To cite this article:

Cariou, V., & Wilderjans, T. F. (in press). Consumer segmentation in multi-attribute product evaluation by means of non-negatively constrained CLV3W. *Food Quality and Preference*. doi:10.1016/j.foodqual.2017.01.006

1	Consumer segmentation in multi-attribute product evaluation				
2	by means of non-negatively constrained CLV3W				
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16 Abstract

In consumer studies, segmentation has been widely applied to identify consumer subsets on the 17 basis of their preference for a set of products. From the last decade onwards, a more 18 comprehensive evaluation of product performance has led to take into account various 19 information such as consumer emotion assessment or hedonic measures on several aspects, like 20 taste, visual and flavor. This multi-attribute evaluation of products naturally yields a three-way 21 (products by consumers by attributes) data structure. In order to identify segments of consumers 22 on the basis of such three-way data, the Three-Way Cluster analysis around Latent Variables 23 (CLV3W) approach (Wilderjans & Cariou, 2016) is considered. This method groups the 24 consumers into clusters and estimates for each cluster an associated latent product variable and 25 attribute weights, along with a set of consumer loadings, which may be used for the purpose of 26 cluster-specific product characterization. As consumers who rate the products along the 27 attributes in an opposite way (i.e., raters' disagreement) should not be in the same cluster, in 28 29 this paper, we propose to add a non-negativity constraint on the consumer loadings and to integrate this constraint within the versatile CLV3W approach. This non-negatively constrained 30 criterion implies that the latent variable for each cluster is determined such that consumers 31 within each cluster are as much related - in terms of a positive covariance - as possible with this 32 latent product component. This approach is applied to a consumer emotion ratings dataset 33 related to coffee aromas. 34

35 Keywords: consumer segmentation; three-way structure; clustering of variables; CLV;
36 CLV3W; Clusterwise Parafac; latent variables; acceptance patterns; non-negativity.

37 1 Introduction

38 A common way to evaluate the performance of products consists of capturing consumer preferences in terms of their overall liking ratings for a given set of products. As consumers 39 differ in products' liking, consumer segmentation, which is a key procedure to exhibit consumer 40 subsets who rate products similarly, is often used to better understand the diversity of 41 preferences across consumers (Onwezen et al., 2012; Vigneau, Qannari, Punter, & Knoops, 42 2001). In a second step, the obtained consumer segments can be used to study the relationships 43 between acceptability and sensory data by means of an external preference mapping at an 44 aggregated level rather than at the level of individuals (Carbonell, Izquierdo, & Carbonell, 45 2007; Cariou, Verdun, & Qannari, 2014; Santa Cruz, Martínez, & Hough, 2002; Vigneau & 46 Qannari, 2002). In addition, these consumer subsets can further be characterized in terms of 47 consumer features, like demographics (Helgesen, Solheim, & Næs, 1997; Sveinsdóttir et al., 48 2009). 49

To identify consumer segments, a number of cluster analysis techniques have been 50 proposed and widely applied (Næs, Brockhoff, & Tomic, 2010). In the context of preference 51 data, often crisp clustering methods, such as k-means or (Ward's) hierarchical clustering (and 52 53 cutting the obtained dendrogram at a certain number of clusters), are applied to mean-centered data (McEwan, 1996; Qannari, Vigneau, Luscan, Lefebvre, & Vey, 1997). These techniques 54 55 provide non-overlapping clusters in which each consumer is assigned to a single group only. 56 Alternatively, some authors advocated the use of fuzzy cluster analysis techniques (Berget, 57 Mevik, & Næs, 2008; Johansen, Hersleth, & Næs, 2010; Westad, Hersleth, & Lea, 2004) as these methods enjoy nice properties such as fuzzy membership and flexibility. In the same vein, 58 59 a latent class approach (De Soete & Winsberg, 1993) based on mixture distributions and fuzzy class memberships has been proposed for consumer segmentation (Onwezen et al., 2012; 60 Séménou, Courcoux, Cardinal, Nicod, & Ouisse, 2007). 61

As in preference data, rows mostly refer to products and columns to consumers, some authors have proposed a clustering of variables approach to perform consumer segmentation. In the statistics community, a well-known clustering of variables algorithm is the Varclus SAS/STAT procedure (Sarle, 1990). Alternatively, Vigneau and Qannari (2003) proposed a Clustering around Latent Variables (CLV) approach and applied it in sensory analysis (Vigneau & Qannari, 2002; Vigneau et al., 2001).

