

1 **Zinc bioaccessibility is affected by the presence of calcium**
2 **ions and degree of methylesterification in pectin-based**
3 **model systems**

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25 **Abstract**

26 Minerals are required by the human body to perform physiological functions. Mineral
27 deficiencies, often caused by low mineral bioaccessibility in plant-based foods, are a matter
28 of great concern all over the world. Several antinutrients (e.g. pectin) may contribute to this
29 reduced mineral bioaccessibility by formation of indigestible complexes due to mineral
30 binding. Structural characteristics of the antinutrients, as for instance the degree of
31 methylesterification (DM) in the case of pectin, may play a role in this mineral binding
32 phenomenon and has been evaluated before, however, only in single mineral model systems.
33 In natural food systems, several mineral types are present together which may affect each
34 other's bioaccessibility. Therefore, this study investigated the influence of the presence of
35 Ca^{2+} on Zn^{2+} binding capacity and bioaccessibility in mineral-pectin model systems with
36 different DM. The results showed that increasing Ca^{2+} concentration and pectin DM reduces
37 the Zn^{2+} binding capacity of pectin and consequently increases Zn^{2+} bioaccessibility in the *in*
38 *vitro* small intestine. Moreover, the *in vitro* digestion procedure with adjustment of pH only,
39 no addition of enzymes, bile salts nor digestive fluids during simulation of gastric and small
40 intestinal phases, was found to be most appropriate to fundamentally study the influence of
41 pectin DM and presence of Ca^{2+} on Zn^{2+} bioaccessibility in mineral-pectin model systems.

42 **Keywords**

43 Citrus pectin, degree of methylesterification, mineral (Ca^{2+} and Zn^{2+}) competition, Zn^{2+}
44 binding capacity, Zn^{2+} bioaccessibility.

45

46 1. Introduction

47 Zinc deficiency, in addition to iodine, iron and vitamin A, is one of the four predominant
48 micronutrient deficiencies worldwide due to its high prevalence and associated health
49 consequences (Harding, Aguayo, & Webb, 2018). It is estimated that about 33% of the
50 world's population, mainly located in developing countries, is at risk of zinc deficiency
51 (Crook, 2011). Zinc has been shown to be essential for the structure and function of a large
52 number of macromolecules and for more than 300 enzymatic reactions (Gharibzahedi &
53 Jafari, 2017; Jackson & Lowe, 1992). Low zinc blood levels may lead to numerous clinical
54 symptoms, such as growth retardation, impaired brain development and cognitive
55 performance, poor wound healing, diarrhoea, infertility or increased risk of infections
56 (Wapnir, 2000).

57 One of the major contributing factors towards mineral deficiencies is inadequate intake, as
58 minerals cannot be synthesized by the human body and therefore must be obtained from the
59 diet. Inadequate mineral intake can be attributed to low amounts in the ingested food or low
60 mineral bioaccessibility (BAC) from the consumed food products (Platel & Srinivasan,
61 2015). The term bioaccessibility is defined as the fraction of a nutrient which is released from
62 the food matrix into the gastrointestinal tract through the digestion process and that becomes
63 available for intestinal absorption (Carbonell-Capella, Buniowska, Barba, Esteve, & Frígola,
64 2014). In plant-based foods, mineral BAC can be reduced due to the presence of several
65 mineral antinutrients (Platel & Srinivasan, 2015), including dietary fibers, phytic acid or
66 polyphenols. These mineral antinutrients can bind *in situ* minerals, minerals which are added
67 to the food or minerals originating from other simultaneously ingested food ingredients,
68 thereby potentially reducing the mineral release for intestinal absorption (Kumar, Sinha,
69 Makkar, & Becker, 2010). The effect of these antinutrients on mineral bioaccessibility
70 depends on their mineral binding capacity and digestibility of the chelate (antinutrient-

71 mineral complex) (Baye, Guyot, & Mouquet-Rivier, 2017; Bravo, 1998; Mandić, Sakač, &
72 Mišan, 2013).

73 Particular dietary fibers, e.g. pectin, a cell wall polysaccharide in all higher plants, can act as
74 mineral antinutrients. Pectin is a non-cellulosic and non-digestible hetero polysaccharide that
75 may contain ionizable carboxylic groups which can show strong affinity for counter-ions
76 such as mineral ions (Morris, Powell, Gidley, & Rees, 1982). Structurally, pectin is
77 composed of three building blocks: homogalacturonan (HGA), rhamnogalacturonan I (RG-I)
78 and rhamnogalacturonan II (RG-II) (Fraeye, Duvetter, Doungra, Van Loey, & Hendrickx,
79 2010). The major and most widespread domain of pectin, HGA, is linear and consists of α -
80 (1,4)-linked galacturonic acid (GalA) residues. Some of the GalA units of HGA can be
81 esterified with methanol defining the degree of methylesterification (DM) of pectin (Fraeye,
82 Colle, et al., 2010; Voragen, Coenen, Verhoef, & Schols, 2009), which is an important
83 property in determining its mineral binding capacity. Non-methylesterified GalA residues are
84 ionised (COO^-) when the pH value of the system is above the pKa of pectin (3.8-4.1)
85 (Sriamornsak, 2003). Consequently, it has been found that pectin can interact with several
86 divalent cations (e.g. Ca^{2+} , Zn^{2+} and Fe^{2+}) through this COO^- groups which can result in the
87 possible formation of a pectin-mineral network, the “egg-box” model (Morris et al., 1982).
88 Therefore, pectin DM will determine its polyanionic nature and consequently influence its
89 mineral binding capacity (Fraeye, Duvetter, et al., 2010; Kyomugasho et al., 2017).
90 Furthermore, other pectin properties including the degree of blockiness (DB), the presence of
91 neutral sugars as well as the degree of branching have been reported to influence the cation
92 binding capacity of pectin (Kyomugasho et al., 2017). Although pectin-cation complexations
93 can be desirable in the food industry in gelation and anti-oxidant applications (Celus, Salvia-
94 Trujillo, et al., 2018; Sila, Van Buggenhout, Duvetter, Van Loey, & Hendrickx, 2009), it may
95 be undesirable from a nutritional point of view (Bosscher, Van Caillie-Bertrand, Van

96 Cauwenbergh, & Deelstra, 2003; Celus, Kyomugasho, et al., 2018; Kyomugasho et al.,
97 2017). Since pectin has the affinity to bind divalent cations (e.g. Ca^{2+} , Zn^{2+} and Fe^{2+}), which
98 are considered as important minerals for human nutrition, pectin may reduce the availability
99 of these essential minerals for absorption in the small intestine.

100 Towards exploring the role and extent to which pectin influences mineral bioaccessibility,
101 understanding the mineral binding capacity as well as the interaction energy is important. To
102 this extent, researchers including Celus et al. (2017; 2018) investigated the influence of DM
103 and DB on the maximum binding capacity and interaction energy of pectin with Zn^{2+} or Ca^{2+}
104 by establishing adsorption isotherms of these individual minerals. However, in real food
105 systems, different minerals are present together and they may compete for the same binding
106 sites of the mineral antinutrient. Therefore, understanding the pectin binding capacity of
107 individual minerals as influenced by presence of other minerals is important and has not been
108 investigated yet, to the best of our knowledge. Consequently, in the current study, ion binding
109 capacity of pectin in competing mineral-pectin model systems with different DMs were
110 explored. Since Ca^{2+} is more abundantly present in plant-based food systems than Zn^{2+}
111 (Ekholm et al., 2007; Hayat, Ahmad, Masud, Ahmed, & Bashir, 2014; Marles, 2017), the
112 objective was to investigate the influence of the presence of Ca^{2+} on Zn^{2+} binding capacity
113 and bioaccessibility in mineral-pectin model systems with different DMs. Therefore, citrus
114 pectin with a high DM was enzymatically demethylesterified with carrot pectin
115 methylesterase (PME) to obtain pectin with intermediate and low DMs. Based on the results
116 of Celus et al. (2018), that a blockwise pattern of DM promotes a higher mineral binding
117 capacity compared to pectin with a random pattern of DM, in the current study, pectin with a
118 blockwise distribution of methylesters (generated by action of plant PME) was used. It can be
119 hypothesised that a mineral-pectin model system, that consists of pectin with a blockwise
120 methylester distribution, would provide greater insights into the influence of the presence of

