

1 **Effect of pulsed electric field, mild thermal pretreatment**
2 **and calcium on texture changes of potato (*Solanum***
3 ***tuberosum* L.) during subsequent cooking**

4 **Authors:** Lucie G. Moens^{1*}, Karolien Plas¹, Jean-Claude Van Ceunebroeck², Ann M. Van Loey¹, Marc
5 E.G. Hendrickx^{1**}

6 **Author's affiliations:**

7 ¹Laboratory of Food Technology, Leuven Food Science and Nutrition Research Centre (LFoRCe),
8 Department of Microbial and Molecular Systems (M²S), KU Leuven, Kasteelpark Arenberg 22 postbox
9 2457, 3001 Leuven, Belgium

10 ²Lutosa SA, ZI du Vieux Pont 5, 7900 Leuze-en-Hainaut, Belgium

11 **Author's email addresses:**

12 Lucie G. Moens: lucie.moens@kuleuven.be

13 Karolien Plas: karolien.plas@hotmail.com

14 Jean-Claude Van Ceunebroeck: jean-claude.vanceunebroeck@outlook.com

15 Ann M. Van Loey: ann.vanloey@kuleuven.be

16 Marc E.G. Hendrickx: marceg.hendrickx@kuleuven.be

17 * author to whom correspondence should be addressed during submission process:

18 Lucie G. Moens

19 Email: lucie.moens@kuleuven.be

20 Telephone: +32 16 37 30 41

21 ** author to whom correspondence should be addressed after publication:

22 Marc E.G. Hendrickx

23 Email: marceg.hendrickx@kuleuven.be

24 Telephone: +32 16 32 15 72

25 **Submitted:** April 28, 2021

26 **Revision:** July 27, 2021

27 **Abstract**

28 The effect of pulsed electric field (PEF) and/or mild thermal processing at 60 °C (T60) on the cooking
29 behaviour of potato tissue in media with different Ca²⁺ concentrations (0-0.5%) was investigated. The
30 rate constant for texture degradation during cooking seemed to decrease after the different pretreatments
31 in the order Untreated > T60 > PEF > PEF-T60, but only a significant effect ($\alpha=0.05$) could be found
32 in the case of the combination pretreatment in 0.5% Ca²⁺ medium. These texture changes were linked
33 with changes in pectin degree of methylesterification (DM) and Ca²⁺ crosslinking obtained after the
34 pretreatments. The mild thermal pretreatment has little effect on the pectin DM but promotes ionic
35 crosslinking. Both the PEF and combination pretreatment reduce the pectin DM and increase ionic
36 crosslinking significantly. An exponential correlation was found between the texture degradation rate
37 constant and the pectin properties studied.

38 **Keywords:** Pulsed electric field; Thermal processing; Potato; Texture; Pectin

39

40 **1. Introduction**

41 A pulsed electric field (PEF) treatment involves the submission of biological cellular material to short
42 intensive electric pulses, while positioned between two electrodes and immersed in a conductive
43 medium. If the critical electric field strength is exceeded, the treatment results in the electroporation of
44 the cell membranes. In the food industry, PEF technology is currently used to improve diffusion
45 associated processes (e.g. drying and extraction) in plant tissues, to reduce cutting forces of plant tissues
46 (0.7-3 kV/cm), and to inactivate micro-organisms in liquid foods (15-40 kV/cm) (Botero-Urbe et al.,
47 2017; Leong et al., 2014; Puértolas et al., 2012; Toepfl et al., 2006; Vorobiev & Lebovka, 2008). This
48 research paper investigates the effect of PEF technology on the texture evolution of potato tissue during
49 subsequent cooking.

50 The sensory appreciation of fruit and vegetable tissue based food products is largely determined by
51 texture perception, which is related to the food structure (Wilkinson et al., 2000). The main texture
52 determining factors in low-starch plant tissues are the turgor pressure, maintained by an intact cell
53 membrane, and the integrity of the cell wall, composed of a pectin, hemicellulose and cellulose network.
54 Neighbouring cells are glued together by a middle lamella, which mainly consists of pectin (Christiaens
55 et al., 2016; Gonzalez & Barrett, 2010; Jackman & Stanley, 1995; Waldron et al., 2003).

56 In general, the texture softens during thermal processing. At temperatures from 60 °C, the
57 semipermeable character of the cell membrane is lost, resulting in a reduced turgor pressure (Gonzalez
58 et al., 2010; Gonzalez & Barrett, 2010). In contrast to cellulose and hemicellulose, the structure of pectin
59 changes during thermal processing, making pectin an important texture determining factor during
60 thermal processing (Ranganathan et al., 2016; Sila et al., 2008; Williams & Besler, 1996).

61 Pectin consists of three building blocks: linear subdomains of homogalacturonan (HG) and branched
62 subdomains of rhamnogalacturonan I (RG-I) and II (R-II), usually accounting for 60%, 20-35% and
63 10% of pectin, respectively (Mohnen, 2008). HG is composed of linked galacturonic acid (GalA)
64 residues and can be depolymerised during thermal treatments at temperatures higher than 80 °C by a
65 beta-eliminative reaction. With pectin playing an important role in the cell wall strength and cell
66 adhesion, the depolymerisation of pectin results in a softer texture. However, the structure of HG
67 determines the ease of depolymerisation (Christiaens et al., 2016; Sila et al., 2006).

68 HG with a low degree of methylesterification (DM) is less susceptible to the beta-elimination reaction
69 (Christiaens et al., 2016). The DM can be lowered by the action of pectin methylesterase (PME), whose
70 activity can be promoted by mild temperatures. Therefore, mild thermal pretreatments (15-60 min at
71 60-75 °C) are currently used to preserve texture during subsequent cooking (Lemmens et al., 2009;
72 Moens et al., 2020; Sila et al., 2006; Sila et al., 2005; Smout et al., 2005). Also cations may promote
73 PME activity: as plant PME is positively charged and tightly associated with the cell wall by ionic
74 interactions, the cations may compete with PME to bind the negatively charged GalA residues,
75 liberating the enzyme and preventing enzyme entrapment (Christiaens et al., 2016; Nari et al., 1991).
76 The altered membrane integrity after the mild thermal pretreatment may also promote the transport of
77 cations to the cell wall (Ranganathan et al., 2016).

78 Furthermore, blocks of negatively charged demethylesterified GalA residues (with the pK_a of polyGalA
79 being 3.38) (Kyomugasho et al., 2015) allow the formation of ionic crosslinks between GalA residues
80 and divalent cations such as Ca^{2+} , within and between different HG chains. Ionically crosslinked pectin
81 is less susceptible to depolymerisation and solubilisation at elevated temperatures and the denser pectin
82 network results in a firmer texture (Celus et al., 2018; Christiaens et al., 2016; Sila et al., 2009).
83 Therefore, mild thermal pretreatments are often performed in the presence of Ca^{2+} ions that may
84 promote the formation of such crosslinks (Lemmens et al., 2009; Sila et al., 2005; Smout et al., 2005).
85 Too high concentrations of divalent cations, on the other hand, may also inhibit PME activity
86 (Christiaens et al., 2016).

87 In the case of starch containing fruits and vegetables, such as potatoes, also the presence of starch affects
88 the texture, especially during thermal processing (Ranganathan et al., 2016). At temperatures from 50
89 °C, starch absorbs water and starts to swell (Lovegrove et al., 2017). The gelatinised starch inside the
90 cell drives the cells towards a spherical shape and creates a force that separates neighbouring cells. Due
91 to the promotion of cell separation, the presence of starch is associated with a mealy texture (Binner et
92 al., 2000; Laborde & Padella-Zakour, 2003; Ranganathan et al., 2016; Van Dijk, Fischer, Holm, et al.,
93 2002). Pectin in the middle lamella, on the other hand, is responsible for cell adhesion and counteracts
94 cell separation. While starch gelatinisation and cell membrane integrity loss occur at an early stage of
95 cooking, from 50 °C and 60 °C, respectively, the depolymerisation and solubilisation of pectin becomes

96 the rate determining step at the later phase of cooking at temperatures higher than 80 °C. Therefore, the
97 structure and crosslinking of pectin are important factors controlling the cooking behaviour of starch
98 containing tissues (Kaaber et al., 2007; Ormerod et al., 2002; Ross et al., 2011; Van Dijk, Fischer,
99 Beekhuizen, et al., 2002).

100 The PEF treatment softens the texture of fresh plant tissues: the turgor pressure is lost due to
101 electroporation of the cell membranes. Therefore, PEF technology can be used to reduce the cutting
102 force of fruit and vegetable tissues (Fincan & Dejmek, 2003; Leong et al., 2014; Ranganathan et al.,
103 2016). However, little information is available on the effect of PEF technology on pectin structure and
104 the consequences for texture during subsequent cooking. Recently, it was shown that a PEF
105 pretreatment may help to preserve the texture of carrot vascular tissue during subsequent cooking, and
106 that a PEF pretreatment prior to a mild thermal pretreatment enhances the texture preserving effect of
107 the mild thermal pretreatment in both carrot cortex and vascular tissue. Although a complete
108 understanding of the molecular mechanisms involved may need further investigation, it was shown that
109 PEF enables the demethylesterification of pectin in vascular carrot tissue, especially if combined with
110 a mild thermal pretreatment. The authors hypothesise that the electroporation of cell membranes
111 facilitates the transport of intracellular cations to the cell wall, the site of PME action, promoting PME
112 activity (Moens et al., 2020). However, as carrots have a relatively high pectin content and PME activity
113 (Alonso et al., 2003; Houben et al., 2011; Moens et al., 2020), the effect of PEF on pectin structure,
114 especially the DM, and on texture during subsequent cooking may be less pronounced in other fruit and
115 vegetable tissues containing less pectin, a smaller proportion of HG, and a lower PME activity.

116 Potato pectin has a relatively high RG-I content, and only consists for 25% of HG. The presence of RG-
117 II in potato cell wall has not been proven yet (Oomen et al., 2003; Ralet et al., 2016; Vincken et al.,
118 2000). The larger amount and the longer pectic side chains of RG-I in potatoes may explain the smaller
119 texture preserving effect of mild thermal pretreatments during subsequent thermal processing
120 (Ranganathan et al., 2016). Moreover, PME extracts from potatoes show a lower activity than extracts
121 from carrots (Moens et al., 2020; Moens, De Laet, et al., 2021). The activity of an extract, on the other
122 hand, may not be representative for the activity *in situ*. Additionally, potatoes have a relatively high
123 starch content (about 60-70% of dry matter) (Kolbe & Stephan-Beckmann, 1997; Moens, De Laet, et
124 al., 2021), which may also affect the texture during thermal processing.

125 For this reason, this paper investigates the effect of PEF and/or mild thermal processing on potato
126 texture during subsequent cooking in the presence of different levels of Ca²⁺ ions and on associated
127 pectin changes. The cooking behaviour, DM and calcium crosslinking of pectin was studied after
128 submission of potato tissue to no pretreatment, a PEF pretreatment, a mild thermal pretreatment at 60
129 °C, and a combination pretreatment. Finally, the pectin DM and ionic crosslinking were correlated with
130 the cooking behaviour.