Traditionally, consumer segmentation was performed based on one attribute, like overall 68 product liking, only (i.e., based on two-way product by consumer data). Nevertheless, in some 69 situations, consumers may rate the same set of products according to different attributes, 70 resulting in three-way product by consumer by attribute data (Nunes, Pinheiro, & Bastos, 2011). 71 72 For example, Santa Cruz et al. (2002) reported a study in which consumers were asked to rate 73 the different samples according to both overall and detailed acceptance (e.g., appearance, manual texture and flavor). Further, in order to perform "measuring beyond liking", Meiselman 74 75 (2013) stressed the potential use within consumer studies of various kinds of measures for product evaluation, like satisfaction, perceived benefits, perceived quality and perceived 76 wellness. Finally, more recently, a growing interest is observed in measuring consumer 77 emotions associated with products (Cardello & Jaeger, 2016; King, Meiselman, & Carr, 2010). 78

79 To perform consumer segmentation based on three-way data, several approaches have been80 proposed:

Consumers are clustered (Fig. 1) based on the data of a single attribute (e.g., a general acceptance measure), and, in a second step, the obtained clusters are characterized on the basis of the other attributes (Onwezen et al., 2012; Santa Cruz et al., 2002). A disadvantage of this method is that the resulting partition only depends on the chosen attribute in the first step of the procedure.

86 A cluster analysis is performed on the data for each attribute separately, and the various consumer partitions are compared to each other. For example, using emotion 87 associations for two meal types, Piqueras-Fiszman and Jaeger (2016) found a strong 88 89 similarity between the consumer partitions for both meal types. In the same vein, Gordon and Vichi (1998) and Vichi (1999) proposed a consensus approach in which an 90 91 optimal partition is sought among a set of dendrograms or partitions. The main weakness of this procedure is that all detailed information on products and attributes gets lost 92 when determining the consensus, which may result in the grouping of consumers who 93 94 disagree in the product evaluation for some of the attributes.

Clustering consumers based on the unfolded, according to the attribute mode, three-way
 array (Fig. 1). Problematic with this approach is that, as is true for the two approaches
 discussed above, the three-way structure in the data is ignored, which may obfuscate
 information relevant for the clustering of consumers.

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- 100

Insert Figure 1 here

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Recently, Wilderjans and Cariou (2016) developed the CLV3W approach¹ and applied it in the context of a conventional sensory procedure. This resulted in a clustering of the sensory attributes, a sensory latent variable and product scores per cluster, together with a weighting scheme indicating the agreement of each assessor with the panel. Note that CLV3W groups sensory descriptors together according to their covariance, either positive or negative, with the latent component of each cluster. In a consumer evaluation context, however, in which

¹ It should be noted that the *CLV3W* model in which variables (e.g., attributes) are clustered is identical to a *ParaFac with Optimally Clustered Variables (PFOCV)* model (Krijnen, 1993).

consumers are clustered instead of attributes, it does not makes sense to group together 108 109 consumers that have negatively correlated multi-attribute product evaluations (i.e., consumers with a reversed product ordering). Indeed, consumer clusters need to consist of consumers that 110 have similar product evaluation patterns. The goal of this paper therefore pertains to tailoring 111 CLV3W towards a consumer segmentation context. To this end, the CLV3W approach is 112 extended by imposing an additional non-negativity constraint on the vector of consumer 113 114 loadings. As such, a clustering of the consumers into a small number of mutually exclusive groups is obtained, simultaneously, with (non-negative) consumer loadings, a latent product 115 variable and associated attribute weights for each cluster. Note that a single latent variable is 116 117 derived for each consumer cluster as determining a one-component model is more suited to identify consumer acceptance patterns that are characteristic for each cluster than a 118 multidimensional model. The main advantage of CLV3W over other proposed methods for 119 120 consumer segmentation based on three-way data is that this method fully takes the three-way structure of the data into account when clustering the consumers. 121

The rest of the paper is organized as follows. In section 2, we give an outline of the *CLV3W* method, herewith explaining how the additional non-negativity constraint complies with the consumer segmentation requirements. In section 3, *CLV3W* is illustrated with a case study involving consumer emotions measured on a set of coffee aromas. Finally, some concluding remarks are presented.