121 Ca^{2+} ions and pectin DM on Zn^{2+} binding capacity and Zn^{2+} bioaccessibility in contrast to
122 mineral-pectin model systems, containing pectin with a random methylester distribution. The
123 obtained pectin samples were used to prepare single mineral- (Zn^{2+} or Ca^{2+}) and competing
124 mineral- (Zn^{2+} and Ca^{2+}) pectin model systems. On the one hand, the mineral binding
125 capacity of these model systems was evaluated through an equilibrium dialysis experiment.
126 In addition, although some compounds present during digestion (such as enzymes and bile
127 salts) are hypothesised to bind and interact with minerals (Bonar-law & Sanders, 1993; Celus,
128 Kyomugasho, et al., 2018; Mukhopadhyay & Maitra, 2004), their potential role in mineral
129 binding during digestion have not been explored. Therefore, on the other hand, the competing
130 mineral-pectin model systems were subjected to simulated gastric and small intestinal phases
131 through distinct *in vitro* digestion procedures. This allowed for evaluation of the Zn^{2+} BAC as
132 influenced by (i) the presence of Ca^{2+} ions and (ii) pectin DM as well as (iii) digestive
133 compounds, given that the complexity of the *in vitro* digestion procedure was gradually
134 increased. Since the bulk of absorption for most minerals takes place in the small intestine
135 (Goff, 2018), mineral BAC in this paper is defined as the fraction of mineral that is available
136 for absorption in the *in vitro* simulated small intestine. The possible effect of fermentation in
137 the large intestine is therefore not considered in this work.

138 **2. Material and methods**

139 **2.1. Materials**

140 Citrus pectin with a high degree of methylesterification (DM of $82.2 \pm 1.2\%$) was purchased
141 from Sigma-Aldrich (Diegem, Belgium) and used as a starting material to prepare pectin
142 samples with low and intermediate degrees of methylesterification by enzymatic
143 demethylesterification.

144 Fresh carrots (*Daucus carota* cv Nerac) were purchased from a local supermarket and stored
145 at 4 °C until use. For isolation of carrot pectin methylesterase (PME), the carrots were peeled,
146 cut into 1 cm³ cubes and PME was extracted and purified with PME inhibitor (PMEI) from
147 kiwi fruit as described by Jolie et al. (2009). PME activity was determined prior to use in
148 demethylesterification of pectin (Ly-Nguyen et al., 2002).

149 All chemicals and reagents used were of analytical grade and were purchased from Sigma
150 Aldrich (Diegem, Belgium) except for KCl, MgCl₂.6H₂O, NaOH, methanol (Acros Organics,
151 Geel, Belgium); KH₂PO₄; NaHCO₃, NaCl, H₂SO₄ (Fisher Scientific, Merelbeke, Belgium);
152 HCl (VWR, Leuven, Belgium); CaCl₂.2H₂O (Chem-Lab, Zedelgem, Belgium). Pancreatin
153 was kindly donated by Nordmark (Saeby, Denmark). Ultrapure water (organic free, 18.2 MΩ
154 cm resistance) was supplied by a Simplicity™ water purification system (Millipore,
155 Billerica, USA) and was used for all experiments.

156 **2.2. Preparation of pectin samples**

157 To obtain pectin samples with low and intermediate degrees of methylesterification, high
158 methylesterified citrus pectin (DM of 82.2 ± 1.2%) was enzymatically demethylesterified.
159 Therefore, this pectin was incubated with purified carrot PME at 30 °C for predetermined
160 time periods as described by Ngouémazong et al. (2011). The resulting pectin solutions were
161 adjusted to pH 6 with NaOH (0.1 M), dialyzed (Spectra/Por®, MWCO = 12-14 kDa) for 48 h
162 against demineralized water, lyophilized and stored in a desiccator at room temperature until
163 further use.

164 **2.3. Characterization of pectin samples**

165 All pectin samples obtained were characterized for their degree of methylesterification (DM),
166 GalA content, molar mass distribution and intrinsic mineral concentrations.

167 **Degree of methylesterification;** Measurement of DM was done by Fourier transform infra-
168 red (FT-IR) (Shimadzu FTIR-8400S, Japan) spectroscopy according to the method described
169 by Kyomugasho et al. (2015). Measurement was performed in triplicate.

170 **GalA content;** In order to determine the GalA content, pectin samples were first hydrolysed
171 (in duplicate) with concentrated sulphuric acid as described by Ahmed & Labavitch (1978).
172 Subsequently, GalA content of the hydrolysed samples was quantified in triplicate by a
173 spectrophotometric method (Blumenkrantz & Asboe-Hansen, 1973).

174 **Molar mass distribution;** To ensure that no depolymerization occurred during the
175 demethylesterification procedure, the molar mass distribution of the pectin samples obtained
176 was determined (in duplicate) using high-performance size exclusion chromatography
177 (HPSEC) coupled to a refractive index detector (Shodex RI-101, Showa Denko K.K.,
178 Kawasaki, Japan) and a multi-angle laser light scattering detector (PN3621, Postnova
179 Analytics, Landsberg am Lech, Germany) as described by Shpigelman et al. (2014).

180 **Intrinsic mineral concentrations;** The pectin samples were incinerated (in duplicate) in a
181 muffle furnace at 550 °C for 22 h and the intrinsic mineral content (⁴⁴Ca and ⁶⁶Zn) was
182 determined by inductively coupled plasma mass spectrometry (ICP-MS), according to the
183 method described by Kyomugasho et al. (2015).

184 **2.4. Determination of adsorption isotherms of pectin samples for single minerals:**

185 **Zn²⁺ or Ca²⁺**

186 Zn²⁺ and Ca²⁺ adsorption isotherms of pectin with low, high and intermediate DM were
187 determined through an adsorption equilibrium study as described by Celus et al. (2018). First,
188 a 10 mL mineral-pectin solution was obtained with a 0.1% (w/v) pectin concentration and the
189 Zn²⁺ or Ca²⁺ concentration varied from 0 to 1000 mg mineral/L by using ZnSO₄·7H₂O and

190 CaCl₂.2H₂O solutions. The maximum achieved mol ion/mol GalA ratio depended on the
 191 obtained pectin sample and ranged between 6.06 and 6.30 mol Ca²⁺/mol GalA and between
 192 3.73 and 3.87 mol Zn²⁺/mol GalA. The pH of each solution was above 5.8, which exceeds the
 193 pKa of pectin (3.8-4.1). The obtained mineral-pectin solutions were transferred into rinsed
 194 dialysis membranes (Spectra/Por[®], MWCO = 3.5 kDa) and then dialyzed against 50 mL of
 195 ultrapure water at 15 °C for 48 h (to achieve equilibrium). Afterwards, the concentration of
 196 unbound (free) Zn²⁺- or Ca²⁺- ions present in the solution outside the membrane (dialysis
 197 water) was measured spectrophotometrically. Zn²⁺ concentration was measured (in triplicate)
 198 as described by Platte and Marcy (1959). An aliquot of 0.2 mL of the (dialysis water) solution
 199 outside the membrane at equilibrium was transferred into a cuvette along with 0.1 mL of
 200 borate buffer (0.5 M, pH 9) and 0.06 mL zincon solution (0.0028 M). Subsequently, the
 201 volume was adjusted with ultrapure water to 1 mL. After 5 minutes, the absorbance was
 202 measured at 620 nm (1800 UV spectrophotometer, Shimadzu, Kyoto, Japan). Ca²⁺
 203 concentration was measured (in triplicate) using a Spectroquant[®] Calcium kit (Merck KGaA,
 204 Darmstadt, Germany). To a 1 mL aliquot of the (dialysis water) solution outside the
 205 membrane at equilibrium, 0.1 mL of 8-hydroxyquinoline solution was added in order to limit
 206 interference with other minerals (e.g. Mg²⁺ and Fe²⁺) and subsequently 0.1 mL of colour
 207 reagent (a phthalein derivative) was added. After 5 minutes, the absorbance was measured at
 208 565 nm (1800 UV spectrophotometer, Shimadzu, Kyoto, Japan). The Zn²⁺ and Ca²⁺
 209 concentration were quantified using standard curves of Zn²⁺ (0-20 mg/L) and Ca²⁺ (0-4
 210 mg/L), respectively. The binding capacity (q_e) of pectin samples for Zn²⁺ and Ca²⁺ was
 211 estimated by the following equation (Khotimchenko, Kolenchenko, & Khotimchenko, 2008):

212
$$q_e = \frac{[(C_0 \cdot V_{in} - C_e \cdot (V_{in} + V_{out}))]}{M_w \cdot n_{GalA}} \dots\dots\dots \text{Equation 1}$$

213 with, q_e , the adsorption capacity of pectin (mol cation/mol GalA) at ion equilibrium
214 concentration; C_0 , the initial mineral concentration (mg/L); C_e , the mineral concentration at
215 equilibrium (mg/L); V_{in} and V_{out} , the volume inside (10 mL) and outside (50 mL) the dialysis
216 membrane, respectively; M_w , atomic weight of Zn^{2+} and Ca^{2+} (65.38 g/mol and 40.078 g/mol,
217 respectively) and n_{GalA} , the absolute amount of GalA units present in the pectin sample (mol).

