column indicated with the same letter are not significantly different ($P < 0.05$).



590

591 **Figure 8.** SE-HPLC profile of protein extracts in sodium dodecyl sulfate containing medium (SDS-EP) of
 592 mixtures (1:2 ratio) of bovine serum albumin (BSA) and gluten (-) or 70% (v/v) ethanol-pretreated
 593 gluten (-) heated for 2 min at 100 °C in water. AU, arbitrary units.