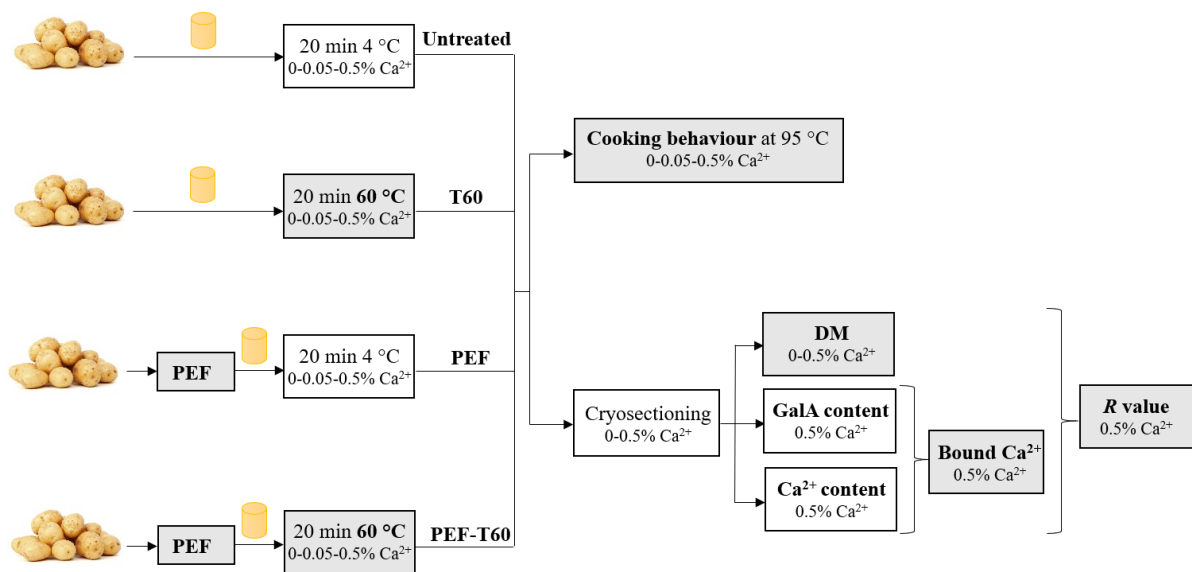
131 **2. Materials and methods**

132 2.1 Plant materials

133 Potatoes (*Solanum tuberosum* L.) of the variety Fontane were grown and harvested by a local farmer in
134 Belgium (Carolushoeve, Hoegaarden). Potatoes without cracks or bruises were retrieved and stored for
135 maximum two weeks before use in a fridge at 8 °C.

136 2.2 Pretreatments of potato tissue

137 The potatoes were submitted to pretreatments similar to the ones in the study of Moens et al. (2020) on
138 carrot tissues. Therefore, the potatoes were submitted to no pretreatment (untreated), a pulsed electric
139 field (PEF) pretreatment, a mild thermal pretreatment of 20 min at 60 °C (T60), and a combination of
140 a PEF and mild thermal (PEF-T60) pretreatment (**Figure 1**). The mild thermal pretreatment was
141 performed in demineralised water (0% Ca²⁺) or demineralised water containing 0.05% Ca²⁺ (1.8341 g
142 CaCl₂·2H₂O/l) or 0.5% Ca²⁺ (18.3411 g CaCl₂·2H₂O/l). The tissues that underwent no mild thermal
143 pretreatment (untreated and PEF) were soaked in the same media for 20 min at 4 °C.



144

145 **Figure 1** Research strategy to study the effect of pulsed electric field (PEF) and mild thermal processing
146 (T60) on the cooking behaviour of potato tissue, pectin demethylesterification and Ca²⁺-crosslinking.
147 DM = degree of methylesterification, GalA = galacturonic acid.

148 2.2.1 Pulsed electric field pretreatment

149 The PEF treatment protocol was based on the one used by Moens et al. (2020). Potatoes were manually
150 peeled, rinsed in tap water, blotted dry with tissue paper and exposed to electric pulses using the batch
151 Cellcrack III of Elea-DIL (German Institute for Food Technologies, Quackenbrück, Germany). The
152 PEF unit comprised a treatment chamber with stainless steel parallel electrodes (24 x 22.5 x 0.5 cm, w

153 x h x t) with an interelectrode distance of 29.7 cm, insulator thickness of 2 cm, and total volume of 12
154 l. Five potatoes were positioned randomly in the treatment chamber and immersed completely with
155 standardised water (0.6156 g NaCl/l and 0.0923 g CaCl₂.H₂O/l, conductivity 1400 μS/cm at 25 °C)
156 (Ben Ammar et al., 2011; Liu et al., 2017; Willemsen et al., 2017) to obtain a total weight of 4.5 kg
157 (with 1:3 approximate weight ratio of potatoes:medium). The exponential monopolar pulses were
158 characterised by an amplitude of 30 kV, electric field strength of 1.01 kV/cm, pulse energy of 450
159 J/pulse, frequency of 2 Hz, pulse width of 95 ± 5 μs (TBS 1102B-EDU digital oscilloscope, Tektronix,
160 Köln, Germany), and specific energy input of 100 J/kg per pulse (based on total mass in the treatment
161 chamber, being 4.5 kg). In order to select an appropriate PEF treatment intensity, an approach similar
162 to the one in the study of Moens et al. (2020) was used. The total specific energy input was varied by
163 increasing the number of pulses from 0 to 40 pulses, and the hardness of potato tissue was measured
164 after each treatment intensity and modelled to a fractional conversion model. An amount of pulses (20)
165 and total specific energy input (2.000 kJ/kg) at the plateau value of hardness was chosen as treatment
166 intensity, as this intensity was assumed to result in maximal cell electroporation at the used electric field
167 strength (data included in separate paper under review). The initial medium and potato temperature was
168 approximately 20 °C. The temperature increase of the medium during the PEF treatment was measured
169 to be less than 0.5 °C. Taking into account the total specific energy input and the specific heat capacity
170 of both treatment medium and potato tissue, the estimated temperature increase of the potato tissue was
171 less than 1 °C. Within one minute after the PEF treatment, the potatoes were removed from the treatment
172 chamber and medium, and within 5 minutes they were vacuum packed (A300/16, Multivac,
173 Wolfertschwenden, Germany) and placed in a fridge at 4 °C, where they were stored for maximum 16
174 h before use.

175 2.2.2 Mild thermal pretreatment

176 Potato tissue was thermally pretreated at 60 °C to promote PME activity, applying the treatment
177 protocol of Moens et al. (2020) with some adjustments. From one untreated or PEF pretreated potato,
178 eight cylinders (1 cm diameter, 1 cm height) were excised from the outer medulla using a stainless steel
179 bore. The cylinder axis was parallel with the longitudinal axis of the potatoes. The cylinders were rinsed
180 with 0.05% ascorbic acid to prevent browning, after which they were encapsulated per eight in stainless
181 steel tubes (110 mm length, 13 mm internal diameter, and 1 mm thickness). Subsequently, the tubes
182 were filled with demineralised water (0% Ca²⁺), or demineralised water containing 0.05% Ca²⁺ (1.8341
183 g CaCl₂.2H₂O/l) or 0.5% Ca²⁺ (18.3411 g CaCl₂.2H₂O/l). The potato cylinders encapsulated in the
184 stainless steel tubes were heated 20 min (including 3 min come up time) at 60 °C in a temperature-
185 controlled water bath (MP-5, Julabo GmbH, Seelbach, Germany) (Smout et al., 2005).

186

187

188 2.2.3 Calcium infusion

189 To make sure all samples were exposed to Ca^{2+} to the same extent, potato cylinders were excised from
190 untreated and PEF pretreated potatoes using the method described in Section 2.2.2. The potato cylinders
191 were encapsulated per eight in stainless steel tubes (110 mm length, 13 mm internal diameter, and 1
192 mm thickness), after which the tubes were filled with 0% Ca^{2+} , 0.05% Ca^{2+} or 0.5% Ca^{2+} . Subsequently,
193 the cylinders were incubated for 20 min at 4 °C.

194 2.3 Cooking behaviour of potato tissue

195 The cooking behaviour of the untreated and PEF and/or mild thermally pretreated potato tissue was
196 determined (**Figure 1**) and was defined as the decrease of the relative hardness as a function of holding
197 time at 95 °C.

198 2.3.1 Thermal treatment

199 The untreated and PEF and/or mild thermally pretreated potato tissues, encapsulated in stainless steel
200 tubes with different media, were transferred from the 60 °C water bath (Section 2.2.2) or fridge (Section
201 2.2.3) to a temperature-controlled water bath at 95 °C (Julabo MP-5, Julabo GmbH, Seelbach,
202 Germany). Three stainless steel tubes, containing 24 potato cylinders in total, derived from three
203 different potatoes, were withdrawn at different holding times (t) at 95 °C (0-240 min). Samples with
204 holding time 0 min were withdrawn after 5 min come up time (De Roeck et al., 2010; Moens et al.,
205 2020). The stainless steel tubes were immediately cooled for 5 min in an ice bath and conditioned for
206 20 min in a 20 °C water bath (DC30 and W13, Haake, Karlsruhe, Germany) before texture
207 measurement.

208 2.3.2 Texture measurement

209 The texture of the potato cylinders was measured using the TA.XT2i Texture Analyser (Stable Micro
210 Systems, Godalming, United Kingdom) equipped with a 25 kg load cell, heavy duty platform and
211 Texture expert exceed software (version 2.64, Stable Micro Systems, Godalming, United Kingdom).
212 The hardness of the potato cylinders was defined as the peak force required to compress one cylinder
213 to a 30% strain level, using an aluminum cylindrical probe with 25 mm diameter (P25, Stable Micro
214 Systems, Godalming, United Kingdom) and test speed 1 mm/s (De Roeck et al., 2010; Moens et al.,
215 2020). The relative hardness of potato tissue after a certain holding time in a specific medium was
216 calculated as the average hardness at that holding time in the specific medium divided by the average
217 hardness of untreated raw potato tissue ($t = -5$ min) soaked in the corresponding medium. The raw
218 relative hardness was the relative hardness of untreated or pretreated potato tissue at $t = -5$ min. The
219 cooking behaviour was defined as the decrease of relative hardness as a function of holding time ($t \geq 0$
220 min).

221 2.4 Characterisation of pectin after PEF and/or mild thermal processing

222 To investigate the effect of the different pretreatments and Ca^{2+} ions on PME activity, the DM of pectin
223 from raw untreated and pretreated tissue, soaked or pretreated in 0% and 0.5% Ca^{2+} , was determined
224 (**Figure 1**). The effect of the different pretreatments on calcium crosslinking of pectin was investigated
225 in the case of the highest calcium concentration (0.5% Ca^{2+}).

226 2.4.1 Cryosectioning of potato tissue

227 The raw untreated and pretreated potato cylinders (Section 2.2.2 and Section 2.2.3) were incubated for
228 5 min in an ice bath, transferred from the tubes with medium (0% Ca^{2+} and 0.5% Ca^{2+}) to new tubes
229 without medium, and stored in an ice bath until cutting. Thin sections of outer medulla of 90 μm
230 thickness (approx. 7 x 7 mm) were cut transversally from the potato cylinders using a cryomicrotome
231 (Reichert, Austria). To obtain cell wall material, they were washed in 70% ethanol to remove
232 intracellular compounds such as starch and proteins, and stored at 4 °C in 70% ethanol until analysis
233 (Christiaens et al., 2011; Moens et al., 2020). Each type of pretreatment was performed twice with five
234 potatoes. Hence, sections were cut from ten different potatoes after two pretreatment repetitions.