127

128 2 *CLV3W-NN*: Constrained *CLV3W* for three-way consumer segmentation

129 2.1 Structure of the data

130 Suppose that the ratings of *I* products with respect to *K* attributes were recorded for *J* 131 consumers, resulting in an $I \times J \times K$ data array <u>X</u> (Fig. 1). Each lateral slice j (j = 1, ..., J) of 132 \underline{X} (Kiers, 2000), which is a matrix X_j ($I \times K$), pertains to the data of a single consumer. Without 133 loss of generality, we assume that all X_j (j = 1, ..., J) are column-wise centered to remove the 134 consumer effect for all the attributes.

135 2.2 The CLV3W method with non-negativity constraint (CLV3W-NN)

Starting from a three-way data matrix \underline{X} , in a *CLV3W* (Wilderjans & Cariou, 2016)² analysis, the *J* consumers are allocated to *Q* non-overlapping clusters G_q (q = 1, ..., Q) in such a way that the sum of squared covariances between t_q , a latent product variable for the cluster G_q to which consumer *j* belongs, and a weighted average of the attribute scores of each consumer *j* (j = 1, ..., J) is maximized:

$$g = \sum_{j=1}^{J} \sum_{q=1}^{Q} p_{jq} cov^2 (\boldsymbol{X}_j \boldsymbol{w}_q, \boldsymbol{t}_q),$$
(1)

with w_q being the cluster-specific attribute weights that are constant for all assessors belonging to G_q , and p_{jq} denoting whether consumer *j* is allocated ($p_{jq} = 1$) or not ($p_{jq} = 0$) to cluster G_q . Maximizing the *CLV3W* criterion is equivalent to minimizing the least squares loss function associated with a *Clusterwise Parafac* model (Wilderjans & Ceulemans, 2013) with *Q* clusters and one component in each cluster (Wilderjans & Cariou, 2016):

146
$$f = \sum_{j=1}^{J} \sum_{q=1}^{Q} p_{jq} \left\| \boldsymbol{X}_{j} - \alpha_{jq} \left(\boldsymbol{t}_{q} \boldsymbol{w}_{q}^{\prime} \right) \right\|_{F}^{2}, \qquad (2)$$

147 with all symbols as defined above and α_{jq} denoting the loading of consumer *j* for cluster G_q ; 148 note that $\alpha_{jq} = 0$ when consumer *j* does not belong to cluster G_q . Note further that this *CLV3W*

² Note that in Wilderjans & Cariou (2016), CLV3W is used in a conventional sensory context in which the main goal is to cluster attributes.

model is (almost) identical to a *Q*-cluster *ParaFac with Optimally Clustered Variables* –
(*PFOCV*) model (Krijnen, 1993).

To ensure consumers who rate the products along the attributes in a similar way being 151 152 in the same cluster and consumers who disagree in the product evaluation along the attributes 153 to be in different clusters, a non-negativity constraint is imposed on the consumer loadings α_{ia} . This constraint implies that for each consumer belonging to a particular cluster, the weighted 154 average of his/her attribute scores is positively related to the latent product variable associated 155 to the cluster in question: $cov(X_q w_q, t_q) \ge 0$. The model with the latter constraint 156 incorporated will be denoted by the acronym CLV3W-NN, with NN referring to the non-157 negativity constraint. 158

159 2.3 Algorithm

160 To fit a Q-cluster CLV3W-NN model to a three-way data set at hand, first, an initial partition of the consumers into Q clusters is obtained by means of one of the following three procedures: 161 (1) a random or (2) a rational initialization procedure or (3) a procedure based on a priori 162 knowledge of the researcher/user. In a random initialization procedure, the J consumers are 163 randomly allocated to Q clusters, with each consumer having an equal probability of being 164 assigned to each cluster. A rational initialization procedure may consist of running an 165 Agglomerative Hierarchical Clustering (AHC) analysis based on criterion f in (2) using Ward's 166 aggregation criterion (for more information on this procedure, see Wilderjans & Cariou, 2016). 167 The obtained Q-cluster solution can be used as a rational start for the CLV3W-NN algorithm. 168 Finally, it is also possible to adopt a user-provided consumer partition as initial partition. Such 169 a user-provided partition may be derived from the results of earlier analysis or may be 170 constructed based on expectations regarding the partition (i.e., which consumers do and which 171 ones do certainly not belong together in a cluster). 172

