

1 **Fe²⁺ adsorption on citrus pectin is influenced by the degree and**
2 **pattern of methylesterification**

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4 *Miete Celus**, *Clare Kyomugasho*, *Zahra Jamsazzadeh Kermani*, *Katrien Roggen*, *Ann M.*
5 *Van Loey*, *Tara Grauwet* and *Marc E. Hendrickx*¹

6 ¹Laboratory of Food Technology, Leuven Food Science and Nutrition Research Centre (LFoRCe), Department of
7 Microbial and Molecular Systems (M²S), KU Leuven, Kasteelpark Arenberg 22, Box 2457, 3001 Leuven, Belgium

8
9 Authors are affiliated to:

10 Laboratory of Food Technology
11 Leuven Food Science and Nutrition Research Center (LFoRCe)
12 Department of Microbial and Molecular Systems (M²S)
13 KU Leuven
14 Kasteelpark Arenberg 22 box 2457
15 3001 Heverlee
16 Belgium

17
18
19
20
21
22 * Corresponding author

23
24 Telephone: +32 16 377400

25 E-mail: miete.celus@kuleuven.be

26 **Abstract**

27 The present study aimed at gaining insight into the potential of citrus pectin to bind Fe^{2+} , a
28 cation of great importance in a several food products. In particular the role of citrus pectin
29 structural properties, namely the degree of methylesterification (DM) and the absolute degree
30 of blockiness (DB_{abs} – ratio of non-methylesterified GalA units present in blocks to the total
31 amount of GalA units) on the Fe^{2+} adsorption in aqueous solution was explored using adsorption
32 isotherms. Demethylesterification of high DM citrus pectin enzymatically (using plant pectin
33 methylesterase) or chemically (alkaline demethylesterification using NaOH) generated P- and
34 C-pectins, respectively, characterized by comparable DMs but different distributions of non-
35 methylesterified GalA units (DB_{abs}). Adsorption isotherms of P- and C-pectins in aqueous
36 solutions of various Fe^{2+} concentrations revealed that both the DM and DB_{abs} influenced the
37 pectin- Fe^{2+} interactions: the lower DM or higher DB_{abs} , the higher the Fe^{2+} binding capacity of
38 citrus pectin. The Langmuir adsorption model was used to fit the experimental data for
39 quantification of the maximum adsorption capacity ($q_{\text{max}}^{\text{G}}$) and the pectin- Fe^{2+} interaction
40 energy (K_{L}) of the P- and C-pectins. It can be concluded that $q_{\text{max}}^{\text{G}}$ (mol Fe^{2+} /mol GalA) was
41 mainly determined by the DM and to a lesser extent by the DB_{abs} while the pectin- Fe^{2+}
42 interaction energy was mainly influenced by the DB_{abs} . As a consequence, pectin modification
43 to obtain targeted DM and DB_{abs} allows optimization of its binding capacity and therefore the
44 associated functional properties.

45 **Keywords**

46 Citrus pectin, degree of methylesterification, absolute degree of blockiness, Langmuir
47 adsorption isotherm, adsorption capacity, Fe^{2+} ions.

48 **1. Introduction**

49 Pectin, a major functional ingredient in the food industry, is commonly extracted from by-
50 products of the fruit juice industry, especially apple and citrus for use as thickening or gelling

51 agent in sauces and jams (May, 1990; Petkowicz, Vriesmann, & Williams, 2017; Thakur, Singh,
52 Handa, & Rao, 1997; Thibault & Ralet, 2003; Willats, Knox, & Mikkelsen, 2006). Pectin is
53 also used in the pharmaceutical industry, as a carrier in colon-specific drug delivery systems
54 (Liu, Fishman, & Hicks, 2006) or to reduce blood cholesterol levels (Wicker et al., 2014). These
55 pectin functionalities, including its ability to bind divalent cations are largely related to its
56 structural diversity (Dronnet, Renard, Axelos, & Thibault, 1996; Jamsazzadeh Kermani,
57 Shpigelman, Pham, Van Loey, & Hendrickx, 2015; Mohnen, 2008; Willats et al., 2006).
58 Structurally, pectin is a complex cell wall heteropolysaccharide consisting of three covalently
59 linked building blocks, homogalacturonan (HG), rhamnogalacturonan I and II (RG I and II).
60 HG is the predominant and linear pectin domain with a backbone consisting of α -1-4 linked
61 galacturonic acid (GalA) residues, while RG I and II are more branched pectin domains,
62 composed of additional monosaccharides such as rhamnose, galactose or arabinose (Caffall &
63 Mohnen, 2009; Voragen, Coenen, Verhoef, & Schols, 2009; Yapo, Lerouge, Thibault, & Ralet,
64 2007).

65 Of particular interest in the cation binding capacity of pectin are the structural properties of the
66 HG pectin substructure. The degree of methylesterification (DM) of pectin, which is the
67 percentage of GalA units of HG that are methylesterified at C6, is of great importance in
68 determining its polyanionic nature and associated functional properties (Voragen et al., 2009).
69 It is reported that the non-methylesterified GalA residues can be negatively charged at a pH
70 values higher than the pK_a of pectin (3.38 – 4.10) and thereby possessing the ability to interact
71 with divalent cations (Kyomugasho et al., 2017; Manrique & Lajolo, 2002; Sriamornsak, 2003;
72 Thibault & Ralet, 2003). In addition to DM, the distribution pattern of non-methylesterified
73 GalA units is hypothesized to have an important role in the cation binding capacity of pectin
74 (Voragen et al., 2009). In fact, the DM and pattern of methylesterification have already been
75 greatly explored in promoting pectin- Ca^{2+} interactions in context of gel formation, the more

76 extensive pectin application (Fraeye et al., 2009; Löfgren, Guillotin, Evenbratt, Schols, &
77 Hermansson, 2005; Lutz, Aserin, Wicker, & Garti, 2009; Ralet, Dronnet, Buchholt, & Thibault,
78 2001; Slavov et al., 2009; Ström et al., 2007; Tanhatan-Nasseri, Crépeau, Thibault, & Ralet,
79 2011; Willats et al., 2006). According to Löfgren et al. (2005) and Ralet et al. (2001) the lower
80 the DM and the higher the number of successive de-esterified GalA units in HG, the more
81 sensitive the pectin chains are to Ca^{2+} cross-linking, resulting in formation of stiffer gels.
82 Nonetheless, pectin interactions with divalent cations are not necessarily established via
83 negatively charged carboxylic groups. Moreover, a recent study by Assifaoui et al. (2015)
84 showed that the type of interaction between cations and pectin is also cation dependent.
85 According to the aforementioned researchers, Zn^{2+} interacts with both the charged carboxylic
86 group as well as with hydroxyl groups of GalA while Ca^{2+} binding occurs only via carboxylate
87 groups. Thus, interactions between divalent cations and pectin, either with high DM, either at
88 low pH, might occur as well as via cross-linking mechanisms other than via negatively charged
89 carboxylic groups (Assifaoui et al., 2015; Thibault & Ralet, 2003). However, the degree and
90 patterns of methylesterification are reported to be of major interest.

91 The nanostructure of pectin can be modified enzymatically or chemically to direct pectin
92 functionality, in this context its cation binding capacity. On the one hand, enzymatic
93 demethylesterification can be achieved by the action of pectin methylesterase (PME), which
94 catalyses the hydrolysis of methylesters at C-6 of GalA units, resulting in negatively chargeable
95 carboxylic groups. PMEs with an alkaline (mostly plant PME) or acidic (microbial PME) pI are
96 distinguished. Plant PMEs are known to hydrolyse methylesters in a blockwise manner, via a
97 single chain or multiple attack mechanism. Single chain mechanism involves hydrolysis of the
98 methylesters until the end of the pectin chain or a blocking residue is reached prior to
99 dissociation of the enzyme-substrate complex, whereas multiple attack mechanism describes
100 hydrolysis of a limited average number of subsequent methylesters per enzyme attack.

