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# A Programmable Calibration/BIST Engine for RF and Analog Blocks in SoCs Integrated in a 32nm CMOS WiFi Transceiver

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#### **Abstract**

This paper presents a flexible and portable digital framework for Built-in Self-Test (BIST) and calibration of RF/analog circuitry. Novel to the proposed testing framework, is a reusable, flexible, drop-in IP core, composed of a centralized custom processing engine with data path, memory architecture and instruction set optimized for efficient execution of compute intensive test and calibration algorithms. The innovative BIST engine is complemented with a calibration and test sequencing methodology exploiting the embedded test hardware, to dynamically correct for transceiver imbalances and non-idealities, as well as to estimate performance parameters such as Error Vector Magnitude (EVM). The engine has been integrated with a WiFi transceiver in a 32nm SoC test chip to demonstrate the functionality of this framework. This implementation covers an area of 0.63mm<sup>2</sup> and provides similar performance (e.g. improvements up to 10dB in EVM for Rx IQ imbalance compensation) to off-chip testing without relying on expensive equipment.

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#### **Index Terms**

calibration, testing, radio, transceiver, IQ imbalance, PAPD, SoC, RF, manufacturing.

#### I. INTRODUCTION

Demand for the integration on silicon of increasingly complex systems in a constrained time frame and at reduced costs, is constantly pushing designers to stretch the limitations of technology. In a similar manner, for wireless communication systems, the ongoing push towards improved functionality, such as ubiquitous connectivity and higher data rates; usage of advanced manufacturing silicon technology; reduced Time to Market (TTM) and high power efficiency severely complicates the analog and RF design. Consequently, the major issues to be tackled in current mixed-signal designs are coming from the increased parametric variations due to manufacturing process scaling, the integration of multiple Radio Frequency (RF) front-ends (WiFi, LTE, Bluetooh, GPS, etc.) [1] and analog blocks (Voltage Regulators, Digital Frequency Generators, Sensors, etc.) [2] into deep submicron CMOS technologies and the increased cost for testing and calibrating RF/analog circuitry [3]. Different approaches for the aforementioned problems have been proposed within academia and industry. Typically conservative over-design [4] is diminished by the insertion of dedicated calibration logic to compensate for some of the non-idealities in the transceiver [5]. However, such approach suffers from very limited flexibility and scalability by solving only one impairment at a time. Another way to tackle these issues is to extend the baseband processor to perform BIST and calibration algorithms [6]. However, this implies a strict limitation of localized time slots for the algorithms execution during idle times of the engine, as well as an inefficient data path and instruction set for this type of operations. A third existing approach is the integration of a small dedicated test controller within the transceiver [7], [8]. Although this solution offers improved flexibility, it lacks required computational power to perform some of the more complex calibration algorithms, e.g. frequency selective calibration approaches [9], [10]. To overcome the limitations of these alternatives, this paper presents a

framework solving these challenges in a more global, robust, flexible and portable manner. The proposed solution is based on a fully programmable BIST and calibration engine for RF and analog blocks in SoCs. The engine was integrated into a 32nm SoC with a Dual Atom Core and a WiFi transceiver and several algorithms have been developed and tested to demonstrate the overall functionality of the proposed solution.

This paper is organized as follows: Section II describes the different components of the architecture, whereas Section III describes its hardware implementation. Subsequently, Section IV provides a description of the framework's operation principle and the specific calibration sequence that needs to be executed to decouple imbalances from Tx and Rx. In section V, several lab measurement results are presented, demonstrating the engine's performance. Section VI concludes the paper.

#### II. BASIC OPERATING PRINCIPLE AND MACRO ARCHITECTURE

As described in the introduction, RF and analog circuitry testing and calibration have become very expensive and hence an efficient and cost effective solution is needed. On-chip integration of these capabilities can offer test time reduction, a reduction of external equipment cost, as well as allow run-time re-calibration and testing. The proposed Calibration and Test engine (CaT-engine) serves as a digital IP block to consolidate this run-time and test-time operation into one central, custom processing core tailored to transceiver calibration and test workloads. This digital-intensive approach will moreover benefit from ongoing cost scaling through Moore's law and does not interfere with the regular operation of the transceiver.