Iterative steps of the algorithm. After obtaining an initial consumer partition, the 173 CLV3W-NN algorithm continues by iterating two updating steps until convergence. In the first 174 step, each consumer is re-assigned to his/her best fitting cluster based on his/her data and the 175 current value of the cluster-specific parameters t_q and w_q . To this end, for each cluster G_q 176 (q = 1, ..., Q), the optimal non-negative α_{jq} given \mathbf{t}_q and \mathbf{w}_q is computed by means of a non-177 negativity constrained linear regression (Bro & De Jong, 1997; Lawson & Hanson, 1974; 178 Smilde, Bro, & Geladi, 2004), and consumer j is re-allocated to the cluster G_q for which $f_{jq} =$ 179 $\|X_j - \alpha_{jq}(t_q w'_q)\|_F^2$ reaches its minimal value. In a second step, the cluster-specific 180 parameters t_q , α_{jq} and w_q are re-estimated given the partition updated in the previous step. 181 This latter step can be performed by fitting a one-component *Parafac* model (Carroll & Chang, 182 1970; Harshman, 1970; Hitchcock, 1927) with non-negativity constraint on the consumer 183 loadings³ to each three-way array $X^{(q)}$ (q = 1, ..., Q), with $X^{(q)}$ being an array that is obtained 184 by only taking the data slices X_j of \underline{X} associated to consumers j that belong to cluster G_q (for 185 more information and a comparison of algorithms for *Parafac* with and without non-negativity 186 constraint, see Bro & De Jong, 1997; Faber, Bro, & Hopke, 2003; Tomasi & Bro, 2006); for 187 Matlab and R based software to fit Parafac models with and without non-negativity constraint, 188 see the N-way MATLAB toolbox (Andersson & Bro, 2000) and the R packages Three-way 189 (Giordani, Kiers, & Del Ferraro, 2014) and multiway (Helwig, 2016). After execution of the 190 second step, a check is performed to control whether or not there are empty clusters. When this 191 is the case, the consumer who shows the weakest association with his/her cluster in terms of 192 function value $\|\mathbf{X}_j - \alpha_{jq}(\mathbf{t}_q \mathbf{w}'_q)\|_F^2$ is re-allocated to (one of) the empty cluster(s); this 193 procedure is continued until there are no empty clusters any more. The algorithm is considered 194

³ It should be noted that imposing a non-negativity constraint solves the degeneracy problem, which may occur when applying the original Parafac model (see Harshman, 1970; Mitchell & Burdick, 1994; Smilde et al., 2004; Krijnen, Dijkstra, & Stegeman, 2008; Kroonenberg, 2008; Stegeman, 2006, 2007; De Silva & Lim, 2008).

converged when (1) updating the consumer cluster memberships leads to the same consumer partition, and, as a consequence, to an identical value on the loss function or (2) the improvement in the loss function value is negligible (i.e., smaller than some pre-defined tolerance value, like .0000001).

199 Multi-start procedure. Because the presented CLV3W-NN algorithm depends on the initial partition that has been used, the algorithm may yield a solution that is not optimal; note 200 201 that this feature is common to many clustering algorithms, like, for example, the very popular 202 Lloyd (1982) algorithm for K-means (Steinley, 2003, 2006a, 2006b). An often used way to overcome this limitation of the CLV3W-NN algorithm consists of using a multi-start procedure 203 in which the algorithm is run multiple times, each time with a different initialization of the 204 consumer partition, and the solution with the optimal loss function value encountered across all 205 runs of the multi-start procedure is taken as the final solution. With respect to the initial 206 207 consumer partition, in order to lower the risk of the algorithm retaining a suboptimal solution, we advise to use a multi-start procedure with 50 random starts, the rational AHC start, and, 208 209 when available, one or more user-provided initializations.

Software. Functions to perform a *CLV3W-NN* analysis have been implemented in
Matlab (version 2014b) and in R (version 3.2.0) and are available upon request from the authors.
Moreover, R code to perform a *CLV3W-NN* analysis will soon be added to the *R* package *ClustVarLV* (Vigneau, Chen, & Qannari, 2015).