235 2.4.2 Pectin degree of methylesterification

236 The sections were washed in phosphate buffered saline solution (40 mM NaCl, 2.7 mM KCl, 8.0 mM
237 Na_2HPO_4 and 1.5 mM KH_2PO_4) at pH 7.4 and in demineralised water, after which the sections were
238 transferred to a parafilm and dried by applying a drop of 70% ethanol (Christiaens et al., 2011; Moens
239 et al., 2020). The pectin DM was measured using Fourier-transformation infrared (FT-IR) spectroscopy
240 (FTIR-8400S, Shimadzu, Kyoto, Japan), according to the method of Kyomugasho et al. (2015). For
241 each repetition of pretreatment, the DM was measured in fivefold (one measurement per potato).

242 2.4.3 Galacturonic acid content

243 Per repetition of pretreatment, two cryosections cut from five different potatoes were put together (5 x
244 2 sections, approx. 0.8 mg) and washed overnight at 4 °C by end-over-end rotation in demineralised
245 water. Next, the sections were washed for 1 h in technical ethanol at 4 °C and dried overnight at 40 °C.
246 The mass of the dried sections was determined and their GalA content was determined using a procedure
247 based on the method of Ahmed & Labavitch (1977). Therefore, the sections were hydrated overnight
248 in 1 ml demineralised water, 2 ml 98% sulphuric acid was added and the suspension was stirred for 2 h
249 in an ice-bath to hydrolyse pectin. The hydrolysate was diluted to obtain a volume of 5 ml, after which
250 the GalA content of the hydrolysate was quantified by the method of Blumenkrantz & Asboe-Hansen
251 (1973). The hydrolysis step was performed twice per pretreatment repetition, and the GalA content of
252 each hydrolysate was measured in triplicate.

253

254 2.4.4 Calcium content

255 Per repetition of pretreatment, five cryosections cut from five different potatoes were put together (5 x
256 5 sections, approx. 2 mg) and washed and dried as mentioned in Section 2.4.3. The dried sections were
257 weighted in a porcelain crucible, hydrated with 1 ml ultrapure water (organic free, 18 MΩ·cm
258 resistance), dried overnight at 100 °C, and ashed in a muffle furnace (Controller P330, Nabertherm,
259 Lilienthal, Germany) at 550 °C for 20 h. The ashes were cooled to room temperature and dissolved in
260 9.9 ml ultrapure water, after which the solution was acidified with 0.1 ml 65% nitric acid and left
261 overnight at 4 °C. The solution was filtered (0.45 µm membrane filter, Chromaphil® A-45/25,
262 Machery-Nagel, Düren, Germany) and its calcium content was measured radially at 318 nm using
263 inductively coupled plasma optical emission spectroscopy (iCAP 7400 ICP-OES Duo spectrometer,
264 Thermo Scientific, MA, USA). An SPS-SW2 certified standard was used for calibration (Gwala et al.,
265 2020; Moens et al., 2020). The calcium content was determined once per pretreatment repetition.

266 2.4.5 Pectin-calcium crosslinking

267 The bound calcium content was defined as the proportion of GalA units that is bound to calcium. It was
268 calculated as the calcium content of the sections (mol/g) divided by the GalA content of the sections
269 (mol/g). The bound calcium content was determined once per pretreatment repetition with 0.5% Ca²⁺
270 medium, using the corresponding GalA and Ca²⁺ measurements. The standard deviation on this
271 parameter was calculated using error propagation taking into account the standard deviation on the
272 repeated GalA measurements.

273 The proportion of demethylesterified GalA units that is bound to calcium was defined as the *R* value.
274 Therefore, the calcium content of the sections (mol/g) was divided by the content of demethylesterified
275 GalA units of the sections (mol/g) (Celus et al., 2018; Fang et al., 2008), with the content of
276 demethylesterified GalA units being calculated using the DM and the GalA content of the particular
277 sections. The *R* value was determined once per pretreatment repetition with 0.5% Ca²⁺ medium, using
278 the corresponding DM, GalA and Ca²⁺ measurements. The standard deviation on this parameter was
279 calculated using error propagation taking into account the error on the repeated GalA and DM
280 measurements.

281 2.5 Statistical data analysis

282 The raw relative hardness (*t* = -5 min) of potato tissue after the different pretreatments was compared
283 per calcium concentration using the Tukey HSD test with a significance level of 5% in JMP Pro (version
284 13.1.0, SAS Institute, Cary, NC, USA).

285 The cooking behaviour was modelled (proc nlin, SAS software, version 9.4, SAS Institute, Cary, NC,
286 USA) using the fractional conversion model: $H = H_r + (H_0 - H_r) \cdot \exp(-k \cdot t)$ with *H* = relative hardness
287 of potato tissue at holding time *t* (% raw untreated), *H*₀ = initial relative hardness at *t* = 0 min (% raw

288 untreated), H_r = residual relative hardness (% raw untreated), k = rate constant of texture degradation at
289 95 °C (min^{-1}), and t = holding time at 95 °C (min). For this, the relative hardness values were used,
290 together with a weight factor, defined as $1/(\text{standard error}/\text{relative hardness})^2$. Consequently, relative
291 hardness values with a large standard error were downweighted in the modelling. The model parameters
292 H_0 , k and H_r were estimated and compared between types of pretreatment and between calcium
293 concentrations using their 95% confidence intervals. The adjusted coefficient of determination of each
294 model was calculated as $R^2_{adj} = 1 - (m-1)(1 - SSR/SST)/(m-j)$ with m = number of observations, j =
295 number of model parameters, SSR = sum of squares due to regression and SST = total sum of squares
296 (De Roeck et al., 2010; Moens et al., 2020).

297 The initial relative hardness, rate constant and residual relative hardness were (separately) modelled as
298 a function of the variables pretreatment (Untreated, PEF, T60 and PEF-T60) and calcium concentration
299 using a linear model (proc mixed, SAS software, version 9.4, SAS Institute, Cary, NC, USA) to
300 investigate which variable has a significant effect on the model parameters that describe the cooking
301 behaviour. A weight factor, defined as $1/(\text{standard error}/\text{estimate})^2$, was used to take into account the
302 unequal errors on the estimated initial relative hardness, rate constant and residual relative hardness.

303 The DM of pectin was compared between pretreatments and calcium concentrations (0 and 0.5 % Ca^{2+})
304 using the Tukey HSD test with a significance level of 5% in JMP Pro (version 13.1.0, SAS Institute,
305 Cary, NC, USA).

306 The DM values were correlated with the estimated rate constants of the fractional conversion models
307 per calcium concentration (proc nlin, SAS software, version 9.4, SAS Institute, Cary, NC, USA) using
308 the exponential model $k = k_{DM0} * \exp(a_{DM} * DM)$, with k = the rate constant of texture degradation at 95
309 °C (min^{-1}), DM = the degree of methylesterification (%), k_{DM0} = the rate constant of texture degradation
310 at 95 °C if $DM = 0\%$, and a_{DM} = exponential factor expressing the sensitivity of k for the DM. The
311 adjusted coefficient of determination of each model was calculated.

312 The bound calcium content and the R values were compared between the different pretreatments by
313 means of their 95% confidence intervals. The middle of the interval was equal to the average value of
314 the parameter of both pretreatment repetitions, and the interval width was determined by the sample
315 size ($n=2$), a significance level of 5%, and the standard deviation of the average parameter value of both
316 pretreatment repetitions, obtained using error propagation taking into account the standard deviation of
317 the parameter value per pretreatment repetition. Samples with overlapping 95% confidence intervals
318 were assumed to have a similar bound calcium content or R value.

319 The bound calcium content and R values were correlated with the estimated rate constants of the
320 fractional conversion models in the case of 0.5% Ca^{2+} (proc nlin, SAS software, version 9.4, SAS
321 Institute, Cary, NC, USA) using the exponential model $k = k_{i0} * \exp(a_i * i)$, with k = the rate constant of
322 texture degradation at 95 °C (min^{-1}), i = bound calcium content (BCC) or R value (R), k_{i0} = the rate

323 constant of texture degradation at 95 °C if $i = 0$, and a_i = exponential factor expressing the sensitivity
324 of k for i . The adjusted coefficient of determination of each model was calculated.

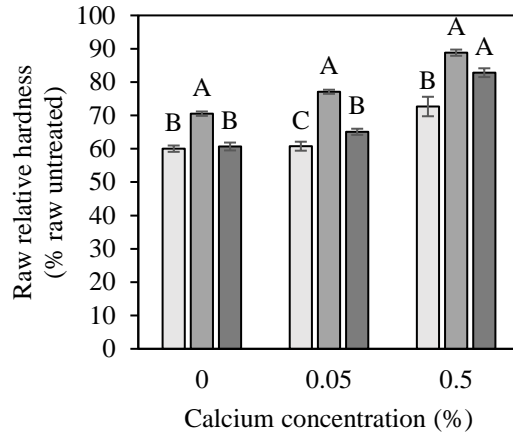
325

326 3. Results and discussion

327 3.1 Effect of PEF and mild thermal pretreatment on raw potato texture

328 Potato tissue was submitted to a PEF pretreatment, a mild thermal pretreatment at 60 °C and a
329 combination pretreatment in media with different Ca^{2+} concentrations. The relative hardness of the raw
330 pretreated tissues is shown in **Figure 2**. As the raw relative hardness of untreated tissue was 100% (not
331 shown), all pretreatments reduced the relative hardness of the raw tissue. The PEF pretreatment
332 promotes membrane electroporation (Boussetta et al., 2013; Fincan & Dejmek, 2003; Leong et al.,
333 2014), while the mild thermal pretreatment at 60 °C affects the physical organisation of membrane
334 lipids (Gonzalez et al., 2010; Gonzalez & Barrett, 2010). Both phenomena alter the integrity and
335 permeability of the cell membrane and result in a lower turgor pressure and a softer texture. However,
336 it seems that the PEF pretreatment has a larger impact on the texture than the mild thermal pretreatment,
337 for all tested Ca^{2+} concentrations. Possibly, the PEF pretreatment has a larger impact on the membrane
338 integrity than the mild thermal pretreatment. This difference in texture was also observed for both carrot
339 cortex and vascular tissue (Moens et al., 2020). However, the harder texture after the mild thermal
340 pretreatment can also be explained by the presence of swollen starch, resulting in a harder texture. The
341 texture of tissue submitted to the combination pretreatment was similar to the texture of PEF pretreated
342 tissue in the case of 0% Ca^{2+} , but harder than the texture of PEF pretreated tissue in the case of 0.05%
343 and 0.5% Ca^{2+} . Probably, this is related with differences in starch swelling and/or Ca^{2+} crosslinking.

344 In general, the raw relative hardness of potato tissue increases if higher Ca^{2+} concentrations are used.
345 The infusion of Ca^{2+} ions, which may be facilitated by cell membrane disintegration by the PEF (Leong
346 et al., 2018) and the mild thermal pretreatment (Sila et al., 2005; Smout et al., 2005), may promote the
347 ionic crosslinking of pectin and may result in a firmer cell wall, stronger middle lamella and harder
348 texture. Therefore, the data suggest that Ca^{2+} binding is promoted with increasing amounts of Ca^{2+}
349 (0.05% and 0.5% Ca^{2+}), for each of the pretreatments. As the formation of Ca^{2+} crosslinks requires the
350 presence of blocks demethylesterified GalA residues, both the changes in pectin DM and Ca^{2+}
351 crosslinking are investigated in Section 3.3. and Section 3.4, respectively.



352

353 **Figure 2** Relative hardness of raw potato tissue after a pulsed electric field pretreatment (□), a mild
 354 thermal pretreatment at 60 °C (■), and a combination of a pulsed electric field and mild thermal
 355 pretreatment (■) in media with different Ca²⁺ concentrations. Significant differences in texture between
 356 pretreatments were investigated per Ca²⁺ concentration using the Tukey HSD test ($\alpha=0.05$), and are
 357 indicated with different letters.