# A. Basic Operating Principle

CaT-engine enables on-die self-test and self-calibration through a) generating a stimulus signal and injecting this into the transmission chain; b) configuring the transceiver front-end to loop back the signal in the analog or RF domain, or through an envelope detector; c) capturing the

loop-backed signal after receiver digitization; d) post-processing the received signal to estimate impairments of the mixed-signal, analog and RF blocks visited underway; and e) compute radio configuration updates to compensate these impairments and improve radio performance (in case of calibration, not needed for test). As indicated in Fig. 1, these configuration updates can involve setting coefficients of digital pre- or post-distortion filters (e.g. for IQ imbalance, or PA pre-distortion), as well as updating analog tuning knobs (biases, DACs, etc.). Due to superposition of all impairments encountered by the signal traversing the loop-back path, individual calibration algorithms have to be sequenced carefully, exploiting the availability of a variety of distinct loopbacks present in the radio front-end. A more detailed operation principle description and proposed calibration sequencing approach is presented in Section IV.

#### B. Macro Architecture

Fig. 1 shows CaT-engine included in a wireless transceiver front-end. While CaT-engine is not part of the normal transceiver signal chain; it is capable of injecting signals into the transmission chain, as well as probe signals at various places of the Tx and Rx digital paths. Fig. 2 shows the main components that the engine is composed of. This engine is organized around a central processing core, whose data path and instruction set have been modified to optimize the execution of typical operations present in calibration and test algorithms. Data is fed to the processor through several input buffers, while signals can be generated through a stimuli generation accelerator coupled to the core. The microprocessor communicates configuration updates to the transceiver in a memory-mapped way through the configuration and status registers (CSRs). Due to the generic operating principle of CaT-engine, and inherent flexibility, the presented architecture is radio-standard agnostic and does not pose specific considerations for the type of transceiver under test. A more detailed explanation of these blocks is presented in Section III.

#### III. MICRO ARCHITECTURE AND HARDWARE IMPLEMENTATION

This section describes the details of the different CaT-engine sub-blocks. Integration into a WiFi transceiver and Dual Core Atom SoC in 32nm CMOS process technology is discussed.

# A. Signal Generator

As shown in Fig. 2, the core has been extended with a dedicated stimulus signal generator block. This component is a memory mapped accelerator for the processor. It relies on an internal memory to hold a collection of samples enabling to generate almost any kind of signal; only limited by the memory depth. A small set of registers, programmed by the processor, instructs the accelerator how to play back the samples from the memory. The block is capable to play the memory samples in a forward and backward order; to invert their sign, and to read out samples following a simple address pattern, such as using one sample from memory and skipping the next one. The advantages of this implementation become clear when considering the example for the generation of a sinusoidal stimulus signal. In this case, only the samples of a quarter of the sine period are stored in memory and the remainder of the signal and subsequent cycles can be generated by a combination of playing back these samples forwardly and backwardly and by inverting the samples sign. In general, any periodic signal can be played back with programmable sampling frequency by only storing one cycle of such signal. In the case of a non-cyclic signal, the pre-recorded samples are stored in memory and simply reproduced by the hardware such as in the case of an OFDM (Orthogonal Frequency Division Multiplexing) stream. Finally, the generator also has the capability of performing a simple interpolation of the signal to flexibly resample the stimulus signal and make a more efficient use of the storing space.

# B. Configuration and Status Registers

The communication of the CaT-engine with all its peripheral blocks, as well as the analog frontend and pre-/post-distortion blocks happens in a memory-mapped way through the Configuration and Status Registers (CSR). As it was described above, the configuration for the Signal Generator is provided by means of a register set which is part of the CSR. Other registers inside the CSR will contain the configuration of the digital distorters, configuration of the digital filtering chains, and the status of the impairments being monitored during the operation of the radio either in the factory or in the field.

