State-of-the-art review on the post-fire assessment of concrete structures

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12 Fires are rare events, but in the case of their occurrence they can have a significant effect on the 13 structure. Concrete is a durable non-combustible material but can be damaged by fire. This 14 damage does not often lead to structural collapse, but can significantly hinder the structure's 15 future performance. A thorough post-fire assessment of concrete structures is essential to 16 determine the condition of the structure and select the best course of action to take. This paper 17 reviews the current state of knowledge on the post-fire assessment of concrete structures. The techniques that are commonly used are presented and discussed, highlighting their advantages 18 19 and disadvantages. Furthermore, based on the literature case studies, an overview of different approaches and techniques is presented. Finally, the framework and goals of the post-fire 20 21 assessment are investigated. The paper concludes with a summary of the current state of 22 knowledge and a list of key research needs.

23 1 Introduction

Even though the fire occurrence probability is low, there is no way to completely eliminate it. Fire can occur at any point in time, for example during the construction phase like Windsor Tower in Madrid in 2005, or during normal use like in the case of the 2017 Grenfell Tower fire. Fire can be triggered by a multitude of factors ranging from terrorist attacks (World Trade Centre in 2001) to an electrical short circuit in a coffee machine (Delft Architectural

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Engineering School building in 2008). Similarly, its effects on the structure can range frominsignificant soot marks on walls to full collapse.

The complete collapse of structural systems due to fire is a rare event (Beitel and Iwankiw, 2005). Nevertheless, the structure usually does not survive fire undamaged (CIB W14 Report, 1990). Building materials tend to lose their strength when exposed to elevated temperatures. This, together with additional thermal effects, can cause damage to the structure that can often be hard to detect and quantify. However, it is of utmost importance to properly assess it, as that information is needed to ensure adequate safety and serviceability of a structure (Molkens *et al.*, 2017).

Concrete members are, due to their dimensions and material properties, highly resilient to fire damage and usually survive most fire exposures (Kodur, 2014). For that reason, the assessment of their post-fire condition is important. Due to the complexity of both concrete as a material and fire as a phenomenon, there is a wide range of effects and damage after a fire (Taerwe *et al.*, 2008). This, in turn, is a reason why there is currently no widespread standardized way of conducting a post-fire assessment of concrete structures.

This article first shortly presents what effects a fire can have on reinforced concrete structures. Then, building on that, the goals of structural post-fire assessment are discussed and formulated and it is identified which observations and measurements are crucial for a proper assessment. Afterwards, different techniques used in practice are examined together with their advantages and disadvantages. Furthermore, different methods of assessing the residual condition and capacity of a fire-damaged structure are presented. Finally, evaluation and intervention strategies found in the literature are presented and discussed.

51 2 Fire damage to concrete structures

To be able to properly assess the condition of concrete structures after a fire, the mechanism and types of damage a fire can cause have to be discussed. Concrete is a complex heterogeneous material that can be simply described as consisting of two parts, the aggregates and a cement matrix that binds them. Most of the damage in concrete structures can be attributed to the physical and chemical changes of either of these two parts or their bond (fib Fédération International du Béton, 2007).

58 The cement matrix presents the binding agent of the concrete and its behaviour is the main 59 reason for the change of the concrete characteristics in case of fire. During the heating, cement 60 goes through a few stages of physical and chemical changes losing its strength along the way. 61 This is in contrast with the aggregates, which are thermally stable up until temperatures of 500 62 °C and mostly only exhibit thermal expansion. However, as the cement matrix starts shrinking 63 at temperatures above 100 °C, an incompatibility between the matrix and the aggregates occurs. 64 This incompatibility causes cracking in the bond zone between the aggregates and the cement 65 and therefore leads to a substantial loss of strength. These cracks, combined with the 66 degradation of the cement paste are the biggest driver for the reduction of the strength of 67 concrete at elevated temperatures (fib Fédération International du Béton, 2007).

This reduction of strength has been the focus of previous investigations, e.g. (Khoury, 1996; Lie 68 69 and Kodur, 1996; Kakae et al., 2017). These investigations indicate that there are two 70 components to the strength reduction, one as a result of the heating and an additional one as a 71 result of the post-fire cooling of concrete (Li and Franssen, 2011). There are however large 72 uncertainties when considering these reductions. (Qureshi et al., 2020) suggested probabilistic 73 models for the heating phase, while (Shahraki et al., 2022) developed probabilistic models for 74 the residual compressive strength. A common reference with respect to the strength reduction 75 during the heating of concrete is the proposal included in EN 1992-1-2:2004 (CEN, 2004), while EN 1994-1-2:2005 (CEN, 2005) specifies an additional 10% reduction of strength to take
into account the subsequent cooling effects.

Fire damage is not limited only to concrete, it can also affect the reinforcement steel. The reinforcement can be damaged in two ways. Firstly, its mechanical properties can be reduced due to the elevated temperatures it experiences. Luckily, in contrast with concrete, almost all of this reduction is recoverable after cooling if it was exposed to temperatures lower than 500-600 °C and at least a part of it is recoverable for higher temperatures (Neves *et al.*, 1996). The second damage type is the degradation of the bond between the reinforcement and the cement matrix. The effects of this on the member's capacity are limited (Kodur and Agrawal, 2017).

85 Due to the thermal properties of concrete, the thermal gradient inside of concrete during the fire 86 is highly nonuniform in most cases. This, coupled with the thermal elongation and the fact that 87 plane sections remain plane, can cause internal compatibility stresses (Van Coile et al., 2014a). 88 This is illustrated in Figure 1 for the case of a reinforced concrete slab exposed to fire from the 89 bottom side, where ε_c represents the strain in the top concrete fiber and ε_s in the bottom 90 reinforcement. Because parts of the strains induced during the heating are irreversible (a 91 combination of both plastic and irreversible load-induced transient strains), these internal 92 compatibility stresses can be present in some form in the structure after the cooling and 93 therefore highly influence the maximum loads the structure can handle. Furthermore, due to the 94 nonuniform thermal gradient and reduction of the strength at elevated temperatures, an even steeper damage gradient often occurs in the concrete. 95

96 Due to its composition, material behaviour and innate porosity, concrete as a structural material 97 exhibits spalling at elevated temperatures. It is the violent or non-violent breaking off of layers 98 or pieces of concrete from the surface of a structural member when it is heated rapidly to high 99 temperatures (Khoury, 2000). It can have a significant negative effect on the structure, as it can 100 partially or completely remove the protective concrete cover and, in that way, more directly

101 expose reinforcement to the fire exposure. Furthermore, it can change the shape of the crosssection and in that way reduce its capacity or even shift the centroid which can cause dangerous 102 2nd order effects in some cases. Unfortunately, the mechanisms leading to spalling are still not 103 104 fully understood and remain the focus of a lot of research. However, the main influencing 105 factors have been identified as heating rate, permeability of the material, pore saturation level, 106 the presence of reinforcement and the level of the externally applied load (Khoury, 2000). 107 Examples of spalling on reinforced concrete beams and columns are presented in Figure 2, 108 showing how it can cause a significant reduction of the cross-section.

The effect fire can have on the concrete structure is complex. The damage occurs both on the material and structural levels. Loads, stiffnesses, geometry and capacity change during the heating and oftentimes during the cooling of the structure too. For these reasons, post-fire assessment is not a straightforward procedure. The damage must be evaluated on both local and global levels and a series of different techniques must be employed in order to properly estimate the damage and future performance of the whole structure

115 3 Post-fire assessment of concrete structures

116 3.1 Goal

Stochino *et al.*, (2017) state that the post-fire assessment goal is quantifying the extent and gravity of fire damage in order to plan the rehabilitation or the demolition. According to Alonso, (2008) post-fire assessment is needed in order to identify the level of damage, and the residual structural capacity has to be accurately addressed in order to define the best strategy for repairing or to decide on demolition. Similar definitions with some modifications are found throughout the literature, but in most case studies it is in essence agreed that post-fire assessment should determine the condition of the structure and decide if it is safe for future use.