101 Demethylesterification by microbial PME_s result in more random distributed
102 demethylesterified GalA units (Cameron, Luzio, Goodner, & Williams, 2008; Daas, Meyer-
103 Hansen, Schols, De Ruiter, & Voragen, 1999; Limberg et al., 2000; Ralet et al., 2001; Willats
104 et al., 2001). On the other hand, chemical demethylesterification, which includes a treatment of
105 pectin with alkali (sodium hydroxide), generates random distributed non methylesterified GalA
106 units (Limberg et al., 2000). Enzymatic and chemical demethylesterification consequently
107 result in different distributions of non-methylesterified GalA units, quantified by the degree of
108 blockiness (DB), a concept first defined by Daas et al. (1999). The DB was established by
109 treatment of pectin with endo-polygalacturonase followed by determination of the ratio of the
110 amount of non-methylesterified mono-, di- and trimers released by the enzyme to the total
111 number of non-methylesterified GalA units. Plant PME results in a higher DB than alkaline
112 demethylesterified pectins for a given DM. In addition to the DB, the absolute degree of
113 blockiness (DB_{abs}), which is the ratio of the amount of non-methylesterified mono-, di- and
114 trimers released by the enzyme to the total amount of GalA units, is commonly used and
115 expresses the absolute number of blocks of GalA in pectin (Guillotin et al., 2005). In this study,
116 the DB_{abs} is used, given that a number of authors suggested that DB_{abs} is more informative than
117 DB (Guillotin et al., 2005; Slavov et al., 2009; Ström et al., 2007).

118 Although pectin DM and DB are extensively explored in the context of gelation with Ca²⁺,
119 pectin has also been a subject of adsorption studies with cations other than Ca²⁺. For instance,
120 pectin has been explored for use in removing toxic metal ions from humans (Braudo et al.,
121 1996; Eliaz, Hotchkiss, Fishman, & Rode, 2006; Zhao et al., 2008) or heavy metals from
122 wastewater (Dronnet et al., 1996; Kartel, Kupchik, & Veisov, 1999; Khotimchenko,
123 Kolenchenko, & Khotimchenko, 2008). In addition, few studies have explored the interaction
124 between pectin and Fe²⁺, mainly in the context of bio-accessibility (Debon & Tester, 2001;
125 Kim, 1998; Kyomugasho et al., 2017; Miyada, Nakajima, & Ebihara, 2012). This is interesting,

126 given that Fe^{2+} can promote lipid oxidation in a variety of lipid based food products and that
127 Fe^{2+} adsorption by pectin might effectively reduce lipid oxidation (Chen, McClements, &
128 Decker, 2010; Huang, Lu, Wang, & Wu, 2011). Moreover, pectin is a dietary fiber which meets
129 current consumer demand for natural additives (Varela & Fiszman, 2013). Fundamental insight
130 into adsorption of Fe^{2+} by pectin could contribute to this innovative aspect. However, to the
131 best of our knowledge, no quantitative analysis has been performed on the influence of pectin
132 most studied structural properties, DM and DB_{abs} , on the Fe^{2+} adsorption by using adsorption
133 isotherms.

134 Therefore, the present work aims at investigating the role and extent to which the DM and DB_{abs}
135 influence the Fe^{2+} binding capacity of pectin. Given that the DM and DB_{abs} are hypothesized to
136 influence the pectin- Fe^{2+} interaction, targeted modification of these pectin structural properties,
137 followed by determination of the adsorption isotherms could be of great importance in
138 exploring its Fe^{2+} binding capacity and related pectin functionalities. A better understanding of
139 the influence of these structural factors on the Fe^{2+} adsorption could provide more insight into
140 optimization of pectin- Fe^{2+} interactions in view of its functionalities.

141 **2. Material and methods**

142 *2.1. Materials*

143 High methylesterified citrus pectin, with a DM of 95%, from Sigma-Aldrich Belgium, was used
144 as starting material for the production of pectin samples with different degrees and patterns of
145 methylesterification. Carrots (*Daucus carota* cv. Nerac) and kiwis (*Actinidia deliciosa* cv.
146 Hayward) were purchased from a local shop. The carrots were peeled, cut into 0.2 cm slices,
147 frozen in liquid nitrogen and stored at $-40\text{ }^{\circ}\text{C}$ until extraction of PME. Kiwis were stored at
148 room temperature to ripen, followed by extraction of PME inhibitor (PMEI). All chemicals used
149 were of analytical grade. Ultrapure water (organic free, $18.2\text{ M}\Omega\text{ cm}$ resistance) was supplied

150 by a Simplicity™ water purification system (Millipore, Billerica, USA) and used for the
151 adsorption as well as analytical experiments.

152 2.2. Preparation of pectin samples with different degrees and patterns of 153 methylesterification

154 Commercial citrus pectin, mother pectin with a DM of $95.1 \pm 1.8\%$ (M95) was
155 demethylesterified to produce pectin samples with different DMs. In addition, distinct patterns
156 of methylesterification were achieved by applying different methods of demethylesterification.
157 To this extent, enzymatic or chemical demethylesterification of M95 was performed to obtain
158 blockwise or randomly distributed methylesterified GalA units, respectively (Ngouémazong et
159 al., 2011).

160 Enzymatic demethylesterification with purified plant PME was performed as described by
161 Ngouémazong et al. (2011). First, PMEI was extracted from kiwi and purified using an orange
162 PME-CNBr-Sepharose gel (Jolie et al., 2009). The purified kiwi PMEI was then coupled to an
163 NHS (N-hydroxysuccinimide)-activated Sepharose™ 4 Fast Flow matrix obtained from GE
164 Healthcare (Uppsala, Sweden). Subsequently, this gel was used to purify PME extracted from
165 carrot as described by Jolie et al. (2009). After purification, M95 (0.8% w/v in 0.1 M sodium
166 phosphate buffer pH 7) was incubated with the purified carrot PME at 30 °C for different time
167 periods. Finally, the solutions were adjusted to pH 4.5 and a 4 min thermal treatment was
168 performed at 85 °C to inactivate PME (Ngouémazong et al., 2011).

169 Chemical demethylesterification was performed according to the method of Fraeye et al.
170 (2009). Briefly, M95 was dissolved in demineralized water (0.8% w/v) and the resulting pectin
171 solution was adjusted to pH 11 with 0.1 M NaOH. Alkaline demethylesterification occurred at
172 pH 11, leading to a pH drop. The pH was kept constant at pH 11 by titration with 0.1 M NaOH.
173 The reaction was performed at 4 °C to avoid pectin depolymerisation (Fraeye et al., 2009). The

174 amount of NaOH added by titration to obtain a specific DM was theoretically determined based
175 on the stoichiometry of the alkaline demethylesterification reaction (Nguémazong et al.,
176 2011). After addition of the predetermined amounts of NaOH, the demethylesterification was
177 stopped by adjusting the pH to 4.5 (Fraeye et al., 2009).

178 Subsequently, the enzymatically and chemically demethylesterified pectin samples were
179 adjusted to pH 6, dialyzed (Spectra/Por[®], MWCO = 12-14 kDa) for 48 h against demineralized
180 water and lyophilized. For further use, the enzymatically demethylesterified pectins will be
181 denoted as P-pectins while the chemically demethylesterified pectins will be denoted as C-
182 pectins.