# C. Input buffers

The purpose of the transmission and reception input buffers is to store samples taken from the data flow at different sampling rates from the filtering chains and decouple such rates from the CaT-engine frequency. As it will be described later in more detail, these samples will be used for the estimation of the non-idealities of the radio.

## D. Processor core

The fundamental portion of the CaT-engine is a tiny, 7-stage pipeline, 32 bits RISC-processor, customized in terms of its instruction set, memory structure and data path. Profiling of the required set of testing and calibration algorithms for advanced, wideband transceivers was used to identify the type of operations needing acceleration. As shown in Table I, the data path was optimized to perform complex algebra operations through the dynamic configuration of parallel multipliers and adders (top of Fig. 3). Furthermore, the core is connected to four additional memories besides the instruction and data memory, called the Signal Processing Memories (SPMs). Each pair of SPMs forms a branch and is designed to store a complex sample. In other words, each branch will hold the real part of complex samples in one SPM and the imaginary portion in the other one at the same address. With two branches available, the data path can receive two complex operands each clock cycle. To achieve true single cycle access, the processor core is equipped with auxiliary programmable address generators (bottom of Fig. 3) to compute the next operands address while in parallel the current operands are being read from

the SPMs and processed by the data path.

As a result, the described processor modifications allow to perform in a single cycle a multiply-accumulate operation over two complex samples; store the result in an internal register and be ready for the next cycle to execute the same operation for two new operands. Pipelining of the accelerated instructions can provide up to 16X speed up for complex array operations when compared against the regular microprocessor's data path.

In the same way that the execution has been accelerated by the hardware extensions to the processor, the inclusion of simple instructions to configure and use these features produces a considerable code size reduction. Profiling of a typical algorithm execution has shown that a reduction in code size of up to 70% can be obtained. As an example, the algorithm for frequency-selective Rx IQ imbalance compensation [10] shows an improvement of 67% both in time execution and code size when comparing these metrics between the core without any modification/extension and the processor with all the enhancements (Fig. 4).

# E. Advanced Encryption Standard (AES) Block

A small, 7k gates, Advanced Encryption Standard (AES) block [11] has been added as an additional accelerator to the processor core. This accelerator is introduced to enable remote radio testing and radio calibration. Under this scheme, an operator or OEM can send a new test or calibration executable to a transceiver in the field. Upon reception the transceiver executes the program, collects test results and re-transmits these results wirelessly to the operator or OEM. As such approach is very vulnerable to external attacks, such scheme needs the AES block to both: 1) decrypt and verify the authenticity of incoming executable tests; and 2) encrypt and generate a signature for the authentication of the test results before being transmitted back to the OEM.

# F. 32nm CMOS Implementation

As a proof-of-concept, the discussed CaT-engine has been integrated with a WiFi transceiver and a Dual Atom Core SoC into silicon built with 32nm CMOS process technology [12] (Fig. 5). There is no interaction between the Dual Core SoC and the transceiver/CaT-engine combo. The implementation includes digitally controlled analog knobs in the transceiver, as well as pre-/post-distorters inside the up/down sampling digital filtering chains (DFEs Digital Front Ends) to compensate for the imbalances and non-idealities in the transceiver. CaT-engine has been designed to not intervene or being part of the main signal flow but has complete control of the transceiver knobs and configuration as well as of the digital compensators. Therefore, even though there are direct connections to the ADC, DAC and I<sup>2</sup>C interfaces of the radio; CaT-engine will work in the background without impeding normal operation of the radio while at the same time enhancing its performance.

The CaT-engine runs at a clock frequency of 120 MHz, using  $0.63mm^2$  of silicon area, whereas the footprint of the Digital Front Ends (DFEs) and the memories is of  $0.35mm^2$  and  $4.09mm^2$  respectively. Data, instruction and SPM memory area is intentionally oversized in this implementation for debugging and experimental purposes  $(0.87mm^2)$ . It can however be tailored to a specific set of calibrations and test algorithms. The power consumption of the CaT-engine amounts to 106mW when continuously active at maximum performance; however taking into account a realistic 2% duty cycle, after which the engine goes into sleep mode (power gated), the average consumption is of the order of 2mW. Table II compares the implementation with two state-of-the-art solutions discussed in Section I.