124 3.2 Assessment framework

125 Similarly, as for the goal, there is no commonly accepted framework for the execution of the 126 post-fire assessment. Multiple authors provided their suggestions as to what the framework 127 should look like. Stochino et al., (2017) propose an assessment framework that essentially 128 consists of two parts: firstly detecting geometrical variations, due to thermal deformation and 129 secondly detecting degradation of the mechanical characteristics of materials. Furthermore, the 130 authors state that the second part must be integrated with the reconstruction of the temperature-131 time history experienced by the structure. Finally, they state that assessment techniques should 132 be combined and refined by theoretical and numerical thermo-mechanical modelling.

The framework by Stochino *et al.*, (2017) however does not provide guidance on the sequence of use or combination of assessment techniques. Such guidance is included in the frameworks proposed by Osman *et al.*, (2017) and Srinivasan *et al.*, (2014). Specifically, Osman *et al.*, (2017) present a simple assessment framework where the first step is to conduct a visual inspection. Then, based on the results of the inspection, the next steps are to plan and conduct non-destructive and destructive tests, which should finally be used for the structural analysis.

139 A much more detailed framework for the post-fire assessment is proposed in Srinivasan et al., 140 (2014). The framework starts with a preliminary visual inspection where, basic information 141 such as the source of the fire and the location of the damage should be determined. It is followed 142 by a detailed investigation which includes fire severity estimation, damage categorization and use of both non-destructive and destructive techniques. Lastly, based on the detailed 143 144 investigation, assessment and classification of the damage should be conducted. Although it 145 predates the framework by Srinivasan, the framework by (Gosain et al., 2008) in effect provides 146 an extension to the above in that it similarly suggests preliminary inspection, followed by a 147 detailed inspection and structural analysis. However, the authors add another step at the end,

development of a repair strategy, which consists of evaluating the options, selecting the repairmaterials and detailing the repairs.

150 Some authors recommend that the focus should be more on the residual capacity than on the 151 damage detection and classification. Molkens et al., (2017) suggest a five-step assessment 152 consisting of on-site inspection, informed assessment of fire severity, residual capacity 153 determination, a decision on the intended continued use and a repair strategy. Kodur and 154 Agrawal, (2021) also proposed a five-step framework, this time consisting of determining the 155 fire exposure, determining the peak temperatures experienced at exposed surfaces, damage 156 classification, estimation of the residual mechanical properties and finally residual capacity 157 evaluation based on which a final repair decision is made. Both frameworks highlight that a 158 decision of how the structure is going to be rehabilitated should be based on its residual 159 capacity.

| | Inspection | Fire severity assessment | Damage classification | Residual capacity | Repair |
|-------------------------------|------------|-----------------------------|-----------------------|-------------------|--------|
| (Stochino et al., 2017) | < | ✓ | ✓ / × | × | × |
| (Osman et al., 2017) | ~ | × | × | ~ | × |
| (Srinivasan et al., 2014) | ~ | ✓ / × | ✓ | ~ | × |
| (Gosain <i>et al.</i> , 2008) | ~ | × | ✓ | ~ | ~ |
| (Molkens et al., 2017) | ~ | ✓ | × | ~ | ~ |
| (Kodur and Agrawal, 2021) | ~ | ~ | ~ | ~ | ~ |

160 Table 1 Steps included in the post-fire assessment framework proposed in the literature

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Based on this review of assessment frameworks, Table 1 summarizes which steps have been included in different proposed post-fire assessment frameworks. Furthermore, it is concluded that the existing studies agree that the first and most basic step of the assessment is to determine if the structural elements and/or system were actually damaged by the fire. Each part of the

166 structure is usually visually inspected in order to understand if the fire damage is more serious 167 than cosmetic or superficial. In the case of only superficial damage, most authors agree that 168 members can be considered safe for future use. In contrast to the situation of superficial damage, 169 severe fire damage can be evident, which leads to demolition as the only option. The 170 engineering-wise most interesting cases are those where the fire damage is more severe than 171 superficial but it is not evidently non-repairable. Then the main focus of the post-fire assessment 172 becomes determining the extent of the damage. It should be noted that a preliminary inspection 173 is recommended in order to detect whether the immediate safety issues of the structure exist 174 and whether quick actions are needed. This preliminary assessment can be considered as a part 175 of the visual inspection.

176 The reviewed studies agree that the most important aspect when assessing the safety of a 177 structure post-fire is to evaluate the residual capacity of its members. For that reason, a few 178 structural characteristics that can be affected by the fire must be determined. One highly 179 important and the most often assessed is the compressive strength of concrete, or more precisely 180 its residual strength after the fire exposure (Peker and Pekmezci, 2002; Folic et al., 2002; 181 Stawiski, 2006; Kose et al., 2006; Dilek, 2007; Gosain et al., 2008; Epasto et al., 2010; Jansson 182 et al., 2011; Srinivasan et al., 2014; Ha et al., 2016; Osman et al., 2017; Stochino et al., 2017; 183 Wijaya, 2018; Aseem et al., 2019; Knyziak et al., 2019; Ali Musmar, 2020; Wróblewski and 184 Stawiski, 2020). A wide range of techniques, both non-destructive and destructive, are used to 185 assess the residual compressive strength of concrete.

The second most important characteristic is the residual strength of the reinforcement. In practice, its assessment is not common but numerous authors have used it in their assessments (Kose *et al.*, 2006; Gosain *et al.*, 2008; Ha *et al.*, 2016; Khiyon *et al.*, 2017; Stochino *et al.*, 2017). Compared to the concrete strength, only destructive methods are available to measure it, explaining why the direct post-fire assessment of reinforcement strength is not commonly 191 executed. However, it is highly important, especially for reinforced concrete (RC) members192 exposed to bending action.

Finally, residual deflections are another important characteristic, but are quite often overlooked and are rarely the focus of the assessment. The few identified studies that assign large importance to the assessment of residual deflections are (Molkens *et al.*, 2017; Stochino *et al.*, 2017). Residual deformations can have a significant effect on the behaviour of RC members as they can cause significant 2nd order effects. Furthermore, these deformations can also be used as indirect information about the degradation of other mentioned parameters.

199 Based on these parameters, the damage level of the structure can be properly assessed. The last 200 step in the post-fire assessment is determining if the structure is safe enough for continued use. 201 After all, normal variations in loads throughout the (remaining) life of the structure imply that 202 it is not sufficient to look at the structure's stability immediately after the fire to conclude that 203 stability will be maintained in years to come. Furthermore, the uncertainty of the fire exposure 204 experienced by the structure and the residual properties implies that there is also considerable 205 uncertainty with respect to the residual capacity of the structure. In structural engineering for 206 normal design conditions, the stochastic nature of the loads and the uncertainty on the resistance are explicitly taken into account through safety factors aimed at achieving a target reliability 207 208 index (i.e, a maximum failure probability). If the safety is not ensured, then one of three options 209 should be considered: change of the function and use of the structure to meet the safety criteria, repair or demolition. 210

211 3.3 Conclusions on the post-fire assessment goal and framework

The post-fire assessment's purpose is to examine the condition of the structure after the fire and determine if it is safe to be used in the same way as before the fire or if a modification of the structure and/or its use is needed. It should contain the following three steps:

- Damage detection and identification determine which parts of the structure have
 experienced significant damage, then determine the extent and type of that damage
- 2. Residual performance evaluation determine how the damage influences the structure'ssafety
- 219 3. Evaluation and intervention strategy- recommend what is the best course of action,
 220 cognisant of the residual safety evaluation.