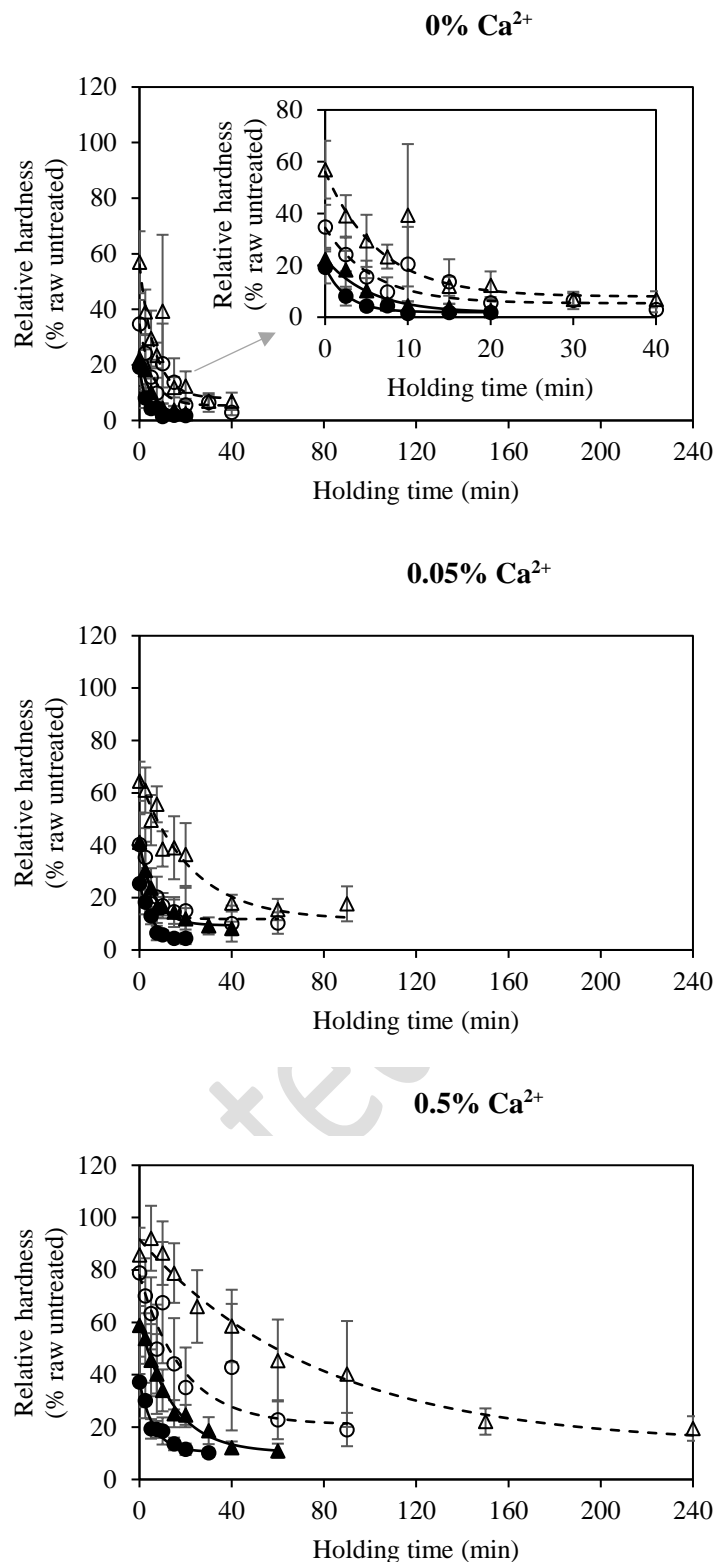
358

359 3.2 Cooking behaviour of potato tissue after PEF and mild thermal pretreatment

360 The cooking behaviour of potato tissue at 95 °C after no and a PEF and/or mild thermal pretreatment
 361 in media with different Ca²⁺ concentrations is shown in **Figure 3**. It is clear that the different
 362 pretreatments have a distinct effect on the texture of potato tissue during subsequent cooking and that
 363 the effect of the pretreatments also depends on the Ca²⁺ concentration of the surrounding medium. To
 364 be able to compare the cooking behaviour of potato tissue after the different pretreatments in the
 365 different media, the data points were modelled to a fractional conversion model. This isothermal curve
 366 describes the relative hardness as a function of holding time at 95 °C (**Figure 3**). As some large
 367 deviations between texture measurements were found for some samples, the model was fitted using a
 368 weighted nonlinear regression procedure (Section 2.5). The estimates of the initial relative hardness,
 369 the rate constant, and the residual relative hardness, and the corresponding adjusted coefficient of
 370 determination (R^2_{adj}) are shown in **Table 1**. The high values of R^2_{adj} and the randomly distributed
 371 residuals (differences between predicted and experimental values, results not shown) indicate that the
 372 fractional conversion model is a good model to describe the texture degradation during the thermal
 373 treatments at 95 °C. R^2_{adj} was somewhat smaller for the PEF pretreated tissue in 0.05% Ca²⁺, meaning
 374 the corresponding estimates are less precise.

375

376



377 **Figure 3** Cooking behaviour of potato tissue after no pretreatment (● Untreated), a pulsed electric field
 378 pretreatment (○ PEF), a mild thermal pretreatment at 60 °C (▲ T60), and a combination pretreatment
 379 (△ PEF-T60) in media with different calcium concentrations. The data were modelled to a fractional
 380 conversion model using weighted nonlinear regression (Untreated and T60: full line, PEF and PEF-T60
 381 dashed line). Error bars represent standard deviations on the texture measurements.

382 **Table 1** Parameters estimates and their standard error of the fractional conversion model, describing
 383 the cooking behaviour of untreated, pulsed electric field pretreated (PEF), mild thermally pretreated
 384 (T60), and PEF and mild thermally pretreated (PEF-T60) potato tissue at 95 °C in media with different
 385 calcium concentrations. H_0 = initial relative hardness, k = rate constant of texture degradation at 95 °C,
 386 H_r = residual relative hardness, R^2_{adj} = adjusted coefficient of determination. Significant differences in
 387 parameter estimates between pretreatments and calcium concentrations are indicated with different
 388 letters in superscript, based on the overlap of their 95% confidence intervals.

Calcium concentration (%)	Pretreatment	H_0 (% raw untreated)	k (10^{-2} min^{-1})	H_r (% raw untreated)	R^2_{adj}
0	Untreated	19.15 ± 0.73 ^F	38.10 ± 5.72 ^A	1.94 ± 0.51 ^B	0.985
	PEF	34.50 ± 1.99 ^D	17.37 ± 4.42 ^{ABC}	5.37 ± 2.19 ^{AB}	0.932
	T60	22.63 ± 1.02 ^{EF}	18.40 ± 4.29 ^{ABC}	1.74 ± 1.36 ^B	0.973
	PEF-T60	56.08 ± 2.44 ^C	15.23 ± 2.84 ^{ABC}	7.94 ± 3.18 ^{AB}	0.959
0.05	Untreated	25.61 ± 0.90 ^E	16.74 ± 2.92 ^{ABC}	2.28 ± 1.63 ^B	0.981
	PEF	41.39 ± 3.24 ^D	19.36 ± 6.10 ^{ABC}	11.80 ± 2.86 ^A	0.872
	T60	40.83 ± 1.19 ^D	15.62 ± 1.70 ^B	9.41 ± 1.04 ^A	0.983
	PEF-T60	65.49 ± 2.70 ^{BC}	4.53 ± 1.41 ^{CD}	11.52 ± 6.96 ^{AB}	0.992
0.5	Untreated	37.23 ± 2.22 ^D	16.05 ± 3.05 ^{ABC}	10.53 ± 1.33 ^A	0.950
	PEF	77.97 ± 2.99 ^B	5.31 ± 1.56 ^{CD}	20.93 ± 5.90 ^A	0.992
	T60	60.56 ± 1.77 ^C	6.93 ± 0.79 ^C	10.24 ± 1.88 ^A	0.985
	PEF-T60	91.66 ± 2.56 ^A	1.28 ± 0.35 ^D	13.22 ± 8.41 ^{AB}	0.996

389
 390 The initial relative hardness represents the relative hardness after 5 min come up time, during which the
 391 texture can already soften. In case the turgor pressure isn't completely lost by a pretreatment, the turgor
 392 pressure can become completely lost due to thermal destabilisation of the cell membrane during the
 393 come up time. Temperatures above 50 °C also facilitate the gelatinisation of starch (Laborde & Padella-
 394 Zakour, 2003). Additionally, chemical depolymerisation of pectin through beta-elimination can already
 395 occur from temperatures of 80 °C and higher, but this contribution will be negligible during the come
 396 up time. Potato tissue treated in 0% Ca^{2+} had a higher initial relative hardness if pretreated with PEF or
 397 the combination pretreatment (PEF-T60), with the hardest texture being observed after the combination
 398 pretreatment (**Table 1**). In the case of 0.05% Ca^{2+} , the initial relative hardness of tissue submitted to a
 399 PEF, a mild thermal, and a combination pretreatment was significantly harder than the initial relative
 400 hardness of untreated potato tissue. Again, the hardest texture was observed after the combination
 401 pretreatment. The initial relative hardness of the tissues treated in 0.5% Ca^{2+} increased in the order

402 Untreated < T60 < PEF < PEF-T60. It can be observed that the initial relative hardness is higher if the
403 treatments were performed in Ca²⁺ rich media.

404 After fitting the initial relative hardness estimates to a linear model (not shown), it becomes clear that
405 both the pretreatments and the calcium concentration have a significant effect ($\alpha=0.05$) on the initial
406 relative hardness. The initial relative hardness increases in the order Untreated^C < T60^B = PEF^B < PEF-
407 T60^A, with different letters in superscript referring to significant different effects on the initial relative
408 hardness. Furthermore, an increasing calcium concentration results in a harder texture.

409 During the thermal treatment at 95 °C hardness will decrease by pectin depolymerisation through beta-
410 elimination and by pectin solubilisation. However, the pectin demethylesterification and ionic
411 crosslinking, that may result from the different pretreatments, can slow down the depolymerisation
412 reaction, and hence retard the tissue softening. The rate constant of each curve was estimated (**Table 1**)
413 and can be used to calculate the rate of texture degradation at a certain holding time. No significant
414 differences between rate constants could be observed after cooking in 0% Ca²⁺, although the untreated
415 sample shows the highest texture degradation rate constant. Also after the treatments in 0.05% Ca²⁺ no
416 significant difference between rate constants could be found, although the combination pretreatment
417 seemed to result in the smallest texture degradation rate constant. The texture degradation of tissue
418 treated in 0.5% Ca²⁺ was significantly slower after the combination pretreatment. However, in general,
419 it seems that the texture during cooking remains harder in the order Untreated < T60 < PEF < PEF-T60
420 (except for 0.05% Ca²⁺) (**Figure 3**). Moreover, the rate constants were smaller if a medium with a higher
421 Ca²⁺ concentration was used, in particular after the mild thermal pretreatment and the combination
422 pretreatment.

423 The rate constants were fitted to a linear model (not shown). As was already observed in **Table 1**, the
424 rate constant decreases significantly with increasing calcium concentration. The effect of the variable
425 'pretreatment' on the rate constant, on the other hand, was not significant according to the F-test ($Pr>F$
426 = 0.0883). However, according to the t-test, the different pretreatments decrease the rate constant in the
427 order Untreated^A ≥ PEF^{AB} ≥ T60^{BC} = PEF-T60^{BC}. Therefore, both the mild thermal pretreatment and
428 the combination pretreatment result in a significantly smaller rate constant, in comparison with the
429 untreated tissue.

