

# Wearable Dual-band Sierpinski Fractal PIFA using Conductive Fabric

P.J. Soh, G.A.E. Vandebosch, S.L Ooi and M.R.N Husna

A novel PIFA, incorporating a triangular Sierpinski gasket, is presented. The used conducting textile and polyester fleece allow easy on-body integration and simple practical fabrication. It shows dual-band response, combining a 16 % band at 2.45 GHz with an upper 12 % band at 5.2 GHz. The broadside gain is 3.1 dBi. Good agreement between calculated and measured data is observed.

*Introduction:* Antennas to be integrated on-body are crucial in catering for various future 802.15 wireless standards. The main barrier of implementing these antennas is usually the degraded performance when operating in proximity of the body, for example the reduced bandwidth. Large bandwidth or dual band behaviour is needed in multi-application wireless devices. Several techniques have been implemented to broaden the bandwidth, including the introduction of slots [1, 2], folding and rolling up of larger elements [3, 4], addition of parasitic elements [5], and integration of several radiators into a single structure [6, 7]. An effective way to generate dual- and multi-band frequency response is using fractal Sierpinski topologies. However, gasket monopoles, in which these structures are traditionally implemented, limit a planar implementation on a small physical area [8]. Incorporating the structure

into a planar inverted-F antenna (PIFA), which is the key novelty in this letter, provides a means of planar implementation.

*Topology:* The PIFA incorporates a triangular Sierpinski radiator at the top, a rectangular ground plane at the bottom, both made from the conductive fabric ShieldIt™ from LessEMF Inc, USA, and a 6 mm thick layer of fleece in between. Top and bottom are connected by a shorting wall with a width  $W_s$  of 4 mm. The antenna is fed using an SMA connector at a position  $(f_V, f_H)$ . The topology is depicted in Fig. 1. The rip-stop fabric ShieldIt™ has a thickness  $t$  of 0.17 mm and a surface resistance  $R_s$  of less than 0.05  $\Omega/\text{sq}$ . It is derived from woven polyester, which is coated with copper and nickel. It comes with an adhesive backing which enables secure placement on the fleece without sewing. The prototype is benchmarked against a PIFA using a 0.035 mm thick copper tape, which also comes with an adhesive backing.

*Design:* At first the side length  $s$  is estimated using conventional Sierpinski fractal calculation, as proposed in [9]

$$s = \begin{cases} \frac{1}{\sqrt{3}} (0.3069 + 0.68\rho x) \frac{c}{f_c} (\xi^{-1})^n & \text{for } n = 0 \\ \frac{0.52}{\sqrt{3}} \frac{c}{f_c} \delta^n - \frac{h}{\sqrt{\epsilon_r}} & \text{for } n > 0 \end{cases} \quad (1)$$

where  $n$  is the iteration number,  $\rho = \xi - 0.230735$ ,  $x = 1$ ,  $c$  is the velocity of light in free space,  $f_c$  is the desired center frequency,  $\xi$  is the triangle's height ratio between two successive iterations ( $\xi = D_{\text{iter}(n)}/D_{\text{iter}(n+1)}$ ),  $\delta$  is the scale factor, also given by  $\delta = 1/\xi$ ,  $h$  is the thickness and  $\epsilon_r$  the relative permittivity of the substrate. Initial calculation using  $\delta = 2$ ,  $f_c = 2.45$  GHz,  $h = 6$  mm, and  $\epsilon_r =$

1.26 yields a zeroth iteration Sierpinski triangle with  $s = 35$  mm. This translates into a triangle height of  $D = 30$  mm and a triangle base length  $R_W$  of 35 mm.

The procedure to combine the Sierpinski triangle within a PIFA is started by simultaneously tuning the lower and upper band by properly choosing  $D$ . The upper frequency band (5.2 GHz) is adjusted using  $R_W$ ,  $f_H$ , and  $f_V$ , while the lower band (2.45 GHz) is adjusted with  $W_s$ . Finally, overall fine-tuning of  $S_{11}$  is achieved by modifying  $G_L$ . CST Microwave Studio is used as a computational tool in this optimization procedure. The final dimensions are  $D = 24$  mm;  $R_W = 34$  mm,  $G_L = 44$  mm,  $W_s = 4$  mm,  $f_V = 9$  mm, and  $f_H = 8.5$  mm. The ground plane width  $G_W$  is chosen equal to  $R_W$  to ensure fabrication simplicity.