## IV. OPERATION PRINCIPLE AND CALIBRATION SEQUENCE

The most common way of operation to execute a calibration or testing algorithm will usually start with the generation of a stimulus that is injected into the DFE Tx. Such stimulus could be a generic signal like a standard frame of an OFDM signal or a very specific training sequence

that was created to stimulate and isolate the imbalance being monitored or compensated. Then such stimulus will flow through the DFE and the Tx path of the radio up to the antenna where externally or on-chip the RF signal is folded back into the reception path. During the time of these events, the CaT-engine captures through its input buffers the required samples from either the Tx, the Rx or from both digital filtering chains and starts processing them to estimate the required parameters or metrics. In the case of a calibration algorithm, once it completes the estimation of the required parameters, the proper configuration is applied to the distorters or directly to the Analog Front End (AFE) through its I<sup>2</sup>C interface. For the case of test algorithms, once the calculations for the desired estimation have been completed the results are stored in the CSR and could be reported to a digital tester.

In order to be able to decouple the dependencies among the different imbalances or nonidealities in the Tx and Rx front-end, a carefully designed sequence of algorithms must be followed. Fig. 6 shows the sequence designed for operation on CaT-engine to calibrate a WiFi transceiver. First, signal injection into the receiver path is removed while DC offset cancellation is done. Once the cancellation in the reception path has been accomplished, a loopback configuration (Fig. 7a) is activated and used for the cancellation of the DC offset in the transmission part. At this point, DC offsets are reduced sufficiently to enable proper estimation of the IQ imbalances in the transmission path. However, accurate on-chip estimation requires operation without receive path imbalances or an algorithm capable of differentiating between the transmitter and receiver imbalances. In the proposed implementation this is solved by activating a second loopback over an envelope detector, as shown in Fig. 7b, providing the required decoupling between transmitter and receiver imbalances [13]. Compensation of the final transmission path impairment, Power Amplifier Pre-Distortion, cannot be accomplished at this stage, since it requires the usage of the reception chain which has not been compensated at this stage. However through usage of stimuli signals with relatively low power - in order to remain within the linear region of the Power Amplifier - and the aforementioned loopback configuration of Fig.7a; the

remaining calibrations for the reception path can be performed: Second Order Intercept Point (IP2) cancellation and IQ imbalance compensation. By keeping the same loopback configuration and with the reception path completely compensated, the power amplifier pre-distortion algorithm completes the calibration sequence.

In order to verify that compensations have produced the desired performance improvements, some tests like EVM can be performed. Other parameters like estimation of the transfer function of the baseband filters could be accomplished with some spectrum sensing algorithm.

It is important to mention that once the chip has initially been calibrated; tracking and periodic updates for the different compensations can be accomplished thanks to the on-chip, dedicated capabilities provided by the CaT-engine. Next section discusses the different performance improvements obtained with the execution of these calibrations.

#### V. EXPERIMENTAL RESULTS

The set of tested algorithms covers three major areas: reception path calibration, transmission path calibration and performance/test algorithms. Table III provides performance profiling information for all of them and offers a comparison to state-of-the-art solutions.

## A. Reception Path Calibration

As described in section IV, cancellation of the DC in the reception path is the first algorithm being executed for calibrating the transceiver. The DC level estimation is done using an averaging FIR filter with configurable number of taps. The obtained estimation is translated into the proper digital word for the transceiver to apply DC correction through a DAC in the mixer. A residual digital canceller in the DFE takes care of removing residual DC offset in the digital domain. Fig. 8 shows an example of an OFDM signal at the output of the DFE before and after the execution of this calibration.