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215 **2.4** Model selection: Determining the number of clusters *Q*

An often used procedure to estimate the optimal number of clusters *Q* consists of, first, applying *CLV3W-NN* analyses with increasing numbers of clusters (e.g., one, two, three, etc.), and, next,
identifying the solution that optimally balances model fit and model complexity. To this end,

one may resort to (a generalized version of) the scree test of Cattell (1966), in which, for the 219 solutions under consideration, the loss function value (2), which functions as a (mis)fit measure, 220 is plotted against the number of clusters (i.e., model complexity). The solution corresponding 221 to the sharpest elbow in the plot is considered the optimal solution. Instead of eveballing for the 222 sharpest elbow, one may use the CHull method (Ceulemans & Kiers, 2006; Wilderjans, 223 Ceulemans, & Meers, 2013), which allows user to identify the optimal solution in a more 224 automated way. Besides relying on the model selection strategies described above, one should 225 always also consider the interpretability and stability of the solution when deciding about the 226 optimal number of clusters. 227

228

229 **3** Case Study: coffee aromas emotions dataset

230 **3.1 Coffee dataset**

To illustrate the use of *CLV3W-NN*, we consider a case study pertaining to consumer emotionsassociations for a variety of coffee aromas.

List of terms relevant to describe aroma-induced feelings. Fifteen affective terms (see Table 1) were selected, including eight factors exhibited by Chrea et al. (2009), like happiness, disgust, soothing, energizing and sensory, and the two orthogonal bipolar dimensions of pleasant-unpleasant and arousing-sleepy (Russell & Pratt, 1980). Following recommendations of Thomson and Crocker (2013), mainly positive emotions were selected as "the majority of people seem to exist in a generally positive state of mind".

239

Insert Table 1 here

242	Stimuli. Stimuli were samples of aromas used for training olfactory memory. Twelve
243	samples from the coffee aroma set "Le nez du café" (Jean Lenoir Edition, 2012) were chosen
244	to reflect different aspects of the coffee aromas (see Table 2). They represented a spectrum from
245	pleasant to unpleasant aromas, including several aroma families, like fruity odors and floral
246	notes.
247	
248	Insert Table 2 here
249	
250	Participants. Eighty-four persons (66 females and 18 males) from ONIRIS took part in
251	this study. 77 of them were undergraduate students, they were younger than 25 years old, while
252	the others belonged to the personal staff of ONIRIS and were older than 25. No participant
253	received any training.
254	Scale. The participants were asked to complete each rating (i.e., rating the odor of 12
255	aromas on 15 emotion terms) on a 5-point rating scale. Such a scale was advocated by several
256	authors within the scope of data exploration (Weijters, Cabooter, & Schillewaert, 2010).
257	Experimental procedure. The experiment took place in a well ventilated room that
258	allowed for hosting four participants at a time. Each participant received a sheet with
259	information regarding the experiment and instructions on how to answer the emotion
260	questionnaire. Data were collected using the Sphinx Plus ² -V5 software (Le Sphinx

Développement, SARL, Chavanod, France). Aromas were presented with pills that were labelled with a random three-digit code. The presentation order of the pills was defined using a mutually orthogonal Latin squares design (MacFie, Bratchell, Greenhoff, & Vallis, 1989). The order of the attributes was randomized across all combinations of participants and products. On
average, participants needed 15 minutes to complete the questionnaire.

266 **3.2 Pre-processing and analyzing the data**

Before analyzing, in order to deal with some known variations among the consumers, each matrix is column-wise centered to remove the consumers' main (or shift) effect for each attribute. Further, to control for consumers using different ranges of the scoring scales, isotropic scaling factors were applied, yielding an equal total variance for each data block X_j (Kunert & Qannari, 1999).

Next, we analyzed the pre-processed data with *CLV3W-NN* with one up to ten clusters. We adopted a multi-start procedure consisting of one rational starting partition (i.e., the partition obtained with the Agglomerative Hierarchical Clustering procedure) and 50 random initial partitions and retained the solution that yielded the lowest loss function value f in (2).

276 **3.3 Results and discussion**

Determining the number of clusters. The evolution of the loss criterion (2) against the number
of clusters is depicted in Figure 2; in this figure, for each number of clusters, the loss values
obtained from 50 random initial partitions and the rational Agglomerative Hierarchical
Clustering procedure are summarized by means of a boxplot. From this figure, it appears that
the solution with two clusters should be retained as it shows the sharpest elbow. The two-cluster
solution captures 23% of the total variance of the three-way data.