218 The Langmuir adsorption model is most often used to describe an equilibrium sorption
219 isotherm, which assumes monolayer adsorption of a ligand (minerals) at homogenous and
220 finite binding sites within an adsorbent (pectin chain) (Celus et al., 2017; Foo & Hameed,
221 2010; Khotimchenko et al., 2008). Therefore, Langmuir adsorption equation was used to
222 model the adsorption isotherm by plotting q_e as a function of C_e :

223
$$q_e = \frac{q_{max} \cdot K_L \cdot C_e}{1 + K_L \cdot C_e} \dots\dots\dots \text{Equation 2}$$

224 with, q_{max} , the maximum binding capacity at the monolayer (mol cation/mol GalA); q_e , the
225 adsorption capacity of pectin (mol cation/mol GalA) at equilibrium concentration; K_L , the
226 Langmuir constant (L/mmol cation), which is a measure of the interaction energy and C_e , the
227 mineral equilibrium concentration (mmol cation/L). By using non-linear one step regression
228 (SAS version 9.4, Cary, North Carolina), modelling of the experimental results by Langmuir
229 adsorption isotherm was performed.

230 **2.5. Determination of Zn^{2+} binding capacity of pectin samples in presence of Ca^{2+}**

231 In order to determine the influence of DM and the presence of Ca^{2+} on the Zn^{2+} binding
232 capacity of pectin, an adsorption equilibrium study was performed as described in Section
233 2.4. However, in this experiment, the pectin-mineral solutions contained both Zn^{2+} - and Ca^{2+} -
234 ions. The solutions consisted of 0.1% (w/v) pectin, a constant Zn^{2+} concentration (100 mg/L)
235 and a varying Ca^{2+} concentration (0-1000 mg/L). These solutions were then dialyzed as

236 described in Section 2.4 and Zn^{2+} binding capacity (q_e) was estimated using Equation 3.
237 Specificity of zincon for Zn^{2+} in presence of Ca^{2+} was tested and no interference of Ca^{2+} on
238 the spectrophotometric determination of Zn^{2+} was detected (Table A, Supplementary
239 material).

240 The fractional conversion equation was used as an empirical model to plot binding capacity
241 of pectin samples for Zn^{2+} , q_e , as a function of the Ca^{2+} to Zn^{2+} ratio, defined as R (Van
242 Boekel, 1996):

243 $q_e = q_{min} + (q_0 - q_{min}) \cdot e^{-xR}$ Equation 3

244 with, q_e , the binding capacity of pectin (mol Zn^{2+} /mol GalA) at equilibrium concentration;
245 q_{min} , the minimal amount of Zn^{2+} that is bound to pectin (mol Zn^{2+} /mol GalA); q_0 , the binding
246 capacity of pectin samples for Zn^{2+} (mol Zn^{2+} /mol GalA) without added Ca^{2+} ; x , change in
247 amount of bound Zn^{2+} to pectin depending on the Ca^{2+} concentration (mol GalA/mol Ca^{2+});
248 and R, Ca^{2+} to Zn^{2+} ratio. Using non-linear one step regression (SAS version 9.4, Cary, North
249 Carolina), modelling of the experimental results by the fractional conversion equation was
250 performed.

251 **2.6. *In vitro* simulated digestion of Zn^{2+} and Ca^{2+} - enriched pectin samples**

252 In order to investigate the influence of the presence of Ca^{2+} as well as pectin DM on Zn^{2+}
253 bioaccessibility (BAC), competing mineral-pectin model systems were subjected to a static *in*
254 *vitro* simulation of the gastric and small intestinal phases of human digestion. To selectively
255 examine the influence of these two factors, the competing mineral-pectin model system was
256 subjected to the most simple *in vitro* simulation of gastric and small intestinal phases. This
257 means that only the pH in these digestive phases was adjusted and influence of other factors
258 could be excluded. Moreover, to evaluate the effect of digestive compounds on mineral

259 bioaccessibility, the complexity of the applied *in vitro* digestion model was gradually
260 increased by adding enzymes, bile salts and simulated digestive fluids.

261 Competing mineral-pectin model systems with a constant Zn^{2+} concentration and different
262 Ca^{2+} concentrations were prepared, ensuring that the final digestion mixture contained 1000
263 mg/L pectin, 100 mg/L Zn^{2+} and 0, 50, 100 or 1000 mg/L Ca^{2+} . Each model system was then
264 subjected to the *in vitro* digestion procedures described below. Experiments were performed
265 in duplicate.

266 ***In vitro* digestion procedure 1 (pH);** In the simplest *in vitro* digestion procedure, only the
267 pH of the mineral-pectin model systems was adjusted to simulate the gastric and small
268 intestinal phase since the pH has been found to be an important factor influencing the
269 interaction between cations and pectin (Kyomugasho, Willemsen, et al., 2015). The pH of the
270 pectin- Zn^{2+} solution, with or without Ca^{2+} , was adjusted to 3 by using HCl (2 M), followed
271 by addition of ultrapure water until 5 mL. This solution was incubated at 37 °C with end-
272 over-end rotation (40 rpm) for 2 h in order to simulate the gastric phase. The pH was then
273 adjusted to 7 with NaOH (1 M) and the solution adjusted to 10 mL with ultrapure water.
274 Thereafter, the solution was incubated at 37 °C with end-over-end rotation (40 rpm) during 2
275 h to simulate the small intestinal phase.

276 ***In vitro* digestion procedure 2 (pH, enzymes and bile salts);** The same procedure as
277 described above was followed, however, enzymes and bile salts were added as well,
278 according to the method described by Minekus et al. (2014). During the gastric phase, after
279 adjusting the pH to 3, a pepsin solution was added (ensuring an enzymatic activity of 2000
280 U/mL of digest) followed by incubation for 2 h at 37 °C. During the intestinal phase, bile
281 salts were added in a concentration of 10 mM in the final digestion mixture before adjusting
282 the pH to 7. After adjusting the pH, pancreatin was added (ensuring α -amylase activity of 200

283 U/mL digest) followed by the addition of pure trypsin and chymotrypsin solutions to reach an
284 enzymatic activity of 100 U/mL for trypsin and 25 U/mL for chymotrypsin in the final
285 digestion mixture.

286 ***In vitro* digestion procedure 3 (pH, enzymes, bile salts and electrolyte solutions);** In order
287 to further increase the complexity of the procedure, gastric and small intestinal phase
288 simulations were supplemented with simulated digestive fluid electrolyte solutions.

289 Simulated gastric fluid (SGF) and simulated intestinal fluid (SIF) were prepared based on the
290 method of Minekus et al. (2014) (Table 1). SGF stock solution was added to the gastric phase
291 before adjusting the pH and SIF stock solution was added at the start of the small intestinal
292 phase.

293 Each final digestion mixture, after simulation of the small intestinal phase, was subjected to
294 an equilibrium dialysis experiment as described in Section 2.4. Subsequently, the free Zn²⁺
295 concentration in the dialysis water was measured spectrophotometrically as explained in
296 Section 2.4. The Zn²⁺ bioaccessibility was determined using the following equation:

297
$$\text{Zn}^{2+} \text{ bioaccessibility (\%)} = \frac{\text{Free Zn}^{2+} \text{ at equilibrium}}{\text{Total amount of added Zn}^{2+}} \cdot 100 \dots\dots\dots \text{Equation 4}$$

298 **2.7. Statistical analysis**

299 Significant differences (p < 0.05) with 95% confidence interval among the mean values were
300 analyzed by applying ANOVA (one-way analysis of variance) and Tukey HSD tests, which
301 were performed using the statistical software JMP (JMP 13, SAS Institute Inc., Cary, NC,
302 USA).