221 4 Damage assessment techniques

The techniques used for post-fire assessment of concrete structures can roughly be separatedinto three categories: Non-Destructive, Destructive and Numerical.

224 4.1 Non-destructive techniques

225 Non-Destructive Techniques (NDT), as their name suggests, leave no or insignificant damage 226 to the structure after their use. While it is their biggest advantage compared to destructive 227 techniques, it is also their biggest limitation, however. It has already been highlighted that one 228 of the most important pieces of information to be evaluated through the post-fire assessment is 229 the residual capacity of a member and therefore, the residual strength of the materials. The only 230 way to directly measure the strength is to load at least a sample of material until it fails. Because 231 of this, it is impossible to directly measure residual strength in a non-destructive way, it can 232 only be done indirectly, using previously determined correlation.

233 4.1.1 Visual inspection

The most simple, but also the most essential NDT is the visual inspection. The term visual inspection consists of optical inspection but is often paired with simple sound techniques like hand or hammer tapping (Chew, 1993). Visual inspection allows a wide range of damage detection, from detecting parts of the structure completely unaffected by the fire, to parts that are beyond repair (Chew, 1993). With it, damage like spalling or exposed rebar buckling can also be easily spotted. However, there are limitations to the visual inspection. Most importantly it can provide information on the material condition through the depth only in cases where there is visible damage, or if, for instance, a dull sound occurs when the member is tapped (Chew, 1993). Furthermore, the results of visual inspection can often be quite descriptive and subjective, the damage and strength reduction can be detected but not quantified. Exceptions to this are residual deformations which can be measured with high precision.

245 Visual inspection can also provide the location of the fire and even provide an idea of its 246 intensity. By looking at the damage (or lack of damage) to the other materials in the building, a rough idea of the maximum temperature during the fire can be obtained (Table 2), as 247 highlighted by (Kodur and Agrawal, 2021). For example, completely melted aluminium 248 249 indicates that the temperature in the compartment reached at least 600 °C (melting point of 250 aluminium). This approach was implemented in a large number of studies (Folic et al., 2002; Kose et al., 2006; Alonso, 2008; Gosain et al., 2008; Srinivasan et al., 2014; Molkens et al., 251 252 2017; Aseem et al., 2019; Knyziak et al., 2019; Ali Musmar, 2020; Wróblewski and Stawiski, 253 2020) with varying degrees of detail.

| Substance | Typical examples | Conditions | Approx. Temp. (°c) |
|--------------|--------------------------------|-------------------|-----------------------|
| Paint | | Deteriorates | 100 |
| | | Destroyed | 150 |
| Polystyrene | Thin-wall food containers, | Collapse | 120 |
| | foam, light shades, handles, | Softens | 120-140 |
| | curtain hooks, radio casings | Melts and flows | 150-180 |
| Polyethylene | Bags, films, bottles, buckets, | Shrivels | 120 |
| | pipes | Softens and melts | 120-140 |
| Polymethylme | Handles, covers, skylights, | Softens | 130-200 |
| thacrylate | glazing | Bubbles | 250 |
| PVC | Cables, pipes, ducts, linings, | Degrades | 100 |
| | Profiles, handles, knobs, | Fumes | 150 |
| | houseware, toys, bottles | Browns | 200 |
| | | Charring | 400-500 |
| Cellulose | Wood, paper, cotton | Darkens | 200-300 |
| Wood | | Ignites | 240 |
| Solder lead | | Melts | 250 |

254 *Table 2 Assessment of temperature reached by selected materials and components in fires* (Kodur and Agrawal, 2021)

| | Plumber joints, plumbing, | Melts, sharp edges rounded | 300-350 |
|------------|-------------------------------|----------------------------|-----------|
| _ | sanitary installations, toys | Drop formation | 350-400 |
| Zinc | Sanitary installations, | Drop formations | 400 |
| | gutters, downpipes | Melts | 420 |
| Aluminium | Fixtures, casings, brackets, | Softens | 400 |
| and alloys | small mechanical parts | Melts | 600 |
| | | Drop formation | 650 |
| Glass | Glazing, bottles | Softens, sharp edges | 500-600 |
| | | rounded | |
| | | Flowing easily, viscous | 800 |
| Silver | Jewellery, spoons, cutlery | Melts | 900 |
| | | Drop formation | 950 |
| Brass | Locks, taps, door handles, | Melt (particularly edges) | 900–1000 |
| | clasps | Drop formation | 950-1050 |
| Bronze | Windows, fittings, doorbells, | Edges rounded | 900 |
| | ornamentation | Drop formation | 900-1000 |
| Copper | Wiring, cables, ornaments | Melts | 1000-1100 |
| Cast iron | Radiators, pipes | Melts | 1100-1200 |
| | | Drop formation | 1150-1250 |

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256 4.1.2 Surface hardness

An NDT that is quite often used both in regular and post-fire concrete assessment is measuring surface hardness using a rebound (Schmitt's) hammer. Even though this technique does not directly measure the compressive strength of concrete there is a lot of evidence of a strong correlation between the compressive strength and measured surface hardness (Breysse, 2012b). However, these correlations have to be used with great care, as they are affected by a lot of factors such as concrete type, mixture, moisture level, presence of reinforcement etc (Bungey and Millard, 1995).

The surface hardness methods are employed in post-fire assessment in multiple ways, most notably to localize the parts of the structure that experienced fire damage (Chew, 1993) and to obtain the residual strength of the concrete (Aseem *et al.*, 2019). It should be noted that estimating the concrete compressive strength based on the surface hardness can be dangerous. As stated and applied in (Colombo and Felicetti, 2007), (Cioni *et al.*, 2001), (Awoyera *et al.*, 2014) and (Gosain *et al.*, 2008) this technique should only be used for damage detection, because it can provide information only on the limited depth of concrete and the correlationbetween the strength and measurements can depend on numerous uncertain factors.

When used for damage detection, the surface hardness evaluation can be very efficient. The places of the structure where the surface hardness is significantly lower suggest a higher degree of fire damage. The rebound hammer is quite fast and easy to operate making it useful to quickly map the locations of damage in large areas. In order to quantify the damage at these locations, other better-suited techniques should then be used.

277 Despite that, some studies like (Ali Musmar, 2020) and (Aseem et al., 2019) use surface 278 hardness measurements to explicitly obtain the concrete compressive strength. In the case of 279 (Ali Musmar, 2020), however, the authors did not explicitly specify which correlation was used to obtain it. On the other hand, (Aseem et al., 2019) used core samples to obtain the relationship 280 281 between the rebound number and the compressive strength. Also, the determination of a 282 correlation between surface hardness and compressive strength should be considered with great 283 caution. In the case of the post-fire assessment, there is commonly a thermal and damage 284 gradient through the depth of the sample. This causes non-uniform concrete strength in the 285 sample and hinders any reliable connection between the member's surface hardness and 286 compressive strength (El-Sayad, 2005).