430 On the other hand, the effect of the pretreatments and the Ca²⁺ concentration on the residual relative
431 hardness was negligible (**Table 1**). The residual relative hardness after the PEF and the combination
432 pretreatment had a relatively high standard error for all Ca²⁺ concentrations tested. This may be due to
433 the fact that only a few datapoints could be used to estimate this parameter (**Figure 3**). These
434 pretreatments might result in a harder texture after prolonged heating, but these observations could not
435 be confirmed by comparison of the 95% confidence intervals.

436 According to the linear model fitting the residual relative hardness values for different pretreatments
437 and Ca^{2+} concentrations (not shown), the residual relative hardness significantly increases with
438 increasing Ca^{2+} concentration. No significant effect of the variable ‘pretreatment’ could be found using
439 the F-test ($\text{Pr}>F = 0.1085$), but the t-test showed an increasing residual relative hardness in the order
440 $\text{Untreated}^C \leq \text{T60}^{BC} = \text{PEF-T60}^{BC} \leq \text{PEF}^{AB}$. Therefore, only a significant effect of the PEF pretreatment
441 on the residual relative hardness, in comparison with the untreated tissue, could be found. The
442 insignificant effect of the combination pretreatment on the residual relative hardness is probably due to
443 its relatively high standard error.

444 It needs to be stressed that the evolution of the cooking curve depends on all three parameters (initial
445 relative hardness, rate constant and residual relative hardness). Whereas the effect of the different
446 pretreatments on the initial relative hardness was less clear in carrot tissues (Moens et al., 2020), the
447 pretreatments had a significant effect on the initial relative hardness of potato tissue. This can be
448 explained by the presence of (partially) gelatinised starch in potato cells after the mild thermal
449 pretreatment, firming the texture. However, more significant differences between rate constants could
450 be found for carrot tissue, even when cooked in demineralised water (Moens et al., 2020). These
451 differences between vegetable tissues can, at least partially, be attributed to the lower ratio of HG to
452 RG-I in potato pectin (Ralet et al., 2016). If the pretreatments would affect HG structure, it may be that
453 these structural changes have a lower impact on the cooking behaviour of potato tissue. Moreover, the
454 gelatinised starch in potato cells promotes cell separation and counteracts the adhesive function of
455 pectin, which may be altered due to the different pretreatments.

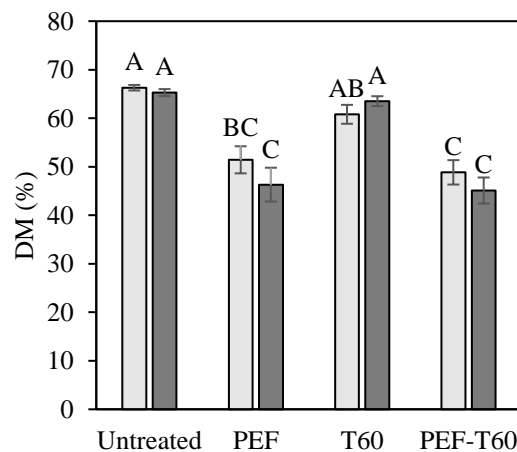
456 However, with pectin changes being the rate determining process during the cooking process, it is
457 interesting to investigate whether the pretreatments have an effect on the DM and ionic crosslinking of
458 pectin in potatoes. The different pretreatments may facilitate endogenous PME activity, decreasing the
459 pectin DM. Demethylesterified GalA residues may bind Ca^{2+} ions, especially when Ca^{2+} is available in
460 excess, and form Ca^{2+} crosslinks that affect the solubilisation and depolymerisation of pectin during
461 cooking. Therefore, the effect of the pretreatments and the Ca^{2+} concentration on the pectin DM, and
462 the effect of the pretreatments on ionic crosslinking was investigated in Section 3.3 and Section 3.4,
463 respectively.

464 3.3 Pectin demethylesterification

465 The DM of pectin from untreated and PEF and/or mild thermally pretreated tissue in media with 0%
466 and 0.5% Ca^{2+} was determined (**Figure 4**). The PEF pretreatment reduced the DM significantly in case
467 of both Ca^{2+} concentrations. Although the exact mechanism of the promotion of PME activity after such
468 pretreatment needs further investigation, it is hypothesised that the electroporation of the cell
469 membrane, and possibly of other membranes surrounding cell organelles such as the tonoplast,
470 enhances enzyme-substrate contacts. An enhanced transport of intracellular (monovalent) cations to the

471 cell wall may help deliberate PME from pectin chains and, hence, promote PME activity, or a higher
472 availability of PME at the cell wall due to migration of the enzyme from the cytoplasm and its organelles
473 to the cell wall may explain the reduced DM. The elevated concentration of Ca^{2+} in the treatment
474 medium, on the other hand, had no significant effect on the DM. Too high concentrations of divalent
475 cations may even inhibit PME activity as pectin becomes less accessible if ionically crosslinked
476 (Christiaens et al., 2016). A reduction in pectin DM after a PEF pretreatment was also observed in carrot
477 vascular tissue in the studies of Moens et al. (2020) and Moens, Huang, et al. (2021). The effect of the
478 PEF pretreatment on the DM of pectin from carrot cortex was less pronounced and may be attributed
479 to the lower conductivity (related to ionic content).

480 The mild thermal pretreatment had no significant effect on the DM (**Figure 4**). Possibly, the 20 min
481 incubation at 60 °C was not long enough to significantly reduce the DM, or the elevated temperature
482 might (partially) inactivate PME. Previous work showed that at this temperature the PME labile fraction
483 and (to a smaller extent) the stable fraction may be inactivated (Moens, De Laet, et al., 2021). This
484 makes it difficult to use a thermal pretreatment that at the same time affects the cell membrane integrity
485 (allowing Ca^{2+} migration) and avoids PME inactivation. In carrots, on the other hand, a significant
486 reduction of the DM was observed after a mild thermal pretreatment for pectin in both cortex and
487 vascular tissue (Moens et al., 2020). A different thermal stability of PME from these vegetables may
488 explain these different observations (Anthon & Barrett, 2002).



489

490 **Figure 4** Degree of methylesterification (DM) of pectin from potato tissue that is subjected to no
491 pretreatment (Untreated), a pulsed electric field pretreatment (PEF), a mild thermal pretreatment at 60
492 °C (T60), and a combination pretreatment (PEF-T60), and soaked in 0% Ca^{2+} (■) or 0.5% Ca^{2+} (■)
493 medium. Error bars represent standard errors on the DM measurements. Significant differences in DM
494 values between pretreatments and calcium concentrations are indicated with different letters, based on
495 the results of the Tukey HSD test ($\alpha=0.05$).

496 The combination pretreatment resulted in a pectin DM similar to the DM observed after the PEF
497 pretreatment (**Figure 4**). It is clear that the mild thermal pretreatment has no additional effect on the
498 pectin DM. A reduced DM after a combination pretreatment was also observed for pectin in carrot
499 cortex (Moens et al., 2020) and especially in vascular tissue (Moens et al., 2020; Moens, Huang, et al.,
500 2021).

501 Although the pectin DM seemed slightly lower after no pretreatment, the PEF and the combination
502 pretreatment in case of the highest Ca^{2+} concentration, and the pectin DM seemed slightly higher after
503 the mild thermal pretreatment in case of the highest Ca^{2+} concentration (**Figure 4**), no significant effect
504 of the Ca^{2+} concentration on the PME activity could be demonstrated.

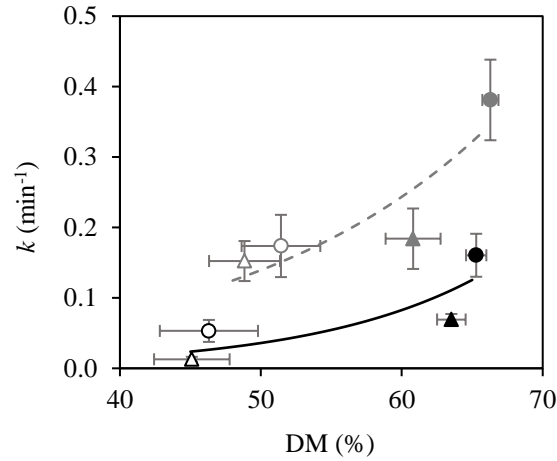
505 The reduction of the pectin DM after the PEF pretreatment is in correspondence with the harder texture
506 during cooking after the PEF pretreatment (**Figure 3**). However, the rate constant of PEF treated tissue
507 was not significantly lower than the rate constant of untreated tissue, for all Ca^{2+} concentrations tested
508 (**Table 1**). The formation of ionic crosslinks, especially in the case of high Ca^{2+} concentrations, and the
509 high initial relative hardness might explain the firmer texture during cooking.

510 The insignificant effect of the mild thermal pretreatment on the pectin DM was in line with the observed
511 rate constant after such pretreatment, which was not significantly different from the rate constant of
512 untreated tissue for all Ca^{2+} concentrations tested (**Table 1**). According to the linear model in Section
513 3.2, on the other hand, the rate constant was significantly affected by the mild thermal pretreatment.
514 The presence of ionic and/or covalent crosslinks may (partially) explain the lower rate constant and the
515 harder texture during cooking after a mild thermal pretreatment, compared to the texture during cooking
516 of untreated tissue (**Figure 3**). Moreover, the position of the cooking curves at higher relative hardness
517 values may be explained by the higher initial relative hardness, especially in the case of high Ca^{2+}
518 concentrations.

519 Although the combination pretreatment resulted in a significant reduction of DM, the rate constant of
520 PEF and mild thermally pretreated tissue was only significantly lower than the rate constant of untreated
521 tissue if the treatments were performed in 0.5% Ca^{2+} (**Table 1**). The linear model (Section 3.2), on the
522 other hand, suggested a significant effect of the combination pretreatment on the rate constant.
523 However, the firmer texture during cooking after the combination pretreatment can't be completely
524 explained by a reduction in pectin DM, as the combination pretreatment resulted in a DM value similar
525 to the DM after the PEF pretreatment, and the PEF pretreatment resulted in a less firm texture during
526 cooking (**Figure 3**). Therefore, the presence of ionic pectin crosslinks is discussed in Section 3.4.

527 An exponential correlation between the pectin DM and the rate constant k ($k = k_{DM0} * \exp(a_{DM} * DM)$) was
528 found for 0% and 0.5% Ca^{2+} (**Figure 5** and **Table 2**). Again, it seems that the rate constant is lower in
529 the case of 0.5% Ca^{2+} medium. However, k_{DM0} is not significantly different between Ca^{2+}
530 concentrations. The large error on this estimate may be explained by the lack of datapoints at very low

531 DM values. Also a large error on the estimates of a_{DM} can be observed, and no significant difference in
 532 sensitivity of the rate constant of texture degradation at 95 °C to pectin DM (a_{DM}) between calcium
 533 concentrations can be demonstrated.



534
 535 **Figure 5** Exponential relationship between the degree of methylesterification (DM) of pectin and the
 536 rate constant k of texture degradation at 95 °C of tissue that was submitted to no pretreatment (●
 537 Untreated), a pulsed electric field pretreatment (○ PEF), a mild thermal pretreatment at 60 °C (▲ T60),
 538 a combination pretreatment (△ PEF-T60), and soaked in media with 0% Ca^{2+} (dashed line, grey
 539 symbols) or 0.5% Ca^{2+} (full line, black symbols). Vertical error bars represent the standard error on the
 540 estimates of the rate constant k and horizontal error bars represent the standard error on the DM
 541 measurements.