303 **3. Results and discussion**

304 **3.1. Characterization of pectin samples**

305 An overview of the investigated characteristics of the enzymatically demethylesterified pectin
306 samples is given in Table 2. Through performing enzymatic demethylesterification of citrus
307 pectin with high (DM80) degree of methylesterification, pectin samples with low (DM10)
308 and intermediate (DM45) degree of methylesterification were obtained (Table 2). The GalA
309 content of these samples was comparable and their weight-average molar masses were not
310 significantly different (Table 2). Consequently, it can be concluded that PME was specific for
311 removal of methyl groups from pectin without changing other structural parameters. In other
312 words, the pectin samples obtained only differed in DM. Cations bound to pectin are not
313 removed during dialysis and therefore the pectin samples obtained contain intrinsic cations
314 (Table B, Supplementary material). Furthermore, Ca^{2+} was naturally present in substantially
315 higher amounts than Zn^{2+} and the concentration of both minerals were shown to increase with
316 decreasing DM (Table 2). This increase can be explained since the electrostatic cation-pectin
317 interaction is higher for pectin with a low DM, as explained further. Nonetheless, intrinsic
318 Zn^{2+} and Ca^{2+} concentrations of the pectin samples obtained were found to be negligible in
319 comparison to the mineral amounts that were added externally during the following
320 experimental set-up.

321 **3.2. Adsorption isotherms of pectin samples for single minerals: Zn^{2+} or Ca^{2+}**

322 In order to study the effect of pectin DM and cation type on mineral binding capacity of
323 pectin, adsorption isotherms of single minerals (Zn^{2+} or Ca^{2+}) to pectin with different DMs
324 were established. Figure 1 represents these adsorption isotherms in which the binding
325 capacity of pectin samples for Zn^{2+} (Figure 1A) and Ca^{2+} (Figure 1B) at equilibrium, i.e. q_e
326 (mol cation/mol GalA) is plotted as a function of the cation concentration at equilibrium, i.e.
327 C_e (mmol cation/L). The experimental values could be well fitted with the Langmuir
328 adsorption model ($R^2_{\text{adjusted}} > 0.98$, data not shown), which implies that the pectin samples can

329 be considered to contain a certain amount of homogeneous binding sites and cation
330 interactions are occurring via monolayer adsorption with a constant adsorption energy (Foo &
331 Hameed, 2010). In addition, when these binding sites are saturated with ions, i.e. maximum
332 binding capacity of pectin samples is reached, no additional pectin-cation interaction can
333 occur which is indicated as a plateau condition (Foo & Hameed, 2010). Two main parameters
334 of the Langmuir adsorption model, q_{\max} , which indicates maximum ion binding capacity at
335 the monolayer (mol cation/mol GalA) and K_L , which is the Langmuir constant (L/mmol
336 cation) representing the pectin-cation interaction energy, were estimated and are enlisted in
337 Table 3.

338 From these results, it can be concluded that with a decreasing pectin DM, the maximum
339 binding capacity (q_{\max}) for Zn^{2+} and Ca^{2+} increases. For instance, a pectin sample with DM of
340 80% bound 0.159 ± 0.003 mol Zn^{2+} /mol GalA, while decreasing DM to 10% resulted in
341 0.494 ± 0.014 mol Zn^{2+} bound per mol GalA. This can be explained by a higher number of
342 negatively charged free carboxyl groups (COO^-) with decreasing pectin DM. These groups
343 act as bindings site for cations and are present when pH is above the pKa of pectin (3.8-4.1)
344 (Sriamornsak, 2003). Consequently, for a lower DM, there are a higher number of negatively
345 charged free COO^- groups which results in more cation binding. These results are in line with
346 the study of Celus et al. (2018), who concluded as well that the maximum Zn^{2+} and Ca^{2+}
347 binding capacity of pectin was largely directed by the DM. The observed q_{\max} of Zn^{2+} was
348 significantly higher ($p < 0.05$) than q_{\max} of Ca^{2+} for pectin of a given DM. This can be
349 attributed to the potential of Zn^{2+} to interact with both carboxyl groups (COO^-) and hydroxyl
350 groups (OH^-) while Ca^{2+} only has the ability to bind with COO^- groups (Assifaoui et al.,
351 (2015). Moreover, due to the higher electronegativity of Zn^{2+} (1.6-1.81) in comparison to
352 Ca^{2+} (1-1.36), the former probably has more potential to interact with pectin in comparison to
353 Ca^{2+} (Kyomugasho et al., 2017). In contrast to what is seen for q_{\max} values, this research

354 provided different findings for interaction energy (K_L values) than what has been reported in
355 other studies. From the current study, it can be concluded that no significant differences are
356 observed between pectin with different DM, particularly for high and intermediate DM, and
357 between Zn^{2+} and Ca^{2+} . The difference between this study and others could be explained
358 since in this study more conditions with low cation concentrations (before the plateau value is
359 reached) were experimentally determined, which allows a more precisely estimation of the
360 Langmuir constant (K_L).

361 **3.3. Influence of pectin degree of methylesterification and presence of Ca^{2+} on the** 362 **Zn^{2+} binding capacity of pectin**

363 Given that a real food system is more complex than the single mineral-pectin model explored
364 in Section 3.2, with several minerals being present at the same time, the complexity of the
365 mineral-pectin model system was increased to a competing mineral model system in which
366 both Zn^{2+} and Ca^{2+} were simultaneously present. Since plant-based foods mostly contain
367 higher levels of Ca^{2+} than Zn^{2+} (Ekholm et al., 2007; Marles, 2017), it was the objective to
368 investigate the effect of increasing Ca^{2+} concentration on Zn^{2+} binding capacity of pectin with
369 different DMs. Therefore, competing mineral-pectin model systems with a constant Zn^{2+}
370 concentration and increasing Ca^{2+} concentrations until a Ca^{2+} to Zn^{2+} ratio of 10:1, which can
371 be a relevant in a real plant-based food system (e.g. in legumes) (Hayat et al., 2014), were
372 established. The results obtained are shown in Figure 2, in which the amount of Zn^{2+} bound
373 to pectin at equilibrium (mol Zn^{2+} /mol GalA), q_e , is plotted as a function of the Ca^{2+} to Zn^{2+}
374 ratio. The experimental results were well described by an empirical model, the fractional
375 conversion equation (Equation 3) ($R^2_{adjusted} > 0.99$, data not shown). Two parameters of the
376 fractional conversion equation, i.e. q_{min} , the minimal amount of Zn^{2+} that is bound to pectin
377 (mol Zn^{2+} /mol GalA) and x , the change in amount of bound Zn^{2+} to pectin depending on the
378 Ca^{2+} concentration (mol GalA/mol Ca^{2+}) were estimated and enlisted in Table 4.

379 **Degree of methylesterification;** The effect of DM on the Zn^{2+} binding capacity of pectin in
380 presence of Ca^{2+} is comparable to what was observed for single mineral-pectin model
381 systems. Pectin with a lower DM exhibits a higher Zn^{2+} binding capacity (q_e) since it
382 possesses more potential binding sites for cations (COO^- groups) than pectin with
383 intermediate or high DM. In addition, the minimal amount of Zn^{2+} that is bound to pectin,
384 q_{min} , significantly increases with decreasing pectin DM (Table 4). On the contrary, there was
385 no significant difference in the x values for pectin samples with different DM, which
386 indicates that the dependency of the change in amount of bound Zn^{2+} to pectin on the Ca^{2+}
387 concentration is not influenced by DM.

388 **Presence of Ca^{2+} ;** In Figure 2 it can be seen that the amount of Zn^{2+} that is bound to pectin at
389 equilibrium condition decreases when the Ca^{2+} to Zn^{2+} ratio increases. This suggests that Zn^{2+}
390 and Ca^{2+} are competing for the same binding sites of the pectin molecule (i.e. COO^- groups).
391 This could be confirmed by the fact that interaction energy (K_L) for Zn^{2+} and Ca^{2+} with
392 pectin, was not significantly different (Table 3). However, since q_{min} was found significantly
393 different for pectin samples with different DM, not all COO^- binding sites can be occupied
394 with Ca^{2+} ions if Zn^{2+} is present (Table 4). Moreover, Zn^{2+} has the potential to interact with
395 both carboxyl groups (COO^-) and hydroxyl groups (OH^-) while Ca^{2+} only has the ability to
396 bind with COO^- groups (Assifaoui et al., 2015). Consequently, despite the presence of Ca^{2+} ,
397 there always is a certain amount Zn^{2+} attached to pectin.