287 Despite this key limitation, the use of rebound hammer data for inferring concrete compressive 288 strength post-fire is widespread. When discussing the rebound hammer technique (Stochino et 289 al., 2017) state that it should be used only for damage localization, but they did use the SonReb 290 (SONic + REBound) method (Breysse, 2012b) which employs the results of both rebound 291 hammer (RH) and ultrasonic pulse velocity (UPV) measurements together with the core 292 strength measurements at sample places for calibration to produce the concrete strength 293 throughout the whole structure. (Osman et al., 2017) used an unspecified correlation for obtaining the strength and based on high values for the inferred concrete compressive strength 294

concluded that there was no significant damage to the concrete. (Stawiski, 2006) (Folic *et al.*,
2002) and (Wijaya, 2018) on the other hand use a similar approach but use their assessment of
the strength reduction only to determine the damaged areas.

298 4.1.3 Ultrasonic pulse velocity

299 Another commonly used NDT in the post-fire assessment is the measurement of ultrasonic 300 pulse velocities (UPV) through concrete. Similarly, as with the surface hardness, there is a 301 strong correlation between the UPV and concrete strength in normal design conditions (Bungey 302 and Millard, 1995). The measurements are made using the sound emitter and sound receiver 303 and can be measured directly and indirectly. Directly, when the receiver and emitter can be 304 placed on the opposite sides of the member (can be used for some columns and beams) and 305 indirectly, when both emitter and receiver are placed on the same surface. Direct measurements 306 provide better results but are often not possible.

307 Similarly, as for surface hardness measurements, the UPV values were used to explicitly obtain 308 the strength of fire-affected concrete in some post-fire assessment studies (Peker and Pekmezci, 309 2002; Kose et al., 2006; Aseem et al., 2019; Ali Musmar, 2020). In contrast, in (Cioni et al., 310 2001; Alonso, 2008; Awoyera et al., 2014; Srinivasan et al., 2014) the technique was used only 311 for the damage localization. The authors of the latter studies stated that with direct 312 measurements it is not possible to take into account the damage gradient and only the averaged 313 damage is obtained. (Stawiski, 2006; Stochino et al., 2017) used UPV measurements for both 314 damage localization and strength assessment.

Using indirect measurements, however, the depth of the fire-induced damaged zone can be obtained (Colombo and Felicetti, 2007). This is done by increasing the distance between the emitter and receiver and assuming that at larger distances the sound waves will travel through the undamaged part of the concrete, with higher pulse propagation velocity, as shown in Figure 5. The top part of the figure presents the time T it takes for the signal to travel from the emitter to the receiver at distance x. The bottom part of the figure shows the path the signal travels through the concrete. Based on this plot it is possible to determine the thickness of the zone where the UPV is lower than 80% of the UPV of undamaged concrete using inverse estimation of the residual velocity profile V(z) (Colombo and Felicetti, 2007). This technique was employed in the post-fire assessment by (Colombo and Felicetti, 2007) and (Dilek, 2007)

It must be mentioned that UPV measurements are highly sensitive to the condition of the surface (it has to be relatively smooth) and the presence of reinforcements and large cracks which have different UPV than concrete (El-Sayad, 2005). In conclusion, similarly to surface hardness measurements, UPV can be used to localize fire-induced damage in the structure with the added benefit that it can also provide an idea of its depth.

330 4.1.4 Drill resistance

331 An NDT that is not common in the regular concrete structural assessment, but according to its 332 inventors shows potential for use in the post-fire assessment, is the drill resistance method 333 proposed in (Colombo and Felicetti, 2007). The method in essence measures the energy 334 consumed by an electrical drill at different depths. It is based on the assumption that the more 335 damaged parts of the member will have lower strength and therefore require lower energy to 336 drill through them. The energy needed will increase until the drill reaches undamaged concrete 337 where it will remain constant. Using this technique it is possible to obtain the depth of the 338 damaged layer by finding the position where the energy used stops increasing and becomes 339 constant.

Compared to the two previously mentioned NTDs, drill resistance is not completely nondestructive as it leaves a hole. However, if the drill diameter is small enough, damage can be minimal. The advantage of this method is that, unlike the two methods previously mentioned, it does not require a smooth clean surface, making it more versatile.

344 4.1.5 Other techniques

345 The described techniques are not the only techniques that are applied for the post-fire assessment of concrete structures. There are others like impact-echo (Epasto et al., 2010; 346 347 Krzemień and Hager, 2015), drilling powder analysis (Felicetti, 2016), seismic test using 348 surface waves (Abraham and Dérobert, 2003), load test (Stochino et al., 2017), Windsor probes 349 (Dilek, 2007), concrete neutralization (Ha et al., 2016), Raman Spectroscopy (Kerr et al., 2021), 350 infrared thermal imaging (Zhang et al., 2002). These methods, similar to the more detailed 351 discussed drill resistance method, can provide useful information about the structure's 352 condition but are not often used in the post-fire assessment. For that reason, their advantages 353 and disadvantages are only presented in Table 3.

354 4.2 Destructive techniques – core samples

The main drawback of NDTs is that they do not provide a direct measurement of concrete strength, but measure some other values that are correlated to it. In contrast, using destructive techniques (DT), it is possible to obtain the strength by destructively taking a sample of the structural element, but as the name suggests, these tests cause additional damage to the structure.

The most commonly used DT is removing a core sample from the member and then testing its compressive strength. This way, precise information about the strength at a certain position in the structure is obtained. This method is useful in the regular concrete assessment and can be used to calibrate other NDTs used (Stochino *et al.*, 2017; Aseem *et al.*, 2019).

Core sample strength as a direct measure of residual strength of the concrete post-fire is the most common way of interpreting the technique, as implemented by (Folic *et al.*, 2002; Peker and Pekmezci, 2002; Kose *et al.*, 2006; Epasto *et al.*, 2010; Jansson *et al.*, 2011; Srinivasan *et al.*, 2014; Ha *et al.*, 2016; Wijaya, 2018; Aseem *et al.*, 2019; Knyziak *et al.*, 2019; Ali Musmar, 2020). However, due to the nature of the fire damage, this approach might often not be 369 justifiable. As previously stated, fire exposure causes a thermal and damage gradient in the 370 concrete element perpendicular to the exposed surface. Therefore, a core sample extracted at 371 the location of the fire damage will not have a uniform strength along its length. Due to the 372 confinement effects at the sample ends during testing, these compression test results are mostly 373 representative of the strength in the middle third of the sample according to (Dilek, 2007). On 374 the other hand, in the case of a thin damage zone (i.e., where the fire duration was limited) and 375 when the top and bottom surface of the core sample are trimmed to create a flat surface, the 376 damaged zone can be almost completely removed (Dilek, 2007). For these reasons, core 377 strength results must be considered with caution. They can underestimate the damage to the 378 structure and in some cases completely miss it.

A further problem with core samples is the occurrence of the cracks perpendicular to their longitudinal axis. These cracks can be consequences of the internal stresses that occur due to differences in thermal expansion inside of the cross-section or the onset of spalling. These cracks can make the whole core unusable for the compression test (Cioni *et al.*, 2001).

383 Luckily there are a few techniques reported in the literature that approach the core sample in a 384 way that is more adapted for the post-fire assessment. They are based on evaluating the core's 385 properties through its length and, in that way, assess the damage gradient. (Krzemień and Hager, 386 2015) for example, adopt a very simple approach whereby the core is divided into 4-5 smaller 387 samples which are then tested separately. (Wróblewski and Stawiski, 2020) on the other hand 388 use measurements of UPV at different positions along the core's length in order to determine 389 the depth of the damaged zone. The benefit of this method is that the core is not destroyed and 390 can be used for additional tests. Another approach is to cut the core into thin discs and conduct 391 non-destructive and destructive tests on them to identify properties such as air permeability 392 (Dilek, 2007), water permeability, tensile splitting strength (Dos Santos et al., 2002) and 393 dynamic modulus of elasticity (Park et al., 2014; Park and Yim, 2017).