*Results:* The main challenge is to cater for possible frequency shift both at 2.45 and 5.2 GHz. This may occur due to the material inhomogeneity [10] and fabrication inaccuracy. Two Sierpinski fractal PIFAs, one using ShieldIt conductive textile and another using copper tape, were built and measured. Both reflection coefficients are shown in Fig. 2. Bandwidths of 570 MHz (copper tape) and 345 MHz (ShieldIt) are produced at 2.45 GHz, while bandwidths of 615 MHz (copper tape) and 585 MHz (ShieldIt) are obtained at 5.2 GHz. Comparing simulations with measurements for both prototypes; the frequency shift is higher at 2.45 GHz compared to 5.2 GHz.

Measurements of the radiation patterns, gain, and efficiency were carried out in a Satimo SG-64 system. Simulated and measured radiation patterns show

an excellent agreement in the main beam direction at both frequencies, see Fig. 3. Concerning efficiency, the agreement between measurements and simulations is better for the copper tape prototype. Simulations yield 93 % at 2.45 GHz and 89 % at 5.2 GHz, while measurements show 86 % and 78 %, respectively. For ShieldIt, simulations yield 90 % at 2.45 GHz and 93 % at 5.2 GHz. Measurements yield 75 % and 73 %, respectively. It is seen that at 2.45 GHz ShieldIt produces a measured gain of about 1 dB lower than copper tape (1.8 compared to 2.8 dB). The difference is less in the 5.2 GHz band (3.1 compared to 3.8 dB). The gain measured at 5.2 GHz is higher than at 2.45 GHz. The difference between simulated and measured gain is higher for ShieldIt, about 1 dB at 2.45 GHz and 0.5 dB at 5.2 GHz.

The lower conductivity of ShieldIt (about 200 times lower than for copper tape) explains the lower efficiency and gain. The larger differences between simulations and measurements for ShieldIt can be explained by the inherently lower fabrication accuracy because a textile is involved (compared to etching or milling processes), a possible discrepancy between the real material properties and the ones used in the simulations (quite complex materials are used, involving for example a polyester coating process). Resonance frequencies can also shift under slight bending and inconsistent substrate thickness conditions. This effect is unavoidable in case flexible materials like textiles are used.

*Conclusion:* A novel, dual-band planar inverted-F antenna (PIFA), based on the Sierpinski fractal gasket, is proposed and discussed. Its implementation

using the conductive textile ShieldIt was proven to be feasible for wearable applications. Experimental data indicates that the antenna can be used both in the 2.45 and 5.2 GHz bands. It has a compact antenna footprint and a performance comparable with conventional copper material. A monopole-like omni-directional radiation pattern is produced at broadside with a measured gain of about 3.1 dBi and an efficiency of more than 70 %.

## References

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**Figure captions:**

Fig. 1 Antenna topology and dimensions; (a) top view, (b) perspective view, (c) fabricated prototype

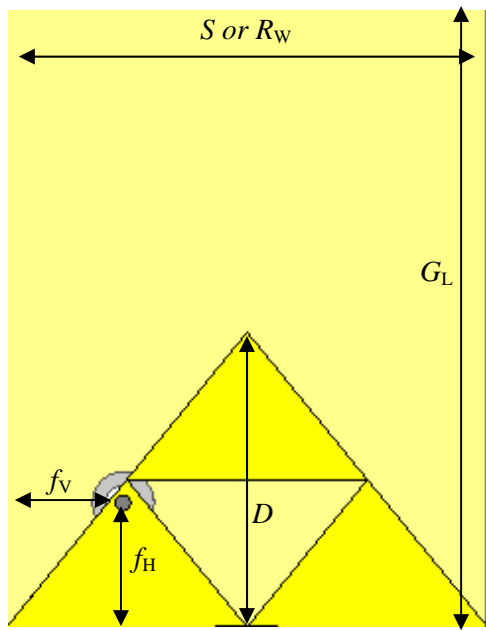
Fig. 2 Measured and simulated reflection coefficient ( $S_{11}$ ) for both copper tape and ShieldIt conductive textile prototypes

— Copper Tape PIFA simulated  $S_{11}$   
-o-o-o- Copper Tape PIFA measured  $S_{11}$   
- - - - ShieldIt Textile PIFA simulated  $S_{11}$   
-▲-▲- ShieldIt Textile PIFA measured  $S_{11}$