183 2.3. *Characterization of the pectin samples*

184 2.3.1. *Degree of methylesterification, GalA content, molar mass distribution and intrinsic* 185 *cation concentration of the pectin samples*

186 All pectin samples were characterized for their degree of methylesterification, GalA content,
187 molar mass distribution and intrinsic cation concentrations.

188 Measurement of the DM was performed using Fourier transform infra-red (FT-IR) (Shimadzu
189 FTIR-8400S, Japan) according to the method described by Kyomugasho et al. (2015a). A
190 standard curve without deconvolution of the spectra was used (Kyomugasho et al., 2015a).

191 To measure the GalA content, pectin samples were first hydrolyzed with concentrated sulfuric
192 acid according to the method described by Ahmed & Labavitch (1977). The GalA concentration
193 of the hydrolyzed samples was then quantified by a spectrophotometric method as described by
194 Blumenkrantz & Asboe-Hansen (1973). The hydrolysis was performed in duplicate.

195 Molar mass distributions of the pectin samples were assessed as described by Shpigelman,
196 Kyomugasho, Christiaens, Van Loey, & Hendrickx (2014) in order to ensure that no
197 depolymerisation occurred during the demethylesterification step. High-performance size

198 exclusion chromatography (HPSEC) coupled to a refractive index (RI) detector (Shodex RI-
199 101, Showa Denko K.K., Kawasaki, Japan), a multi-angle laser light scattering detector
200 (MALLS) (PN3621, Postnova Analytics, Landsberg am Lech, Germany), diode array detector
201 (Agilent Technologies, Santa Clara, CA, USA) and a viscometer (PN3310, Postnova analytics,
202 Landsberg am Lech, Germany) was used. Exactly 100 μl of filtered 0.2% (w/v) pectin solutions
203 was injected onto a series of Waters columns at 35 °C (Waters, Milford, MA), namely Ultra
204 hydrogel 250, 1000 and 2000 with exclusion limits of 8×10^4 , 4×10^6 and 1×10^7 g/mol,
205 respectively. A 0.1 M acetic acid buffer (pH 4.4) with 0.1 M NaNO_3 was used for elution at a
206 flow rate of 0.5 mL/min. The weight average molar mass was then calculated using the Debye
207 fitting method (2nd order) of the software provided by the manufacturer of the MALLS detector
208 and a dn/dc value of 0.146 mL/g was used for all samples.

209 The concentration of intrinsic cations in the pectin samples was measured by inductively
210 coupled plasma mass spectrometry (ICP-MS). Before analysis, pectin samples were incinerated
211 in a muffle furnace at 550 °C for 22 h and further treated as described by Kyomugasho,
212 Willemsen, Christiaens, Van Loey, & Hendrickx (2015b). The analysis was performed using
213 an Agilent 7700x ICP-MS (Agilent Technologies, Santa Clara, CA, USA). The concentrations
214 of ^{24}Mg , ^{44}Ca , ^{56}Fe and ^{66}Zn were measured in helium mode using ^{72}Ge as an internal standard.
215 The cations were quantified using reference standard solutions with certified concentrations
216 (Kyomugasho et al., 2015b).

217 2.4. *Estimation of the absolute degree of blockiness*

218 The pattern of methylesterification of the pectin samples can be quantified by the degree of
219 blockiness (DB) or absolute degree of blockiness (DB_{abs}). The DB is the ratio of the number of
220 non-methylesterified GalA units present in blocks to the total non-methylesterified GalA units
221 (Daas et al., 1999), whereas DB_{abs} is defined as the ratio of non-methylesterified GalA units
222 present in blocks to the total amount of GalA units (Guillot et al., 2005). In this study, only

223 DB_{abs} is taken into account and was predicted based on parameter estimates of polynomial
224 functions determined by Ngouémazong et al. (2011). The use of these polynomial equations is
225 justified, given that the present study used exactly the same procedures and materials for the
226 targeted pectin modification as described by Ngouémazong et al. (2011). The polynomial
227 functions used are achieved by Ngouémazong et al. (2011) by relating DB_{abs} to DM of tailored
228 pectin samples and are described as follows:

229 P-pectins: $DB_{abs} = 0.472 (\pm 0.03) DM^2 - 1.485 (\pm 0.04) DM + 1.009$

230 C-pectins: $DB_{abs} = -1.998 (\pm 0.10) DM^3 + 4.595 (\pm 0.20) DM^2 - 3.598 (\pm 0.06) DM + 1.000$

231 *2.5. Experimental determination of Fe^{2+} adsorption isotherms of the pectin samples*

232 An adsorption equilibrium study was performed based on the method of Debon & Tester (2001)
233 to determine the Fe^{2+} adsorption capacity of pectin and specifically the relation between the
234 Fe^{2+} adsorption capacity and pectin DM and DB_{abs} . Therefore, deaerated aqueous solutions (10
235 mL) of the pectin samples (0.1% w/v) were enriched with 0 to 3.6 mM Fe^{2+} and subsequently
236 transferred to previously rinsed dialysis membranes (Spectra/Por[®], MWCO = 3.5 kDa). These
237 membranes were equilibrated in closed jars containing 50 mL deaerated ultrapure water, which
238 was constantly stirred. The jars were placed in a pharmaceutical refrigerator (MPR-311D (H),
239 Sanyo Electric Biomedical Co., Tokyo, Japan) at 15 °C for 48 h until an equilibrium between
240 nonbound Fe^{2+} inside and outside the membrane was achieved. The period of 48 h was
241 determined in a series of preliminary experiments analyzing the Fe^{2+} concentration as a function
242 of time. In addition to the use of deaerated water, the experiment was performed in a nitrogen
243 atmosphere using a pyramid portable glove bag (Erlab, Val de Reuil, France), installed in the
244 refrigerator to avoid an oxygen-rich atmosphere, hence Fe^{2+} oxidation. After equilibration, the
245 Fe^{2+} concentration of the outside solution was measured spectrophotometrically according to
246 Viollier, Inglett, Hunter, Roychoudhury, & Van Capellen (2000) with some minor

247 modifications. An aliquot of the outside solution (1 mL) was transferred into a cuvette with the
248 addition of 100µl of 0.01 M ferrozine (3-(2-pyridyl)-5,6-diphenyl-1,2,4-triazine-*p,p'*-disulfonic
249 acid monosodium salt hydrate) and 50µl of 5 M ammonium acetate buffer (pH 9.5). After 5
250 min, the absorbance was measured at 562 nm (1800 UV spectrophotometer, Shimadzu, Kyoto,
251 Japan). The analysis was performed in triplicate and the Fe²⁺ concentration was determined
252 using a standard curve of FeSO₄ solutions (0-0.1 mM). The Fe²⁺ adsorption capacity (q_e) of
253 pectin was estimated based on the difference between the initial Fe²⁺ concentration and the
254 concentration measured after equilibrium and calculated as follows (Khotimchenko et al.,
255 2008):

$$256 \quad q_e \left(\frac{\text{mol Fe}^{2+}}{\text{mol GalA}} \right) = \frac{[(C_0 \cdot V_{in} - C_e \cdot (V_{in} + V_{out}))]}{n_{GalA}}$$

257 with C₀, the initial Fe²⁺ concentration (mM), C_e, the Fe²⁺ concentration at equilibrium (mM),
258 V_{in} and V_{out}, the volume inside (10 mL) and outside (50 mL) the dialysis membrane,
259 respectively and n_{GalA} represents the absolute amount of GalA units in the pectin sample (mol).
260 Taking into account the DM of the pectin sample, q_e can be expressed as mol Fe²⁺/mol COO⁻
261 as well.