394 An additional way to use core samples in the post-fire assessment is to conduct a petrographic 395 analysis on them. As most of the fire-induced damage are cracks at a microscopic level, 396 microscopy can be used to examine in detail all the damage that occurred due to the fire 397 (Ounundi et al., 2019), but also parameters such as crack density (Short et al., 2002)(Georgali 398 and Tsakiridis, 2005) can be measured to obtain the width of the damaged zone. A commonly 399 used technique is measuring the colour change (Short et al., 2001). Extensive details abou this 400 technique, that can be used both as NDT and DT, can be found in (Annerel, 2010). Previously 401 mentioned in Section 2, chemical changes inside of the concrete due to the elevated temperature 402 can be tracked using methods such as spectroscopy (Cioni et al., 2001) or thermo-gravimetric 403 measurements (Alonso, 2008). These or similar methods were implemented in (Cioni et al., 404 2001; Kose et al., 2006; Colombo and Felicetti, 2007; Alonso, 2008; Epasto et al., 2010; 405 Stochino et al., 2017; Wijaya, 2018; Aseem et al., 2019). These methods, although useful in 406 evaluating fire damage in concrete, are relatively expensive and usually take a relatively longer 407 duration. Also, they are usually qualitative measures of temperature-induced damage in 408 concrete and cannot directly quantify the reduction in mechanical properties of concrete (Kodur 409 and Agrawal, 2021).

410 4.3 Numerical

411 Numerical simulation can also be an important tool for damage detection. In the post-fire 412 assessment, numerical simulations can be employed only for structural analysis like in (Peker 413 and Pekmezci, 2002; Ha et al., 2016) or they can be coupled with thermal analysis(Cioni et al., 414 2001; Molkens et al., 2017; Ali Musmar, 2020; Timilsina et al., 2021). If applied correctly, 415 numerical approaches can provide a wide range of information about both the fire event and the 416 condition of the structure after it. By adding complexity to the numerical analysis a better picture of the post-fire condition of a structure can be obtained in principle. However, with 417 418 complexity, additional uncertainty is often introduced and therefore results of the simulation 419 must be validated with the measurements obtained at the fire scene. Even though numerical 420 methods are a powerful tool for the post-fire assessment, they can be time-consuming and need 421 an experienced user for reliable results and, for this reason, they are rarely used up to date for 422 that purpose. They however prove to have a very high potential in relation to future 423 developments of the post-fire assessment.

The usual approach for the numerical analysis in post-fire assessments consists of three modelling parts: fire exposure, heat transfer, and structural analysis (Agrawal and Kodur, 2019). In this regard, it is important to highlight that the behaviour during a fire is determinative for the post-fire condition, meaning that for a detailed evaluation the entire fire duration needs to be modelled (Kodur and Agrawal, 2016). Simulations whereby only the post-fire mechanical properties are implemented, will necessarily miss plastic deformations and permanent load redistributions resulting from the performance during the fire.

The ISO834 standardized fire exposure, even though often used in structural fire engineering and some post-fire assessments (Ali Musmar, 2020), is not representative of any real fire scenario (evident also by not including a cooling phase of the fire) and therefore has limited applicability in the post-fire assessment. The fire exposure can be adequately modelled in many ways, from simple parametric curves used by (Kodur and Agrawal, 2021), to more detailed zone models utilized by (Molkens *et al.*, 2017), and even advanced computational fluid dynamics software as demonstrated in (Timilsina *et al.*, 2021).

Once the fire exposure is implemented within the heat transfer analysis to produce the evolution in time of the temperature distribution inside a member, the final part is the structural analysis. Numerous options have been applied in the literature, ranging from simplified capacity assessment using approaches such as the 500 °C isotherm method, which is similar to the method applied by (Kodur and Agrawal, 2021), or the use of a more complex finite element 443 model software as adopted by (Molkens et al., 2017) as part of their effort to corroborate the

444 fire severity by comparing observed residual displacements with simulation results.

445 4.4 Combination of techniques

446 The combination of using both NDTs and DTs is a popular approach for the post-fire 447 assessment. Because all techniques have their shortcomings, integrating the results can enhance the assessment (Stochino et al., 2017). However, there are different approaches to combining 448 449 these techniques. Some authors used different techniques to determine the damage depth. For 450 instance (Dilek, 2007) used the indirect UPV method for damage depth and compared it with 451 the core sample measurements where he measured the reduction of the dynamic modulus of 452 elasticity on 25mm thick disks cut from the core. (Alonso, 2008) on the other hand, used UPV 453 to locate the parts of the structure with fire damage and then used petrographic methods on the 454 core samples to determine its extent. Similarly (Cioni et al., 2001) used the rebound hammer 455 and UPV for damage location, but then used spectroscopy to determine the maximum 456 temperature distribution through the core's length.

Another common way of integrating NDTs and DTs is to use the core sample strength to obtain 457 458 or calibrate the relationship between the NDT measurements and concrete compressive 459 strength. (Folic et al., 2002) used the rebound hammer measurements, observing that a clear 460 relationship is obtained, but also noting that at some locations with higher cover damage the 461 correlation could not be obtained. (Srinivasan et al., 2014) and (Peker and Pekmezci, 2002) 462 both used UPV and while (Peker and Pekmezci, 2002) presented a clear correlation between 463 UPV and strength (and later used it to map the damage through the structure), (Srinivasan et 464 al., 2014) only noted that there was a good correlation without presenting detailed results. 465 (Stochino et al., 2017) and (Aseem et al., 2019) coupled both the rebound hammer and UPV 466 measurements. (Aseem et al., 2019) used multivariate regression in order to obtain a linear 467 function of both of these measured values using the core strength, while (Stochino et al., 2017) 468 used an exponential function, with both reporting relative errors in the range of 10-20%. It 469 should be emphasized that even though this calibration approach is quite common in concrete 470 assessment, it has its limitation in post-fire applications. Mostly due to the existence of a 471 damage gradient in the material, UPV and core strength tests capture only the average values 472 through the material while the rebound hammer only obtains the properties at the surface level.

473 No structured approach for reducing uncertainties through the combination of techniques could 474 be identified in the literature. This is a major open problem as in the related field of the 475 assessment of existing structures, this has been identified as one of the key advantages of 476 combining information from different sources in the residual capacity evaluation, see e.g. 477 (Breysse, 2012a). The technical approach to reduce uncertainties through the combination of 478 data from different sources involves Bayesian updating (Vereecken, Eline, 2022). As no studies 479 were identified as part of the literature review which explores such techniques, this is not further 480 elaborated here, but the authors believe such approaches have a high potential in order to reduce 481 uncertainties involved in the post-fire assessment.