The second reception algorithm is for the calibration of the IQ imbalances. As it is common in direct conversion architectures, there are two possible sources for these imbalances: the local

oscillator leakage and the differences in the baseband filters. The first source will produce frequency independent imbalances whereas the latter one will generate frequency dependent ones. Both types of imbalances are jointly tackled using a blind algorithm based on restoring the circularity property of a complex signal [10]. The compensation is done through the configuration of the post-distortion coefficients in the digital domain and has been validated for different modulation schemes as shown in Table IV. Improvements on the EVM went from 6 to 10 dB and an example for a 64 QAM (Quadrature Amplitude Modulation) constellation is shown in Fig. 9.

#### B. Transmission Path Calibration

For the transmission path, two algorithms were implemented and measured in the lab. A frequency-unselective IQ imbalance compensation algorithm was validated for different modulations with an average improvement on EVM close to 5dB (see Table V). The algorithm makes usage of a specific training sequence for the synchronization and identification of the imbalances; and the compensation is accomplished through a configurable digital pre-distorter [13]. As previously cited, an envelope detector (ED) is used to decouple the transmission path from the reception one and as it is expected, there are also process variations present on this sensor. However, the algorithm implemented in conjunction with the training signal provides the means to make an estimation of the parameters of the ED in its linear region of operation (relatively low input power signals) independently of the variations from chip to chip. Therefore, process variability of the ED is irrelevant and compensation of the IQ imbalances can be accomplished. Fig. 10 shows the Image Rejection Ratio (IRR) measurements for a complex tone before and after the calibration with an improvement slightly bigger than 16dB.

The algorithm used for the linearization of the Power Amplifier (PA) does not use a specific training signal but requires knowledge of the injected stimulus. For the frequency-selective compensation [9], a truncated Volterra series-based digital pre-distorter [14] was implemented. First,

the complex Volterra kernels are calculated, after that the power terms are multiplied with these coefficients and stored into an LUT. This LUT will be indexed by the incoming signal according to its power level and its output contents are then used to perform the multiplication with the memory terms of the Volterra series and hence complete the pre-distortion [14]. Performance is demonstrated by means of a relation between the output power and the EVM of the transmitted signal as illustrated in Fig.11. Even though the design of the PA was very linear, net gains between 1 and 2 dB were obtained for the same output power. Alternatively, pre-distortion can also be used to enable operation at increased output power while keeping EVM low.

# C. Performance/Test Algorithms

On-die performance monitoring algorithms allow for run-time radio performance assessment, as well as initial HVM (High Volume Manufacturing) on-chip testing. To this end, three different algorithms were developed and implemented, being EVM, Simple Spectrum Analyzer (SSA) or periodogram, and Root Mean Square (RMS).

Comparison of the on-die estimated EVM against the values being calculated by an external third party VSA (Vector Signal Analyzer) is shown in Fig. 12, differing in less than 1dB. The major advantage which should be emphasized is the cost of this estimation. For the option with VSA, an expensive equipment and software license are required to get the measurement, whereas the CaT-engine option offers free and accurate estimations on-chip. The implementation of the algorithm follows the basic procedure outlined in IEEE Standard 802.11a-1999 section 17.3.9.6 [15], where frame synchronization, channel estimation, and frequency offset estimation, are among the different computational loads that were programmed efficiently by taking advantage of the CaT-engine capabilities.

For the case of the SSA or periodogram measurement [16], Fig. 13 provides an example of the accuracy of the estimation for a standard WiFi spectrum when compared to a floating point calculation on a PC equipped with MATLAB. Once again, the estimation is quite accurate and

the capability is on-chip. Among the usage options for these tests, baseband filter test could be accomplished by iteratively injecting complex tones of different frequencies. Also, blocker detection and estimation could be accomplished by means of the SSA.