398 **3.4. *In vitro* Zn^{2+} bioaccessibility**

399 In order to determine the influence of the presence of Ca^{2+} as well as pectin DM on Zn^{2+}
400 bioaccessibility in the small intestine (BAC), pectin- Zn^{2+} model systems with different pectin
401 DMs and different Ca^{2+} concentrations were subjected to distinct *in vitro* digestion
402 procedures with simulation of gastric and small intestinal phases. Since the oral phase is only

403 of major relevance in starch-containing and/or solid foods, both of which do not apply to the
404 pectin-mineral solution, it was chosen to only simulate gastric and small intestinal phases of
405 human digestion for the simple pectin-mineral model systems studied in this work (Minekus
406 et al., 2014). Moreover, it was opted not to simulate large intestinal phase since Zn^{2+}
407 adsorption primarily takes place in the small intestine and although evidence has been found
408 for colonic absorption of other minerals, such as Ca^{2+} , there is limited data to suggest a
409 similar capacity for Zn^{2+} (Carbonell-Capella et al., 2014; Gopalsamy et al., 2015; Halsted,
410 2003). Since pectin is a non-digestible hetero polysaccharide, digestive enzymes do not act
411 on it (Baye et al., 2017). Therefore, a simple *in vitro* procedure was initially selected in which
412 gastric and small intestinal phases (pH conditions only) were simulated without addition of
413 enzymes, bile salts nor electrolyte solutions. Since digestive compounds (such as enzymes
414 and bile salts) might be able to interact with minerals as well, the complexity of the model
415 was the gradually increased by including enzymes and bile salts. In a third step, the
416 complexity of the *in vitro* digestion procedure was further increased by the addition of
417 simulated digestive fluids since they contain electrolytes, which might interact as well with
418 the pectin molecule and thereby might influence the Zn^{2+} BAC. In Section 3.4.1, the effect of
419 pectin DM and Ca^{2+} on Zn^{2+} BAC will be discussed based on the results of the simplest
420 digestion procedure. Differences between the explored *in vitro* digestion procedures will be
421 discussed in Section 3.4.2.

422 **3.4.1. Influence of pectin degree of methylesterification and presence of Ca^{2+} on** 423 ***in vitro* Zn^{2+} bioaccessibility**

424 Figure 3 represents the Zn^{2+} BAC as influenced by pectin DM and the Ca^{2+} to Zn^{2+} ratio,
425 evaluated by the simplest *in vitro* digestion procedure (only pH; no enzymes, bile salts nor
426 simulated digestive fluids).

427 **Degree of methylesterification;** It can be seen from Figure 3 that for every Ca^{2+} to Zn^{2+}
428 ratio, Zn^{2+} BAC increased significantly ($p < 0.05$) with increasing pectin DM except for the
429 Ca^{2+} to Zn^{2+} ratio of 10. For example, when no Ca^{2+} was added (Ca^{2+} to Zn^{2+} ratio of 0), the
430 maximum Zn^{2+} BAC ($56.4 \pm 0.1\%$) was exhibited by the pectin sample with DM of 80%,
431 while the minimum Zn^{2+} BAC ($5.1 \pm 0.1\%$) was observed for pectin samples with a DM of
432 10%. These results are in agreement with Kyomugasho et al. (2017) and Celus et al. (2018)
433 who reported that Zn^{2+} BAC decreases with decreasing DM. According to Sections 3.2 and
434 3.3, representing the influence of DM on mineral (Ca^{2+} and Zn^{2+}) binding capacity, a
435 decrease in DM increases the mineral binding capacity. Furthermore, the maximum mineral
436 binding capacity of pectin, expressed as q_{max} (mol cation/mol GalA), was also dependent on
437 the DM i.e. lowest DM resulted in the highest q_{max} (Table 3). In combination with results of
438 ion binding, it can be assumed that lowering DM is associated more binding sites for minerals
439 and therefore, makes the mineral less free, i.e. less bioaccessible.

440 **Presence of Ca^{2+} ;** The effect of Ca^{2+} on Zn^{2+} BAC can be observed from Figure 3. For all
441 evaluated pectin samples, the Zn^{2+} BAC significantly ($p < 0.05$) increased with an increasing
442 Ca^{2+} to Zn^{2+} ratio (i.e. with increasing Ca^{2+} concentration). For each pectin sample, the
443 minimum Zn^{2+} BAC, was associated with the lowest Ca^{2+} to Zn^{2+} ratio (when no Ca^{2+} was
444 added) while maximum Zn^{2+} BAC was obtained for the highest Ca^{2+} to Zn^{2+} ratio. According
445 to Section 3.3, adding Ca^{2+} ions decreased the amount of Zn^{2+} bound to pectin until a certain
446 level was reached upon which addition of more Ca^{2+} had no effect on the Zn^{2+} binding
447 capacity of pectin. These results can be related to the observations from Figure 3. When the
448 Ca^{2+} concentration increases, Zn^{2+} becomes more bioaccessible because less Zn^{2+} is bound to
449 pectin. Moreover, from Figure 2, it can be hypothesised that a Ca^{2+} to Zn^{2+} ratio of 10 is not
450 necessary to reach the high Zn^{2+} BAC and that probably with a Ca^{2+} to Zn^{2+} ratio of 4 the
451 same high Zn^{2+} BAC would hypothetically be established. In addition, Zn^{2+} BAC never

452 increased to 100% in spite of increasing Ca^{2+} concentration. This could be explained by the
453 observed plateau value (q_{min}) in Figure 2, which did not reach 0, implying a certain amount of
454 Zn^{2+} attached despite an increasing Ca^{2+} concentration. Hence, when the Ca^{2+} concentration
455 keeps increasing, Zn^{2+} BAC is increasing until a certain level because Zn^{2+} ions, attached to
456 COO^- groups of pectin samples, can be replaced by Ca^{2+} ions but Zn^{2+} ions, attached to OH^-
457 groups, are probably not replaced by Ca^{2+} ions (Section 3.3).

458 During digestion, reorganisation of cations, bound to the pectin molecule, is hypothesized to
459 occur. The pH during the gastric phase (2-3) is lower than the pKa of pectin (3.8-4.1),
460 therefore, cations are released at this stage of digestion. The pH of the food entering the small
461 intestine increases again (pH 6-7) and there cations (which might also be coming from other
462 simultaneous ingested food sources) can possibly bind the pectin molecule. The cation type
463 binding to pectin at this stage of digestion will mainly be dependent on the cation type
464 concentration and affinity for pectin.

465 After passing through the small intestine, pectin, as soluble dietary fiber, will be fermented
466 by microbiota. At the large intestinal phase, pectin can be depolymerized through
467 fermentation, reducing its binding capacity. Consequently, minerals can be released.
468 However, Zn^{2+} absorption is described to not or only limitedly occur in the colon (Goff,
469 2018; Gopalsamy et al., 2015). Moreover, if pectin would be immediately fermented at the
470 beginning of the large intestine, the released minerals might still be absorbed at the end of the
471 small intestine, however, mineral absorption is decreasing as the cation goes through the
472 intestine: from duodenum over jejunum to ileum and eventually the large intestine (Lopez &
473 Leenhardt, 2002).

474 **3.4.2. Differences between *in vitro* digestion procedures**

475 To cope with a more real human digestive system, the complexity of the *in vitro* model was
476 increased by adding bile salts, enzymes and simulated digestive fluids along with adjusting
477 pH when simulating the gastric and/or intestinal phase (Minekus et al., 2014). The possible
478 effect of digestive compounds on Zn^{2+} BAC is represented in Figure 4 for each DM.

479 According to Figure 4, Zn^{2+} BAC generally decreases with addition of enzymes and bile salts
480 in comparison to the digestion method with only pH adjustment. In addition, almost no
481 further changes in Zn^{2+} BAC are observed after addition of simulated digestive fluids
482 (electrolyte solutions). This could probably be explained by the fact that the simulated
483 digestive fluids mainly contain monovalent ions, which are less likely to be bound to pectin
484 in presence of divalent ions. Because of the reduction in Zn^{2+} BAC after addition of digestive
485 enzymes and bile salts, it can be assumed that presence of enzymes and/or bile salts can
486 decrease Zn^{2+} BAC. In order to investigate the individual effect of these compounds on Zn^{2+}
487 BAC, an extra experimental set-up was designed (only pectin with DM 45 was used). On the
488 one hand, *in vitro* digestion was performed with adjustment of pH and addition of digestive
489 enzymes. On the other hand, *in vitro* digestion was performed with adjustment of pH and
490 addition of bile salts. The results obtained are presented in Figure 5.