262 Since the adsorption equilibrium studies were performed at a constant temperature, adsorption
263 isotherms indicating the amount of Fe²⁺ bound to each GalA or COO⁻ unit (q_e) as a function of
264 the Fe²⁺ concentration at equilibrium (C_e) were obtained

265 2.6. *Data analysis of Fe²⁺ adsorption isotherms of the pectin samples*

266 The adsorption isotherms of the pectin samples obtained can be quantitatively described by
267 several empirical models such as the Langmuir, Freundlich, Brunauer-Emmett-Teller (BET),
268 BiLangmuir or Redlich-Peterson adsorption isotherm (Foo & Hameed, 2010; Ho, Huang, &
269 Huang, 2002; Khotimchenko et al., 2008; Zhao, Repo, Yin, & Sillanpää, 2013). Such isotherms
270 are typically characterized by certain parameters, which indicate surface properties of the

271 adsorbent and the adsorption affinity (Ho et al., 2002). The Langmuir isotherm, which is the
272 most widely used adsorption isotherm, assumes monolayer adsorption at homogenous and finite
273 binding sites within an adsorbent and is represented as (Chen, 2015; Ho et al., 2002; Schmuhl,
274 Krieg, & Keizer, 2001):

$$275 \quad q_e = \frac{q_{max} \cdot K_L \cdot C_e}{1 + K_L \cdot C_e}$$

276 with q_{max} as the maximum adsorption capacity at the monolayer (mol Fe²⁺/mol GalA or mol
277 Fe²⁺/mol COO⁻), q_e , the adsorption capacity of a GalA or COO⁻ unit (mol Fe²⁺/mol GalA or
278 mol Fe²⁺/mol COO⁻) belonging to an Fe²⁺ equilibrium concentration, K_L , the Langmuir constant
279 (L/mmol Fe²⁺), which is a measure of the interaction energy and C_e , the Fe²⁺ equilibrium
280 concentration (mmol Fe²⁺/L).

281 Besides the Langmuir isotherm, the Freundlich isotherm was also employed in this study and
282 assumes heterogeneous, reversible and multilayer adsorption (Chen, 2015; Schmuhl et al.,
283 2001; Zhao et al., 2013):

$$284 \quad q_e = K_F \times C_e^{1/n}$$

285 with K_F ((mol/mol GalA)(L/mmol)^{1/n}), the Freundlich constant and n , the Freundlich parameter
286 related to the degree of heterogeneity of the system (Zhao et al., 2013).

287 Modeling of the experimental data of the pectin samples by both Langmuir and Freundlich
288 adsorption isotherms was performed using non-linear one step regression (SAS version 9.4,
289 Cary, North Carolina).

290 2.7. Statistical analysis

291 Differences in experimental data were analyzed using the statistical software JMP (JMP 13,
292 SAS Institute Inc., Cary, NC, USA) and the Tukey's studentized range post-hoc test was carried

293 out to analyze significant differences with a 95% confidence interval ($p < 0.05$) between the
294 experimental data.

295 **3. Results and discussion**

296 *3.1. Characterization of the pectin samples*

297 *3.1.1. GalA content, weight average molar mass and intrinsic cation concentration of the* 298 *pectin samples*

299 The GalA content of all pectin samples was similar (average: 0.747 ± 0.050 g GalA/g pectin).

300 The intrinsic cation concentrations of the pectin samples were also analyzed and the results
301 indicated highest concentrations for Mg^{2+} and Ca^{2+} (0.2 - 1.0 mg/g pectin). Intrinsic iron (sum
302 of Fe^{2+} and Fe^{3+}) was present in clearly lower concentrations, not exceeding 59 μ g/g of pectin.

303 As such, these cation concentrations were too low to interfere with the adsorption of Fe^{2+} . The
304 observed results of pectin- Fe^{2+} adsorption capacities can therefore be largely attributed to the
305 cations added.

306 In the case of molar mass, the different pectin samples revealed similar distributions and
307 comparable weight average molar masses, varying between 41 and 66 kDa. This evidences that
308 no depolymerisation occurred during the demethylesterification reactions which is in agreement
309 with the observations of Fraeye et al. (2009), Kim & Wicker (2009), Ngouémazong et al. (2011)
310 and Tanhatan-Nasserì et al. (2011).

311 *3.1.2. Degree and pattern of methylesterification of the pectin samples*

312 Starting from the mother pectin (M95), tailored pectins with distinct DMs were obtained via
313 enzymatic (P-pectins) and chemical (C-pectins) demethylesterification. For both P- and C-
314 pectins similar DM values were intended as shown in **Table 1**. Since no depolymerisation
315 occurred during this demethylesterification and given that the demethylesterification methods
316 generated pectins with different patterns of methylesterification, P- and C-pectin samples with
317 a similar DM were expected to only differ in the DB_{abs} (**Table 1**). The DB_{abs} is a measure of the

318 percentage of non-methylesterified GalA units present in blocks in the entire pectin population
319 (Guillotin et al., 2005). In other words, a high DB_{abs} implies a high number of blocks of
320 successive non-methylesterified GalA units. For the mother pectin sample (M95) a DB_{abs} of <
321 0.74% was established as this value corresponds to the detection limit of the method used to
322 obtain experimental DB_{abs} values on which the polynomial functions are based (Nguémazong
323 et al., 2011). In general, the DB_{abs} was expected to increase with decreasing DM for both P-
324 and C-pectins, indicating a higher number of blocks of successive non-methylesterified GalA
325 units at lower DM, since lowering the DM resulted in an increased number of non-
326 methylesterified GalA units (**Table 1**). At a given DM, a lower DB_{abs} was estimated for the C-
327 pectins compared to the P-pectins due to the random demethylesterification of the former. In
328 other words, P-pectins showed more blocks of successive non-methylesterified GalA units than
329 the C-pectins. The estimated DB_{abs} values from this study are comparable with those of other
330 studies (Ström et al., 2007; Tanhatan-Nasseri et al., 2011). Regarding the alkaline
331 demethylesterified pectin samples, the estimated DB_{abs} values in the present study were very
332 similar to DB_{abs} values reported in literature. For instance, the present study estimated a DB_{abs}
333 of $12.3 \pm 0.3\%$ and $43.9 \pm 0.9\%$ for C-pectins with DM of 46 and 20%, respectively, whereas
334 chemically demethylesterified pectin samples of other studies with similar DMs (45 and 20%)
335 were characterized by a DB_{abs} of 16 and 44%, respectively (Ström et al., 2007; Tanhatan-
336 Nasseri et al., 2011). The estimated DB_{abs} values of the majority of the enzymatical
337 demethylesterified pectin samples were also comparable with values from studies of Ström et
338 al. (2007) and Tanhatan-Nasseri et al. (2011). These authors observed DB_{abs} values of 27, 29
339 and 56% for enzymatic (plant PME) demethylesterified pectin samples with DMs of 70, 60 and
340 40%, respectively, whereas in the present study DB_{abs} values of $20.6 \pm 1.0\%$ (P69), $29.0 \pm 1.3\%$
341 (P60) and $49.9 \pm 1.0\%$ (P39) were estimated for pectins with similar DMs. Some discrepancies

342 were observed, mostly at lower DMs, but those can be attributed to different pectin and PME
343 sources (Ngouémazong et al., 2011).