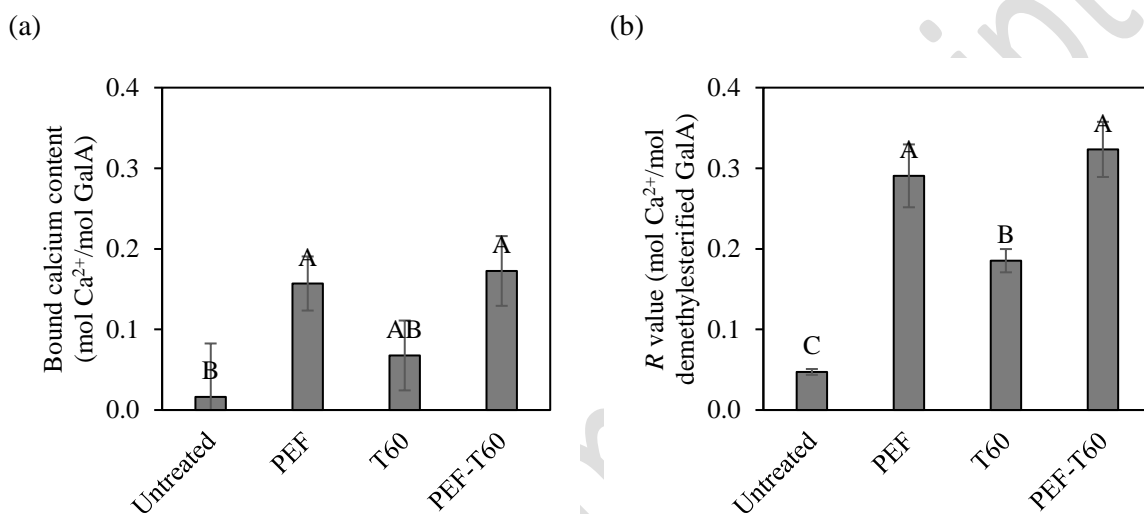
542 **Table 2** Parameter estimates and their standard error of the exponential model, describing the
 543 relationship between the pectin degree of methylesterification (DM) and the rate constant of texture
 544 degradation at 95 °C (k) in media with 0% Ca^{2+} and 0.5% Ca^{2+} . k_{DM0} = the rate constant of texture
 545 degradation at 95 °C if DM = 0%, a_{DM} = exponential factor expressing the sensitivity of k for the DM,
 546 R^2_{adj} = adjusted coefficient of determination. Significant differences in parameter estimates between
 547 calcium concentrations are indicated with different letters in superscript, based on the overlap of their
 548 95% confidence intervals.

Calcium concentration (%)	k_{DM0} (10^{-2} min^{-1})	a_{DM} ($10^{-2} \%^{-1}$)	R^2_{adj}
0	0.86 ± 1.14^A	5.58 ± 2.15^A	0.954
0.5	0.06 ± 0.22^A	8.34 ± 6.33^A	0.843

549
 550 To investigate the effect of the different pretreatments on ionic crosslinking of pectin, the bound calcium
 551 content and R value of potato cell wall material from untreated and pretreated potato tissue was
 552 compared for the highest Ca^{2+} concentration (Section 3.4).

553 3.4 Pectin-calcium crosslinking

554 The cell wall bound calcium content was determined for cell wall material from untreated and pretreated
 555 potato tissue, soaked or pretreated in 0.5% Ca^{2+} (**Figure 6** (a)). Both the PEF and the combination
 556 pretreatment significantly increased the proportion of GalA units that is bound to calcium. This
 557 observation can be explained by the reduced pectin DM in **Figure 4** after the same types of pretreatment:
 558 more demethylesterified GalA units are available to bind Ca^{2+} ions. The bound calcium content of cell
 559 wall material from mild thermally pretreated tissue seems higher than the bound calcium content of cell
 560 wall material from untreated tissue, but this difference is insignificant.



561 **Figure 6** Bound calcium content (a) and R value (b) of potato cell wall material obtained after no
 562 pretreatment (Untreated), a pulsed electric field pretreatment (PEF), a mild thermal pretreatment at 60
 563 $^{\circ}\text{C}$ (T60), a combination pretreatment (PEF-T60), and soaking in 0.5% Ca^{2+} . The error bars represent
 564 the standard deviations on the parameters. Significant differences in bound calcium content or R value
 565 between pretreatments are indicated with different letters, based on the overlap of their 95% confidence
 566 intervals.

567 On the other hand, the R value significantly increased after the mild thermal pretreatment (**Figure 6**
 568 (b)), meaning a larger proportion of demethylesterified GalA residues is bound to calcium. As the DM
 569 of pectin from mild thermally pretreated tissue was not significantly lower than the DM of pectin from
 570 untreated tissue (**Figure 4**), this difference in R value may be explained by an enhanced Ca^{2+} migration
 571 to the cell wall as a result of the thermal destabilisation of the cell membrane at 60 $^{\circ}\text{C}$, whereby the
 572 Ca^{2+} ions bind existing demethylesterified GalA residues. The R value is highest after the PEF and the
 573 combination pretreatment. This suggests that these pretreatments not only result in the lowest pectin
 574 DM, but also in enhanced migration of Ca^{2+} ions towards the cell wall, binding the existing and newly
 575 formed demethylesterified GalA residues. As was already suggested in Section 3.1, the PEF
 576 pretreatment may have a larger effect on the membrane integrity than the mild thermal pretreatment.
 577 Moreover, the R values higher than 0.25 indicate that pectin chains are dimerised following an ordered

578 egg-box model, resulting in a stronger gel and firmer texture (Celus et al., 2018; Fraeye et al., 2010).
579 The DM (**Figure 4**) and R values (**Figure 6** (b)) were similar after the PEF and the combination
580 pretreatment. Therefore, they might not be sufficient to completely explain the observed differences in
581 texture during cooking (**Figure 3**). The formation of covalent crosslinks during the different
582 pretreatments can't be excluded.

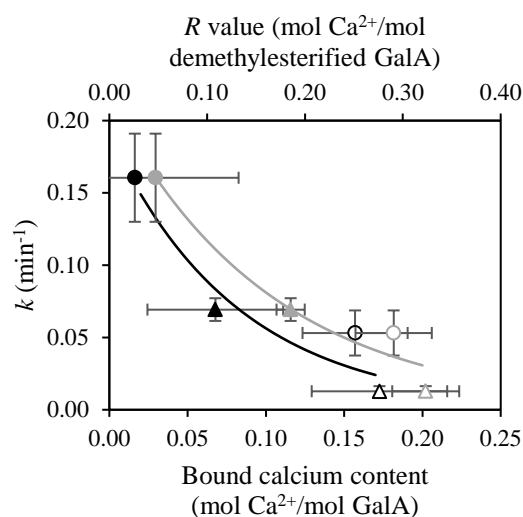
583 The observations in **Figure 6** are in line with the results obtained by Moens, Huang, et al. (2021) for
584 carrot vascular alcohol insoluble residue (AIR), whereby the bound calcium content increased after the
585 mild thermal pretreatment and, especially, after the PEF and the combination pretreatment. The R value
586 of carrot vascular AIR, on the other hand, increased to the same extent after the three types of
587 pretreatment. Probably, the intrinsic Ca^{2+} content of the carrot tissue was not high enough to bind the
588 newly formed demethylesterified GalA residues, whereas in this experiment an excess of Ca^{2+} became
589 available at the cell wall. However, as the carrot experiment was performed without calcium soaking,
590 the bound calcium content and R value of carrot cell wall material might increase in the presence of
591 additional Ca^{2+} ions.

592 As the exponential correlation of the rate constant of texture degradation at 95 °C and the pectin DM
593 was not fully adequate for 0.5% Ca^{2+} (**Table 2**), the bound calcium content and the R value were
594 correlated to the rate constant ($k = k_{i0} * \exp(a_i * i)$, with i = bound calcium content (BCC) or R value). The
595 rate constant decreases exponentially with increasing bound calcium content or increasing R value
596 (**Figure 7** and **Table 3**). From the adjusted coefficient of determination it is clear that these parameters
597 have a higher explanatory value for the cooking behaviour of potato tissue in 0.5% Ca^{2+} than the pectin
598 DM (**Table 2**).

599

600

601



602

603 **Figure 7** Exponential relationship between the bound calcium content (black) and the R value (grey) of
 604 potato cell wall material and the rate constant k of texture degradation at 95 °C of potato tissue that was
 605 submitted to no pretreatment (● Untreated), a pulsed electric field pretreatment (○ PEF), a mild thermal
 606 pretreatment at 60 °C (▲ T60), a combination pretreatment (△ PEF-T60), and soaked in 0.5% Ca^{2+}
 607 medium. Vertical error bars represent the standard error on the estimates of the rate constant k and
 608 horizontal error bars represent the standard deviation of the bound calcium content and R value.

609 **Table 3** Parameters estimates and their standard error of the exponential model, describing the
 610 relationship between the bound calcium content (BCC) and R value of potato cell wall material and the
 611 rate constant of texture degradation at 95 °C in medium with 0.5% Ca^{2+} . k_{BCC0} = the rate constant of
 612 texture degradation at 95 °C if BCC = 0 mol Ca^{2+} /mol GalA, a_{BCC} = exponential factor expressing the
 613 sensitivity of k for the BCC, k_{R0} = the rate constant of texture degradation at 95 °C if R value = 0 mol
 614 Ca^{2+} /mol demethylesterified GalA, a_R = exponential factor expressing the sensitivity of k for the R
 615 value, R^2_{adj} = adjusted coefficient of determination.

Bound calcium content (BCC)	
k_{BCC0} (10^{-2} min^{-1})	19.01 ± 3.21
a_{BCC} (mol GalA/mol Ca^{2+})	-12.16 ± 3.55
R^2_{adj}	0.960
R value	
k_{R0} (10^{-2} min^{-1})	21.43 ± 2.97
a_R (mol demethylesterified GalA/mol Ca^{2+})	-6.07 ± 1.21
R^2_{adj}	0.978

616

617

618 4. Conclusion

619 This paper investigated the effect of PEF technology on the texture evolution of potato tissue during
620 subsequent cooking. More exactly, the cooking behaviour of untreated and PEF and/or mild thermally
621 pretreated potato tissue was compared in media with different Ca^{2+} concentrations. In general, the initial
622 relative hardness increased in the order Untreated < T60 = PEF < PEF-T60. Although the texture during
623 cooking tended to be harder in the order Untreated < T60 < PEF < PEF-T60, almost no significant
624 differences between rate constants, corresponding to the different pretreatments, could be found. Only
625 a significantly slower cooking behaviour could be observed after the combination pretreatment in 0.5%
626 Ca^{2+} medium. Linear modelling of the rate constants suggested an effect of the mild thermal
627 pretreatment and the combination pretreatment. The effect of the different pretreatments on the residual
628 relative hardness was negligible. It is clear that the actual evolution of texture during cooking is
629 determined by the interplay of the relative hardness obtained after the pretreatment, the rate constant,
630 and the residual relative hardness after prolonged cooking. Additionally, the presence of Ca^{2+} tended to
631 increase the relative hardness and to reduce the rate constant.