283

284

Insert Figure 2 here

286	<u>Results</u> . For the retained <i>CLV3W-NN</i> solution with two clusters, the obtained clustering of the
287	consumers along with the consumer loadings is presented in Figure 3, whereas the product
288	scores (resp. attribute weights) for each cluster are depicted in Figure 4 (resp. Figure 5). Note
289	that in Figures 3, 4 and 5, the two axes D1 and D2 correspond to the two clusters (i.e., the
290	consumer loadings, product scores and attribute weights for the first and second cluster are
291	displayed on D1 and D2, respectively).
292	
293	Insert Figure 3 here
294	
295	Inspecting the retained solution, it appears that the two clusters are equally sized as both contain
296	42 consumers each. For each consumer, a loading is estimated that reflects the level of
297	agreement of the consumer with the cluster he/she belongs to. Looking at the consumer loadings
298	(Figure 3), one can identify the most prototypical consumers for each cluster as those consumers
299	with the highest loadings. Note that there is one consumer that has a zero value, indicating that
300	this consumer is clearly in disagreement with the rest of the panel and therefore can be
301	considered as rather uninformative. It is worth noting that this zero loading also appears in the
302	"sparse LV" strategy adopted in CLV (Vigneau, Qannari, Navez, & Cottet, 2016)
303	
304	Insert Figure 4 here
305	
306	When inspecting the product scores (see Figure 4), one can see strong similarities between the
307	two cluster-specific latent variables, enabling the identification of sets of coffee aroma products

that are rated similarly on the attributes across raters. A first set of products, consisting of 308 Basmati rice, Cedar, Earth, and Medicinal, has a negative score for both latent variables. 309 Secondly, Apricot, Flower coffee and Lemon aromas are encountered with positive scores on 310 311 the two latent variables. Three products stress the opposition between the two consumer clusters in the evaluation of the aromas. These products correspond to Hazelnut, Honey and Vanilla, 312 which are three aromas that yield negative emotions, with regard to the first consumer subset, 313 314 and positive emotions for the second consumer cluster. Finally, Coriander seeds and Hay are encountered with scores around zero for both clusters. 315

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- 317

Insert Figure 5 here

318

319 In Figure 5, attributes are presented in (more or less) ascending order according to their component weight for each cluster. Looking at this order, one can associate it with the bipolar 320 321 dimension of pleasant-unpleasant in which disgusted, irritated and unpleasant (i.e., having negative weights) are opposed to amused, happy and well (i.e., positive weights). Note that 322 several attributes have a relatively small weighting value, like unique and surprised. Regarding 323 surprised, this could be explained by the fact that surprised may be more associated with an 324 325 arousing-sleepy latent dimension than with the pleasant-unpleasant one. With respect to unique, 326 it may be the case that consumers have difficulties with scoring the aromas according to this emotion. Amazingly, the distribution of the weights is basically the same across the two 327 clusters. This finding is not caused by a specific property of CLV3W-NN as this method does 328 329 not impose any constraint on the cluster-specific vector of weights. This similarity in weight distributions may be a consequence of the consumers having the same overall perceptions of 330 331 the emotion attributes. However, consumers differ in the associations between these emotions

(or some of them) and the different aromas (see Figure 4). In particular, the set of aromas
consisting of Hazelnut, Honey and Vanilla, evokes totally different emotions between both
consumer groups.

335

336	In a nutshell, CLV3W-NN	reveals the follo	wing findings	s from the coffe	e aromas dataset:
	,,,,,,				

- the 15 emotion terms are perceived in a similar way by the consumers in terms of the
 main bipolar unpleasant-pleasant dimension.
- Basmati rice, Cedar, Earth and Medicinal are mainly associated with negative emotions,
 like disgusted, irritated and unpleasant, whereas Apricot, Flower coffee and Lemon
 elicit positive emotions, like amused, happy and well.
- Two groups of consumers can be identified based on their opposing evaluation of the aromas of Hazelnut, Honey and Vanilla: a first group associates these aromas with negative emotions, whereas a second group has positive emotions toward these aromas.