491 After enzyme addition, values for Zn^{2+} BAC were comparable to those after only adjustment
492 of pH. After bile salt addition, values for Zn^{2+} BAC were significantly reduced. From this
493 comparison, it can be concluded that bile salts may interact with Zn^{2+} and Ca^{2+} , thereby
494 reducing the Zn^{2+} BAC, in contrast to addition of enzymes which had no effect.

495 Bile salts are bio-surfactants that can play an essential role in digestion and absorption of
496 nutrients (e.g. lipids) and also help in the excretion of several blood waste products (e.g.
497 bilirubin) (Bauer, Jakob, & Mosenthin, 2005; Maldonado-Valderrama, Wilde, MacIerzanka,
498 & MacKie, 2011; Mukhopadhyay & Maitra, 2004). Bile salts are amphiphilic in nature and

499 consist of two connecting units: a rigid steroid nucleus (with a hydrophobic and hydrophilic
500 face) and a short aliphatic side chain (Maldonado-Valderrama et al., 2011; Mukhopadhyay &
501 Maitra, 2004). Cholate, chenodeoxycholate and deoxycholate are the most abundant bile salts
502 found in human and they contain both carboxylic (COO^-) and hydroxyl groups (OH^-) in their
503 chemical structure. Therefore, it can be deduced that when bile salts are added in the small
504 intestine, Zn^{2+} can bind with bile salts through the COO^- and/or OH^- groups. This is in
505 accordance with both Bonar-Law & Sanders (1993) and Mukhopadhyay & Maitra, (2004),
506 who have reported that bile salts and their analogous can be used as supramolecular receptors
507 for several guest ions and molecules. Furthermore, 95% of the bile salts which are separated
508 from the dietary lipid in the ileum (at the lower end of the small intestine) are reabsorbed and
509 returned to the liver for recirculation (Maldonado-Valderrama et al., 2011; Mukhopadhyay &
510 Maitra, 2004). Therefore, it can be possible that, although bile salts may bind Zn^{2+} , in the
511 small intestine, Zn^{2+} can be released and become bioaccessible after the reabsorption of bile
512 salts in the lower end of the small intestine. However, the release of cations from bile salts,
513 after reabsorption has not been investigated yet.

514 From the experiments in this study, it can be assumed that Zn^{2+} bound to the added bile salts
515 is not detected given that the method is based on quantification of free ions. Consequently, in
516 the case that minerals are released after reabsorption of the bile salts, Zn^{2+} BAC could be
517 underestimated in this experiment. In addition, if lipids are present in a real food matrix, bile
518 salts will interact with these compounds and resulting in possibly less interaction with
519 minerals.

520 From Figure 5, it is clear that the influence of DM and presence of Ca^{2+} on Zn^{2+} BAC is less
521 pronounced in the complex *in vitro* digestion procedures (with enzymes, bile salts and/or
522 simulated digestive fluids) than in the simple *in vitro* digestion procedure (in which only the
523 pH adjusted). However, the influence of DM and presence of Ca^{2+} on Zn^{2+} BAC can best be

524 evaluated by the most simple digestion model (with pH adjustment only). Because, on the
525 one hand, it is reported that most of the bile salts usually reabsorb and return to the liver for
526 recirculation (reference) which may result in the possible release of bound minerals. On the
527 other hand, a very simple pectin-mineral model system (without for example lipids) is
528 considered.

529 **4. Conclusion**

530 The general objective of this study was to investigate the influence of the presence of Ca^{2+} on
531 Zn^{2+} binding capacity and bioaccessibility (BAC) in a competing mineral-pectin model
532 system with different degrees of pectin methylesterification. It could be concluded that with
533 increasing Ca^{2+} concentration, the Zn^{2+} binding capacity of pectin decreases due to the
534 competition between Zn^{2+} and Ca^{2+} for the available binding sites (COO^- groups). However,
535 even if the Ca^{2+} to Zn^{2+} ratio reaches 10:1, a minimal amount of Zn^{2+} remains bound to
536 pectin. A plateau value is reached from which the Zn^{2+} binding capacity is not further
537 decreasing despite a further addition of Ca^{2+} ions. In addition, pectin DM has an influence on
538 the Zn^{2+} binding capacity of pectin, with lower DM pectin exhibiting a higher Zn^{2+} binding
539 capacity since it possesses more binding sites (COO^- groups). Furthermore, in order to
540 determine the influence of the presence of Ca^{2+} as well as pectin DM on Zn^{2+} BAC, it was a
541 challenge to find the most appropriate *in vitro* digestion procedure that could simulate the
542 upper digestive tract, to fundamentally study the influence of these specific factors only.
543 Therefore, pectin- Zn^{2+} -(Ca^{2+}) model systems with constant Zn^{2+} concentration and different
544 DMs as well as Ca^{2+} concentrations were subjected to different *in vitro* digestion procedures.
545 Upon addition of bile salts, Zn^{2+} BAC reduces, as Zn^{2+} probably interacts with bile salts.
546 However, no significant changes in Zn^{2+} BAC were found either by the addition of enzymes
547 or simulated digestive fluids. Since in this work, a very simple model system was used (only
548 containing pectin and minerals), it was recommended to evaluate the influence of Ca^{2+}

549 concentration and pectin DM on Zn^{2+} BAC based on the results of the simplest *in vitro*
550 digestion procedure. Furthermore, when it is assumed that minerals, bound to bile salts, can
551 again be released after reabsorption, the addition of bile salts would lead to an
552 underestimation of Zn^{2+} BAC. Based on the results of the simplest procedure (only
553 adjustment of pH) it can be concluded that with increasing Ca^{2+} concentration as well as DM,
554 Zn^{2+} BAC increases. However, Zn^{2+} BAC never increased to 100% since there always is a
555 certain amount of Zn^{2+} attached to pectin, independently from a further increase in Ca^{2+}
556 concentration.

557 Since this study shows for the first time that Zn^{2+} BAC can increase when Ca^{2+} is added
558 without taking into account, there is potential in the addition of Ca^{2+} to foods (in which pectin
559 is believed to be the major antinutrient) in order to increase Zn^{2+} BAC. However, this should
560 be confirmed by *in vivo* studies. Besides, in several food applications, a certain (low) pectin
561 DM is necessary to meet desired functionalities (e.g. pectin as a thickening and gelling
562 agent). However, from a nutritional point of view it is best to opt for the case in which the
563 functionality is met for the highest DM since in this condition mineral BAC will be less
564 reduced.

565 **5. Future perspectives**

566 As mentioned in the conclusion, these results show *in vitro* proof for the potential of addition
567 of Ca^{2+} to increase Zn^{2+} BAC in a simple pectin model system in which pectin is the major
568 antinutrient. In addition, recently, a lot of research is done on the relevance and importance of
569 the large intestinal phase and the gut microbiome. If researchers can prove *in vivo* that Zn^{2+} is
570 absorbed at this stage of digestion, it might be interesting to include this digestive phase in
571 future experiments as well since pectin is fermented in the large intestine and the
572 fermentation process is supposed to influence the pectin mineral binding capacity. Moreover,

573 further research on the potential role of bile salts as mineral chelator is needed. In general,
574 further *in vivo* validation is required starting from the fundamental understanding on the
575 influence of a large range of food product intrinsic factors (e.g. pectin structure condition,
576 mineral concentrations) on digestibility phenomena that can be obtained through *in vitro*
577 studies.

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705 **Table 1.** Recommended concentrations of electrolyte solutions in simulated gastric fluid and simulated intestinal
706 fluid (Minekus et al., 2014).

Constituent	Simulated gastric fluid (SGF)	Simulated intestinal fluid (SIF)
	mmol/L	mmol/L
K ⁺	7.8	7.6
Na ⁺	72.2	123.4
Cl ⁻	70.2	55.5
H ₂ PO ₄ ⁻	0.9	0.8
HCO ₃ ⁻ , CO ₃ ²⁻	25.5	85
Mg ²⁺	0.1	0.33
NH ₄ ⁺	1.0	-

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708 **Table 2.** The investigated characteristics of enzymatic demethylesterified pectin samples. DM (%) is the degree
709 of methylesterification, GalA content is the concentration of galacturonic acid and M_w (kDa) is the weight-average
710 molar mass. All average values are listed with their standard deviations. Different letters (a, b and c) indicate
711 significant ($p < 0.05$) differences between pectin samples for a characteristic.