632 Only the PEF and combination pretreatment reduced the pectin DM significantly, and independently of
633 the Ca^{2+} concentration used. Accordingly, the bound calcium content and R value of potato cell wall
634 material increased after these types of pretreatment (0.5% Ca^{2+}). The mild thermal pretreatment had no
635 significant effect on the pectin DM, but seemed to facilitate the binding of Ca^{2+} ions (0.5% Ca^{2+}) to
636 existing demethylesterified GalA residues. The rate constant of texture degradation was exponentially
637 correlated with the pectin DM (0-0.5% Ca^{2+}), and the bound calcium content and R value (0.5% Ca^{2+}).

638 In the case potatoes are thermally processed to inactivate endogenous enzymes and micro-organisms
639 and a firm 'fresh-like' texture is desired after the thermal process, the introduction of a PEF
640 pretreatment, as such or combined with a mild thermal pretreatment, may be considered. However, the
641 texture preserving effect of the pretreatment is less pronounced than in carrot vascular tissue (Moens et
642 al., 2020). The use of treatment media with high calcium concentrations might help to better preserve
643 texture of PEF pretreated potato tissue during thermal processing. Moreover, the PEF pretreatment may
644 also reduce the energy requirements to cut the fresh tissue. In the case potatoes are thermally processed
645 to soften the tissue for reasons of palatability, special attention has to be paid to the texture of the final
646 product if a PEF pretreatment is introduced to reduce the cutting force of the fresh tissue. Upon thermal
647 processing, the PEF pretreated tissue may remain harder than untreated tissue. The complete
648 inactivation of PME and/or the use of treatment media with low Ca^{2+} concentrations might be helpful
649 to limit the texture preserving effect of the PEF pretreatment during thermal processing.

650

651

652 **Declaration of competing interest**

653 The authors declare no conflict of interest.

654

655 **Acknowledgement**

656 This research was partly funded by VLAIO (Flanders Innovation and Entrepreneurship, Belgium) in
657 the context of a Baekeland mandate (HBC.2016.0591).

658

659 **References**

- 660 Ahmed, A. E. R., & Labavitch, J. M. (1977). A simplified method for accurate determination of cell wall
661 uronide content. *Journal of Food Biochemistry*, *1*(4), 361–365. [https://doi.org/10.1111/j.1745-](https://doi.org/10.1111/j.1745-4514.1978.tb00193.x)
662 [4514.1978.tb00193.x](https://doi.org/10.1111/j.1745-4514.1978.tb00193.x)
- 663 Alonso, J., Canet, W., Howell, N., & Alique, R. (2003). Purification and characterisation of carrot (*Daucus*
664 *carota* L) pectinesterase. *Journal of the Science of Food and Agriculture*, *83*(15), 1600–1606.
665 <https://doi.org/10.1002/jsfa.1591>
- 666 Anthon, G. E., & Barrett, D. M. (2002). Kinetic parameters for the thermal inactivation of quality-related
667 enzymes in carrots and potatoes. *Journal of Agricultural and Food Chemistry*, *50*(14), 4119–4125.
668 <https://doi.org/10.1021/jf011698i>
- 669 Ben Ammar, J., Lanoisellé, J. L., Lebovka, N. I., Van Hecke, E., & Vorobiev, E. (2011). Impact of a pulsed
670 electric field on damage of plant tissues: Effects of cell size and tissue electrical conductivity. *Journal of*
671 *Food Science*, *76*(1), E90–E97. <https://doi.org/10.1111/j.1750-3841.2010.01893.x>
- 672 Binner, S., Jardine, W. G., Renard, C. M. C. G., & Jarvis, M. C. (2000). Cell wall modifications during cooking
673 of potatoes and sweet potatoes. *Journal of the Science of Food and Agriculture*, *80*(2), 216–218.
674 [https://doi.org/10.1002/\(SICI\)1097-0010\(20000115\)80:2<216::AID-JSFA507>3.0.CO;2-6](https://doi.org/10.1002/(SICI)1097-0010(20000115)80:2<216::AID-JSFA507>3.0.CO;2-6)
- 675 Blumenkrantz, N., & Asboe-Hansen, G. (1973). New method for quantitative determination of uranic acids.
676 *Analytical Biochemistry*, *54*(2), 484–489. [https://doi.org/10.1016/0003-2697\(73\)90377-1](https://doi.org/10.1016/0003-2697(73)90377-1)
- 677 Botero-Uribe, M., Fitzgerald, M., Gilbert, R. G., & Midgley, J. (2017). Effect of pulsed electrical fields on the
678 structural properties that affect french fry texture during processing. *Trends in Food Science and*
679 *Technology*, *67*, 1–11. <https://doi.org/10.1016/j.tifs.2017.05.016>
- 680 Boussetta, N., Grimi, N., Lebovka, N. I., & Vorobiev, E. (2013). “Cold” electroporation in potato tissue induced
681 by pulsed electric field. *Journal of Food Engineering*, *115*(2), 232–236.
682 <https://doi.org/10.1016/j.jfoodeng.2012.10.019>
- 683 Celus, M., Kyomugasho, C., Van Loey, A. M., Grauwet, T., & Hendrickx, M. E. (2018). Influence of pectin
684 structural properties on interactions with divalent cations and its associated functionalities. *Comprehensive*

685 *Reviews in Food Science and Food Safety*, 17(6), 1576–1594. <https://doi.org/10.1111/1541-4337.12394>

686 Christiaens, S., Van Buggenhout, S., Houben, K., Jamsazzadeh Kermani, Z., Moelants, K. R. N., Ngoumazong,
687 E. D., Van Loey, A., & Hendrickx, M. E. G. (2016). Process–structure–function relations of pectin in
688 food. *Critical Reviews in Food Science and Nutrition*, 56(6), 1021–1042.
689 <https://doi.org/10.1080/10408398.2012.753029>

690 Christiaens, S., Van Buggenhout, S., Vandevenne, E., Jolie, R., Van Loey, A. M., & Hendrickx, M. E. (2011).
691 Towards a better understanding of the pectin structure-function relationship in broccoli during processing:
692 Part II - Analyses with anti-pectin antibodies. *Food Research International*, 44(9), 2896–2906.
693 <https://doi.org/10.1016/j.foodres.2011.06.039>

694 De Roeck, A., Mols, J., Duvetter, T., Van Loey, A., & Hendrickx, M. (2010). Carrot texture degradation
695 kinetics and pectin changes during thermal versus high-pressure/high-temperature processing: A
696 comparative study. *Food Chemistry*, 120(4), 1104–1112. <https://doi.org/10.1016/j.foodchem.2009.11.060>

697 Fang, Y., Al-Assaf, S., Phillips, G. O., Nishinari, K., Funami, T., & Williams, P. A. (2008). Binding behavior of
698 calcium to polyuronates: Comparison of pectin with alginate. *Carbohydrate Polymers*, 72(2), 334–341.
699 <https://doi.org/10.1016/j.carbpol.2007.08.021>

700 Fincan, M., & Dejmek, P. (2003). Effect of osmotic pretreatment and pulsed electric field on the viscoelastic
701 properties of potato tissue. *Journal of Food Engineering*, 59(2–3), 169–175.
702 [https://doi.org/10.1016/S0260-8774\(02\)00454-5](https://doi.org/10.1016/S0260-8774(02)00454-5)

703 Fraeye, I., Duvetter, T., Doungla, E., Van Loey, A., & Hendrickx, M. (2010). Fine-tuning the properties of
704 pectin-calcium gels by control of pectin fine structure, gel composition and environmental conditions.
705 *Trends in Food Science and Technology*, 21(5), 219–228. <https://doi.org/10.1016/j.tifs.2010.02.001>

706 Gonzalez, M. E., & Barrett, D. M. (2010). Thermal, high pressure, and electric field processing effects on plant
707 cell membrane integrity and relevance to fruit and vegetable quality. *Journal of Food Science*, 75(7),
708 R121–R130. <https://doi.org/10.1111/j.1750-3841.2010.01763.x>

709 Gonzalez, M. E., Jernstedt, J. A., Slaughter, D. C., & Barrett, D. M. (2010). Influence of cell integrity on
710 textural properties of raw, high pressure, and thermally processed onions. *Journal of Food Science*, 75(7),
711 E409–E416. <https://doi.org/10.1111/j.1750-3841.2010.01765.x>

712 Gwala, S., Kyomugasho, C., Wainaina, I., Rousseau, S., Hendrickx, M., & Grauwet, T. (2020). Ageing,
713 dehulling and cooking of Bambara groundnuts: Consequences for mineral retention and in vitro
714 bioaccessibility. *Food and Function*, 11(3), 2509–2521. <https://doi.org/10.1039/c9fo01731c>

715 Houben, K., Jolie, R. P., Fraeye, I., Van Loey, A. M., & Hendrickx, M. E. (2011). Comparative study of the cell
716 wall composition of broccoli, carrot, and tomato: Structural characterization of the extractable pectins and
717 hemicelluloses. *Carbohydrate Research*, 346(9), 1105–1111. <https://doi.org/10.1016/j.carres.2011.04.014>

718 Jackman, R. L., & Stanley, D. W. (1995). Perspectives in the textural evaluation of plant foods. *Trends in Food
719 Science and Technology*, 6(6), 187–194. [https://doi.org/10.1016/S0924-2244\(00\)89053-6](https://doi.org/10.1016/S0924-2244(00)89053-6)

- 720 Kaaber, L., Kaack, K., Kriznik, T., Bråthen, E., & Knutsen, S. H. (2007). Structure of pectin in relation to
721 abnormal hardness after cooking in pre-peeled, cool-stored potatoes. *LWT - Food Science and*
722 *Technology*, 40(5), 921–929. <https://doi.org/10.1016/j.lwt.2006.03.026>
- 723 Kolbe, H., & Stephan-Beckmann, S. (1997). Development, growth and chemical composition of the potato crop
724 (*Solanum tuberosum* L.). I. leaf and stem. *Potato Research*, 40(1), 111–129.
725 <https://doi.org/10.1007/BF02407567>
- 726 Kyomugasho, C., Christiaens, S., Shpigelman, A., Van Loey, A. M., & Hendrickx, M. E. (2015). FT-IR
727 spectroscopy, a reliable method for routine analysis of the degree of methylesterification of pectin in
728 different fruit- and vegetable-based matrices. *Food Chemistry*, 176, 82–90.
729 <https://doi.org/10.1016/j.foodchem.2014.12.033>
- 730 Laborde, L. F., & Padella-Zakour, O. I. (2003). Application of low temperature heat treatments before retorting
731 improves the quality of canned potatoes. *Journal of Food Processing and Preservation*, 27(3), 195–212.
732 <https://doi.org/10.1111/j.1745-4549.2003.tb00512.x>
- 733 Lemmens, L., Tibäck, E., Svelander, C., Smout, C., Ahrné, L., Langton, M., Alming, M., Van Loey, A., &
734 Hendrickx, M. (2009). Thermal pretreatments of carrot pieces using different heating techniques: Effect
735 on quality related aspects. *Innovative Food Science and Emerging Technologies*, 10(4), 522–529.
736 <https://doi.org/10.1016/j.ifset.2009.05.004>
- 737 Leong, S. Y., Du, D., & Oey, I. (2018). Pulsed Electric Fields enhances calcium infusion for improving the
738 hardness of blanched carrots. *Innovative Food Science and Emerging Technologies*, 47, 46–55.
739 <https://doi.org/10.1016/j.ifset.2018.01.011>
- 740 Leong, S. Y., Richter, L. K., Knorr, D., & Oey, I. (2014). Feasibility of using pulsed electric field processing to
741 inactivate enzymes and reduce the cutting force of carrot (*Daucus carota* var. Nantes). *Innovative Food*
742 *Science and Emerging Technologies*, 26, 159–167. <https://doi.org/10.1016/j.ifset.2014.04.004>
- 743 Liu, T., Dodds, E., Leong, S. Y., Eyres, G. T., Burritt, D. J., & Oey, I. (2017). Effect of pulsed electric fields on
744 the structure and frying quality of “kumara” sweet potato tubers. *Innovative Food Science and Emerging*
745 *Technologies*, 39, 197–208. <https://doi.org/10.1016/j.ifset.2016.12.010>
- 746 Lovegrove, A., Edwards, C. H., De Noni, I., Patel, H., El, S. N., Grassby, T., Zielke, C., Ulmius, M., Nilsson,
747 L., Butterworth, P. J., Ellis, P. R., & Shewry, P. R. (2017). Role of polysaccharides in food, digestion, and
748 health. *Critical Reviews in Food Science and Nutrition*, 57(2), 237–253.
749 <https://doi.org/10.1080/10408398.2014.939263>
- 750 Moens, L. G., De Laet, E., Van Ceunbroeck, J. C., Van Loey, A. M., & Hendrickx, M. E. G. (2021). Thermal
751 inactivation of pectin methylesterase from different potato cultivars (*Solanum tuberosum* L.). *LWT - Food*
752 *Science and Technology*, 138, 110600. <https://doi.org/10.1016/j.lwt.2020.110600>
- 753 Moens, L. G., De Laet, E., Van Wambeke, J., Van Loey, A., & Hendrickx, M. E. G. (2020). Pulsed electric field
754 and mild thermal processing affect the cooking behaviour of carrot tissues (*Daucus carota*) and the degree
755 of methylesterification of carrot pectin. *Innovative Food Science & Emerging Technologies*, 66, 102483.