344 3.2. Fe^{2+} adsorption isotherms of the pectin samples

345 Adsorption isotherms of the differently demethylesterified citrus pectin samples were obtained
346 to determine their binding capacity of Fe^{2+} and the relation between this Fe^{2+} binding capacity
347 and pectin DM as well as DB_{abs} . From the adsorption isotherms of the P- and C-pectins shown
348 in **Fig. 1**, it can be observed that the adsorption capacity (mol Fe^{2+} /mol GalA) of all samples
349 increased with increasing equilibrium Fe^{2+} concentration until a maximum was reached. This
350 plateau indicates saturation and represents the maximum amount of Fe^{2+} that can be bound to
351 the pectin sample (q_{max}) (Schmuhl et al., 2001; Zhao et al., 2013). The experimental data of the
352 majority of the pectin samples were better described by the Langmuir adsorption model, with
353 $R^2_{adjusted}$ values ≥ 0.98 as shown in **Table 2**, than the Freundlich model. The use of the Langmuir
354 adsorption isotherm implies that demethylesterified citrus pectin contains a limited number of
355 homogeneous binding sites and Fe^{2+} binding occurred via monolayer adsorption with a constant
356 adsorption energy distribution (Foo & Hameed, 2010; Schmuhl et al., 2001; Zhao et al., 2013).
357 The estimated parameters of the Langmuir adsorption isotherm are shown in **Table 2**, in which
358 the maximum Fe^{2+} adsorption capacity expressed as mol Fe^{2+} /mol GalA is indicated as q_{max}^G
359 while the maximum amount of Fe^{2+} bound to each mole of COO^- is represented as q_{max}^C .

360 As presented in **Table 2** and **Fig. 1**, the DM had a clear influence on the Fe^{2+} adsorption capacity
361 of both P- and C-pectins. In general, the maximum adsorption capacities, expressed in mol
362 Fe^{2+} /mol GalA (q_{max}^G), of both P- and C-pectins increased significantly ($p < 0.05$) with
363 decreasing DM. For instance, mother pectin M95, could bind 0.217 ± 0.005 mol Fe^{2+} /mol GalA,
364 while P13 and C20 revealed q_{max}^G values of 0.523 ± 0.010 and 0.427 ± 0.009 mol Fe^{2+} /mol GalA,
365 respectively. This observation can be attributed to the higher number of negatively chargeable
366 carboxylic groups in pectin samples with lower DM. The results of this study are in agreement

367 with the findings of Khotimchenko et al. (2008), who observed that decreasing the DM of
368 citrus pectin promoted the Zn^{2+} adsorption capacity. The data of the aforementioned researchers
369 were also modeled by the Langmuir adsorption isotherm. In the case of C-pectins of the present
370 study, one exception was observed where C67 bound significantly less Fe^{2+} than M95, with
371 0.191 ± 0.004 compared to 0.217 ± 0.005 mol Fe^{2+} /mol GalA, respectively (**Table 2**). Despite
372 exhibiting a lower DM value, the random demethylesterification did not necessarily increase
373 the sensitivity of C67 to Fe^{2+} due to the limited blocks of chargeable non-methylesterified GalA
374 residues. Consequently, C67 and M95 exhibited comparable and low DB_{abs} values, which
375 probably explains the comparable maximum adsorption capacities. Moreover, it evidences that
376 a certain number of blocks ($DB_{abs} > 5.1 \pm 0.1$ %, **Table 1**) has to be achieved before pectin-
377 Fe^{2+} interactions occurred. This observation is in comparison with reported pectin- Ca^{2+}
378 interactions, where in general at least six to ten consecutive non-methylesterified GalA units
379 are required along the pectin chain for formation of stable junction zones with Ca^{2+} (Luzio &
380 Cameron, 2008; Ngouémazong et al., 2012; Thakur et al., 1997; Voragen et al., 2009).

381 More insight into the role of pectin DM and DB_{abs} on the Fe^{2+} adsorption capacity was obtained
382 by comparing the q_{max}^G values of P- and C- pectins among each other. In **Fig. 2a**, q_{max}^G values are
383 plotted in function of the DM (%) and estimated DB_{abs} (%). It should be noted that within this
384 three dimensional space, not every combination of DM and DB_{abs} is possible, given the methods
385 used, as a DB_{abs} value is always related with a given DM. From **Fig. 2a**, it is clear that q_{max}^G
386 values increased with decreasing DM and/or increasing DB_{abs} for both P- and C-pectins. This
387 implies that pectin with both a higher number as more consecutive negative chargeable non-
388 methylesterified GalA units bound more Fe^{2+} . However, from a DB_{abs} of approximately 44%,
389 only little further increase in the maximum adsorption capacity occurred, implying that an
390 increase of blocks of negatively chargeable carboxylic groups beyond 44% did not necessarily

391 lead to more Fe^{2+} binding. Irani, Owen, Mercadante & Williams (2017) also observed that
392 maximum 40% of the galacturonic acid residues, present in blocks, was bound to counterions.
393 For a given DM, the P-pectins showed generally significantly ($p < 0.05$) higher $q_{\text{max}}^{\text{G}}$ values than
394 the C-pectins, which is illustrated in **Fig. 2b**. For instance, for P39 and C36, both pectin samples
395 with similar DM, $q_{\text{max}}^{\text{G}}$ values of 0.429 ± 0.015 and 0.372 ± 0.011 mol Fe^{2+} /mol GalA,
396 respectively, were observed. This difference in $q_{\text{max}}^{\text{G}}$ between the P- and C pectins for a given
397 DM could be largely attributed to the higher DB_{abs} of the P-pectins. In addition, higher
398 maximum adsorption capacities were observed for C-pectins compared to P-pectins of the same
399 DB_{abs} (**Fig. 2a**), with 0.309 ± 0.006 mol Fe^{2+} /mol GalA for P60 (DB_{abs} of $29.0 \pm 1.3\%$) and
400 0.372 mol Fe^{2+} /mol GalA for C36 (DB_{abs} of $28.1 \pm 0.4\%$), which is explained by the lower DM
401 for the C-pectins. Although both structural parameters (DM and DB_{abs}) influenced the Fe^{2+}
402 binding capacity of pectin, it can be concluded that the DM is more determining the maximum
403 Fe^{2+} adsorption capacity of pectin than the DB_{abs} . Samples with a similar DM (A on **Fig. 2a**)
404 exhibited smaller differences in $q_{\text{max}}^{\text{G}}$ value (A' on **Fig. 2a**) than samples with a similar DB_{abs}
405 (B and B' on **Fig. 2a**). In other words, the number of negative charges had a larger influence
406 on the amount of Fe^{2+} that can be bound, compared to the consecutiveness of these negative
407 charges. The conclusion of the present study that both the DM and DB_{abs} of citrus pectin
408 influenced the Fe^{2+} binding capacity is in accordance with the results of Irani et al. (2017), who
409 concluded that HG with a decreased DM and high blockwise distributed charged carboxylic
410 groups could exhibit local counterion condensation.

411 The estimated Langmuir constant (K_L) is related to the affinity between pectin and Fe^{2+} and is
412 considered as a measure of the interaction energy (Khotimchenko et al., 2008). The K_L value
413 (L/mmol Fe^{2+}) increased proportionally with decreasing DM and increasing DB_{abs} for both P-
414 and C-pectins, which can be seen in **Table 2** and **Fig. 3a**. This observation indicates stronger
415 pectin- Fe^{2+} interactions with an increasing number of (consecutive) negative charges.