Sample code	DM (%)	GalA content (mg GalA/g pectin)	M_w (kDa)	Intrinsic Zn^{2+} content ($\mu\text{g/g}$ pectin sample)	Intrinsic Ca^{2+} content ($\mu\text{g/g}$ pectin sample)
DM10	9.4 ± 0.1^c	767.1 ± 52.2^b	54.5 ± 2.5^a	17.3 ± 5.4^a	839.4 ± 87.3^a
DM45	44.2 ± 1.8^b	796.6 ± 20.7^a	60.7 ± 2.8^a	11.8 ± 4.9^a	731.0 ± 292.3^{ab}
DM80	82.2 ± 1.2^a	768.5 ± 56.3^b	52.5 ± 1.4^a	7.7 ± 6.9^a	516.6 ± 41.7^b

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714 **Table 3.** Parameter estimates for Langmuir adsorption model-based isotherms of Zn²⁺ and Ca²⁺ to pectin with different degrees
 715 of methylesterification (DM). q_{max} is the maximum cation binding capacity, expressed as mol cation/mol GalA and K_L(L/mmol
 716 cation) represents the adsorption energy. All average values are listed with their standard deviations. Different capital
 717 letters (A-B) indicate significant differences (p < 0.05) in q_{max} or K_L values between Zn²⁺ and Ca²⁺ of the same pectin sample.
 718 Different lower case letters (a-c) indicate significant differences (p < 0.05) in q_{max} or K_L values between different pectin samples
 719 for a particular cation (Zn²⁺ or Ca²⁺ adsorption).

Sample code	q _{max} (mol Zn ²⁺ /mol GalA)	K _L (L/mmol Zn ²⁺)	q _{max} (mol Ca ²⁺ /mol GalA)	K _L (L/mmol Ca ²⁺)
DM10	0.494 ± 0.014 ^{Aa}	211.1 ± 25.2 ^{Aa}	0.424 ± 0.008 ^{Ba}	305.6 ± 30.5 ^{Aa}
DM45	0.334 ± 0.005 ^{Ab}	144.2 ± 10.3 ^{Aa}	0.270 ± 0.008 ^{Bb}	148.1 ± 11.5 ^{Ab}
DM80	0.159 ± 0.003 ^{Ac}	129.1 ± 12.2 ^{Aa}	0.118 ± 0.002 ^{Bc}	124.9 ± 19.9 ^{Ab}

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722 **Table 4.** Parameter estimates for fractional conversion equation of the Zn²⁺ binding capacity (in presence of Ca²⁺) of pectin
723 with different degrees of methylesterification (DM). q_{min} is the minimal amount of Zn²⁺ that is bound to pectin (mol Zn²⁺/mol
724 GalA) and x is the change in amount of bound Zn²⁺ to pectin depending on the Ca²⁺ concentration (mol GalA/ mol Ca²⁺). All
725 average values are listed with their standard deviations. Different lower case letters (a-c) indicate significant differences
726 ($p < 0.05$) in q_{min} and x values between different pectin samples.

Sample code	q _{min} (mol Zn ²⁺ /mol GalA)	x (mol GalA/ mol Ca ²⁺)
DM10	0.083 ± 0.002 ^a	0.71 ± 0.02 ^d
DM45	0.056 ± 0.002 ^b	0.75 ± 0.02 ^d
DM80	0.026 ± 0.002 ^c	0.76 ± 0.04 ^d

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729 **Figure captions**

730 **Figure 1.** Adsorption isotherms representing q_e (mol cation/mol GalA) as a function of C_e , the
731 cation equilibrium concentration (mmol/L), for (A) Zn^{2+} and (B) Ca^{2+} . Symbols indicate the
732 experimental data and curves are corresponding modeled Langmuir adsorption isotherms.

733 **Figure 2.** q_e , the Zn^{2+} binding capacity (in presence of Ca^{2+}) of pectin with different degrees
734 of methylesterification (DM) (mol Zn^{2+} /mol GalA) as a function of the Ca^{2+} to Zn^{2+} ratio.
735 Symbols indicate the experimental data and curves are the experimental results modeled by the
736 fractional conversion equation. (Zn^{2+} concentration: 100 mg/L).

737 **Figure 3.** *In vitro* Zn^{2+} bioaccessibility (BAC) (%) \pm standard deviation as a function of the
738 Ca^{2+} to Zn^{2+} ratio evaluated by the simplest *in vitro* digestion procedure (only pH; no enzymes,
739 bile salts nor simulated digestive fluids). Different capital letters (A-C) indicate significant
740 differences ($p < 0.05$) between pectin degree of methylesterification (DM) for a specific Ca^{2+}
741 to Zn^{2+} ratio. Different lower case letters (a-d) indicate significant differences ($p < 0.05$)
742 between Ca^{2+} to Zn^{2+} ratios for a specific DM.

743 **Figure 4.** *In vitro* Zn^{2+} bioaccessibility (BAC) (%) \pm standard deviation as a function of the
744 Ca^{2+} to Zn^{2+} ratio for pectin with a degree of methylesterification (DM) of (A) 10%; (B) 45%
745 and (C) 80%. Procedure 1 is an *in vitro* digestion procedure with adjustment of pH; procedure
746 2 is an *in vitro* digestion procedure with adjustment of pH and addition of enzymes and bile
747 salts; and procedure 3 is an *in vitro* digestion procedure with adjustment of pH and addition of
748 enzymes, bile salts and simulated digestive fluids. Different capital letters (A-C) indicate
749 significant differences ($p < 0.05$) between the different procedures for a specific Ca^{2+} to Zn^{2+}
750 ratio. Different lower case letters (a-d) indicate significant differences ($p < 0.05$) between Ca^{2+}
751 tot Zn^{2+} ratios for a specific procedure.

752 **Figure 5.** *In vitro* Zn²⁺ bioaccessibility (BAC) (%) ± standard deviation as a function of the
753 Ca²⁺ to Zn²⁺ ratio for pectin with degree of methylesterification (DM) of 45%. Zn²⁺ BAC is
754 evaluated by an *in vitro* digestion procedure with adjustment of pH and addition of enzymes or
755 bile salts. Different capital letters (A-B) indicate significant differences (p < 0.05) between the
756 different procedures for a specific Ca²⁺ to Zn²⁺ ratio. Different lower case letters (a-d) indicate
757 significant differences (p < 0.05) between Ca²⁺ tot Zn²⁺ ratios for a specific procedure.

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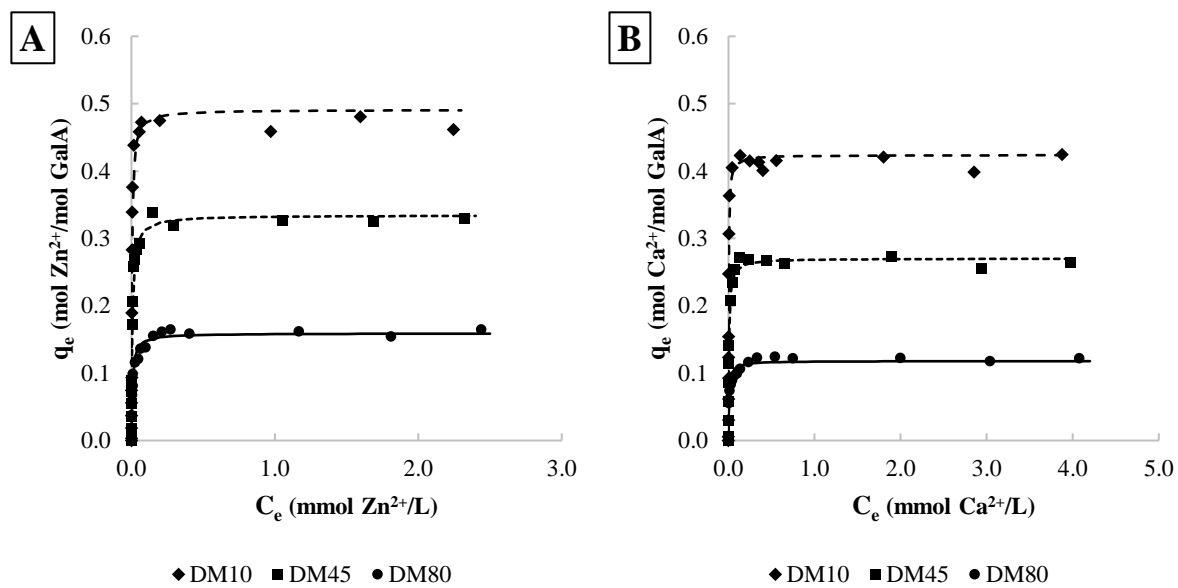