#### VI. CONCLUSIONS

This paper presented the first silicon solution to enable flexible, independent, and on-chip execution of compute intensive calibration and testing during High Volume Manufacturing (HVM) and in the field. Reuse of CaT-engine's capabilities by all executed test and calibration algorithms and the exclusion of any hardware blocks customized for a specific type of transceiver differentiate this solution from the state-of-the-art [5]–[8]. The framework has been conceived as a drop-in IP block, which can easily be ported across radio generations and be shared by different sub-blocks of deep sub-micron SoCs, resulting in improved Time to Market (TTM). The versatile solution moreover has margin to support the execution of more advanced compute intensive test and calibration algorithms of future radio generations.

Results reported in this paper have shown improvements in performance for both the transmission and reception paths comparable to off-chip calibration solutions. For example, as shown in Table IV and Table V, gain imbalances are practically eliminated whereas the quadrature error is considerably reduced. All enhancements are achieved without any external intervention or instrumentation and in a fraction of the time needed in manufacturing testing (e.g. < 100ms for PA linearization). In conclusion, CaT-engine enables the creation of more robust and portable radios on SoCs with better tolerance against technology variations, cheaper manufacturing tests and calibrations, and extension of these capabilities for in-the-field operation.

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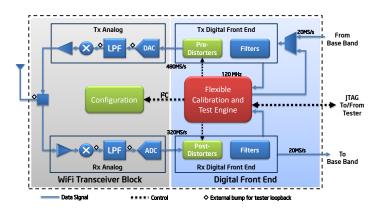


Fig. 1. High level block diagram of CaT-engine integrated into a WiFi transceiver.

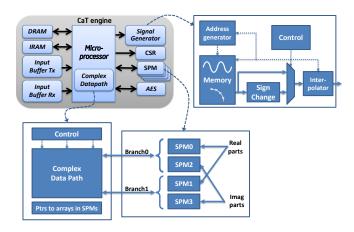


Fig. 2. High level block diagram of Flexible Calibration and Test Engine internal architecture.

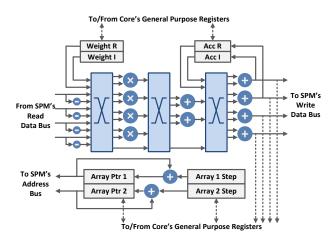


Fig. 3. Detailed block diagram of the complex datapath showing the datapath blocks at the top and the SPMs address generation blocks at the bottom.

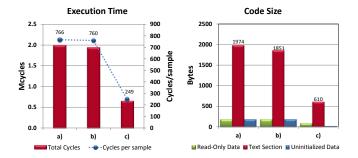


Fig. 4. Improvements in execution time and code size when using the accelerated instructions: a) original non-optimized code for the Rx IQ Imbalance algorithm, b) after manual optimization of C code, c) after using the accelerated instructions.

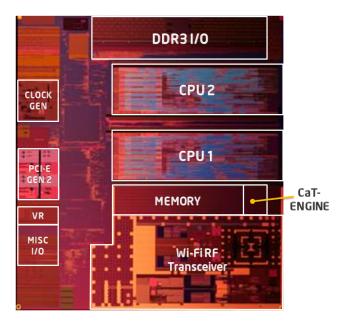


Fig. 5. Silicon implementation of CaT-engine integrated with a WiFi transceiver and a Dual Atom Core SoC in 32nm CMOS technology.

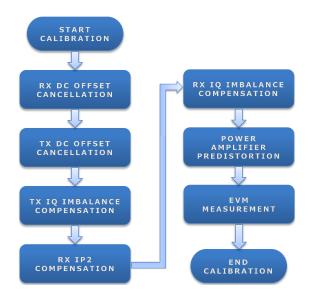


Fig. 6. Calibration algorithm sequence.

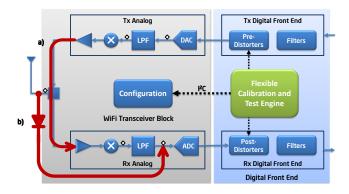


Fig. 7. Transceiver loopback configurations: a) RF loopback b) Envelope Detector loopback.