- 756 <https://doi.org/10.1016/j.ifset.2020.102483>
- 757 Moens, L. G., Huang, W., Van Loey, A. M., & Hendrickx, M. E. G. (2021). Effect of pulsed electric field and
758 mild thermal processing on texture-related pectin properties to better understand carrot (*Daucus carota*)
759 texture changes during subsequent cooking. *Innovative Food Science and Emerging Technologies*, 70,
760 102700. <https://doi.org/10.1016/j.ifset.2021.102700>
- 761 Mohnen, D. (2008). Pectin structure and biosynthesis. *Current Opinion in Plant Biology*, 11(3), 266–277.
762 <https://doi.org/10.1016/j.pbi.2008.03.006>
- 763 Nari, J., Noat, G., & Ricard, J. (1991). Pectin methylesterase, metal ions and plant cell-wall extension:
764 Hydrolysis of pectin by plant cell-wall pectin methylesterase. *Biochemical Journal*, 279(2), 343–350.
765 <https://doi.org/10.1042/bj2790343>
- 766 Oomen, R. J. F. J., Vincken, J.-P., Bush, M. S., Skjöt, M., Doeswijk-Voragen, C. H. L., Ulvskov, P., Voragen,
767 A. G. J., McCann, M. C., & Visser, R. G. F. (2003). Towards unravelling the biological significance of the
768 individual components of pectic hairy regions in plants. *Advances in Pectin and Pectinase Research*, 15–
769 34. https://doi.org/10.1007/978-94-017-0331-4_2
- 770 Ormerod, A., Ralfs, J., Jobling, S., Gidley, M., Unilever, R., & Colworth, D. (2002). The influence of starch
771 swelling on the material properties of cooked potatoes. *Journal of Materials Science*, 37(8), 1667–1673.
772 <https://doi.org/10.1023/A:1014965202596>
- 773 Puértolas, E., Luengo, E., Álvarez, I., & Raso, J. (2012). Improving mass transfer to soften tissues by pulsed
774 electric fields: Fundamentals and applications. *Annual Review of Food Science and Technology*, 3(1),
775 263–282. <https://doi.org/10.1146/annurev-food-022811-101208>
- 776 Ralet, M. C., Buffetto, F., Capron, I., & Guillon, F. (2016). Cell wall polysaccharides of potato. In J. Singh & L.
777 Kaur (Eds.), *Advances in Potato Chemistry and Technology: Second Edition* (pp. 33–56). London.
778 Elsevier Inc. <https://doi.org/10.1016/B978-0-12-800002-1.00002-9>
- 779 Ranganathan, K., Subramanian, V., & Shanmugam, N. (2016). Effect of thermal and nonthermal processing on
780 textural quality of plant tissues. *Critical Reviews in Food Science and Nutrition*, 56(16), 2665–2694.
781 <https://doi.org/10.1080/10408398.2014.908348>
- 782 Ross, H. A., Wright, K. M., McDougall, G. J., Roberts, A. G., Chapman, S. N., Morris, W. L., Hancock, R. D.,
783 Stewart, D., Tucker, G. A., James, E. K., & Taylor, M. A. (2011). Potato tuber pectin structure is
784 influenced by pectin methyl esterase activity and impacts on cooked potato texture. *Journal of*
785 *Experimental Botany*, 62(1), 371–381. <https://doi.org/10.1093/jxb/erq280>
- 786 Sila, D. N., Duvetter, T., De Roeck, A., Verlent, I., Smout, C., Moates, G. K., Hills, B. P., Waldron, K. K.,
787 Hendrickx, M., & Van Loey, A. (2008). Texture changes of processed fruits and vegetables: potential use
788 of high-pressure processing. *Trends in Food Science and Technology*, 19(6), 309–319.
789 <https://doi.org/10.1016/j.tifs.2007.12.007>
- 790 Sila, D. N., Smout, C., Elliot, F., Van Loey, A., & Hendrickx, M. (2006). Non-enzymatic depolymerization of

- 791 carrot pectin: Toward a better understanding of carrot texture during thermal processing. *Journal of Food*
792 *Science*, 71(1). <https://doi.org/10.1111/j.1365-2621.2006.tb12391.x>
- 793 Sila, D. N., Smout, C., Vu, S. T., Van Loey, A., & Hendrickx, M. (2005). Influence of pretreatment conditions
794 on the texture and cell wall components of carrots during thermal processing. *Journal of Food Science*,
795 70(2), E85–E91. <https://doi.org/10.1111/j.1365-2621.2005.tb07095.x>
- 796 Sila, D. N., Van Buggenhout, S., Duvetter, T., Fraeye, I., De Roeck, A., Van Loey, A., & Hendrickx, M. (2009).
797 Pectins in processed fruits and vegetables: Part II - Structure-function relationships. *Comprehensive*
798 *Reviews in Food Science and Food Safety*, 8(2), 86–104. [https://doi.org/10.1111/j.1541-](https://doi.org/10.1111/j.1541-4337.2009.00071.x)
799 [4337.2009.00071.x](https://doi.org/10.1111/j.1541-4337.2009.00071.x)
- 800 Smout, C., Sila, D. N., Vu, T. S., Van Loey, A. M. L., & Hendrickx, M. E. G. (2005). Effect of preheating and
801 calcium pre-treatment on pectin structure and thermal texture degradation: A case study on carrots.
802 *Journal of Food Engineering*, 67(4), 419–425. <https://doi.org/10.1016/j.jfoodeng.2004.05.010>
- 803 Toepfl, S., Heinz, V., & Knorr, D. (2006). Applications of pulsed electric fields technology for the food
804 industry. In J. Raso & V. Heinz (Eds.), *Pulsed Electric Fields Technology for the Food Industry.*
805 *Fundamentals and Applications* (pp. 197–221). Springer. <https://doi.org/10.1007/978-0-387-31122-7>
- 806 Van Dijk, C., Fischer, M., Beekhuizen, J. G., Boeriu, C., & Stolle-Smits, T. (2002). Texture of cooked potatoes
807 (*Solanum tuberosum*). 3. Preheating and the consequences for the texture and cell wall chemistry. *Journal*
808 *of Agricultural and Food Chemistry*, 50(18), 5098–5106. <https://doi.org/10.1021/jf011511n>
- 809 Van Dijk, C., Fischer, M., Holm, J., Beekhuizen, J. G., Tolle-Smits, T., & Boeriu, C. (2002). Texture of cooked
810 potatoes (*Solanum tuberosum*). 1. Relationships between dry matter content, sensory-perceived texture,
811 and near-infrared spectroscopy. *Journal of Agricultural and Food Chemistry*, 50(18), 5082–5088.
812 <https://doi.org/10.1021/jf011509w>
- 813 Vincken, J. P., Borkhardt, B., Bush, M., Doeswijk-Voragen, C., Dopico, B., Labrador, E., Lange, L., McCann,
814 M., Morvan, C., Muñoz, F., Oomen, R., Peugnet, I., Rudolph, B., Schols, H., Sørensen, S., Ulvskov, P.,
815 Voragen, A., & Visser, R. (2000). Remodelling pectin structure in potato. In G. E. de Vries & K. Metzlauff
816 (Eds.), *Phytosfere '99: Highlights in European Plant Biotechnology Research and Technology Transfer*
817 (Vol. 6, Issue C, pp. 245–256). Amsterdam. Elsevier Science. [https://doi.org/10.1016/S0168-](https://doi.org/10.1016/S0168-7972(00)80129-2)
818 [7972\(00\)80129-2](https://doi.org/10.1016/S0168-7972(00)80129-2)
- 819 Vorobiev, E., & Lebovka, N. (2008). Pulsed-electric-fields-induced effects in plant tissues: Fundamental aspects
820 and perspectives of applications. In Vorobiev E. & Lebovka N. (Eds.), *Electrotechnologies for Extraction*
821 *from Food Plants and Biomaterials* (pp. 39–81). Springer New York. [https://doi.org/10.1007/978-0-387-](https://doi.org/10.1007/978-0-387-79374-0)
822 [79374-0](https://doi.org/10.1007/978-0-387-79374-0)
- 823 Waldron, K. W., Parker, M. L., & Smith, A. C. (2003). Plant cell walls and food quality. *Comprehensive*
824 *Reviews in Food Science and Food Safety*, 2(4), 128–146. [https://doi.org/10.1111/j.1541-](https://doi.org/10.1111/j.1541-4337.2003.tb00019.x)
825 [4337.2003.tb00019.x](https://doi.org/10.1111/j.1541-4337.2003.tb00019.x)
- 826 Wilkinson, C., Dijksterhuis, G. B., & Minekus, M. (2000). From food structure to texture. *Trends in Food*

- 827 *Science and Technology*, 11(12), 442–450. [https://doi.org/10.1016/S0924-2244\(01\)00033-4](https://doi.org/10.1016/S0924-2244(01)00033-4)
- 828 Willemsen, K. L. D. D., Panozzo, A., Moelants, K., Debon, S. J. J., Desmet, C., Cardinaels, R., Moldenaers, P.,
829 Wallecan, J., & Hendrickx, M. E. G. (2017). Physico-chemical and viscoelastic properties of high pressure
830 homogenized lemon peel fiber fraction suspensions obtained after sequential pectin extraction. *Food*
831 *Hydrocolloids*, 72, 358–371. <https://doi.org/10.1016/j.foodhyd.2017.06.020>
- 832 Williams, P. T., & Besler, R. (1996). The influence of temperature and heating rate on the slow pyrolysis of
833 biomass. *Renewable Energy*, 7(3), 233–250. [https://doi.org/10.1016/0960-1481\(96\)00006-7](https://doi.org/10.1016/0960-1481(96)00006-7)
- 834

Accepted manuscript