416 Moreover, a sharp increase of K_L was observed between pectin samples with a DB_{abs} of $43.9 \pm$
417 0.9% (C20) and $49.9 \pm 1.0\%$ (P39), which evidences that the pectin- Fe^{2+} interaction was clearly
418 stronger when pectin exhibited more (blocks of) successive negative chargeable GalA units
419 ($DB_{abs} > 44\%$) (**Fig. 3a**). However, beyond this increase, particularly for DB_{abs} values higher
420 than 49%, no significant ($p > 0.05$) increase in K_L value was observed (**Fig. 3a**), indicating that
421 a further increase of the DB_{abs} did not lead to stronger pectin- Fe^{2+} interactions. **Fig. 3b**
422 illustrates significant ($p < 0.05$) differences in K_L values between the P- and C-pectins with
423 similar DMs, which might be explained by the higher DB_{abs} values for P-pectins compared to
424 C-pectins as P39 (DB_{abs} of $49.9 \pm 1.0\%$) exhibited a value of 473.6 ± 104.1 L/mmol Fe^{2+} ,
425 whereas C36 (DB_{abs} of $20.8 \pm 0.8\%$) showed a K_L value of 128.8 ± 23.3 L/mmol Fe^{2+} .
426 Therefore, pectin with a given DM and higher DB_{abs} values interacted stronger with Fe^{2+} , which
427 is in analogy with the reported studies of pectin- Ca^{2+} interactions (Fraeye et al., 2009; Löfgren
428 et al., 2005; Ralet et al., 2001). In contrast, no clear differences in K_L values were observed
429 between P- and C-pectins of a given DB_{abs} (**Fig. 3a**). As a result, it can be concluded that the
430 pectin- Fe^{2+} interaction energy is determined by the DB_{abs} . The DM did not largely influence
431 the Fe^{2+} affinity for pectin with a given DB_{abs} .

432 Finally, in **Table 2** the moles of Fe^{2+} bound to each mole of COO^- for the different pectin
433 samples are shown (q_{max}^C). The highly methylesterified mother pectin (M95) revealed an
434 exceptionally high value, which probably implies binding of Fe^{2+} to functional groups of pectin,
435 other than COO^- , such as hydroxyl groups as proposed for Zn^{2+} (Assifaoui et al., 2015).
436 Nevertheless, low DM pectins also contain hydroxyl groups but probably showed higher
437 sensitivity for ionic interaction via negatively chargeable carboxylic groups. **Fig. 4** presents the
438 q_{max}^C values (mol Fe^{2+} /mol COO^-) as a function of the DM (%), fitted by a linear equation (q_{max}^C
439 $= a \times DM + b$). The q_{max}^C value of M95 is removed to clearly visualize the differences between
440 the P- and C-pectins. The q_{max}^C values exhibited by the C-pectins were not significantly different

441 ($p > 0.05$) and were characterized by a linear curve with a slope not significantly different ($p >$
442 0.05) from zero. In addition, the $q_{\text{max}}^{\text{C}}$ values of the C-pectins were approximately 0.5 mol
443 $\text{Fe}^{2+}/\text{mol COO}^-$, which implies an ionic interaction of two moles of COO^- with one mole of Fe^{2+}
444 and suggests egg-box model binding as described for Ca^{2+} (Grant, Morris, Rees, Smith, &
445 Thom, 1973). The P-pectins exhibited an increase in adsorption capacity with increasing DM,
446 with a slope significantly ($p < 0.05$) higher than that of the C-pectins. For a given DM, this
447 implies that significantly higher amounts of Fe^{2+} are bound to negatively charged carboxylic
448 groups of pectin with a higher DB_{abs} (P-pectins compared to C-pectins) or that other interactions
449 than via COO^- were possible. It is noteworthy that the estimated parameters of the intercept of
450 both P- and C-pectins are not significantly different, indicating that the amount of Fe^{2+} bound
451 to each mole of COO^- is similar at very low DM or in other words, when DB_{abs} is comparable
452 between the P- and C-pectins.

453 **Conclusion**

454 This research explored the relation between structural properties of citrus pectin, in particular
455 the DM and DB_{abs} , and its Fe^{2+} adsorption capacity. The adsorption isotherms obtained were
456 well described by the Langmuir adsorption model. The results of this study revealed a
457 dependence of the Fe^{2+} adsorption of citrus pectin on both pectin DM and DB_{abs} . A high Fe^{2+}
458 binding capacity was exhibited by low DM pectin due to the presence of a higher number of
459 negatively chargeable carboxylic groups, and by a higher number of blocks of successive non-
460 methylesterified GalA units (high DB_{abs}). In addition, the maximum adsorption capacity was
461 mainly determined by the DM while the pectin- Fe^{2+} interaction energy was predominantly
462 influenced by the DB_{abs} of citrus pectin. These results suggest that targeted modification of
463 pectin DM and DB_{abs} can be applied to derive desired functionality, particularly cation binding
464 capacity. Depending on the intended application, pectin structural properties can be directed to
465 obtain high Fe^{2+} binding capacities, for use as a better gelling agent or antioxidant, as well as

466 low Fe²⁺ binding abilities, in the context of mineral bio-accessibility. Moreover, these results
467 could form the basis for exploring pectin *in situ* for its cation binding capacity. By targeted
468 processing of fruits and vegetables, pectin can be structurally modified to obtain desired cation
469 binding properties, without addition of externally modified pectin as an ingredient.

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643

644

645 **Tables**

646

P-pectins			C-pectins		
Sample code	DM (%)	DB _{abs} (%)	Sample code	DM (%)	DB _{abs} (%)
P69	69.4 ± 1.2	20.6 ± 1.0	C67	67.1 ± 0.6	5.1 ± 0.1
P60	59.8 ± 1.4	29.0 ± 1.3	C46	45.9 ± 0.5	12.3 ± 0.3
P39	39.2 ± 0.9	49.9 ± 1.0	C36	35.9 ± 0.7	20.8 ± 0.8
P33	33.0 ± 2.1	57.1 ± 2.5	C30	29.9 ± 0.3	28.1 ± 0.4
P13	13.0 ± 1.3	82.4 ± 1.7	C20	20.5 ± 0.4	43.9 ± 0.9

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648 *Table 1: DM (%) and estimated DB_{abs} (%) of pectin samples produced by either enzymatic (plant origin, P) or chemical (C)*
649 *demethylesterification of the mother pectin (M95) ± standard deviations.*