482 4.5 Overview of damage detection techniques

483 Table 3 summarizes the advantages and disadvantages of the described techniques. Overall, 484 NDTs usually are the best first option. They are fast and cheap and can provide a good 485 estimation of the damage distribution across the structure, in some cases even its depth. 486 However, it must be emphasised that in the post-fire application, they provide only the position 487 of the damage and not its extent. When DTs are considered, they are in general more expensive 488 and sometimes complex. Core sample strength is, however, still the only way to obtain a direct 489 evaluation of the concrete strength. In the post-fire assessment, its effectiveness is hindered due 490 to the presence of the damage gradient and therefore it should preferably be combined with 491 other techniques (Dilek, 2007). Finally, numerical analyses can provide a very detailed picture

- 492 of the structure's post-fire condition, preferably in combination with other techniques, but are
- 493 highly complex and require a certain degree of expertise.

| TYPE | INSPECTION TECHNIQUE | PRO | CON |
|-----------------|--------------------------------------|--|--|
| | Visual | Fast and cheap, fire exposure characterization, damage localization, | User dependent Can be misleading Not quantifiable |
| | Surface hardness (rebound hammer) | Fast and cheap, damage localization | Not precise, Measures surface hardens not strength, Needs proper calibration |
| E | Ultrasonic Pulse Velocity (UPV) | Fast and cheap, damage localization, can detect damage through the depth, | Needs a flat surface, Measures UPV not strength Needs proper calibration Rebars and crack can interfere |
| NON-DESTRUCTIVE | Drill resistance | Fast and cheap, damage localization, can detect damage through the depth, no need for calibration | Not precise, User dependent Measures drill energy not strength |
| N-DES | Impact-echo | Damage localization, can detect damage through the depth | Difficult analysis Not precise |
| NC | Drilling powder analysis | Fast and cheap, damage localization, can detect damage through the depth, no need for calibration | Large scatter in results |
| | Seismic tests using surface waves | Can detect different layers | Does not provide the strength of the material |
| | Concrete neutralization | Damage localization | Can be used only on exposed surfaces |
| | Infrared thermal imaging | Can provide maximum temperature | Slow and expensive, not precise enough |
| | Core strength | Provides strength of concrete | Does not provide damage through depth, Unreliable, Slow |
| IVE | Disk measurements | Can provide damage through the depth | Slow and expensive Does not provide strength |
| DESTRUCTIVE | Microscopy | Can provide damage through the depth | Slow and expensive Does not provide strength |
| DEST | Thermo- gravimetric analysis | Can provide damage through the depth | Slow and expensive Does not provide strength |
| | Colorimetry | Can provide damage through the depth | Slow and expensive Does not provide strength |

494 Table 3 Benefits and disadvantages of different post-fire assessment techniques

| F | Can provide detailed | Sensitive to inputs |
|----------|----------------------------|---------------------|
| | information on the damage, | Slow and expensive |
| SIC | reduced capacity and | |
| E | overall structure's | |
| M | condition | |
| Z | | |

495

496 There is a large number of techniques used in the post-fire assessment and not all of them are 497 discussed in detail here, However, Table 4 presents a short recapitulation of the main 498 characteristics of most of the assessment techniques found in literature accompanied by the 499 information they provide. The first characteristic describes whether the results are objective or 500 need expert judgement. Next, it is assessed whether the technique needs some kind of 501 calibration or validation for each case and it is assessed whether the technique is fast and cheap 502 to be implemented. Furthermore, Table 5 summarizes the techniques used in different case 503 studies found in the literature.

504

| _ | TYPE | NAME | Objective | Calibration / validation | Fast / cheap | Fire severity characterizatio | Damage localization | Damage depth | Temperature distribution | Residual strength |
|---|-----------------|-----------------------------------|-----------|-----------------------------|--------------|----------------------------------|------------------------|--------------|-----------------------------|-----------------------------|
| | | Visual | - | - | + | + | + | - | - | - |
| | | Surface hardness (rebound hammer) | + | + | + | - | + | - | - | - |
| | NON-DESTRUCTIVE | Ultrasonic Pulse Velocity | + | + | + | - | + | +/- | - | - |
| | RUC | Drill resistance | + | - | + | - | + | + | - | - |
| | DES1 | Impact-echo | + | + | - | - | + | + | - | - |
| | -NON | Drilling powder analysis | + | - | + | - | + | + | +/- | - |
| | | Seismic test | + | + | - | - | + | +/- | - | - |
| | | Concrete neutralization | + | - | + | - | + | +/- | +/- | - |

505 Table 4 Overview of post-fire assessment techniques' characteristics and information the techniques provide

| | Infrared thermal imaging | + | + | - | - | + | - | + | - |
|-----------|--------------------------|---|-----|---|-----|-----|---|-----|-----|
| | Core strength | + | - | - | - | +/- | - | - | +/- |
| TIVE | Disk measurements | + | + | - | - | +/- | + | +/- | +/- |
| RUC | Microscopy | - | - | - | - | +/- | + | +/- | - |
| DESTRUCTI | Thero-gravimetric | + | - | - | - | +/- | + | + | - |
| | Colouromtery | - | - | - | - | +/- | + | + | - |
| NUM. | Numerical | + | +/- | - | +/- | + | + | + | + |

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507

508 5 Assessment of the residual load-bearing capacity

509 The explicit assessment of the residual post-fire capacity of concrete members is surprisingly 510 rare in the literature, even though most authors agree it is a necessary part of the post-fire 511 assessment. Multiple experimental studies focusing on the post-fire behaviour of concrete 512 members can be found in literature, e.g. (Nassif, 2006; Chen et al., 2009; Agrawal and Kodur, 513 2019). These studies apply the fire exposure in a controlled setting and focus on improving the 514 understanding regarding the mechanical post-fire behaviour of concrete structures. The current 515 review, however, focuses on the assessment itself, and thus these experimental studies are 516 excluded (Cioni et al., 2001; Abraham and Dérobert, 2003; Colombo and Felicetti, 2007; Epasto et al., 2010; Wróblewski and Stawiski, 2020) were focused on demonstrating the 517 518 effectiveness of the novel techniques they developed and presented, with damage detection and 519 the assessment of the load-bearing capacity suggested as a next step.

520 On the other hand, studies like in (Alonso, 2008; Jansson *et al.*, 2011; Aseem *et al.*, 2019; 521 Timilsina *et al.*, 2021) report case studies concerned with the post-fire assessment, not introducing new techniques, but also not reporting on the capacity assessment, implying thattheir actual goal was damage detection.

524 Where residual capacity is assessed, the approaches differ widely. (Ha et al., 2016) calculated 525 the residual capacity of an RC beam using FEM and by modelling the damage as a layer in the 526 cross-section with reduced mechanical properties. They opted to reduce 40% of the 527 compressive strength of a 50 mm thick layer of concrete, which they considered conservative 528 based on the results of the NDT and DTs. As the numerical analysis showed that even this 529 reduced cross-section had a higher capacity than the design loads, they considered the structure 530 safe. No thermo-mechanical analysis was conducted in this study. Therefore, this FEM 531 evaluation can be considered very simplified.

(Kodur and Agrawal, 2021) also used a simplified method to assess the capacity of an RC beam and explicitly took into account the estimated fire exposure. They estimated the maximum temperature which the compressed concrete and tensioned reinforcement experienced using a correlation linking them to the maximum temperature in the compartment. The estimated maximum temperatures were used to determine the reduced mechanical properties which were next used as input in a simplified cross-sectional approach to calculate the residual capacity of the beam.

539 More advanced numerical models were adopted in (Molkens et al., 2017), (Ali Musmar, 2020), 540 (Peker and Pekmezci, 2002) and (Cioni et al., 2001). (Molkens et al., 2017) used software 541 SAFIR (Franssen and Gernay, 2017) to conduct an advanced thermo-mechanical model which 542 included both the thermal and non-linear finite element mechanical analysis. They validated the 543 model results using the measured residual deformations of the slab. Furthermore, they took into 544 account the uncertainties on both the fire exposure and the mechanical properties in the final 545 capacity assessment. (Ali Musmar, 2020) on the other hand, used a similarly complex numerical 546 model (ANSYS software), but instead of the natural fire exposure, the standardized fire 547 exposure was used. This, coupled with the fact that no result validation was conducted, makes548 the residual capacity estimation much more difficult to interpret.