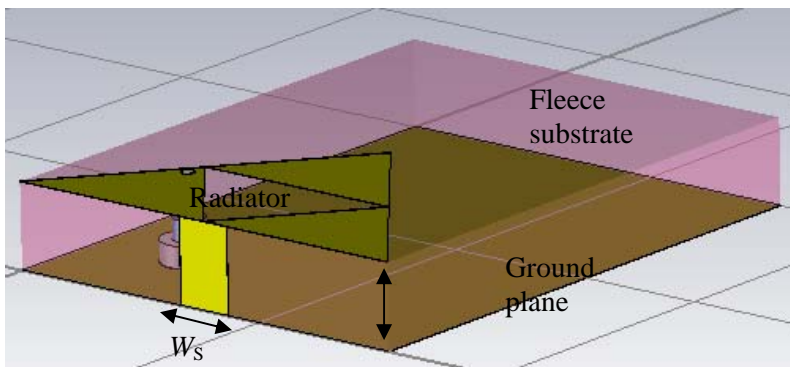
Fig. 3. Measured and simulated radiation patterns ( $\Phi=0^\circ$  cut) (a) at 2.45 GHz, and (b) at 5.2 GHz.

- - - - Copper Tape simulated radiation pattern  
-o-o-o- Copper Tape measured radiation pattern  
— ShieldIt Textile PIFA simulated radiation pattern  
-▲-▲- ShieldIt Textile PIFA measured radiation pattern

Figure 1



(a)



(b)



(c)

Figure 2

### Simulated and Measured S11 for ShieldIt and Coppertape PIFA Prototypes

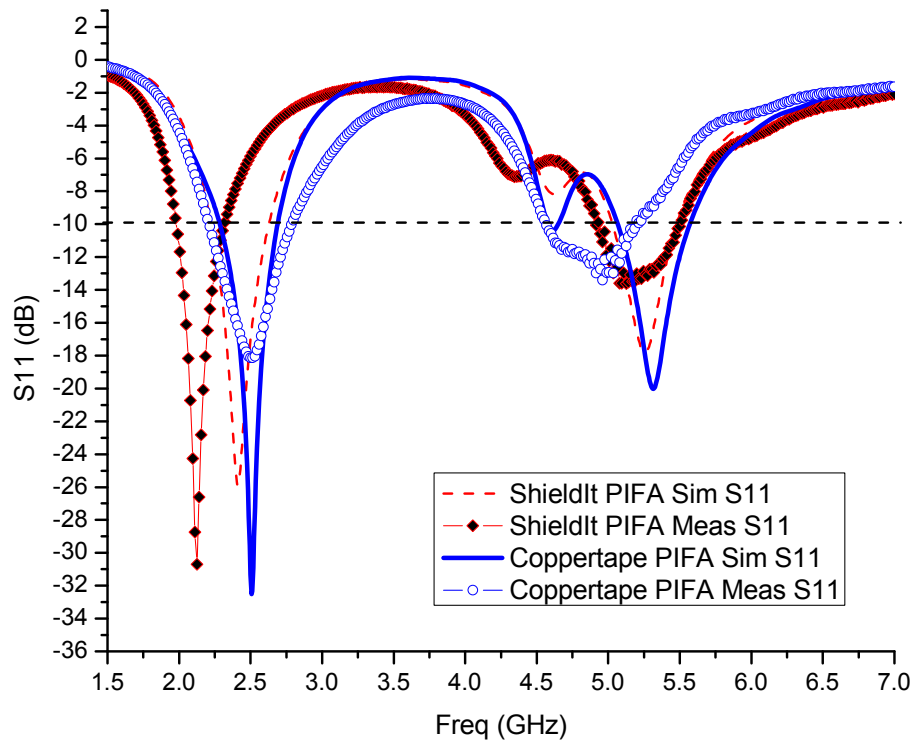
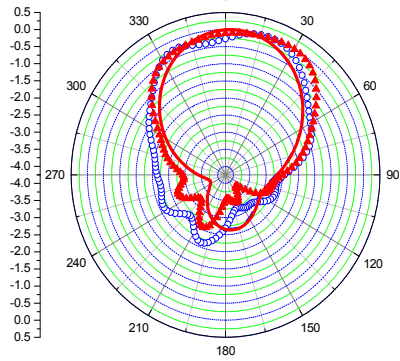


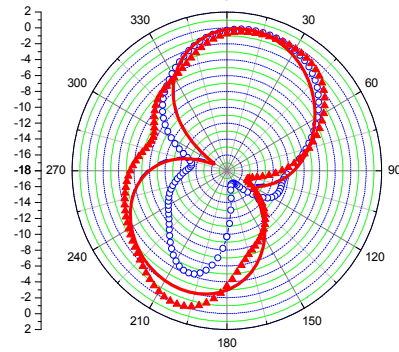


Figure 3

Meas & Sim Rad Pattern ( $\Phi=0$  Cut) at 2.45 GHz Meas & Sim Rad Pattern ( $\Phi=0$  Cut) at 5.2 GHz



(a)



(b)