345

346 4 Conclusion

To perform consumer segmentation on the basis of a three-way product by consumer by 347 attribute data array, we proposed the CLV3W-NN approach which aims at identifying 348 simultaneously subsets of consumers - with positively correlated multi-attribute product scores 349 - and a latent product component associated to each group as in CLV3W (Wilderjans & Cariou, 350 2016). Compared to the latter method, CLV3W-NN operates with the same optimization 351 criterion but imposes a non-negativity constraint on the consumer vector of loadings. This 352 constraint ensures consumers who rate the products along the attributes in a similar way being 353 grouped into the same cluster and consumers who disagree regarding the product evaluations 354 across the attributes to be in different clusters. CLV3W-NN provides at the same time (1) clusters 355

of consumers, (2) a latent product component capturing the product evaluation patterns associated to each consumer group, (3) a system of weights indicating the importance of each attribute for each cluster of consumers, and (4) a vector of consumer loadings reflecting their level of agreement - in terms of covariance - with the latent component of their group. This latter aspect makes it possible to identify at the same time prototypical consumers having a high level of agreement with their group and non-informative consumers disagreeing from the rest of the panel.

Compared to a classical approach consisting of performing a cluster analysis on each attribute slice of the three-way array, *CLV3W-NN* offers an overall output that is easier to interpret and which does not require additional consensus methods to aggregate the various obtained partitions (one per attribute slice). *CLV3W-NN* provides a crisp partition of consumers which is easy to tune and to interpret by the sensory practitioner. We have shown how this approach could be applied within the context of consumer emotions associations. In particular, *CLV3W-NN* identified the products leading to the main difference between consumer subsets.

We have also pointed out that the systems of weights associated to each group were 370 close to each other. This aspect may indicate that the panel of consumers has the same overall 371 perceptions regarding the attributes but differs on the evaluation of the products. Further 372 research is needed to investigate a consumer segmentation approach that assumes the set of 373 attributes being equally weighted by the whole panel of consumers. Indeed, this latter aspect 374 375 may be a key finding for the sensory practitioner. It may, as well, make the results easier to 376 compare by means of product patterns defined on the same attribute-weighted component. In parallel, more work is needed to adapt our approach to more complex data structures such as 377 378 the L-shaped data structure combined to a three-way array.

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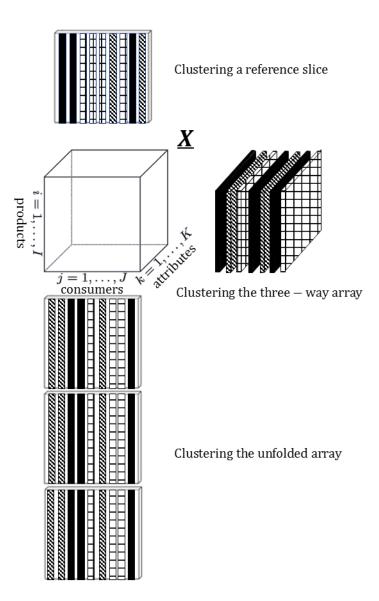
Table 1. Overview of the 15 emotional attributes of the coffee aromas data.

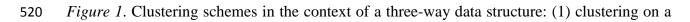
Positive	Negative
Energetic	Angry
Calm	Unpleasant
Relaxed	Irritated
Nostalgic	Disgusted
Нарру	Disappointed
Free	
Excited	
Well-being	
Amused	
Unique	

Category	Aroma
Earthy	Earth
Dry vegetation	Hay
Woody	Cedar
Spicy	Vanilla, Coriander seeds
Floral	Flower coffee
Fruity	Apricot, Lemon
Animal	Honey
Roasted	Basmati rice, Hazelnut
Chemical	Medicinal

Table 2. Overview of the 12 aromas and the category they belong to of the coffee aromas data.

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521	reference slice, (2)	clustering on the un	folded array and (3)	clustering the three-way array.
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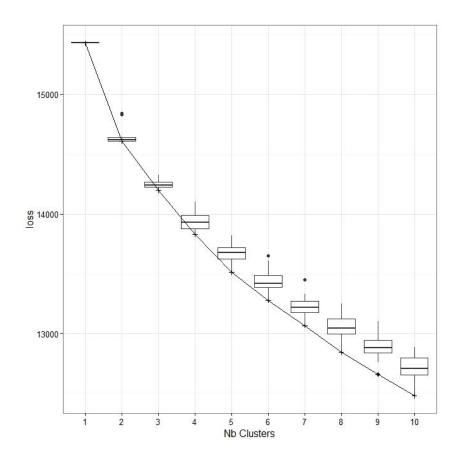


Figure 2. Evolution of the *CLV3W-NN* loss value across increasing numbers of clusters varying
from 1 up to 10; boxplots indicate the variability in loss functions values encountered across 50
random starts and a single HAC initialization.