549 A potentially interesting demonstration of combining advanced numerical methods with 550 information from NDT and DT has been presented by (Peker and Pekmezci, 2002). They 551 conducted a 3D FEM simulation, where they used reduced mechanical properties of different 552 parts of the structure based on the NDTs and DTs. Unfortunately, not many details on both the 553 model and its results were provided. Similarly, but with a more elaborate description of the 554 results, (Cioni et al., 2001) presented a numerical analysis, where both the heat transfer and mechanical analysis are conducted. Validation of the heat transfer is conducted using the results 555 556 of the recorded thermo-chemical reactions, i.e. the maximum temperatures through depth that 557 the member experienced. The numerical analysis provided maximum stresses in the cross-558 section that can later be used for the safety evaluation.

559 From the above succinct discussion of literature cases, it is evident that the determination of the 560 residual capacity varies greatly in different studies. Often, no explicit evaluation of the residual 561 capacity is made. This is notably the case in studies where the focus was on the damage 562 detection and residual strength determination. In such situations, the capacity evaluation can be considered implicit and based on expert judgement. However, in most studies where the 563 564 residual capacity was explicitly evaluated, the evaluation was done based on the information 565 about the fire exposure and temperature distribution inside of the material. A limited number 566 of studies used advanced numerical methods together with a very simplified consideration of 567 the fire damage, such as natural fire exposure. In such situations, the additional precision 568 obtained through the advanced method is effectively lost due to the crudeness in the fire 569 exposure modelling. As in general structural fire safety engineering, it is thus recommendable 570 to pursue a "consistency of crudeness" (Buchanan, 2008). A similar trend is noticeable in the 571 rehabilitation recommendations, where authors of these studies usually base their

572 recommendations on engineering judgement. This is presented in more detail in the following573 section.

574

575 6 Evaluation and intervention strategy

576 The assessment result should, as highlighted in the review of the goal and post-fire assessment 577 framework in Section 2, answer the question if the structure is safe or should be repaired (or 578 demolished if repair is too costly). Similarly to almost every aspect of the post-fire assessment, 579 the way this question is addressed varies. The recommendation is most commonly based on 580 engineering judgement, e.g., (Folic et al., 2002; Stawiski, 2006; Dilek, 2007; Gosain et al., 581 2008; Awoyera et al., 2014; Srinivasan et al., 2014; Stochino et al., 2017; Wijaya, 2018; 582 Knyziak et al., 2019). In these cases, the decision of whether and how the structure will be 583 repaired is based on the detected damage and the authors' judgment. In (Folic et al., 2002) for 584 example, a combination of the rebound hammer and core sample strength tests was used. The 585 results showed that there was a clear distinction in the results of the fire-exposed floors and 586 those unaffected by the fire, but there was no precise damage quantification except the average 587 reduced compressive strength per floor. They suggested repair methods such as "removal of the 588 damaged concrete cover up to the sound concrete" even though no assessment of the damage 589 depth was made.

590 Similarly, (Stochino *et al.*, 2017) presented an integrated method for the post-fire assessment 591 of concrete structures. They adopted a wide range of methods and by understanding the 592 capability of each technique, the authors were able to obtain reliable recognition of the thermal 593 zoning of fire-exposed concrete. However, no proper rehabilitation recommendations were 594 given except concluding that "refurbishment is needed". Nevertheless, Stochino et al. mention 595 that the next step should be to use their results for numerical modelling to obtain an even better 596 picture of the structure's condition.

As a final example of a recommendation ultimately based on expert judgement, in (Dilek, 2007) it was concluded that the damage was localized in the surface layer of 25 mm, based on a combination of indirect UPV method and dynamic modulus of elasticity and air permeability tests on 25mm discs cut from concrete cores. Taking into account compression tests on additional core samples which did not show any significant strength change through the depth, the authors concluded that the removal and replacement of the damaged concrete zone would be the best option.

604 On the other hand, when authors explicitly evaluated the residual capacities of the fire-exposed members, rehabilitation recommendations are rarely based on the engineering judgement, but 605 606 on some form of safety assessment. (Ha et al., 2016) and (Kodur and Agrawal, 2021) compared 607 the calculated residual capacity with the design loads and in both studies, the residual capacity 608 was significantly higher which led the authors to conclude that the structure is safe for further 609 use. While such safety assessment is indicative of some strength margin within the structure, it 610 does not clarify whether the structure achieves the safety level required by design codes. After 611 all, design codes define design requirements through a specification of maximum acceptable 612 failure probabilities (i.e., minimum reliability indices) (Vrouwenvelder, 2002).

(Molkens *et al.*, 2017) performed a safety evaluation in accordance with the reliability requirements for design. Instead of using a single evaluation of the residual capacity, a fullprobabilistic calculation was conducted, using the post-fire assessment approach described in (Van Coile *et al.*, 2014b) taking into account uncertainties of multiple influential parameters. This allowed determining a maximum characteristic value for the live load that would provide an adequate safety level (here, a reliability index of 3.8, in accordance with the normal design 619 requirement of EN 1990. Their work highlighted the importance of taking into account620 uncertainties of the data as part of the post-fire assessment.

621 Considering the available literature, there seems to be a clear distinction between two 622 approaches within post-fire assessment calculations. The first one is focused on damage 623 detection, in the sense of determining the parts of the structure where the mechanical properties 624 are reduced due to the fire effect, and recommending their replacement as an adequate method 625 for rehabilitation. The second more elaborate approach is to determine the fire exposure 626 characteristics and base the recommendations for rehabilitation on a comparison of the loads 627 on the structure with an assessed residual capacity (possibly, including an assessment of 628 uncertainties and residual safety level). This approach thus focuses on the thermal distribution 629 inside of the material. Based on those temperatures and known relationships with mechanical 630 properties, the residual capacity of the members is evaluated. The safety level and future actions 631 are then assessed based on the loads on the structure. Considering the post-fire assessment's 632 stated goal of evaluating whether the structure is safe for continued use, only the latter approach 633 achieves its ultimate objective. However, even when this approach is used, uncertainties are 634 usually not considered. This can lead to a too high confidence in the assessment results which 635 can have a significant effect on the evaluation of the structure's safety level. As mentioned, 636 design codes define design requirements through a direct or indirect specification of maximum 637 acceptable failure probabilities and ignoring uncertainties hinders this evaluation. An overview 638 of the methods used in the case studies is presented in Table 6.

639 7 Conclusions

A wide range of post-fire assessment related investigations of concrete structures has been found in literature. Overall, there seems to be no common agreement on the goal of the assessment, on how it should be conducted and what techniques should be used. Furthermore, given the wide range of situations where a post-fire assessment is needed and the wide range of 644 techniques available, it is probably not possible to create a robust step-wise approach applicable 645 for all situations at this time. However, there is a need and possibility for a framework and 646 universal guidelines which would define the purpose, key components, and targets of a post-647 fire assessment.

Overall, two distinctive approaches can be noticed. The first one is essentially focused on damage detection. Where multiple techniques are used to locate the parts of the structure where there is significant fire damage and subsequently what is its extent. This is done with the purpose to determine which parts should be removed and replaced in order to make the structure safe for future use.

The second approach is mostly focused on evaluating the residual load-bearing capacity of the structure. Usually, the first step is to characterize the fire exposure in order to reconstruct the temperature distribution the member experienced. Based on this, the residual capacity is estimated, which is then used to decide the best option for rehabilitation.