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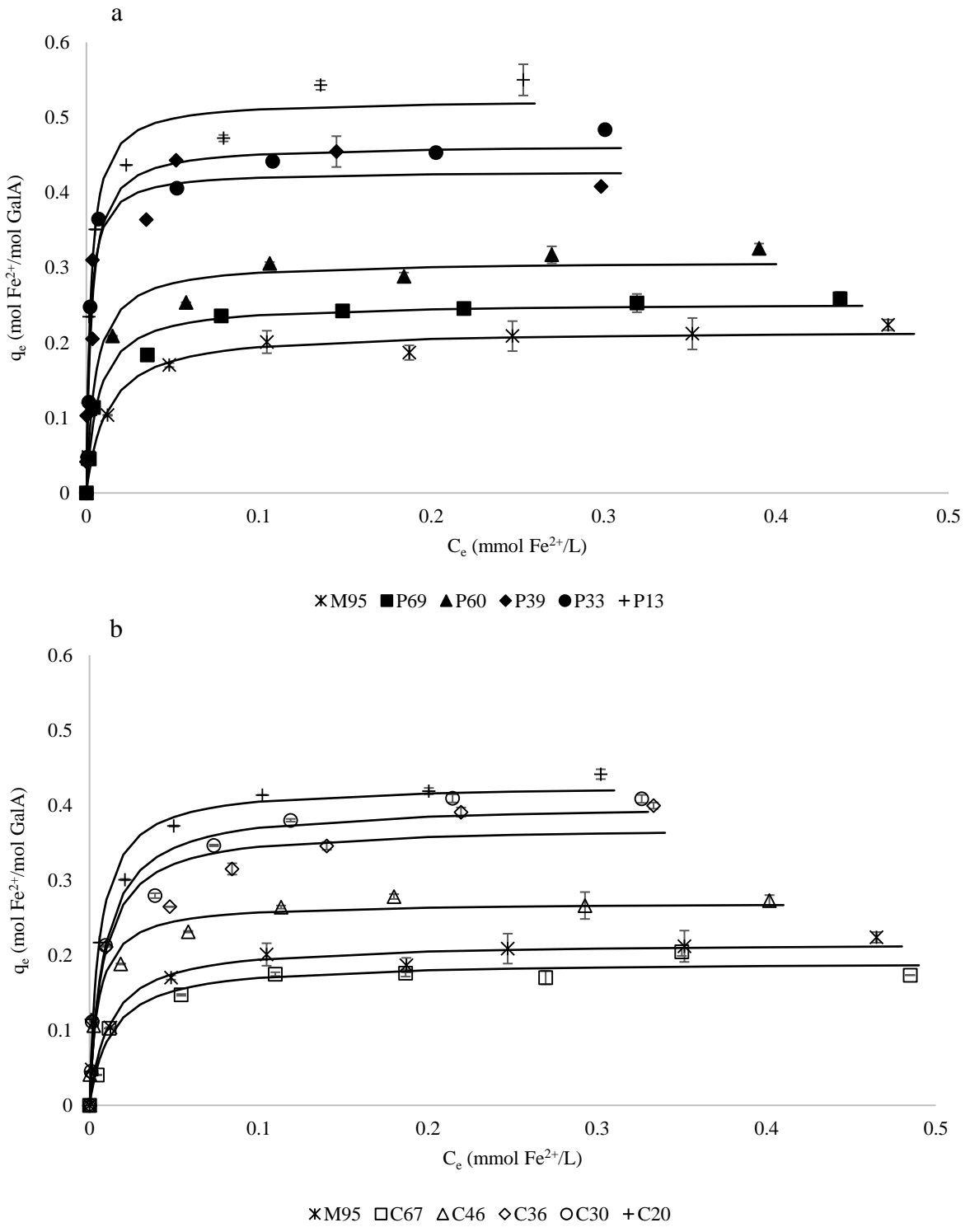
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Sample code	q_{\max}^G	q_{\max}^C	K_L	R^2_{adjusted}
	(mol Fe ²⁺ /mol GalA)	(mol Fe ²⁺ /mol COO ⁻)	(L/mmol)	
M95	0.217 ± 0.005 g	4.427 ± 0.110 a	85.3 ± 14.9 de	0.99
P69	0.253 ± 0.004 f	0.826 ± 0.013 b	146.0 ± 16.3 cd	0.99
P60	0.309 ± 0.006 e	0.768 ± 0.013 cd	190.3 ± 26.4 c	0.99
P39	0.429 ± 0.015 bc	0.705 ± 0.025 de	473.6 ± 104.1 ab	0.98
P33	0.463 ± 0.011 b	0.692 ± 0.017 e	351.0 ± 42.9 a	0.99
P13	0.523 ± 0.010 a	0.602 ± 0.012 f	399.1 ± 40.8 a	0.99
C67	0.191 ± 0.004 h	0.582 ± 0.012 fg	78.7 ± 9.9 e	0.99
C46	0.270 ± 0.005 f	0.499 ± 0.010 h	195.2 ± 31.1 bc	0.99
C36	0.372 ± 0.011 d	0.580 ± 0.017 fg	128.8 ± 23.3 cde	0.99
C30	0.401 ± 0.010 cd	0.572 ± 0.014 fg	118.8 ± 17.6 cde	0.99
C20	0.427 ± 0.009 bc	0.537 ± 0.011 gh	179.6 ± 22.0 c	0.99

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Table 2: Parameter estimates ± standard deviation for Langmuir adsorption isotherms of different pectin samples. q_{\max}^G is the maximum binding capacity, expressed as mol Fe²⁺/mol GalA and q_{\max}^C the maximum binding capacity, expressed as mol Fe²⁺/mol COO⁻. K_L (L/mmol) represents the adsorption energy. The letters (a-h) indicate significantly different values at a 95% confidence interval.

681 **Figures**
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Figure 1: Adsorption isotherms representing q_e (mol Fe^{2+} /mol GalA) in function of Fe^{2+} equilibrium concentration (mmol/L) for a) P-pectins with different DMs and b) C-pectins with different DMs. Symbols indicate the experimental data \pm standard deviation. Black curves are modeled Langmuir adsorption isotherms.

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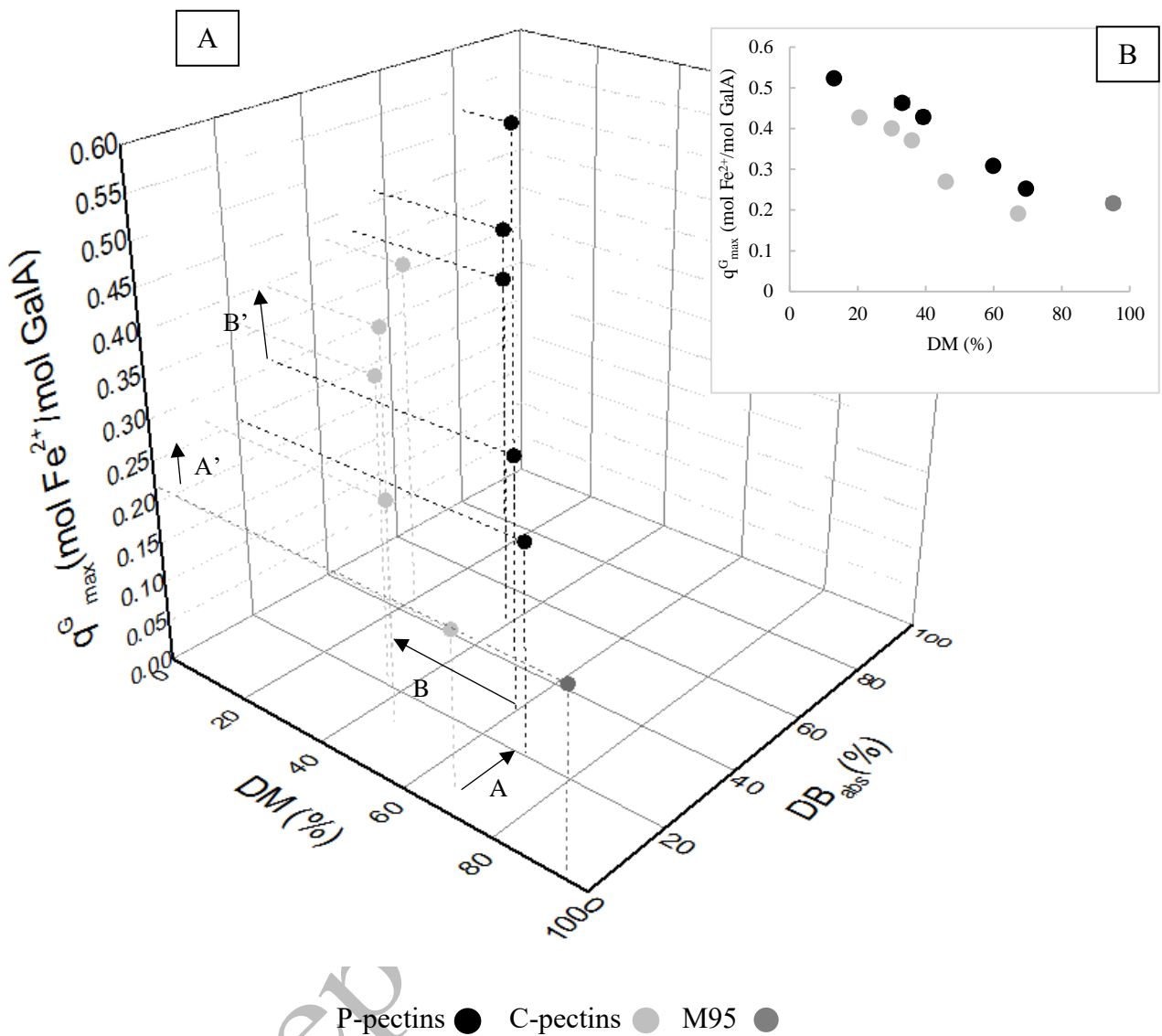