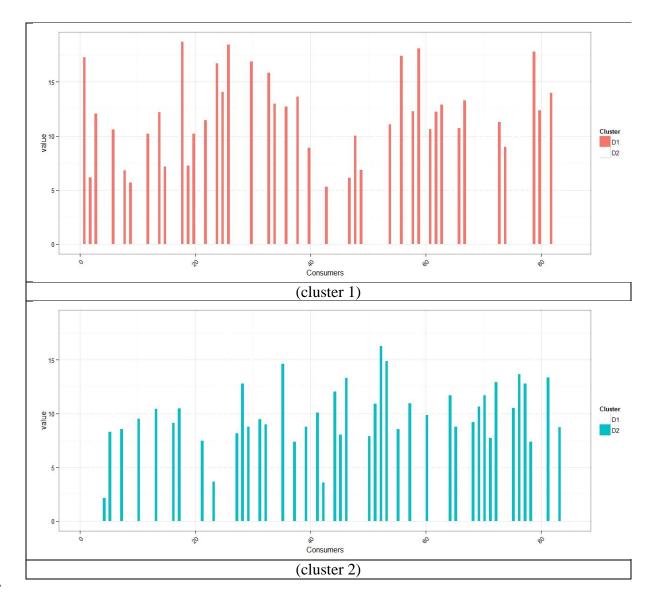


Figure 3. Consumer loadings for the two-cluster *CLV3W-NN* solution for the coffee aromas
data; the two axes D1 and D2 pertain to the two clusters.

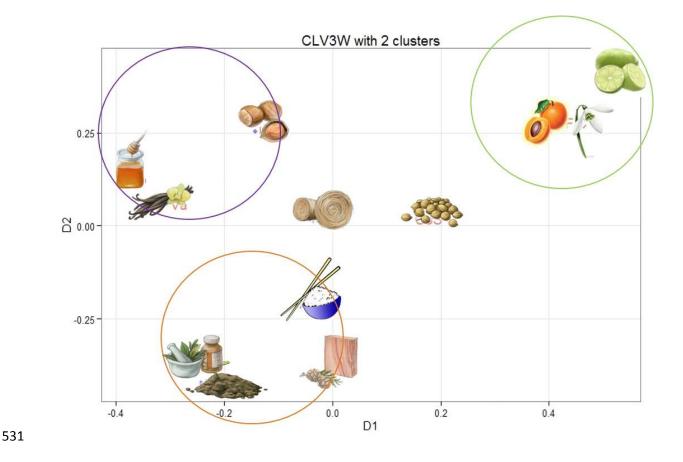


Figure 4. Configuration of the products (i.e., product loadings) for the two-cluster *CLV3W-NN*

solution for the coffee aromas data; the two axes D1 and D2 pertain to the two clusters.

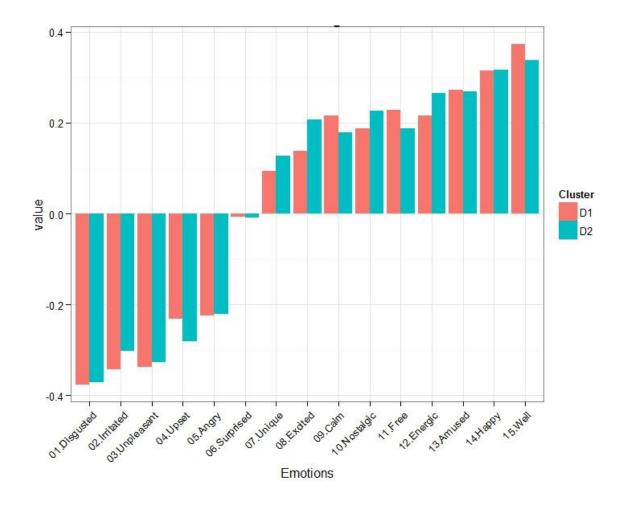


Figure 5. Attribute weights for the two-cluster *CLV3W-NN* solution for the coffee aromas data;

the two axes D1 and D2 pertain to the two clusters.