Figure 1

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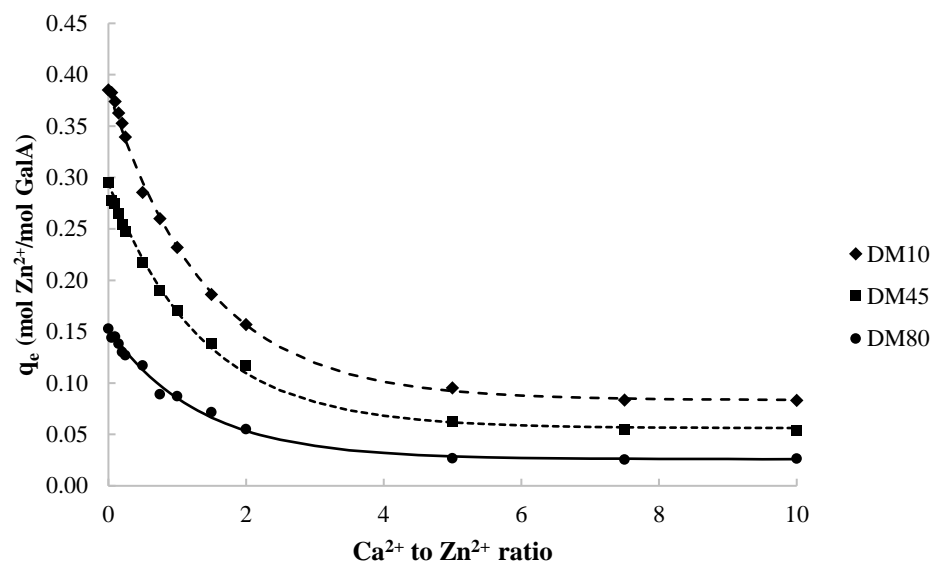


Figure 2

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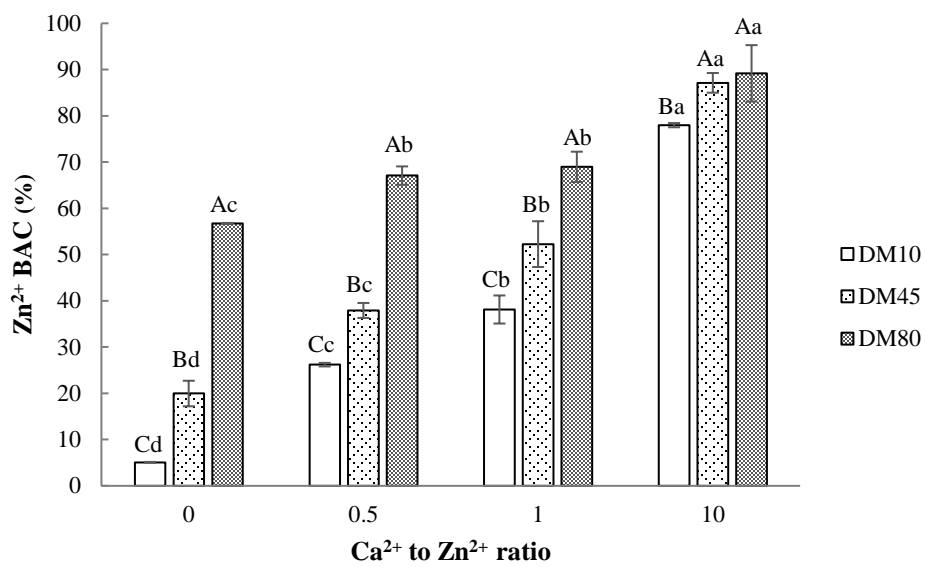


Figure 3

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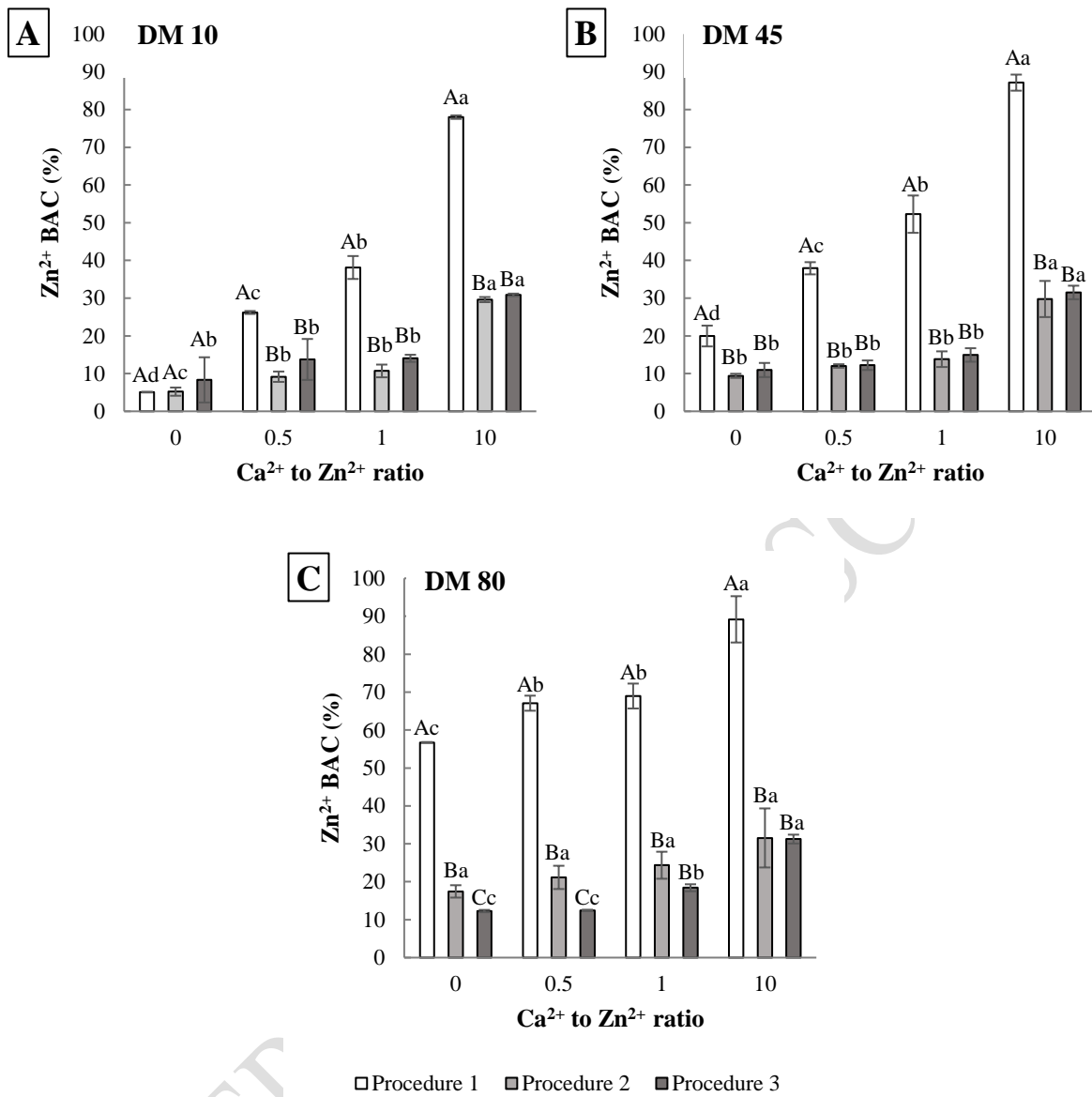


Figure 4

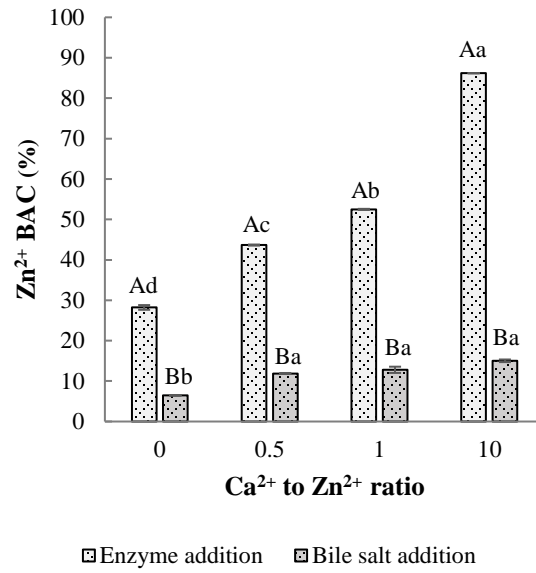


Figure 5