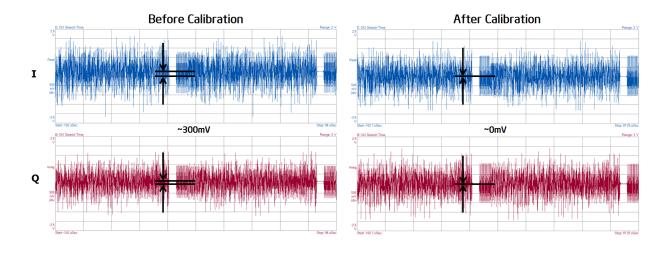


Fig. 8. Measured DC offset cancellation for a standard OFDM WiFi signal

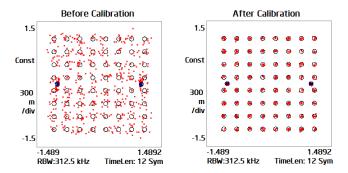


Fig. 9. Measured improvements in the reception path for a 64QAM constellation after executing the Rx IQ Imbalance compensation.

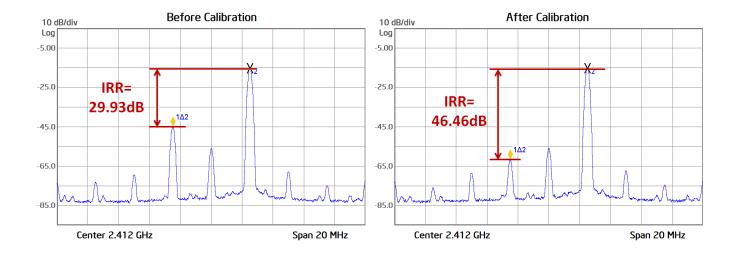


Fig. 10. Measured Image Rejection Ratio improvement for a complex tone signal after applying Tx IQ Imbalance compensation.

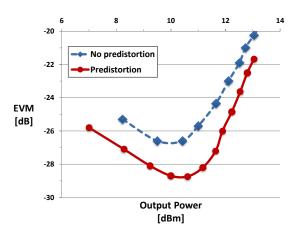


Fig. 11. Measured EVM improvement after Power Amplifier linearization for a 64QAM modulation scheme.

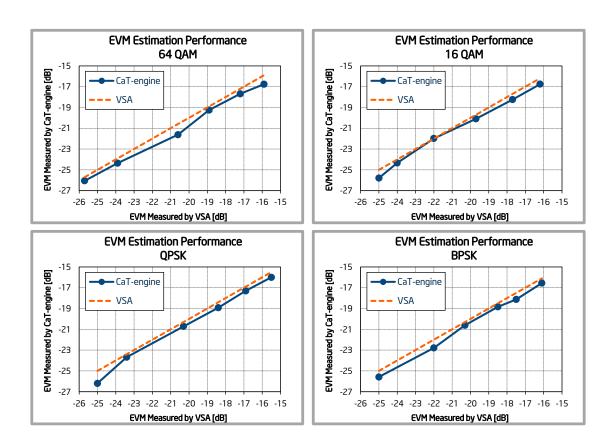


Fig. 12. Accurate EVM estimation compared to VSA for different modulation schemes and intentionally induced Rx IQ imbalances.

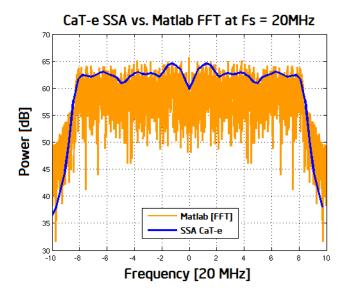


Fig. 13. Accuracy of the SSA algorithm in CaT-engine for a 64 point FFT averaged over 64 iterations when compared to Matlab spectrum calculation in floating point using FFT for a WiFi signal of 20MHz bandwidth at a sampling rate of 20 MSps