Figure 2: a) q_{\max}^G (mol Fe²⁺/mol GalA) of P- and C-pectins as a function of DM (%) and DB_{abs} (%) and b) relation between q_{\max}^G (mol Fe²⁺/mol GalA) \pm standard deviation and DM of P- and C-pectins.

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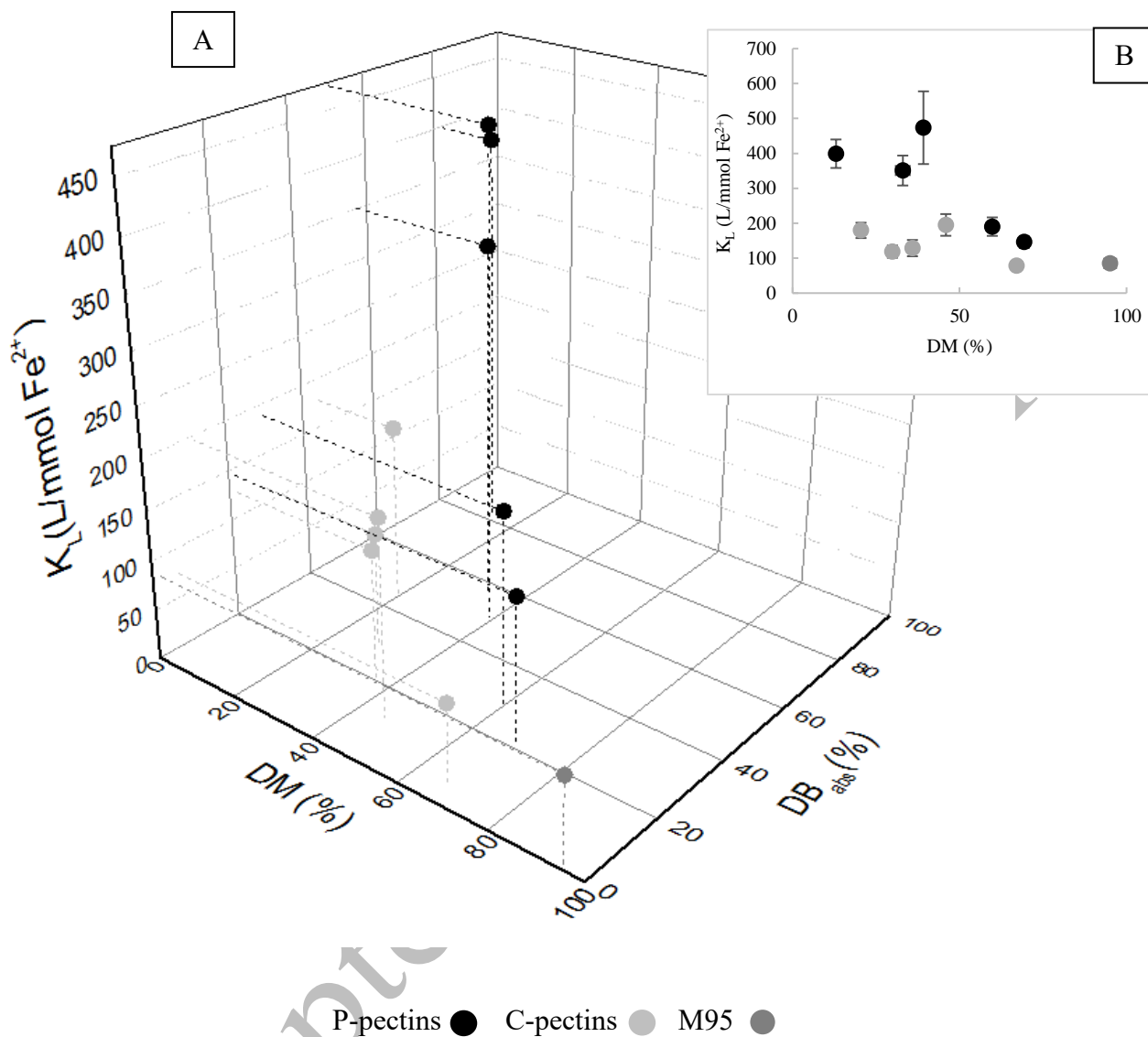
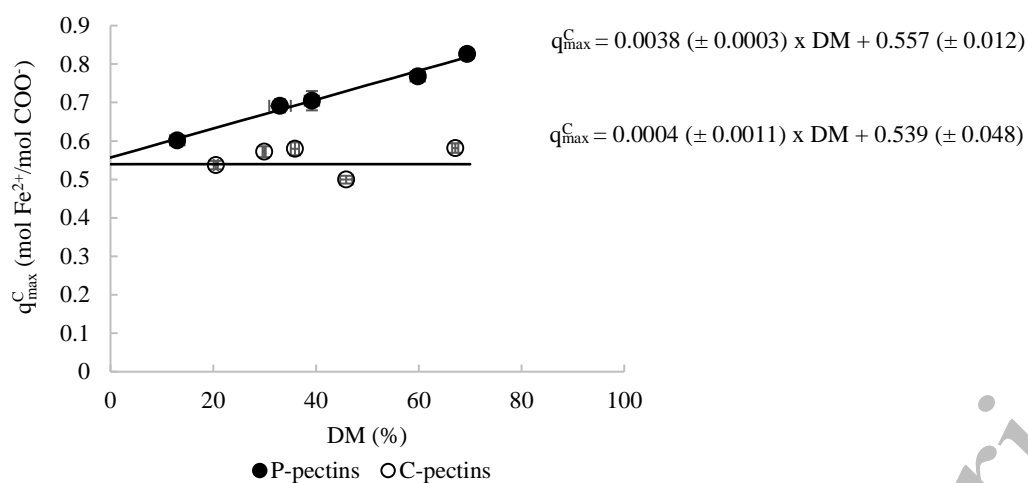


Figure 3: a) K_L (L/mmol Fe^{2+}) of P- and C-pectins as a function of DM (%) and DB_{abs} (%) and b) relation between K_L (L/mmol Fe^{2+}) \pm standard deviation and DM of P- and C-pectins.

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756 *Figure 4: q_{\max}^C (mol Fe²⁺/mol COO⁻) of P- and C-pectins as a function of DM (%). Symbols indicate the estimated q_{\max}^C values*
757 *± standard deviation. Black curves represent linear models with associated equations.*

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