657 Available assessment techniques can be grouped into two categories: non-destructive (NDT) and destructive (DT). NDTs are quite often used as they are usually fast and easy to carry out 658 659 and most importantly they have a minimal effect on the structure. Visual inspection is the most 660 basic and most used method. NDTs can be a powerful tool for localizing the parts of the structure that experienced significant damage and in some cases even determining its extent. 661 662 However, they are commonly used to determine the residual strength of damaged concrete, with results which can possibly be misleading due to the existence of a damage gradient in the 663 664 specimens. DTs are more invasive techniques, but can usually provide much more information 665 about the damage the structure encountered due to the fire. Even more often than the NDTs, 666 they are used to determine the residual strength of the concrete, but similarly, the results can be unreliable due to the damage gradient. 667

668 Further to the aforementioned empirical techniques, numerical methods are available. That 669 enable to perform damage identification and provide a precise evaluation of a structure's 670 residual capacity. However, fire events and the associated structural response are complex 671 phenomena, meaning numerical methods have to be used with great care. Using other techniques alongside numerical methods for validation can improve confidence in the results. 672 673 Furthermore, additional uncertainty from the model itself and the parameters used for it must 674 be considered. Hence, numerical methods often require significant time and expertise to yield 675 reliable results.

Even though post-fire assessments deal with highly complex events characterized by a large number of uncertainties, these uncertainties are rarely explicitly considered. The usual practice of ignoring uncertainties produces overconfidence in the assessment results. Probably as a consequence, the safety level of the structure is seldom evaluated. Most of the time, the rehabilitation plan, (i.e., whether and to what extent the structure should be repaired) is based on engineering judgement without any explicit safety assessment.

682 Considering the above, additional research in the post-fire assessment of concrete structures is 683 recommended to focus firstly on the development of an integrated approach combining multiple 684 techniques. This will produce the best results as it will overcome the individual disadvantages 685 of techniques and generally reduce uncertainties in the assessment. Furthermore, these 686 uncertainties in the assessment should be considered explicitly to avoid false confidence in the 687 assessment results. Finally, clear safety targets and ways to achieve them are needed. This will 688 alleviate the need to rely on engineering judgement and produce a more reliable assessment end 689 result.

690

691

Table 5 Case studies and used techniques

| | NON-DESTRUCTIVE | | | | | DESTRUC | CTIVE | NUMERICAL |
|----------------------------------|-----------------|---------|-----|------------------|----------|-------------|--------------------|-----------|
| Reference | Visual | Rebound | UPV | Other | Core | Petrography | Other | Numerical |
| | | Hammer | | | strength | | | |
| (Stochino et al., 2017) | + | + | + | Color spay | + | + | Load test | |
| (Colombo and Felicetti, 2007) | + | + | + | Drill resistance | | + | | |
| (Epasto <i>et al.</i> , 2010) | + | | | Impact echo | + | + | | |
| (Abraham and Dérobert, 2003) | | | | Seismic tests | | | | |
| (Dilek, 2007) | + | | + | Windsor | + | | Disk measurements | |
| (Ha <i>et al.</i> , 2016) | + | | | Neutralization | + | | Rebar sample | + |
| (Wróblewski and Stawiski, 2020) | | | | | + | | UPV per length | |
| (Cioni et al., 2001) | + | + | + | | + | + | Spectroscopy | + |
| (Alonso, 2008) | + | | + | | + | + | Thermo-gravimetric | |
| (Osman <i>et al.</i> , 2017) | + | + | | | | | | |
| (Kose <i>et al.</i> , 2006) | + | + | | | + | + | | |
| (Srinivasan et al., 2014) | + | + | + | | + | | | |
| (Awoyera <i>et al.</i> , 2014) | + | + | + | | | | | |
| (Stawiski, 2006) | | + | + | | | | | |
| (Folic <i>et al.</i> , 2002) | + | + | | | + | + | | |
| (Knyziak <i>et al.</i> , 2019) | + | + | + | | + | | | |
| (Gosain et al., 2008) | + | + | + | | + | | Steel samples | |
| (Jansson <i>et al.</i> , 2011) | + | | | | + | | | |
| (Wijaya, 2018) | + | + | | | + | + | Rebar test | |
| (Aseem <i>et al.</i> , 2019) | + | + | + | | + | + | | |
| (Timilsina <i>et al.</i> , 2021) | + | | | Deformations | | | | + |
| (Molkens <i>et al.</i> , 2017) | + | | | Deformations | | | | + |
| (Ali Musmar, 2020) | + | + | + | | + | | | + |
| (Peker and Pekmezci, 2002) | + | | + | | + | | | + |

Table 6 Recap of the methods used in the case studies

| Reference | Damage detection and | Residual performance | Rehabilitation recommendations |
|---------------------------------|-------------------------|----------------------|--------------------------------|
| | identification | evaluation | |
| (Stochino <i>et al.</i> , 2017) | + | | + |
| (Colombo and Felicetti, 2007) | + | | |
| (Epasto <i>et al.</i> , 2010) | + | | |
| (Abraham and Dérobert, 2003) | + | | |
| (Dilek, 2007) | + | | + |
| (Ha et al., 2016) | + | + | + |
| (Wróblewski and Stawiski, 2020) | + | | |
| (Cioni et al., 2001) | + | + | |
| (Alonso, 2008) | + | | |
| (Osman <i>et al.</i> , 2017) | + | + | + |
| (Kose <i>et al.</i> , 2006) | + | | |
| (Srinivasan et al., 2014) | + | | + |
| (Awoyera et al., 2014) | + | | + |
| (Stawiski, 2006) | + | | + |
| (Folic <i>et al.</i> , 2002) | + | | + |
| (Knyziak et al., 2019) | + | | + |
| (Gosain et al., 2008) | + | | + |
| (Jansson <i>et al.</i> , 2011) | + | | + |
| (Wijaya, 2018) | + | | + |
| (Aseem <i>et al.</i> , 2019) | + | | |
| (Timilsina et al., 2021) | + | | |
| (Molkens et al., 2017) | + | + | + |
| (Ali Musmar, 2020) | + | + | + |
| (Kodur and Agrawal, 2021) | + | + | + |
| (Peker and Pekmezci, 2002) | + | + | + |

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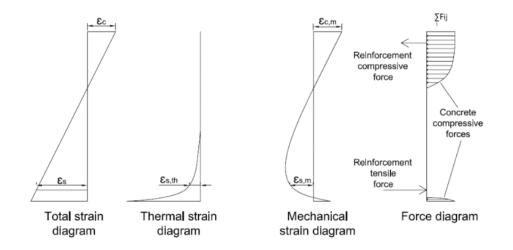


Figure 1 Stress distribution of the reinforced concrete slab exposed to the fire from the bottom side ε_c represents the strain in the top concrete fiber and ε_s in the bottom reinforcement (Van Coile et al., 2014a)



Figure 2 Spalling example

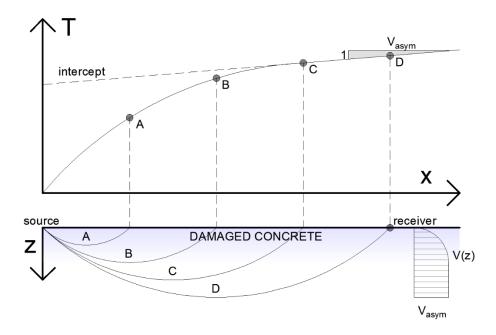


Figure 3 Indirect method of measuring UPV in order to obtain the damaged layer depth using inverse estimation of the residual velocity profile V(z) (Colombo and Felicetti, 2007)