TABLE I LIST OF COMPLEX TYPE OPERATIONS THAT ARE OPTIMIZED AND ACCELERATED WITH MODIFIED DATAPATH

Operation type	Equation					
Dot Product	$\mathbf{x} \cdot \mathbf{y} = \sum_{i} (a_i + b_i j)(c_i - d_i j)$					
Vector Scaling	$w\mathbf{x} = [(k+zj)(a_0 + b_0j), \dots, (k+zj)(a_n + b_nj)]$					
Vector Addition	$\mathbf{x} + \mathbf{y} = [(a_0 + b_0 j) + (c_0 + d_0 j), \dots, (a_n + b_n j) + (c_n + d_n j)]$					
Squared Vector Norm	$\ \mathbf{x}\ ^2 = \sum_i \left(a_i^2 + b_i^2 ight)$					
FFT - Radix 2 Butterfly	$x_0 = (c + dj) + [(a + bj) (k + zj)]$ $x_1 = (c + dj) - [(a + bj) (k + zj)]$					
Complex Number Multiplication	$x \times y = (a_0 + b_0 j) \times (c_0 + d_0 j)$					

 $\label{thm:comparison} TABLE\ II$  Comparison of implementation of presented work against two state-of-the-art solutions

	this work	[7]	[8]			
Technology	32nm CMOS	90nm CMOS	not avail.			
Supported radio standards	Flexible (e.g. WiFi, WiMAX)	GSM	60GHz, 16 QAM			
Supported data BW	< 40MHz	< 40kHz	not avail.			
Core area	$0.63mm^{2}$	$0.36mm^{2*}$	$1mm^2$			
Average power consumption**	2mW	not avail.	20mW			
Clock frequency	120MHz	not avail.	not avail.			
Algorithm coverage	See Table III					

<sup>\*</sup>Including memories

<sup>\*\*</sup>Assuming a 2% duty cycle for the calibration routines

 ${\it TABLE~III}$  Algorithm performance profiling summary with resources reuse and comparison to State-of-the-Art

Calibration/Test Type		Execution Coded			Complex Data path	SPM usage	SRAM usage	Covered by			
		[ms]	in C	usage	usage	[bytes]	[Kbytes]	[5]	[7]	[8]	[6]
ъ	DC offset	0.44	Yes	No	Yes	256	7	No	Yes	Yes	Yes*
Rx	IQ Imbalance (freq. sel.)	120	Yes	No	Yes	640	8	Yes	No	Part.†	No
	IQ Imbalance	23	Yes	Yes	Yes	65536	23	No	NA	Yes	Yes*
Tx	PA linearization (freq. sel.)	93	Yes	Yes	Yes	368	9	No	No	Part.†	Yes*
	Periodogram	130	Yes	Optional	Yes	0	13	No	Yes	Yes	No
Meas.	RMS	0.4	Yes	Optional	Yes	0	9	No	Yes	Yes	No
	EVM	3000	Yes	Optional	Yes	7056	11	No	No	No	No

<sup>\*</sup>Only off-line test possible due to reuse of baseband. Dedicated logic limits flexibility.

 $\label{thm:table_iv} \textbf{TABLE IV}$  Measured improvements in the Rx after IQ Imbalance Calibration

Modulation	EVM [dB]		Er	rature ror rees]	Gain Imbalance [dB]		
Scheme	No Calib.	Cal.	No Calib.	Cal.	No Calib.	Cal.	
64QAM	-18.8	-28.3	8.3	0.244	0.06	0.01	
16QAM	-21.1	-31.2	7.4	0.293	1.05	0.06	
QPSK	-20.7	-27.0	6.8	2.760	1.25	0.08	

<sup>†</sup>Only non-frequency selective tests due to limited compute power.

 $\label{table V} \mbox{Measured improvements in the Tx after IQ Imbalance Calibration}$ 

Modulation	EVM [dB]		Er	rature ror grees]	Gain Imbalance [dB]		
Scheme	No Calib.	Cal.	No Calib.	Cal.	No Calib.	Cal.	
64QAM	-29.5	-34.4	2.4	-0.327	-0.36	0.06	
16QAM	-29.5	-34.2	2.3	-0.296	-0.34	0.02	
QPSK	-29.4	-34.4	2.4	0.302	-0.35	0.05	